

DIGITAL

Inserts

By

Evans Trim Shop

- **THIS PATTERN LIST APPLIES TO MY OLDER MACHINE THAT SEWS 600x400 onto 740x510 PANELS, Although, there are many more available And I can design, in-house, to your specifications, All sewing, perforation and design is done here, in Toowoomba. Some of these patterns have been upgraded to 900x600 and 1195x800, and I will continue to upgrade on request. Or modify to your requirements. Keep up to date on my facebookpage. <https://www.facebook.com/digitalinserts/>**
- ***SEW ONLY: Must be glued to foam.***
- ***600mm x 400mm (maximum sew size) patterns into 740mm x 510mm (actual material size) material.***
- ***SEW OR PERFORATE: Doesn't have to be glued to foam.***
- ***600mm x 400mm (maximum sew size) patterns into 770mm x 560mm material.***
- ***900mm x 600mm patterns into 1070mm x 760mm Material.***
- ***1175mm x 800mm patterns into 1340mm x 960mm Material.***
- ***New designs are being added all the time. And I usually add patterns we are working on or have finished on Facebook. <https://www.facebook.com/digitalinserts/> This is the best way to keep up to date.***
- **I can supply materials and labour to cut and glue. And then send the complete finished product (pricing will depend on materials used). If I am supplying leather, suede or vinyl or if I have to cut and sew your material to foam it will be more, depending on material used and time required. I keep Novatex3mm, 6mm and 10mm Pink sew foam in stock. As well as 6mm and 12mm Grey.**
- **Digital Inserts gives endless options of materials, colours, thread colours and patterns. Simple diamond patterns may not be viable cost wise(although these are our most common work), but some of the more complex patterns are either impossible or just not viable for a trimmer to sew.**

- *MATERIALS: We can sew any vinyl, leather or cloth with up to 12mm scrim foam or up to 12mm seating foam with a thin calico or polyester backing for a real defined look (the firmer the foam, the thinner it will need to be). Some foam types can increase the difficulty of sewing and therefore it may affect the quality of the sew. The thicker the foam and more complex the pattern, the more likely the pattern will skew and the pattern size will shrink.*
- *Let me know what material you are using, which pattern you would like and what you are using it for and I can advise which foam will work best. Some patterns only work on thinner foam and smaller sizes due to shrinkage issues.*
- *Average maximum stitch length is 4.5mm. Ask if you require different length stitching.*
- *Specific size panels are required to fit my clamping system.*
- **Send your materials with your details, pattern number (the more info, the better) and thread choice to:**

- **Digital Inserts**
- **C/- Evans Trim Shop**
- **18 Mann Street**
- **Toowoomba QLD 4350**
- **Australia**

1178x 800 sew/perf or
sew only

3mm foam only for sew and perf at this
size.

1195x800 sew only

Material needs to be
1340x920.

900x600 sew and/or
perf.

Material needs to be
1070x760

600x400 sew and/or
perf.

Material needs to be
770x560.

U2703 White



M331 Silver



H4 Mid Grey



H5 Charcoal



H1853 Granite



OSB08 Black



H672 Drab



92MTQ Camo Green



H838 Light Beige



H87229 Gold



H13 Yellow



09TYS Saddle



H16 Bright Blue



E9620 Purple



M260 Navy



U6660 Teal



H609 Blue



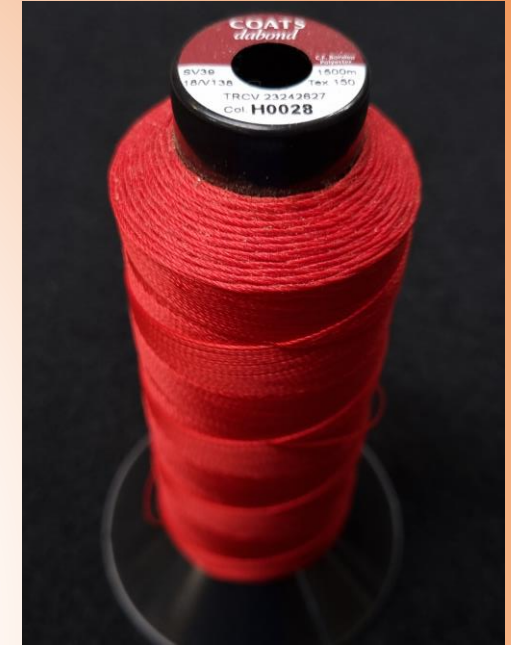
43HCQ Pink



U2413 Orange



H28 Red



M483 Maroon



H27 Brown



U5143 Lime Green



H2737 Dark Green



H11 Green



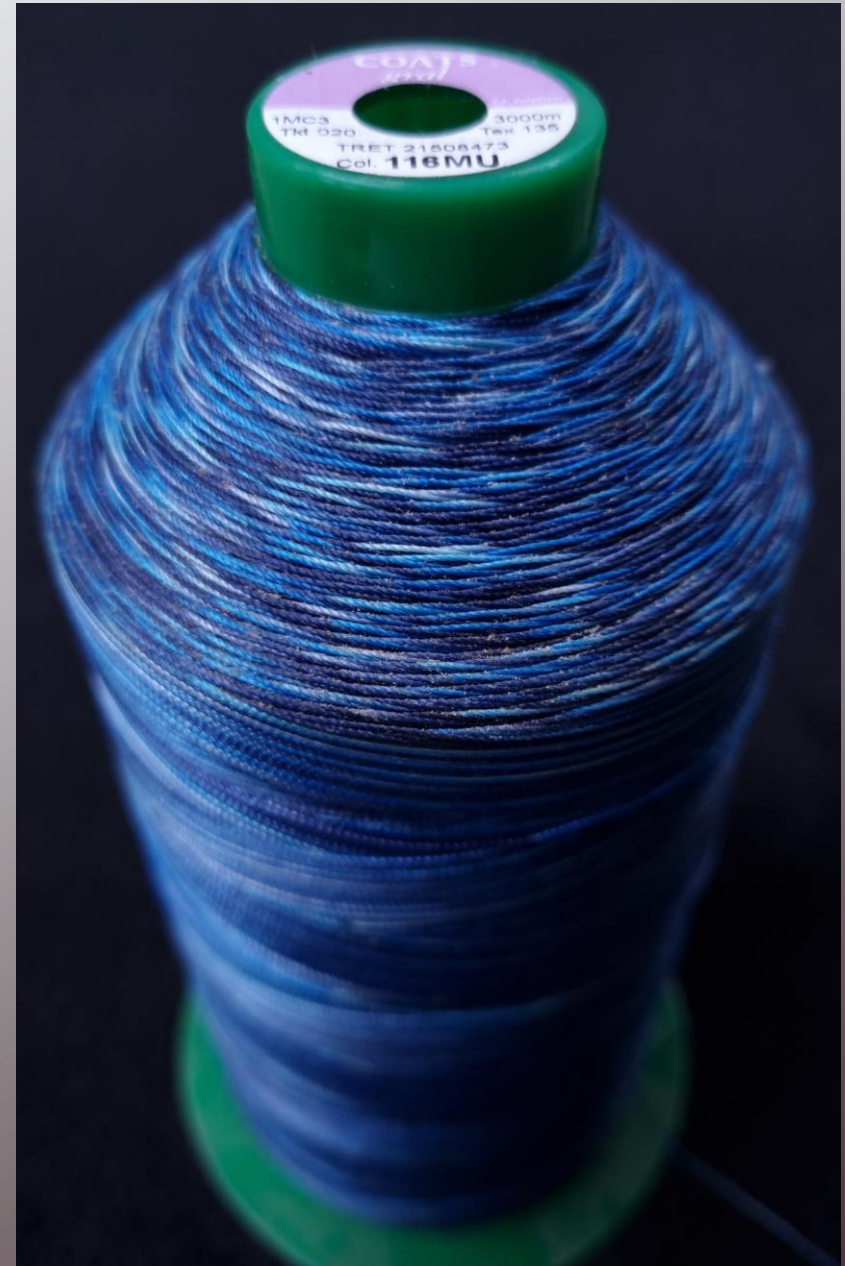
H593 Turquoise



107MU Multicolour



116MU Multicolour

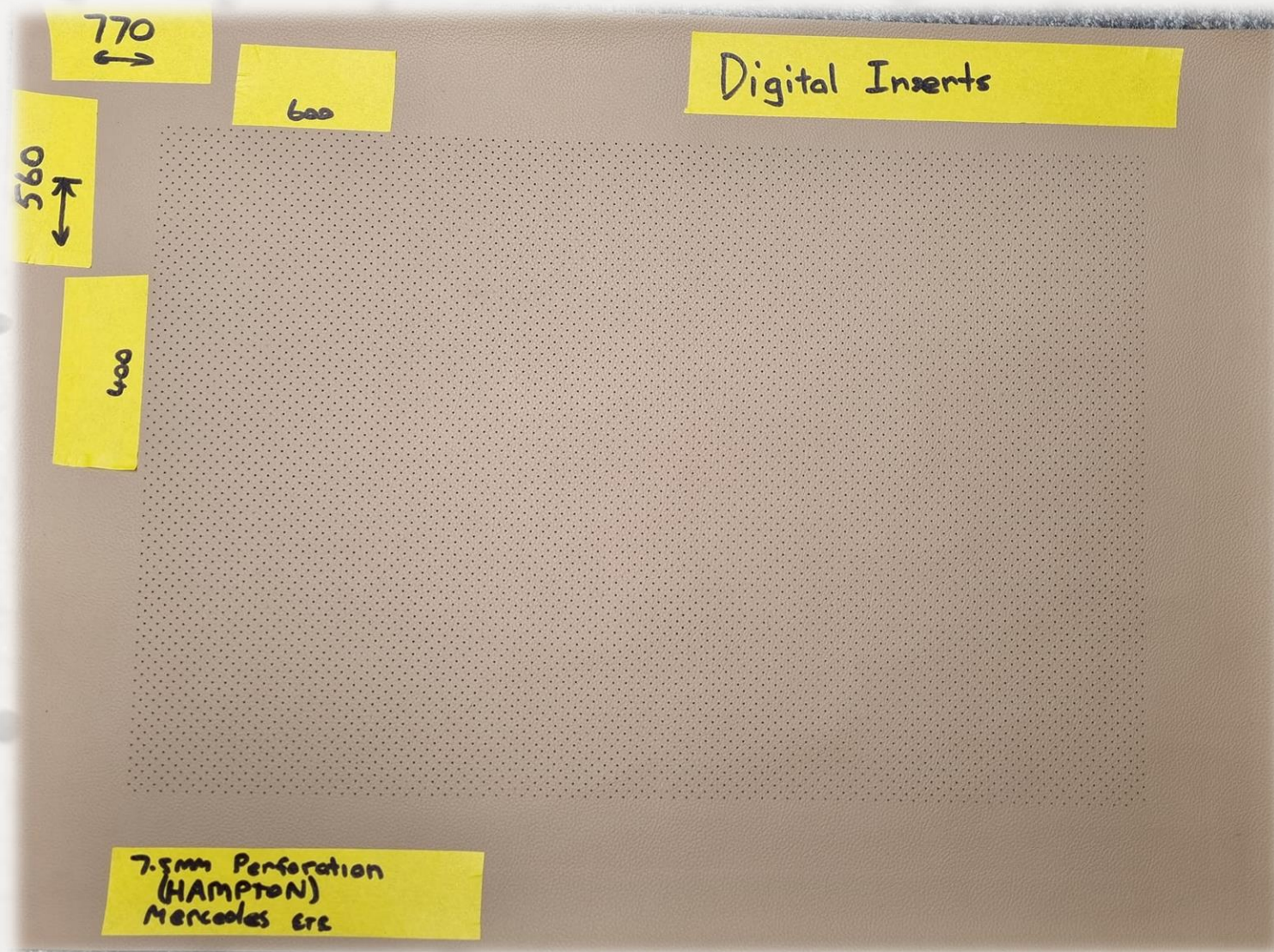


OEM STYLE PERFORATIONS

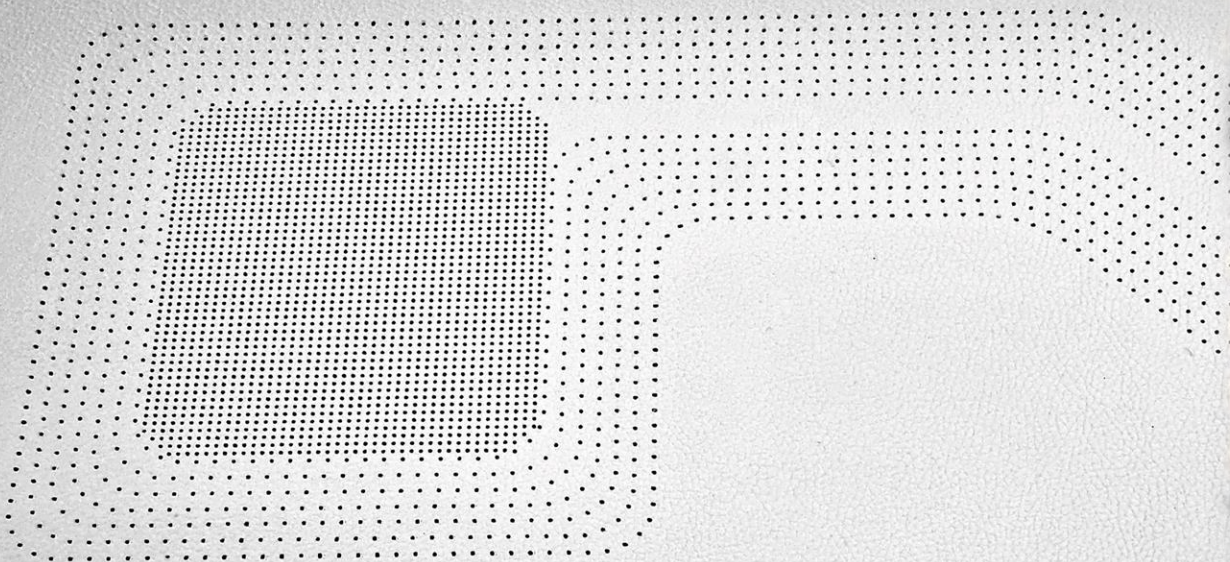
Y62 Patrol, wave perforation.



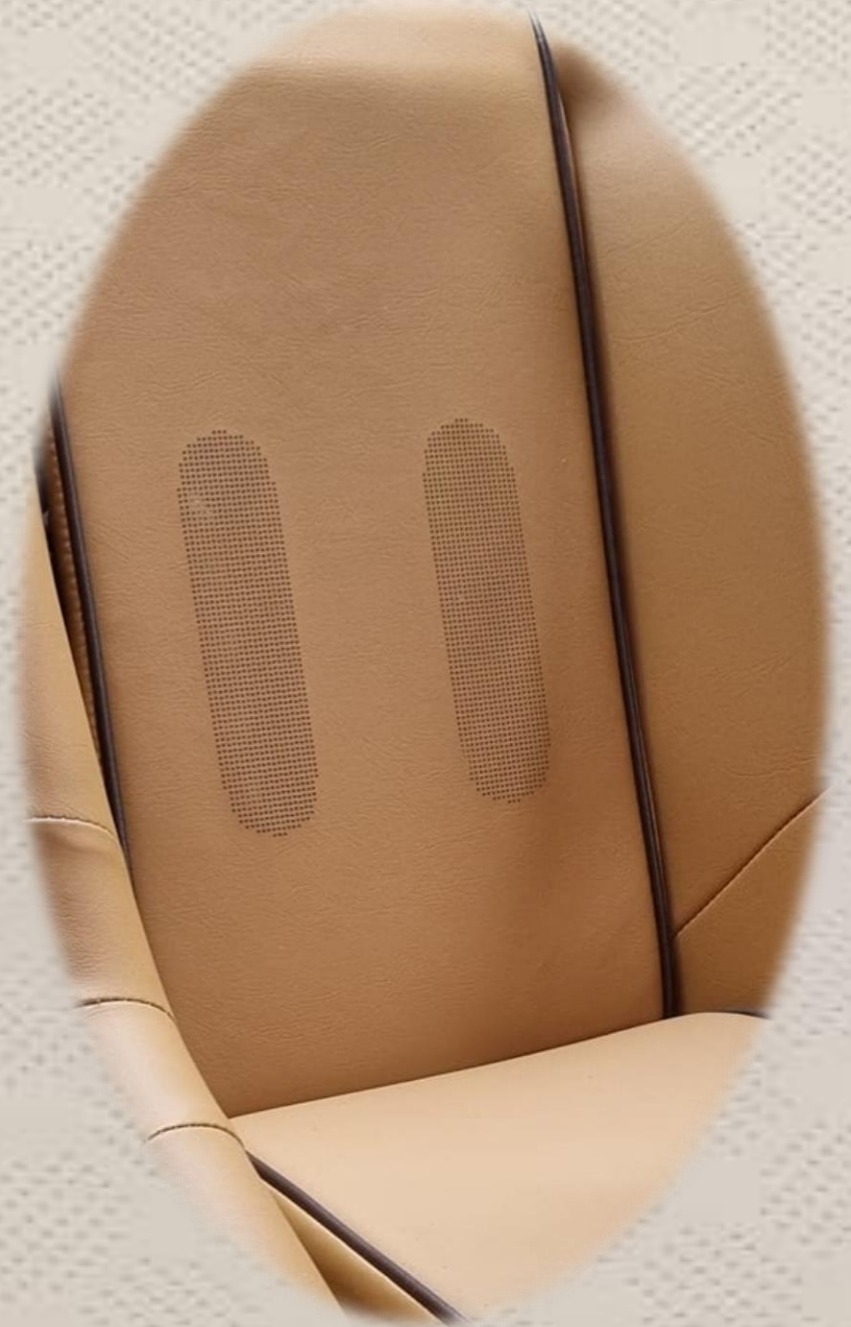
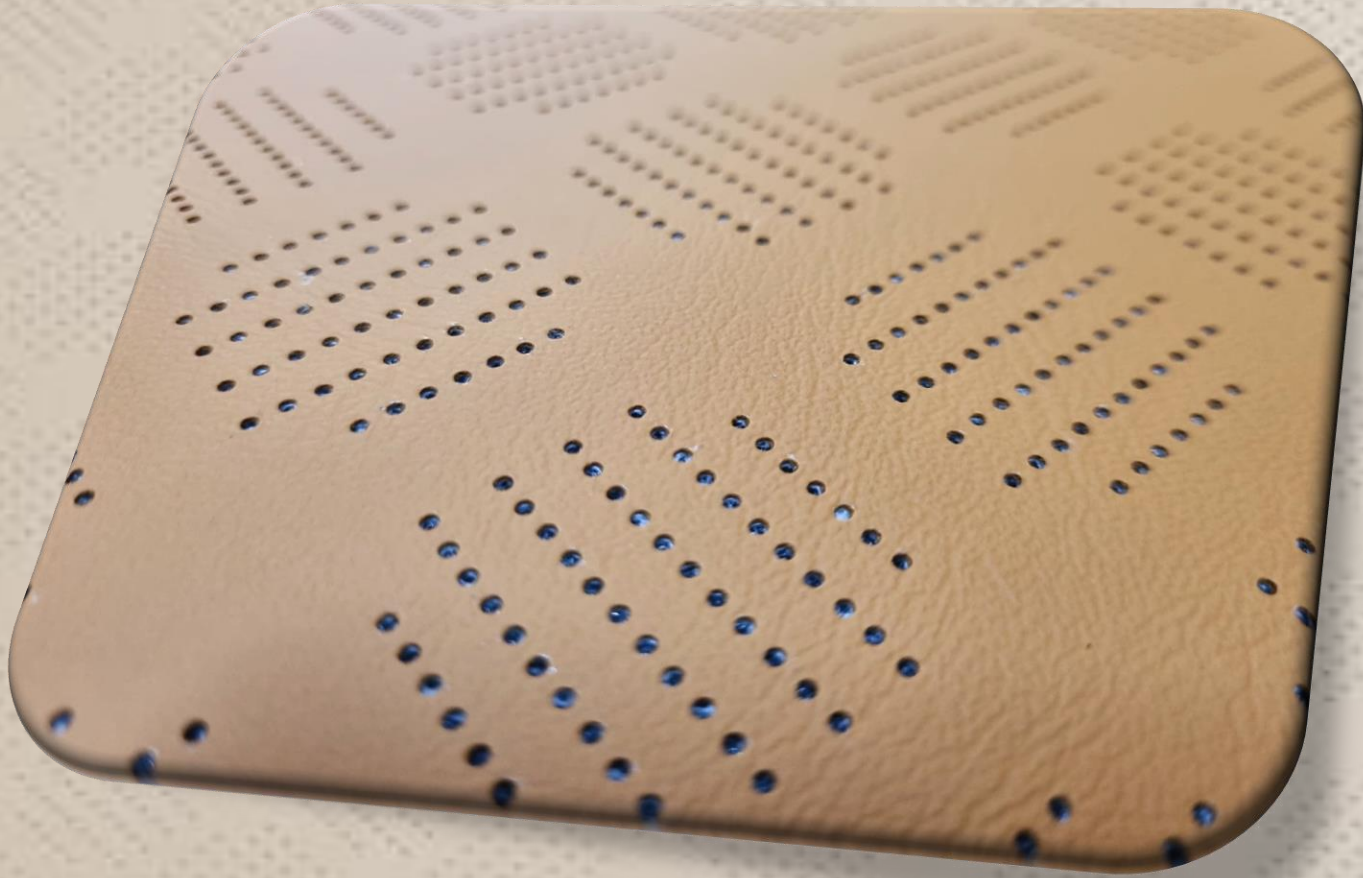
All the standard format perforations. With punch sizes from .8mm to 2.5mm.

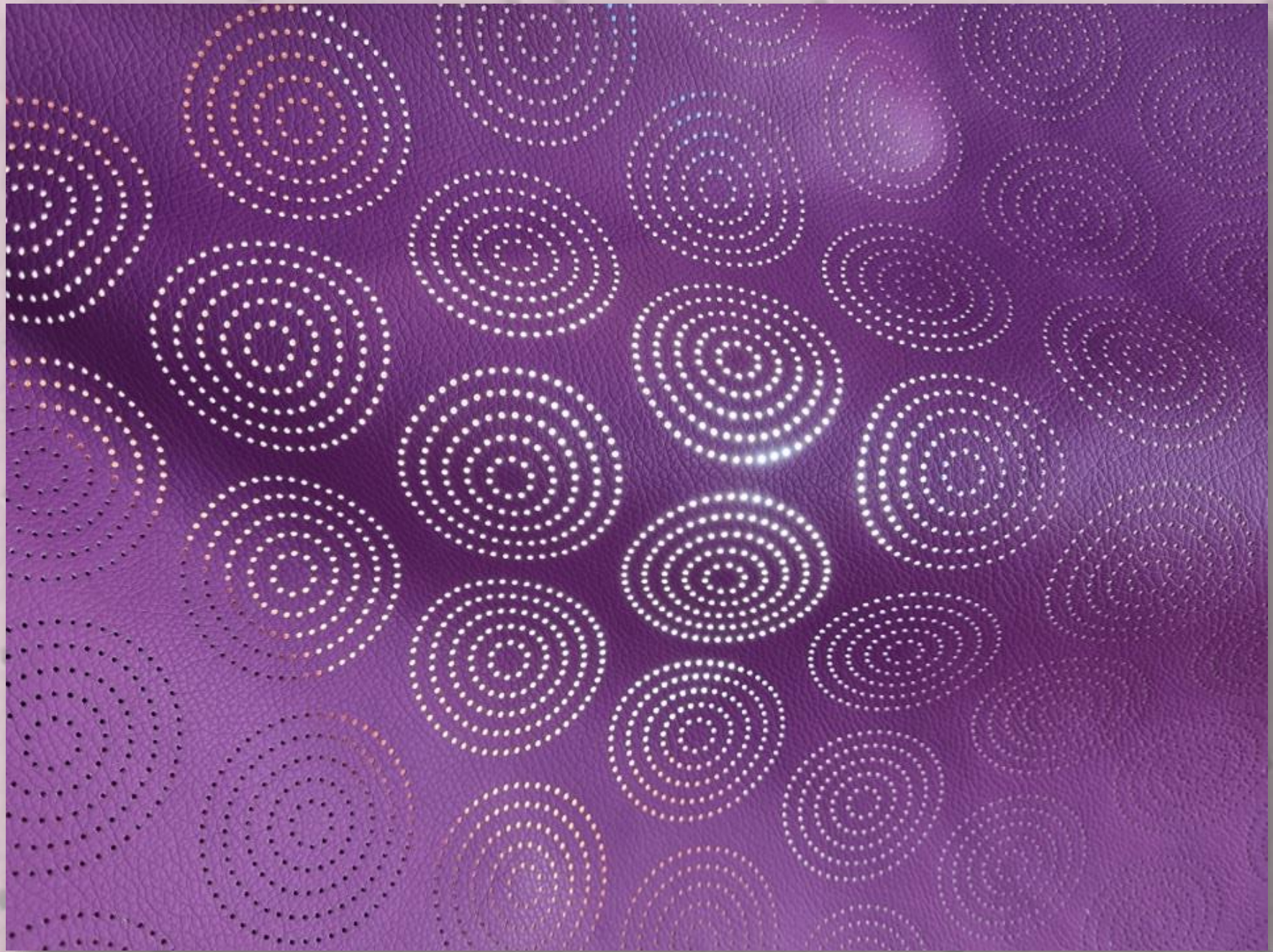


Custom Speaker Perforations.

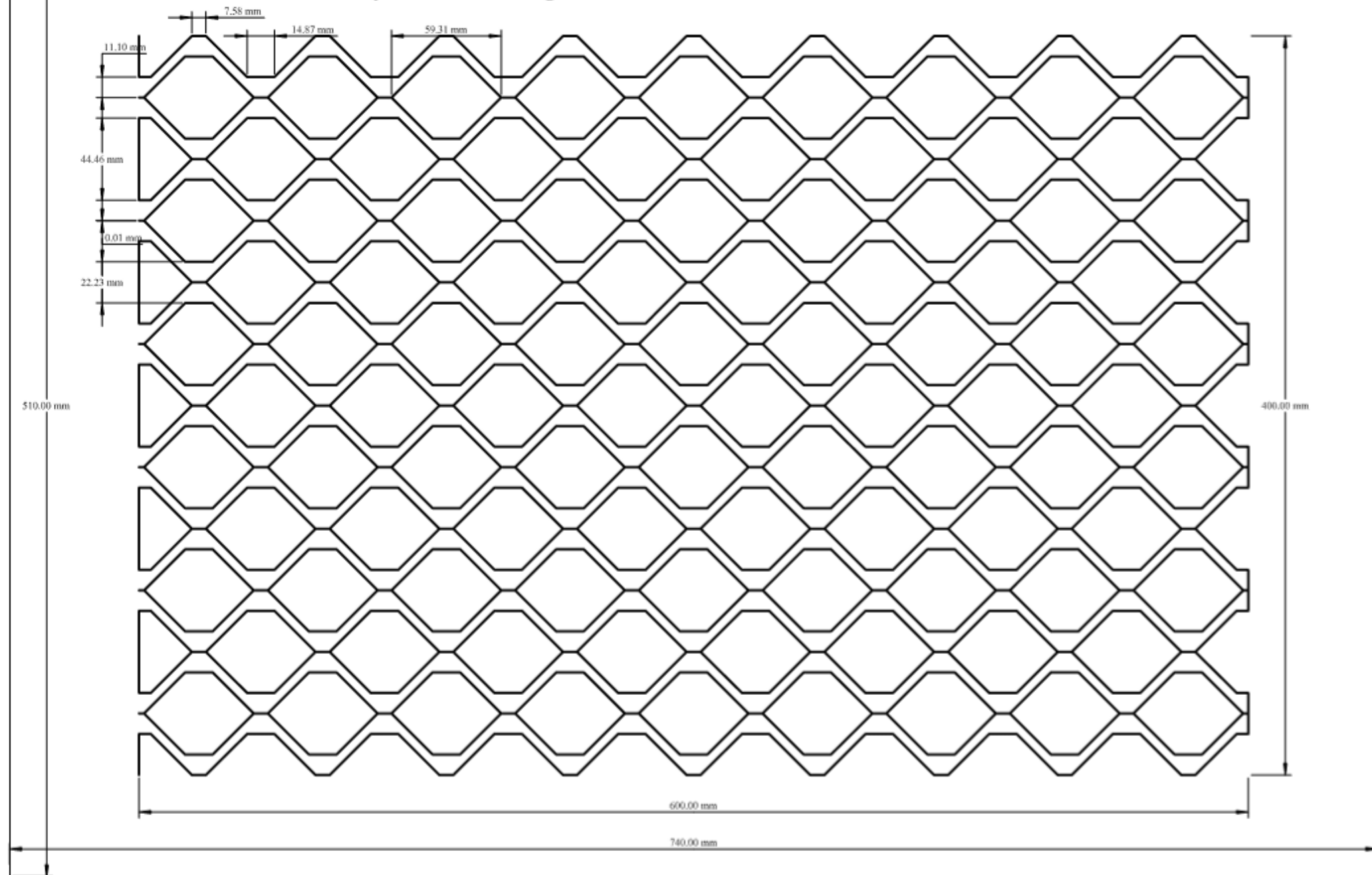


Custom Perforations

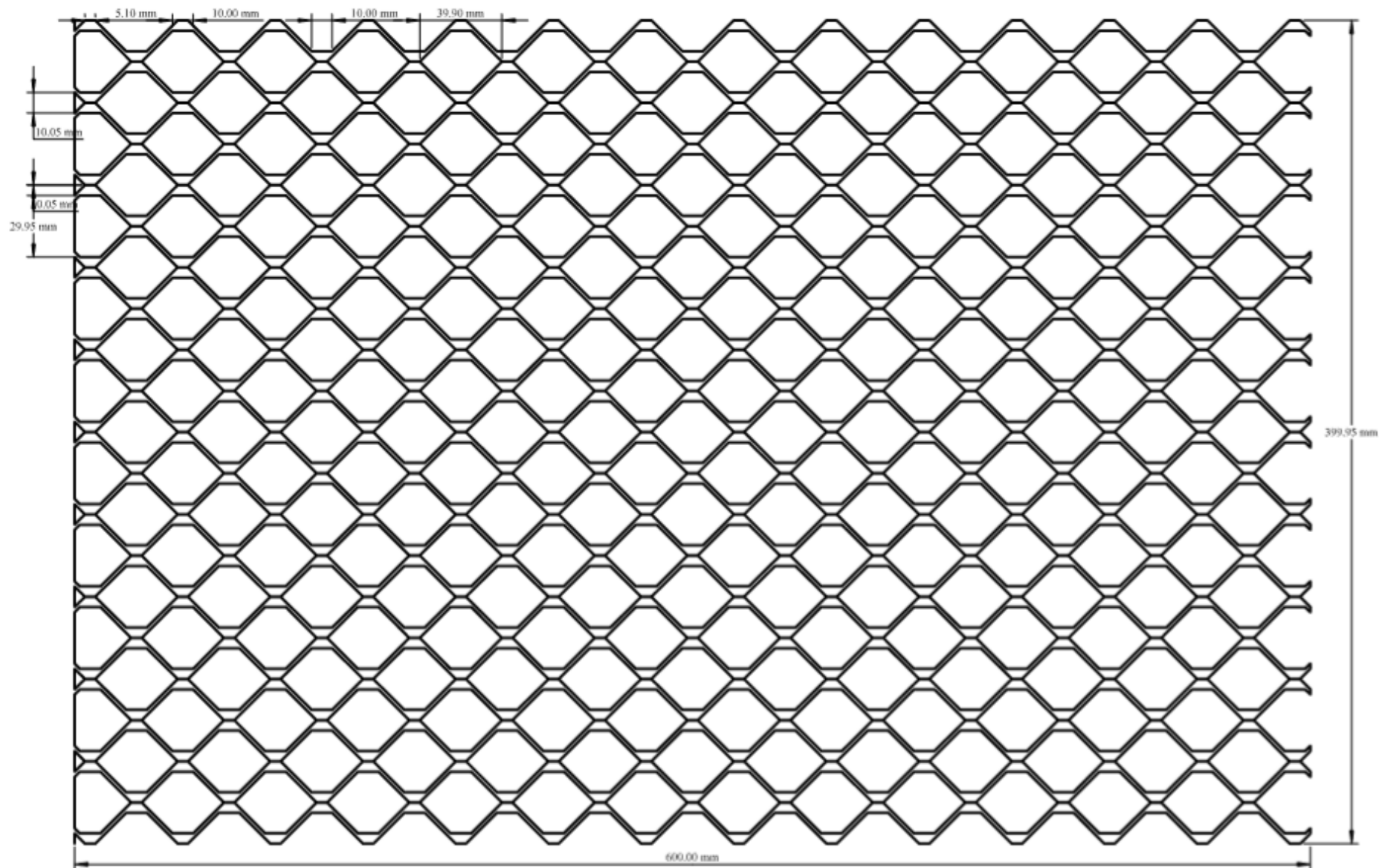




City Hall Large. Pattern 101. 7030 Stitches.

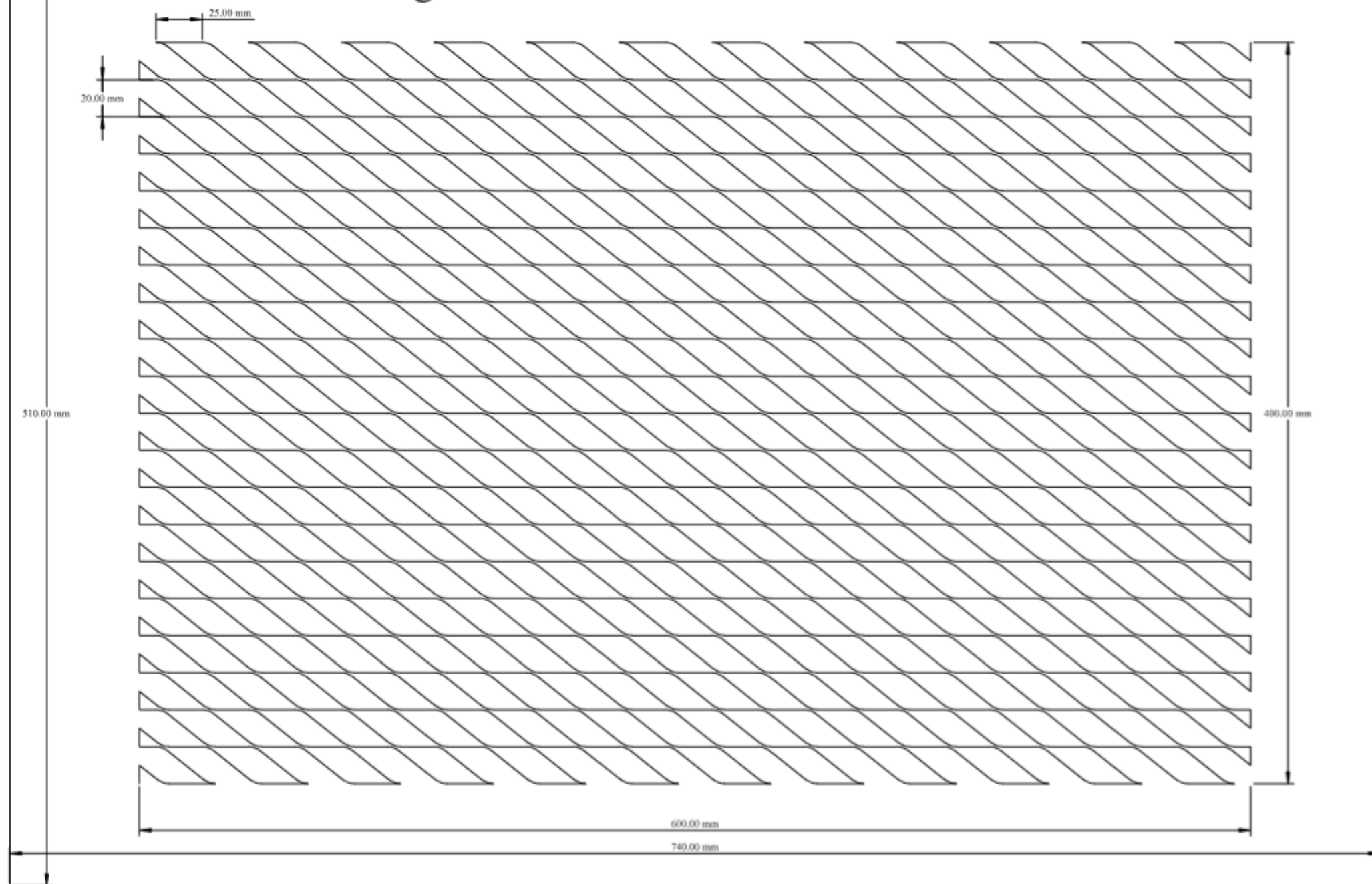


City Hall Small. Pattern 102. 8131 Stitches.

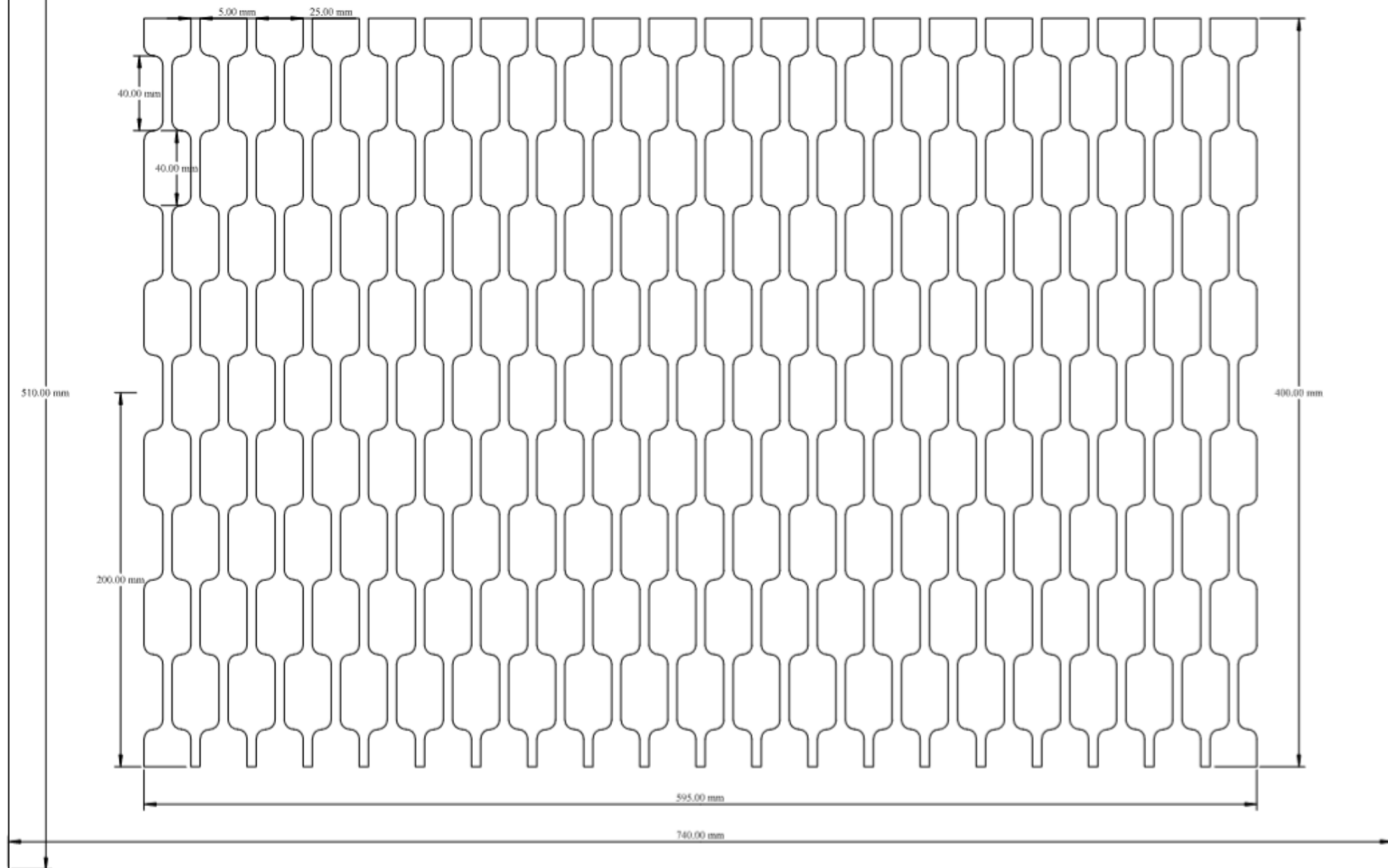


740.00 mm

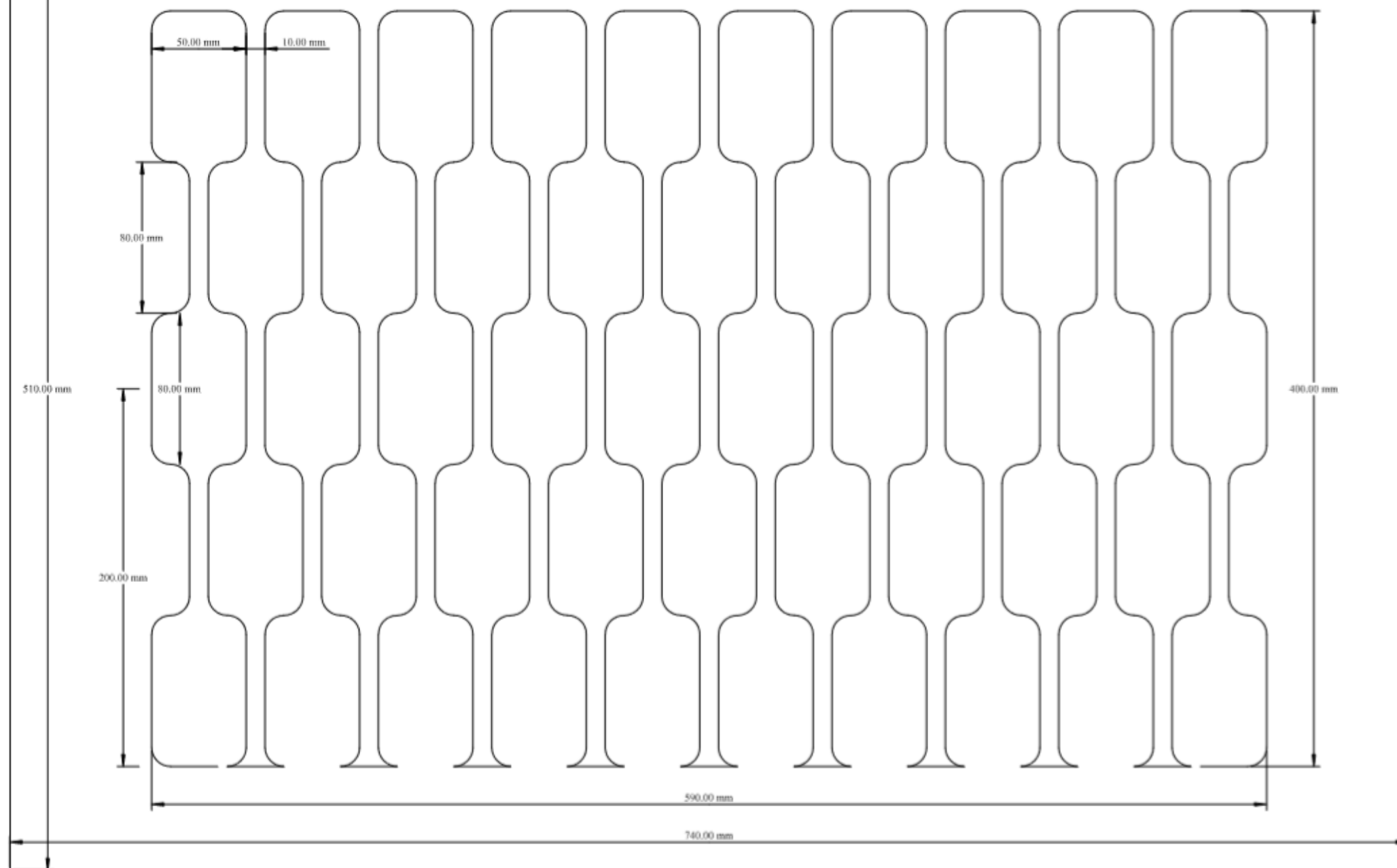
Digital Surf. Pattern 103. 6199 Stitches



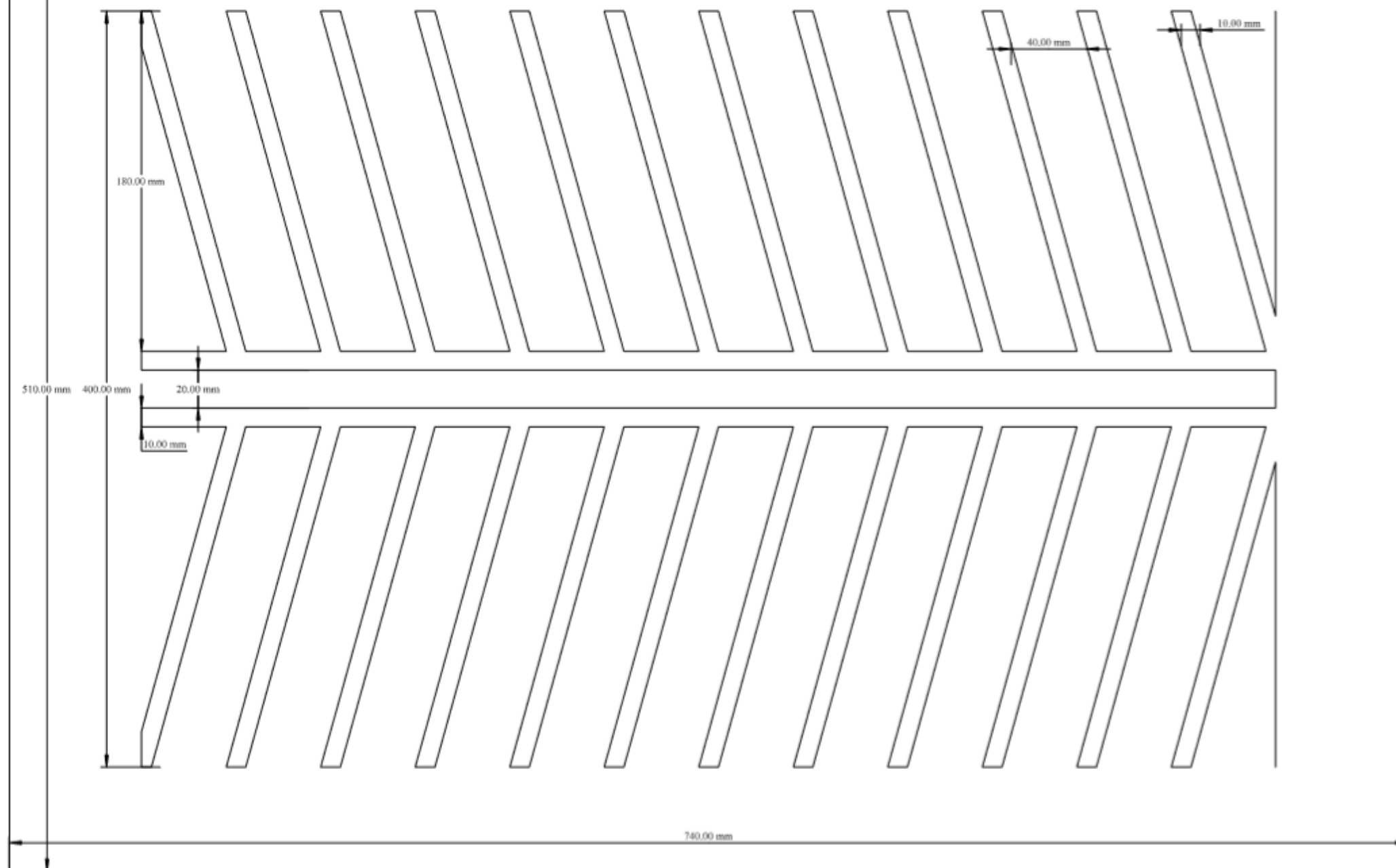
Watchband. Pattern 104. 4710 Stitches



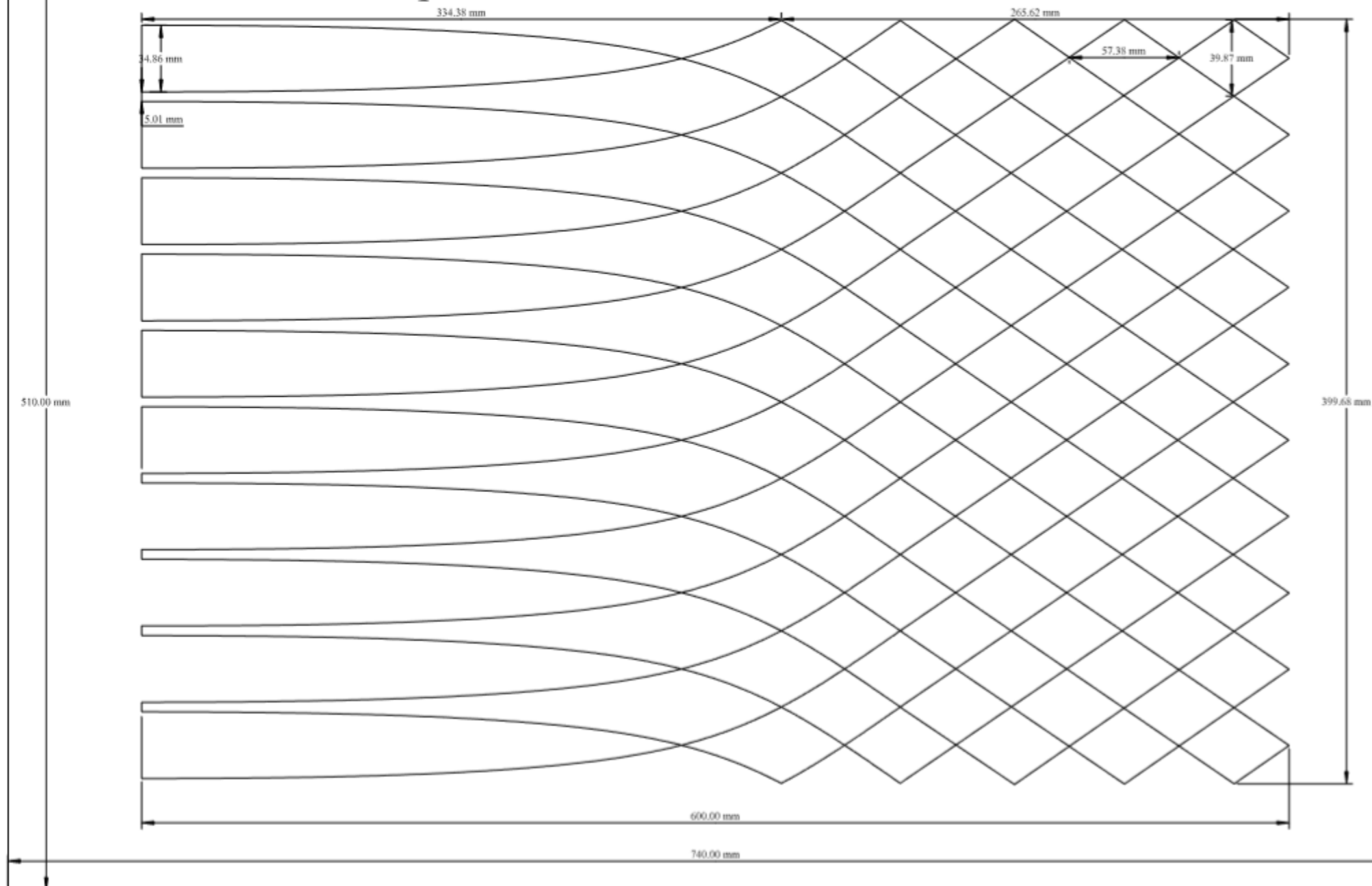
Watchband Large. Pattern 105. 2440 Stitches



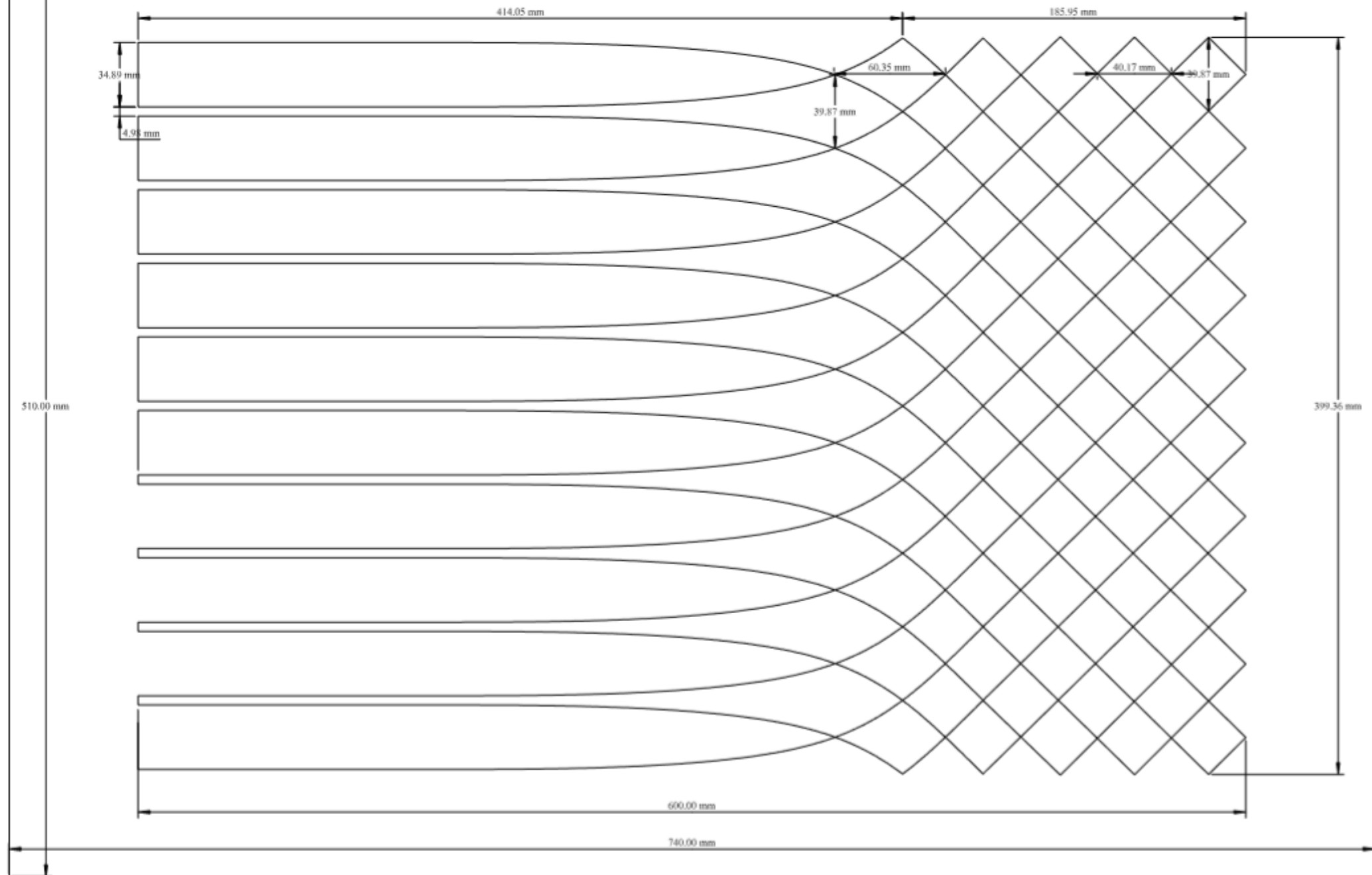
Viper. Pattern 106. 2647 Stitches



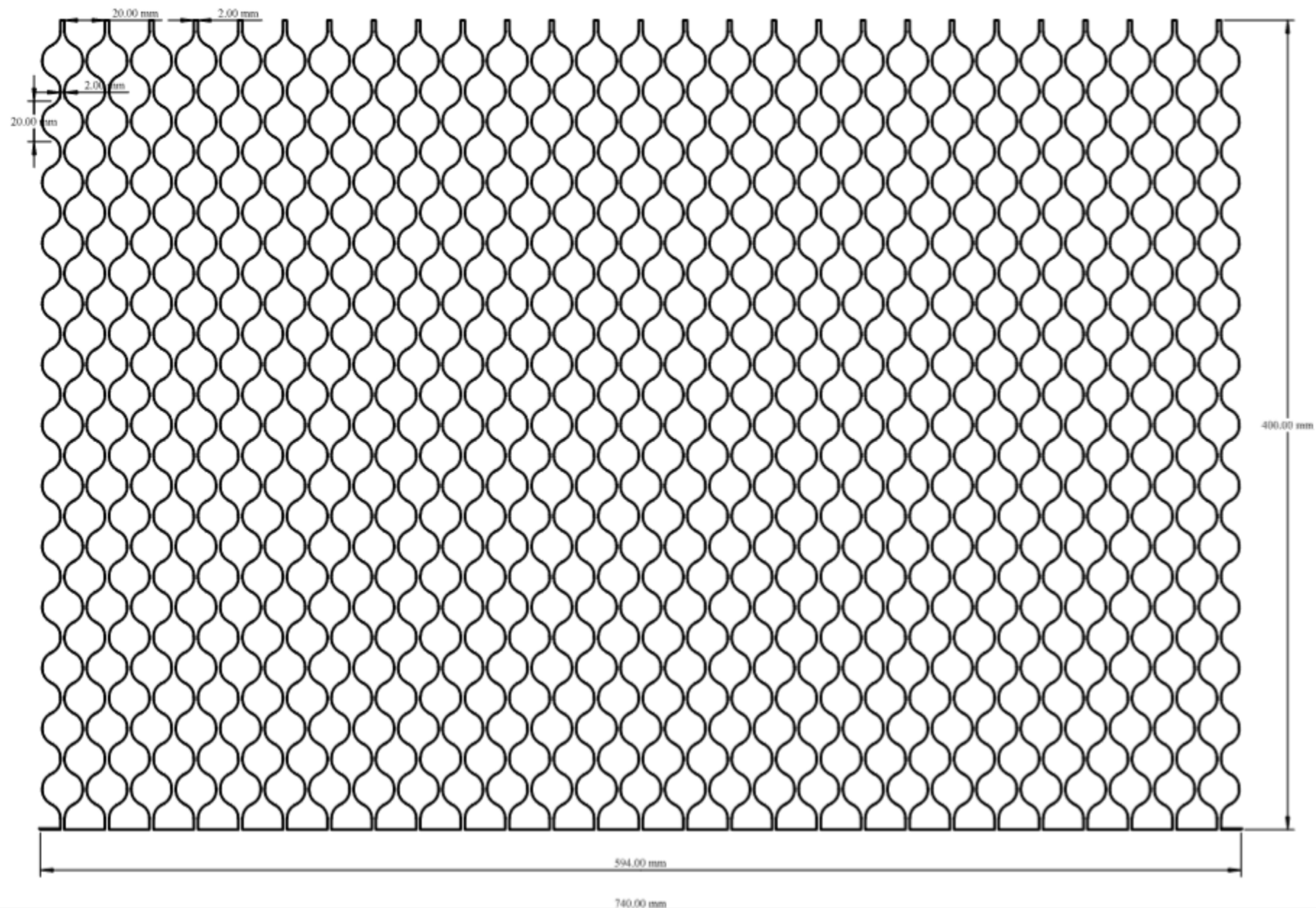
Pinstripe Diamonds. Pattern 107. 3011 Stitches



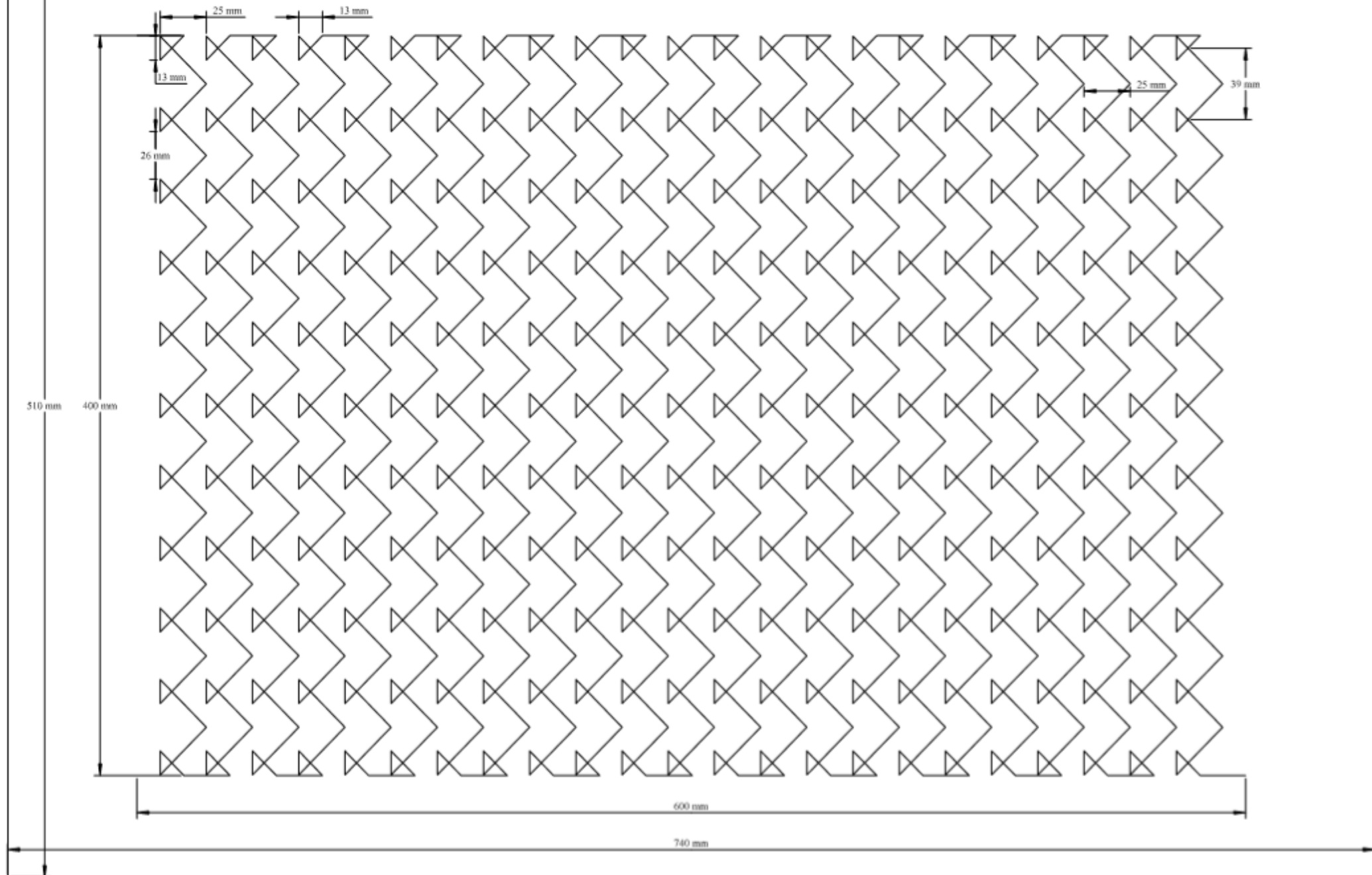
Pinstripe Squares. Pattern 108. 3093 Stitches



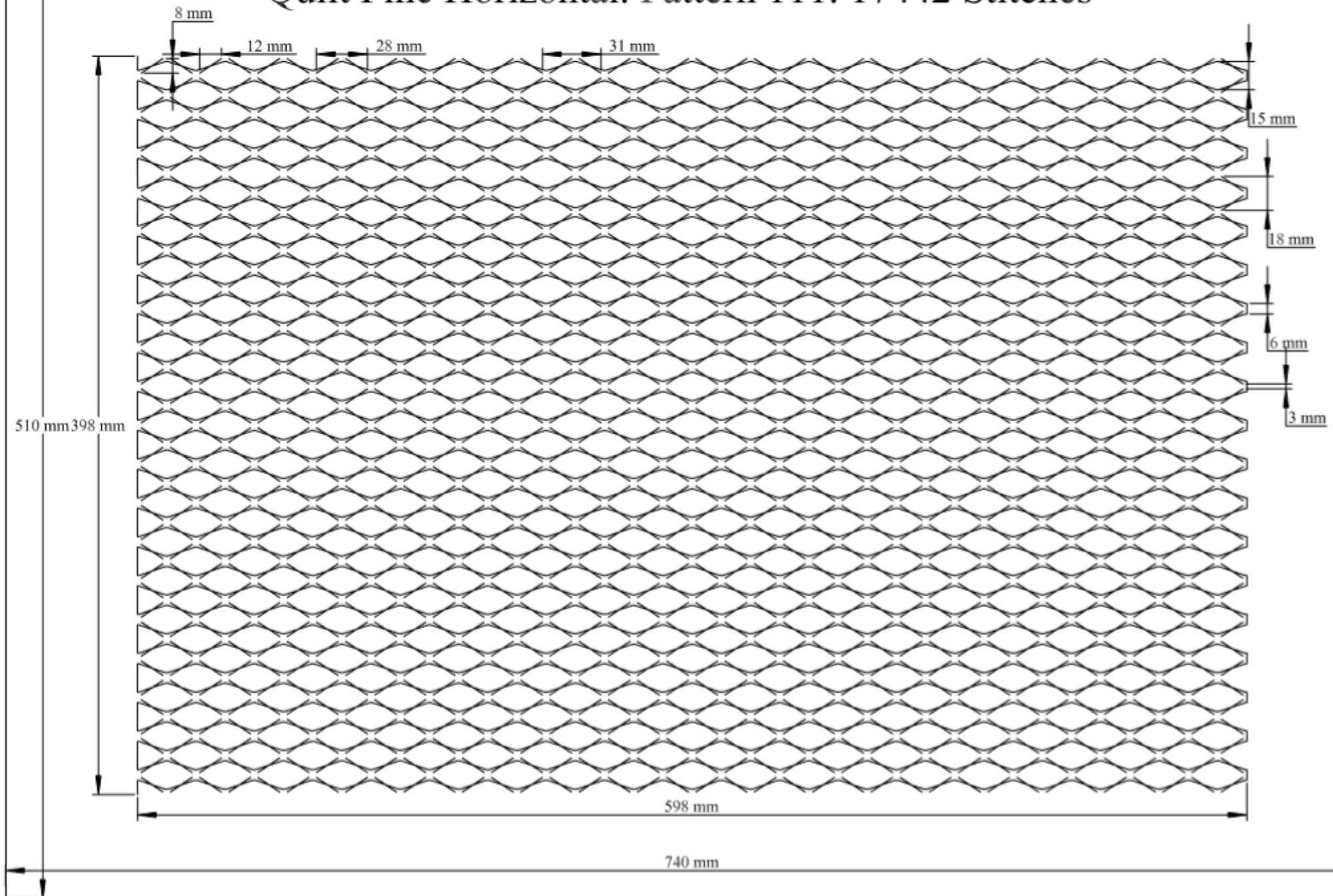
Hourglass 20mm. Pattern 109. 6763 Stitches



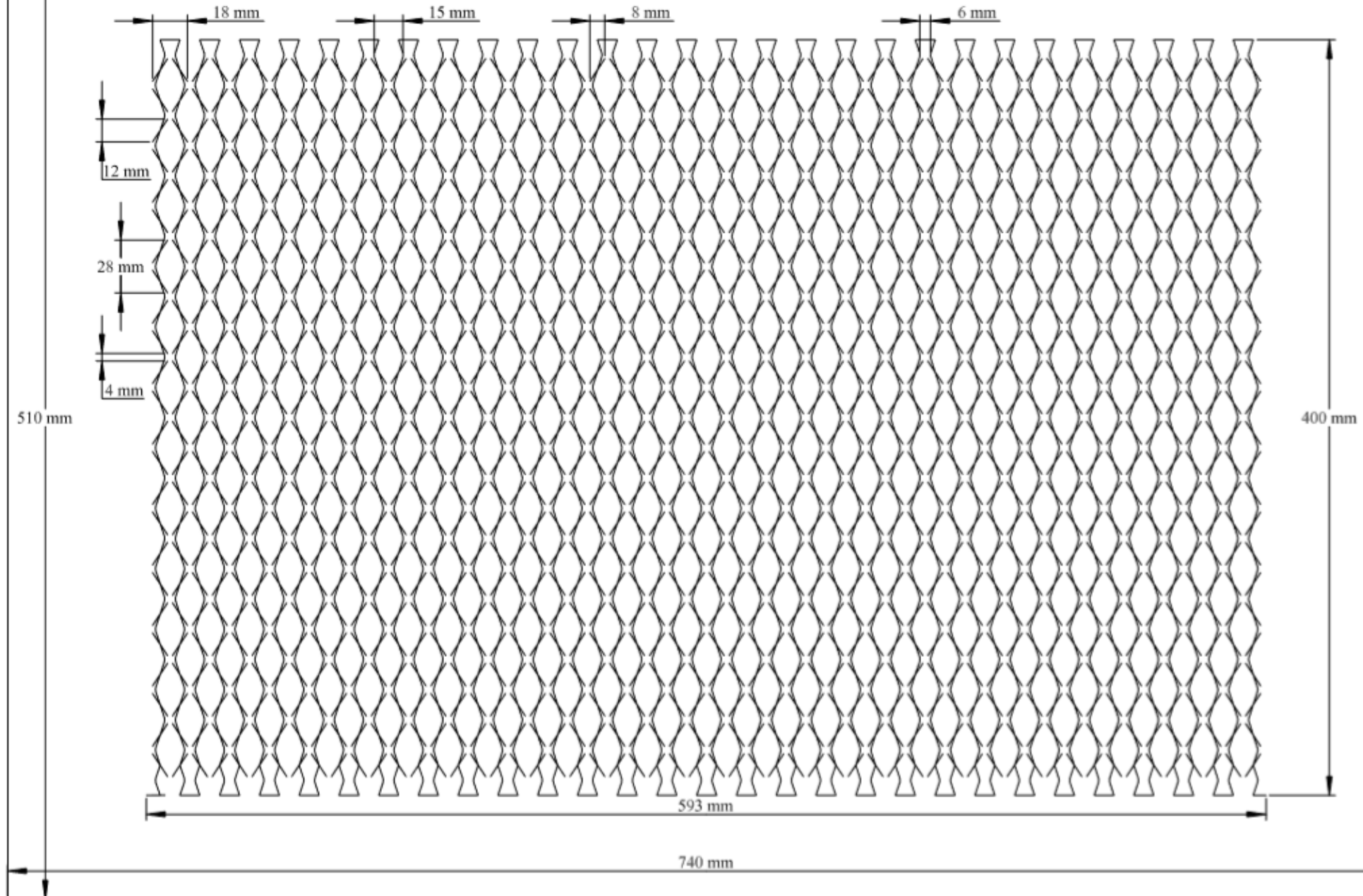
Teepee. Pattern 110. 4813 Stitches



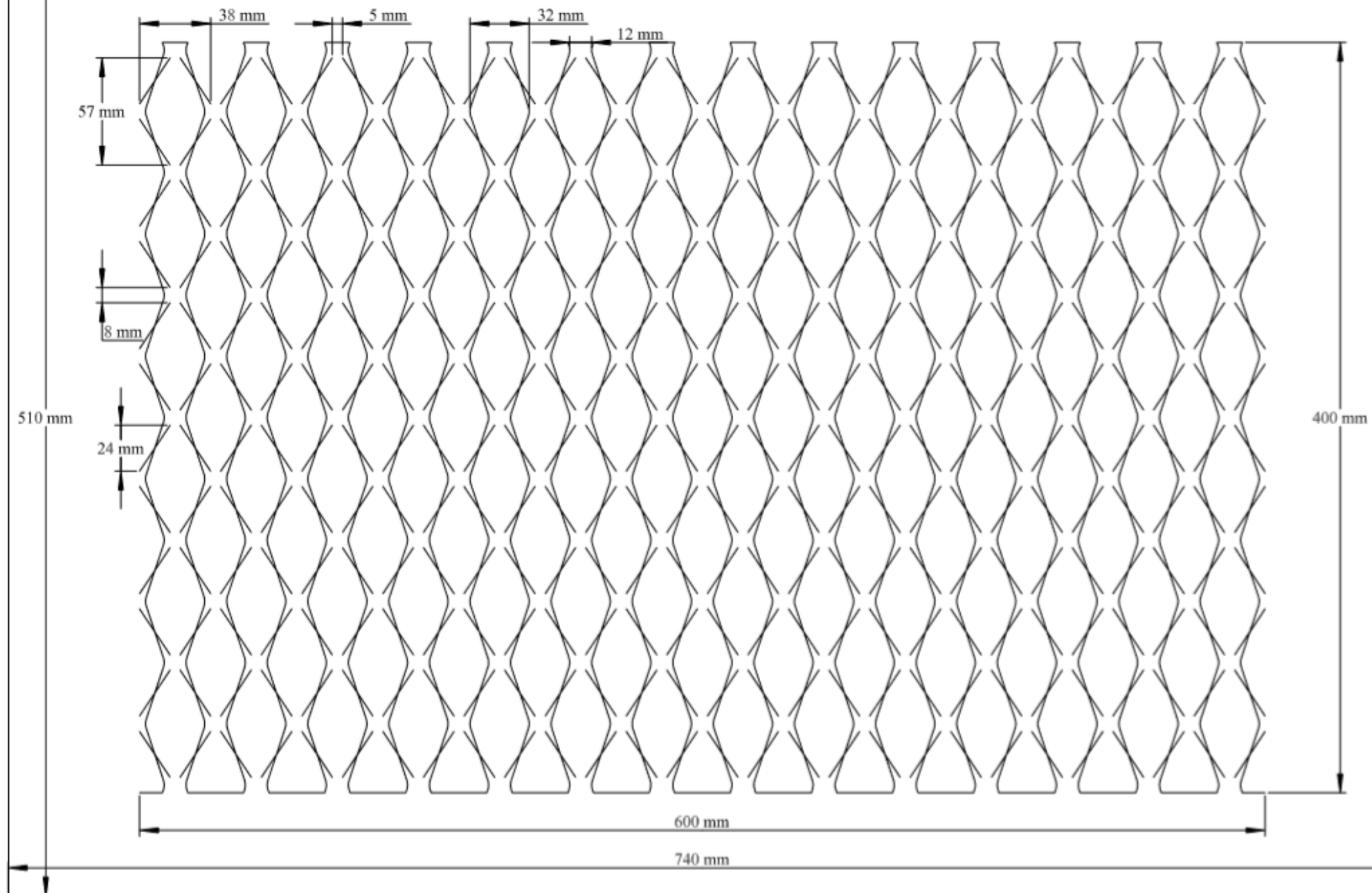
Quilt Fine Horizontal. Pattern 111. 17442 Stitches



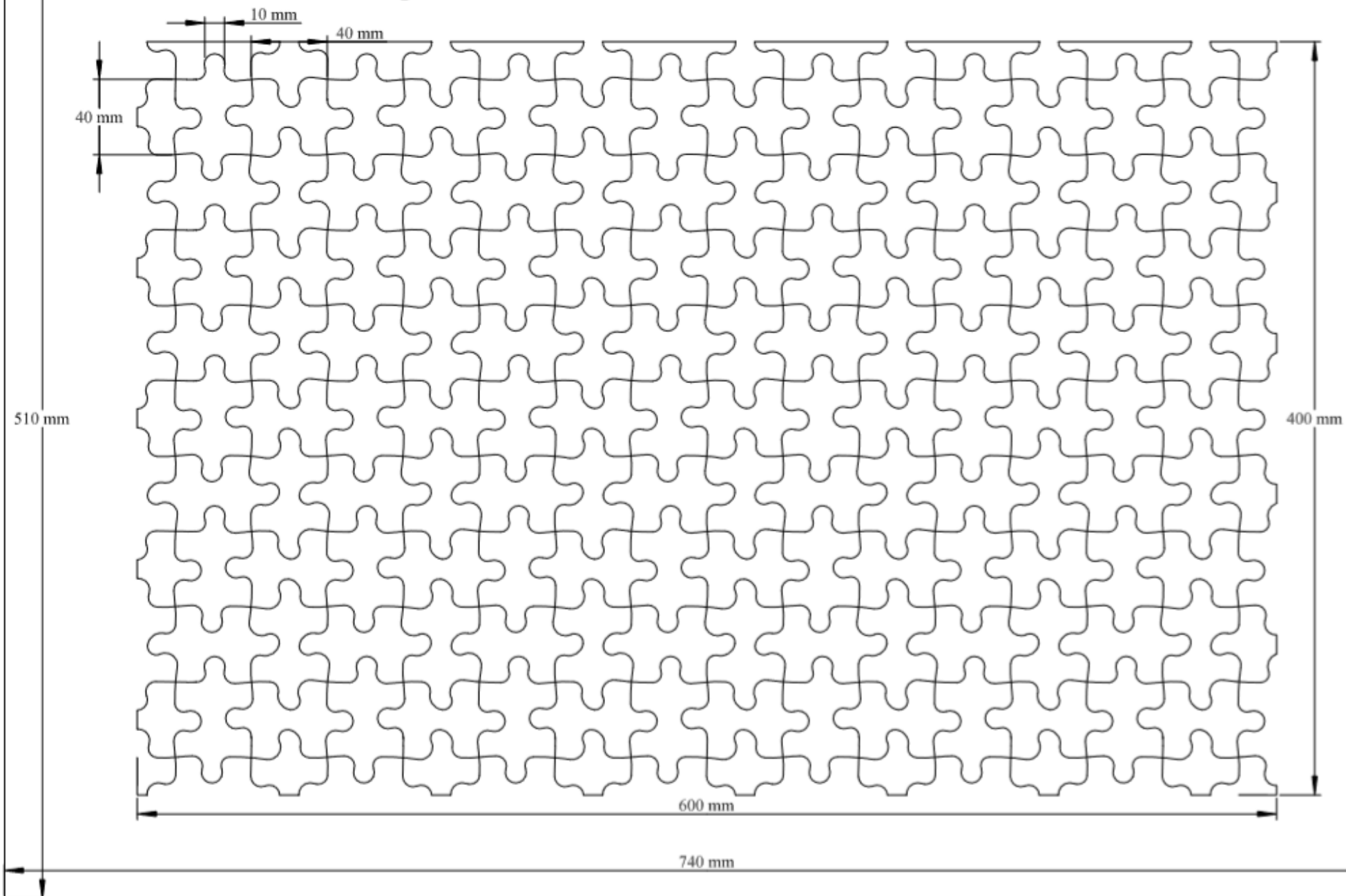
Quilt Fine Vertical. Pattern 112. 15208 Stitches.



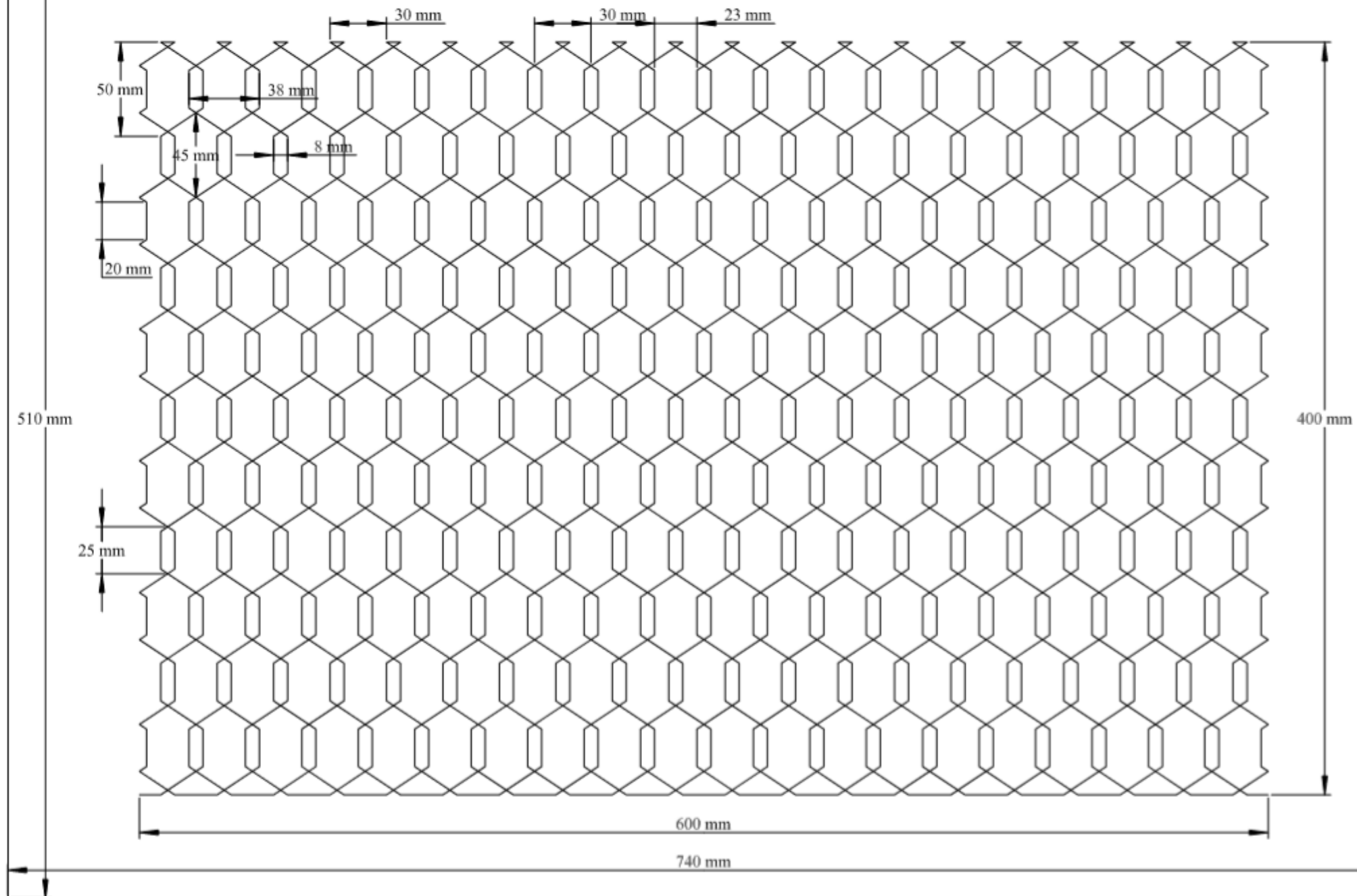
Quilt Large Vertical. Pattern 113. 7602 Stitches



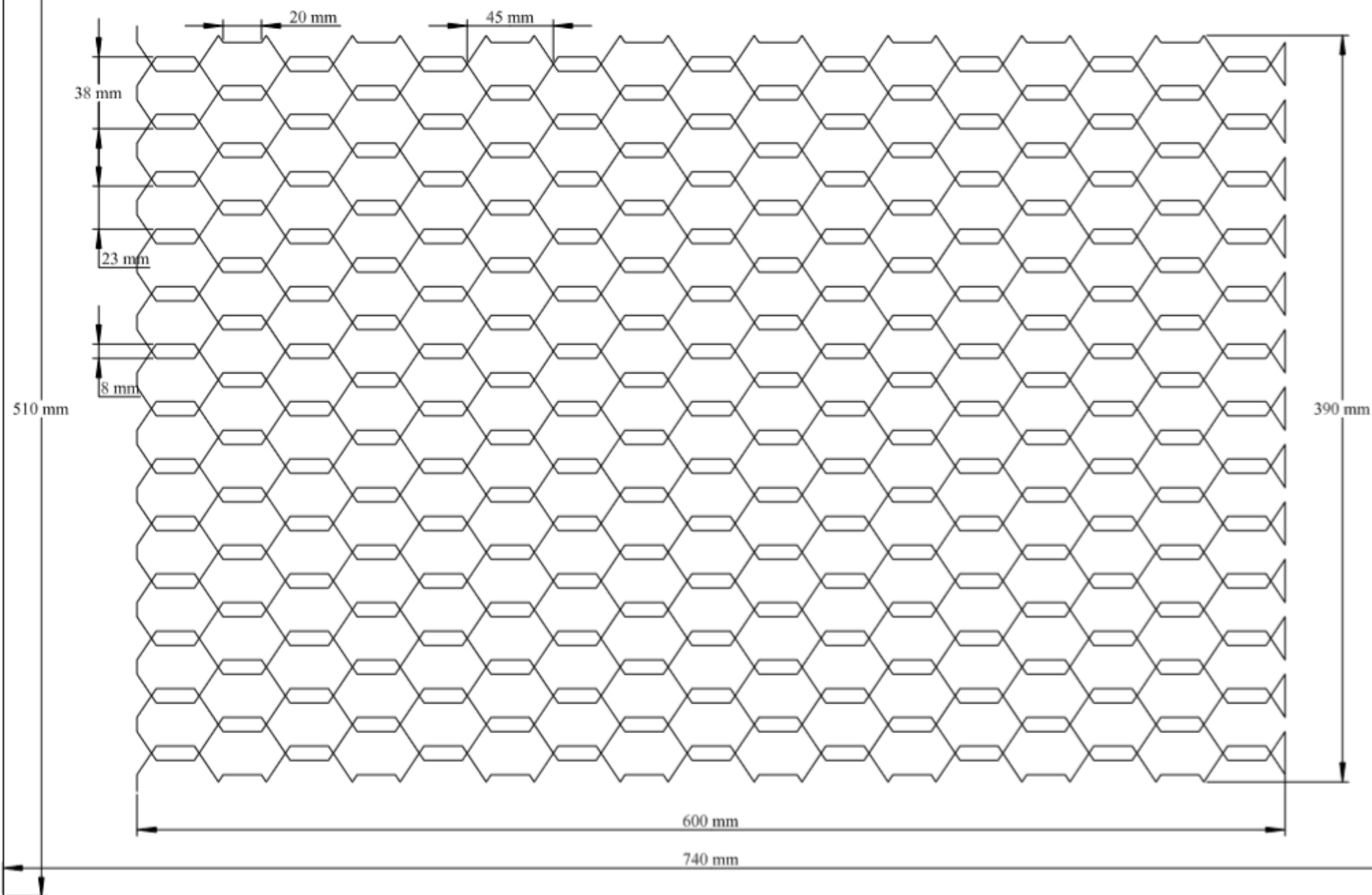
Jigsaw Puzzle. Pattern 114. 5464 Stitches



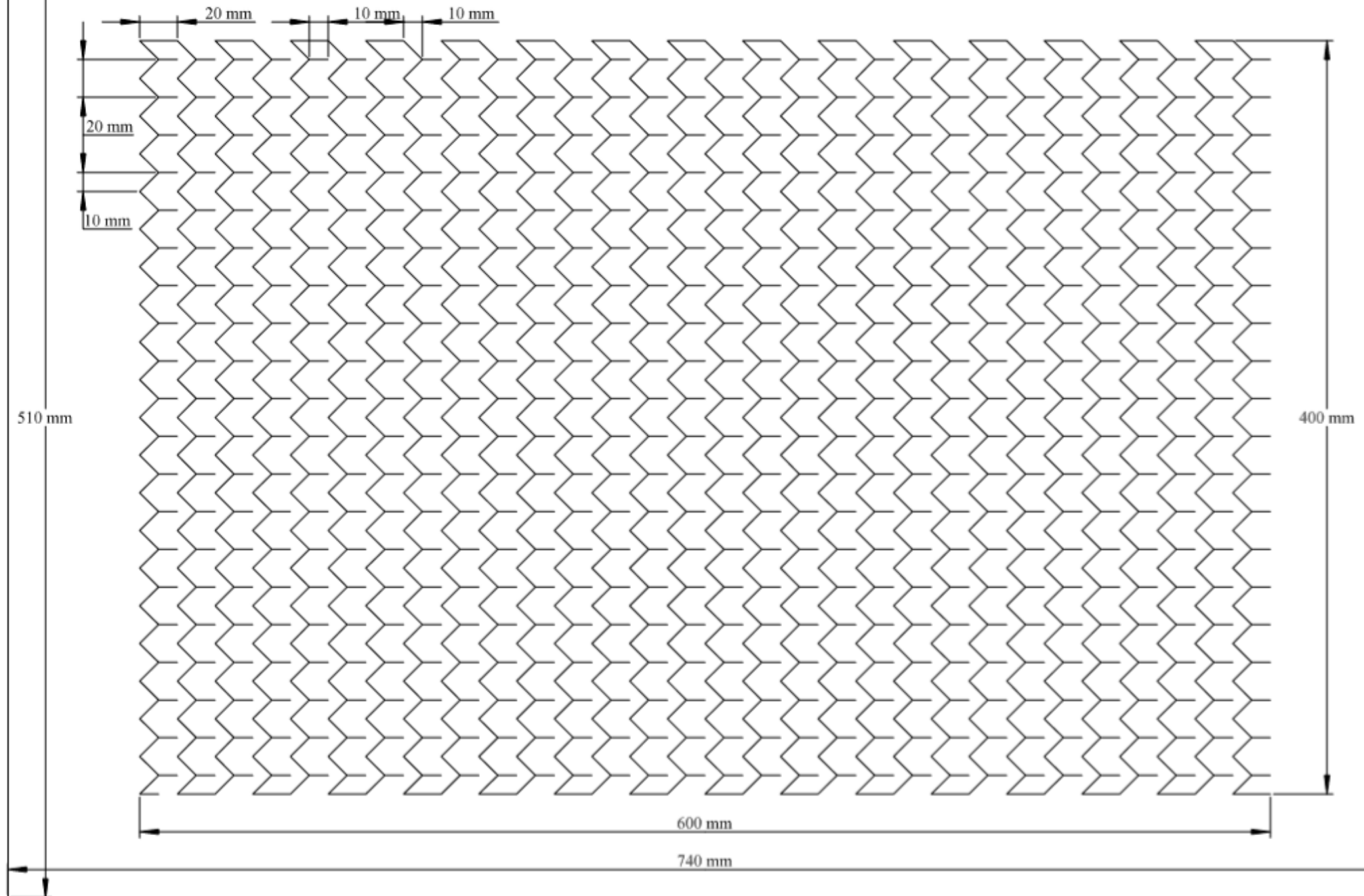
Huracan Vertical. Pattern 115. 5701 Stitches



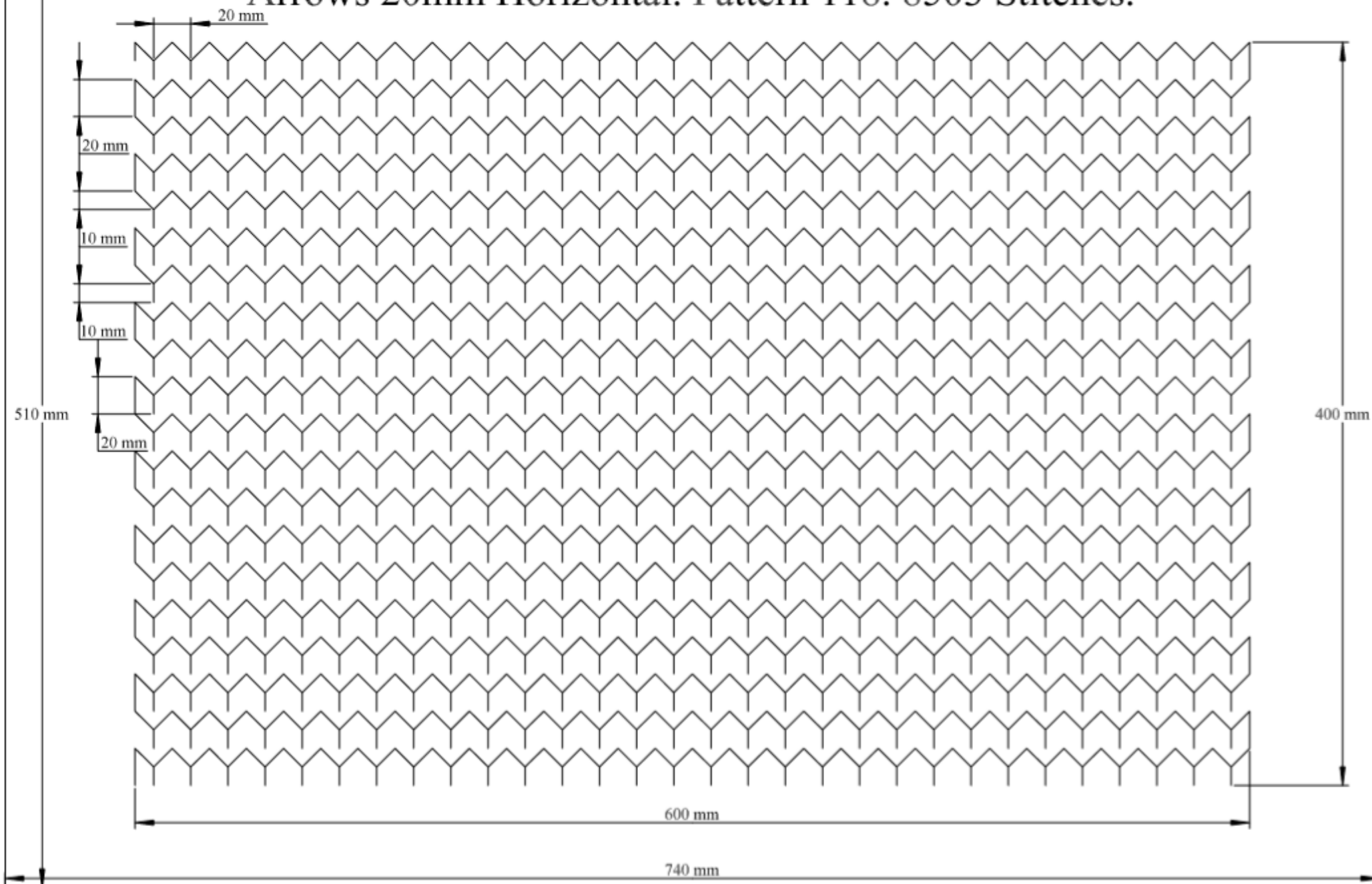
Huracan Horizontal. Pattern 116. 5475 Stitches.



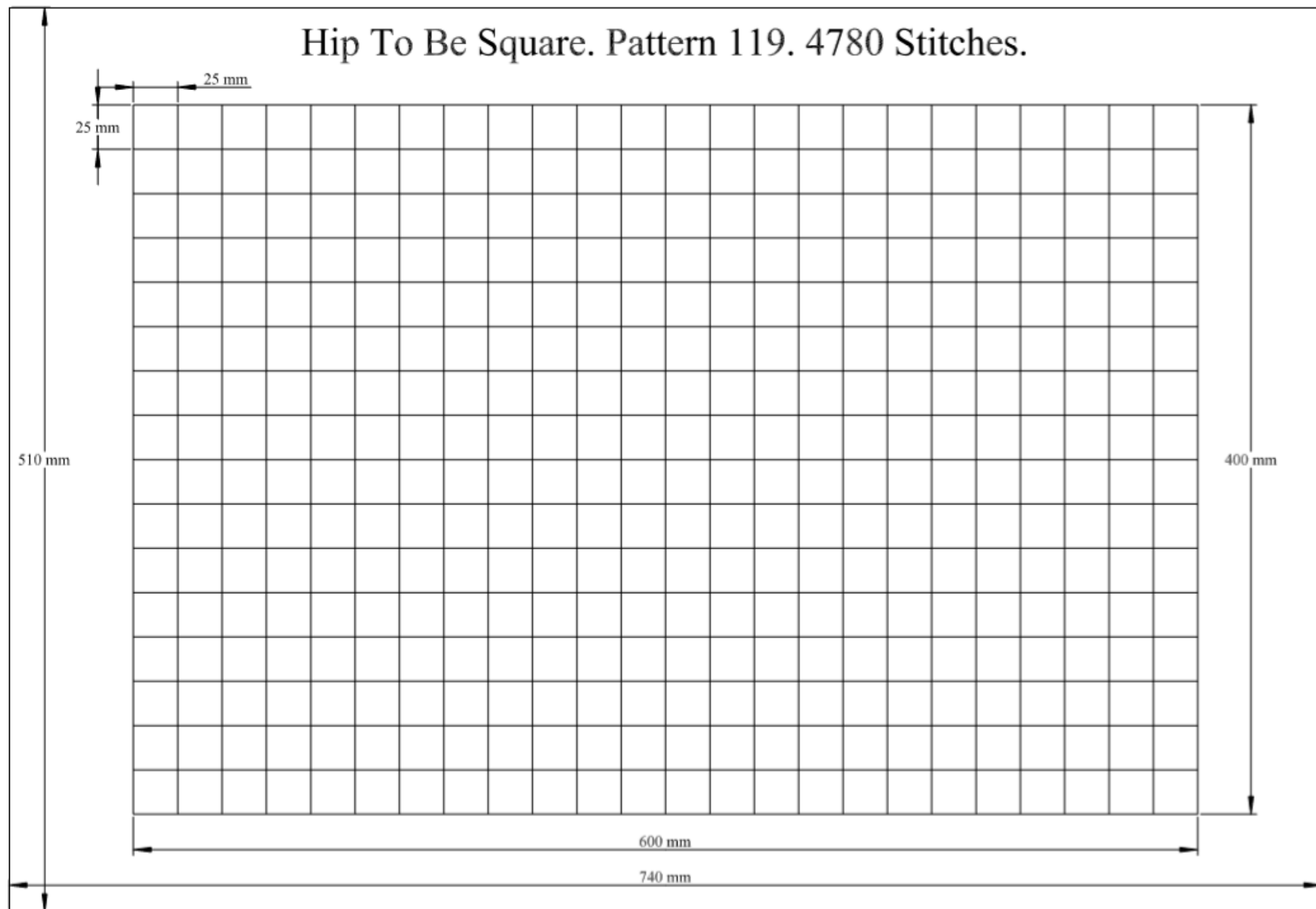
Arrows 20mm Vertical. Pattern 117. 8553 Stitches.



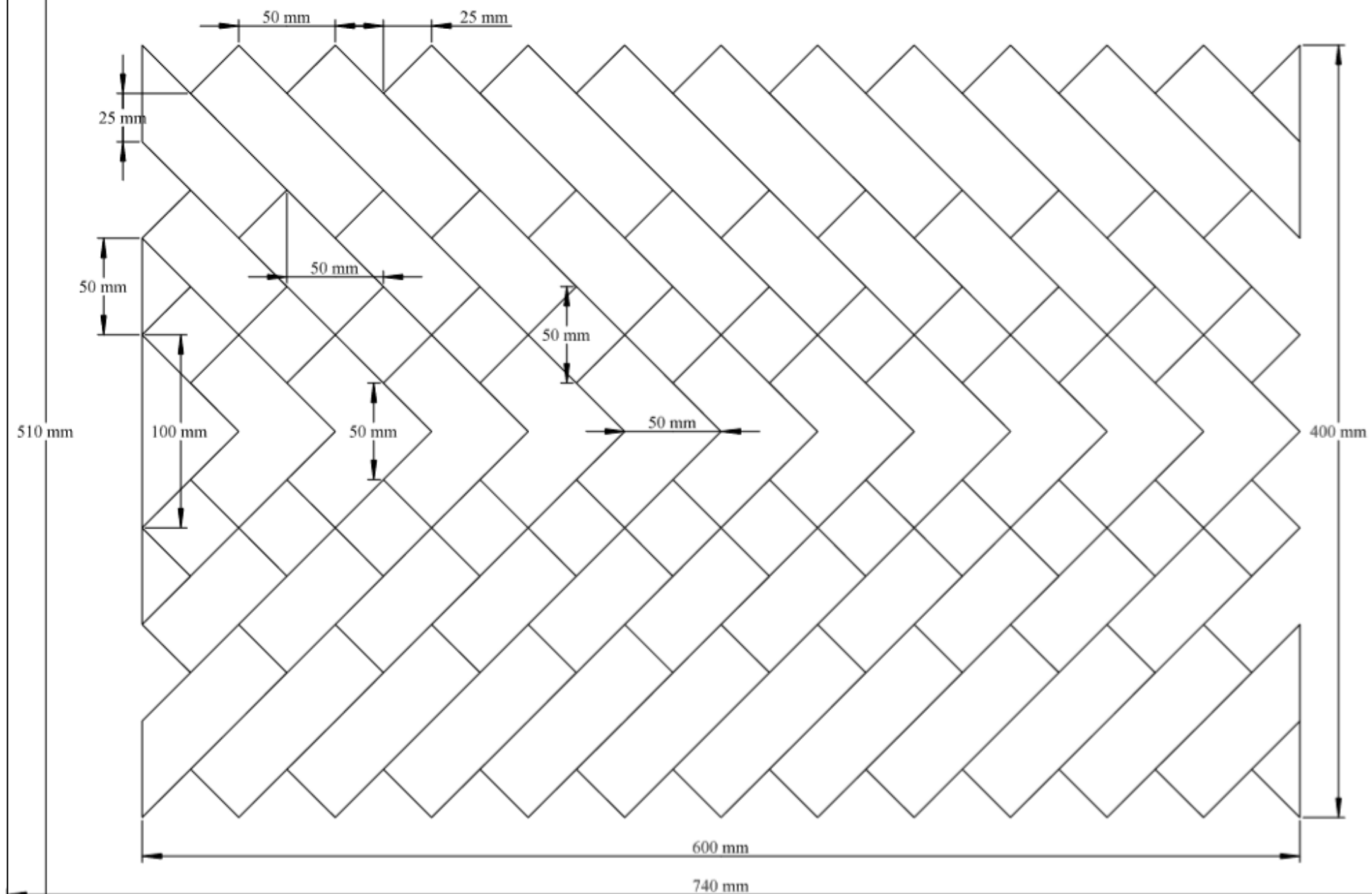
Arrows 20mm Horizontal. Pattern 118. 8503 Stitches.



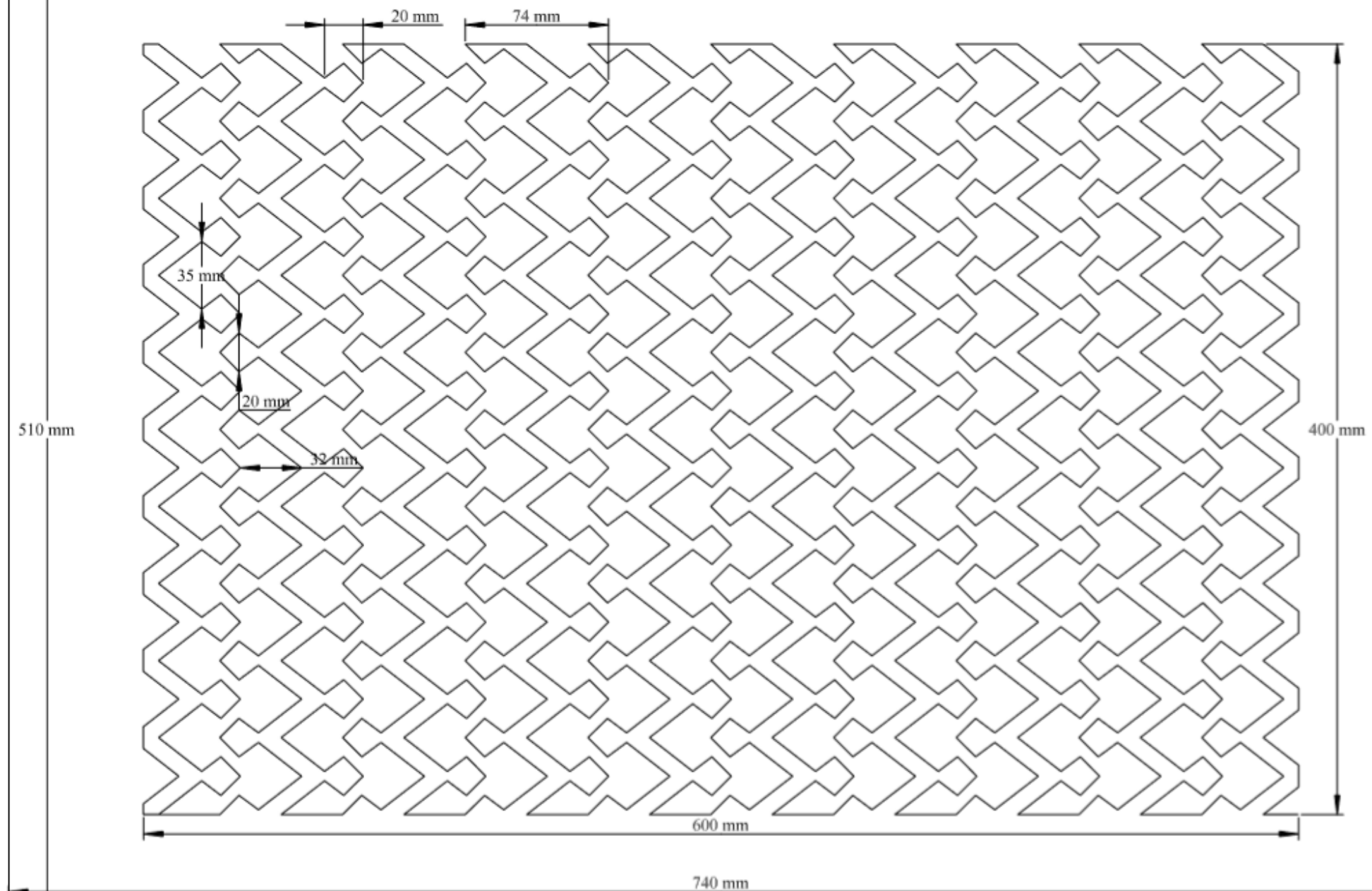
Hip To Be Square. Pattern 119. 4780 Stitches.



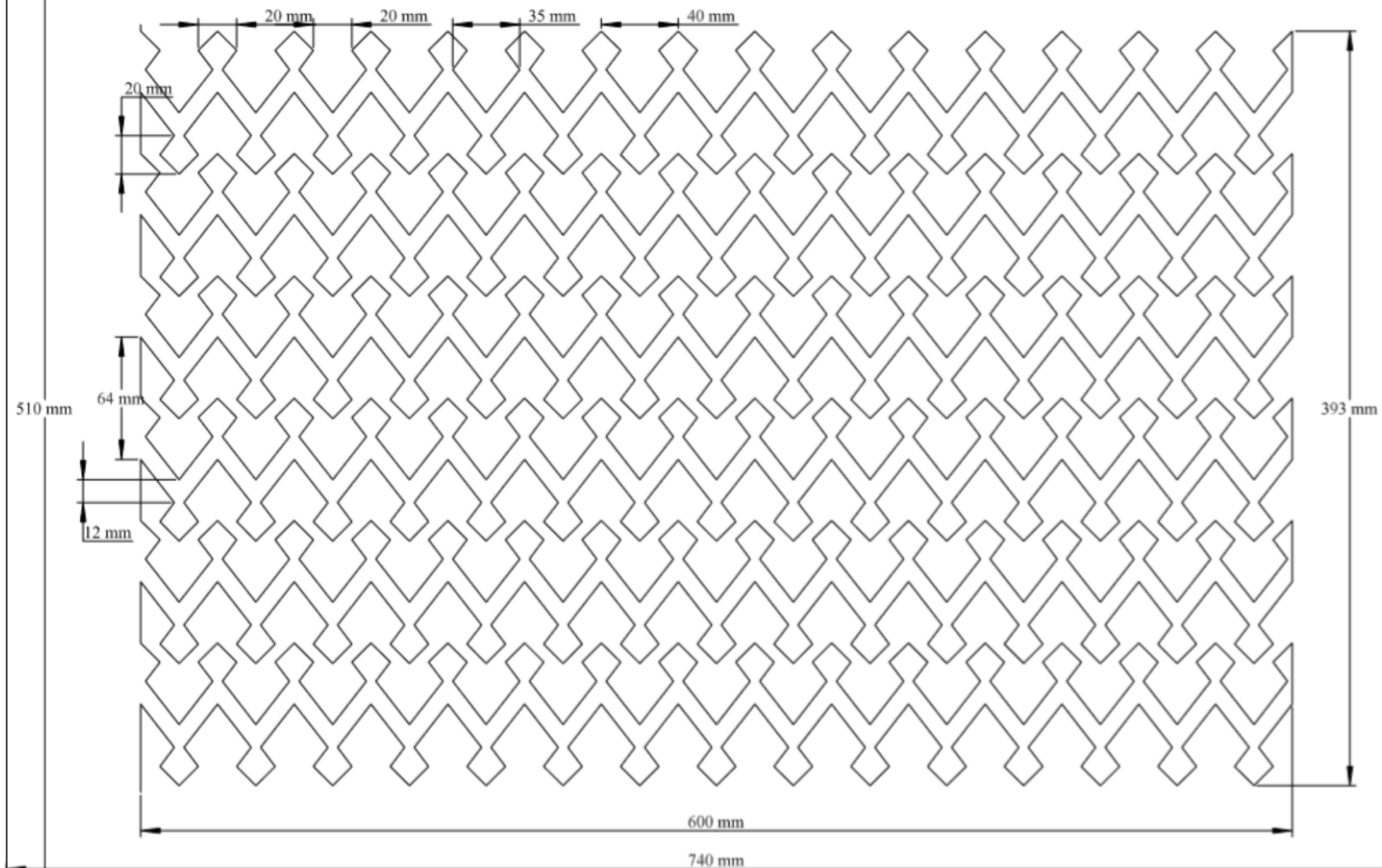
GTR Arrows. Pattern 120. 3189 Stitches.



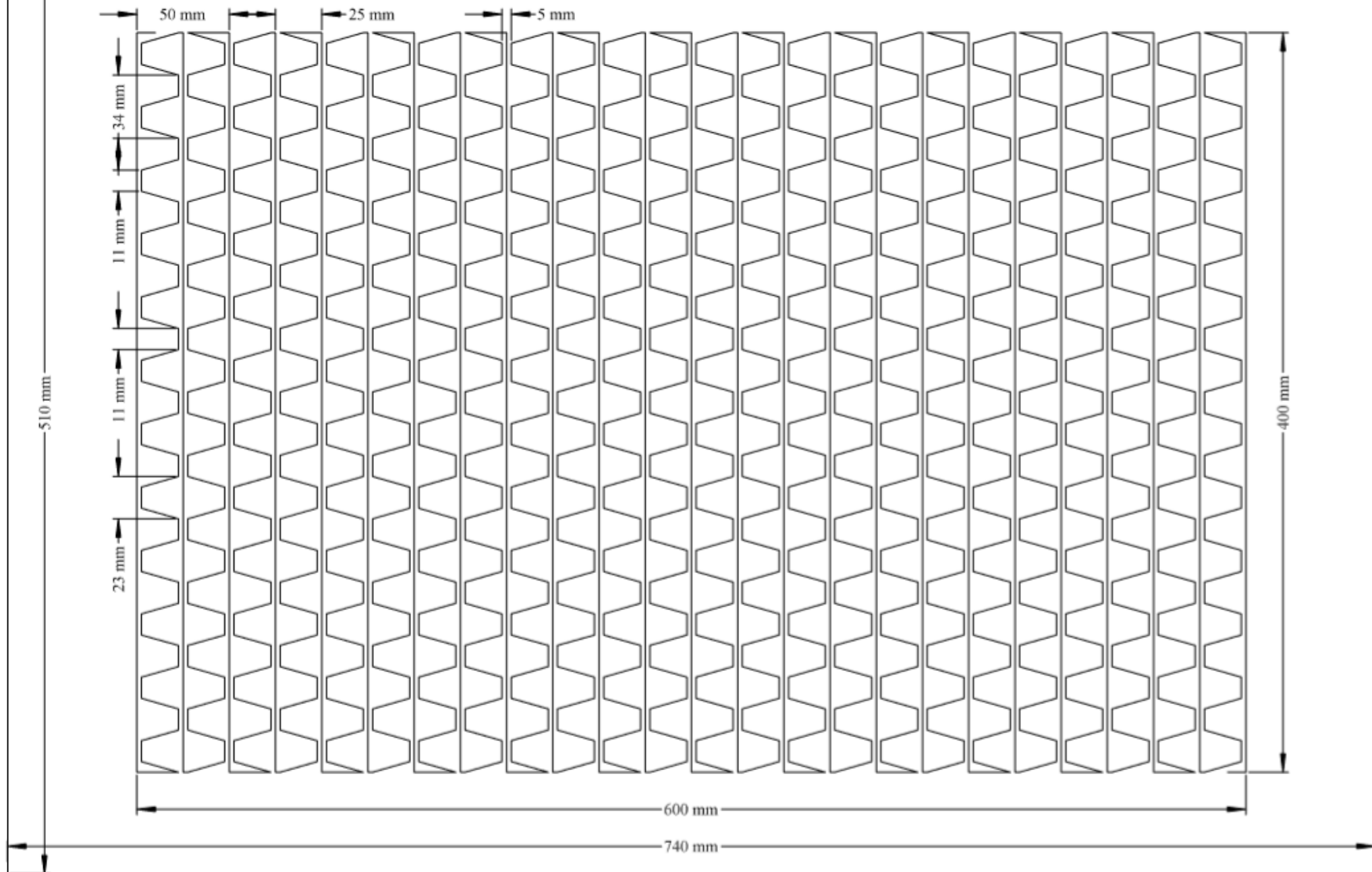
Aston SSS. Pattern 121. 5518 Stitches



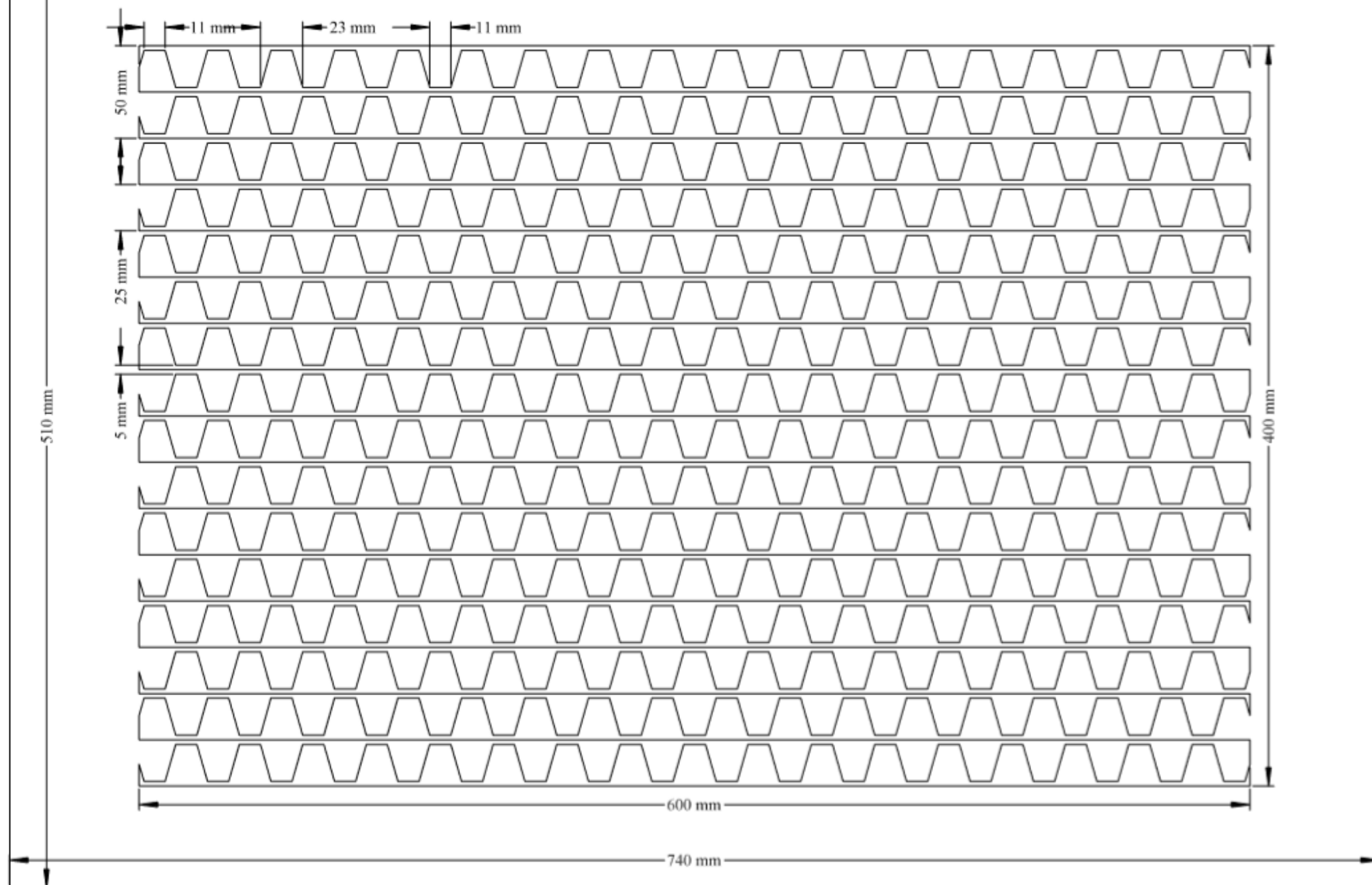
Aston SSS Horizontal. Pattern 122. 5140 Stitches.



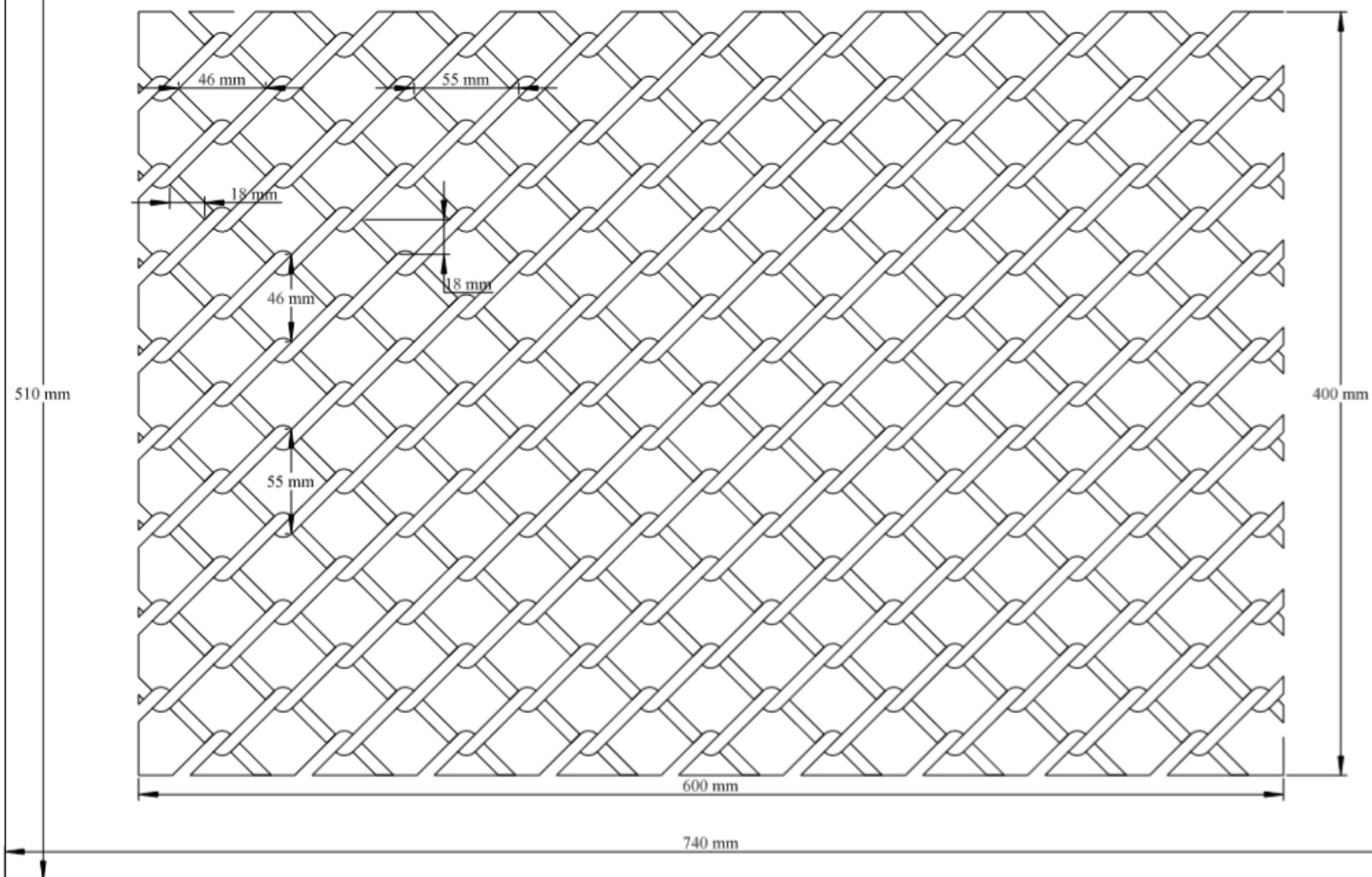
F6 Vertical. Pattern 123. 6960 Stitches



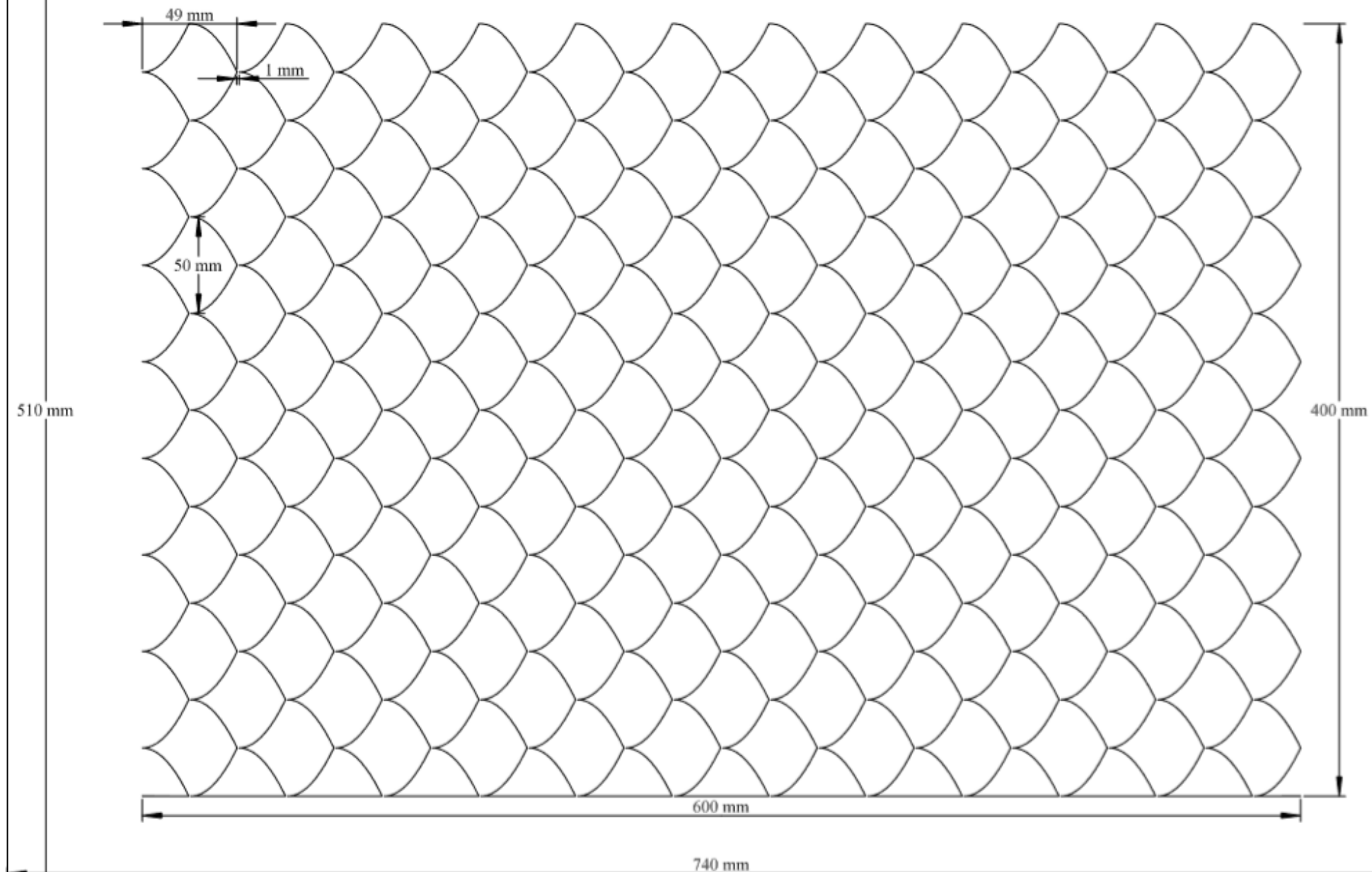
F6 Horizontal. Pattern 124. 6871 Stitches.



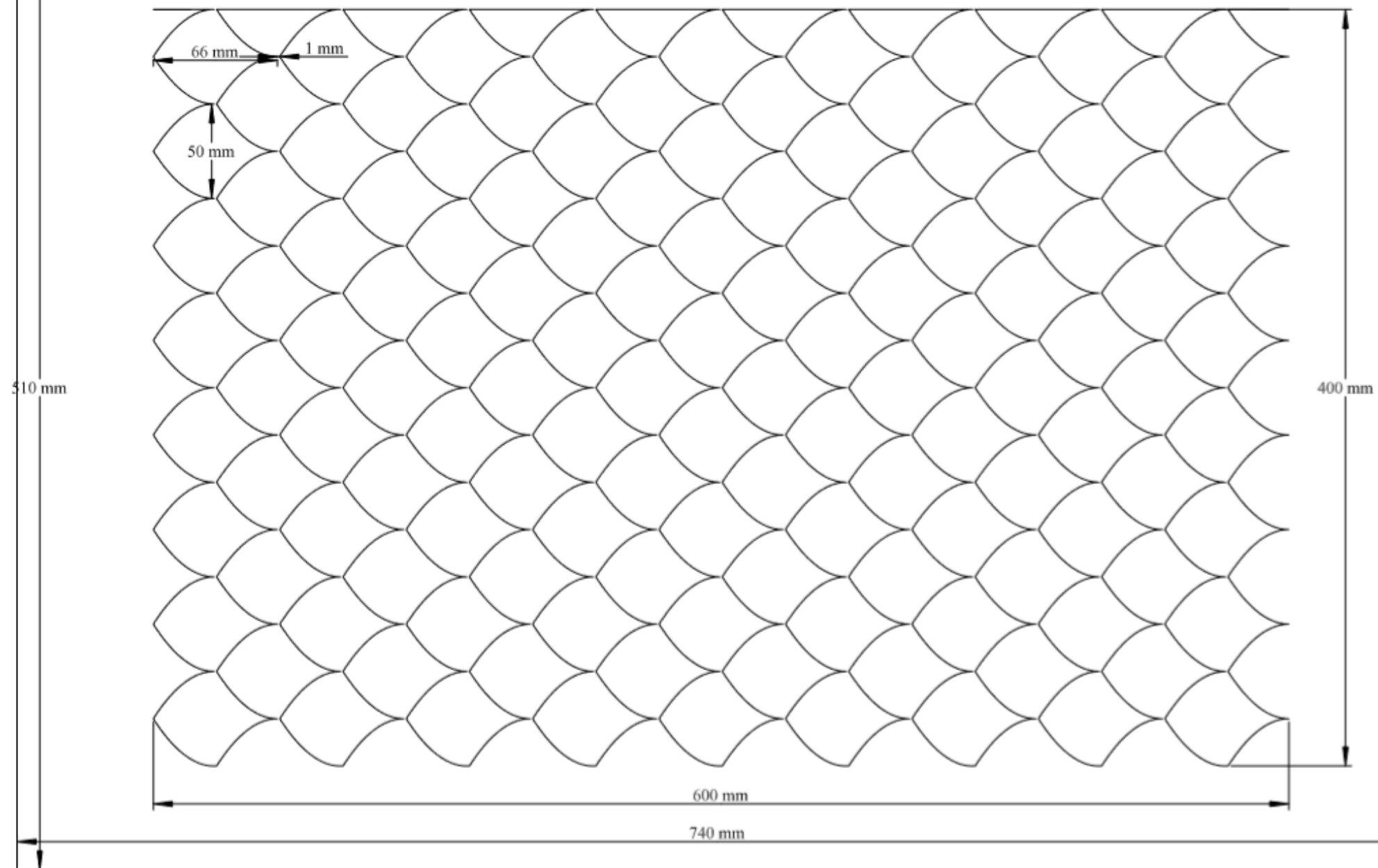
Chain wire fence. Pattern 125. 8192 Stitches



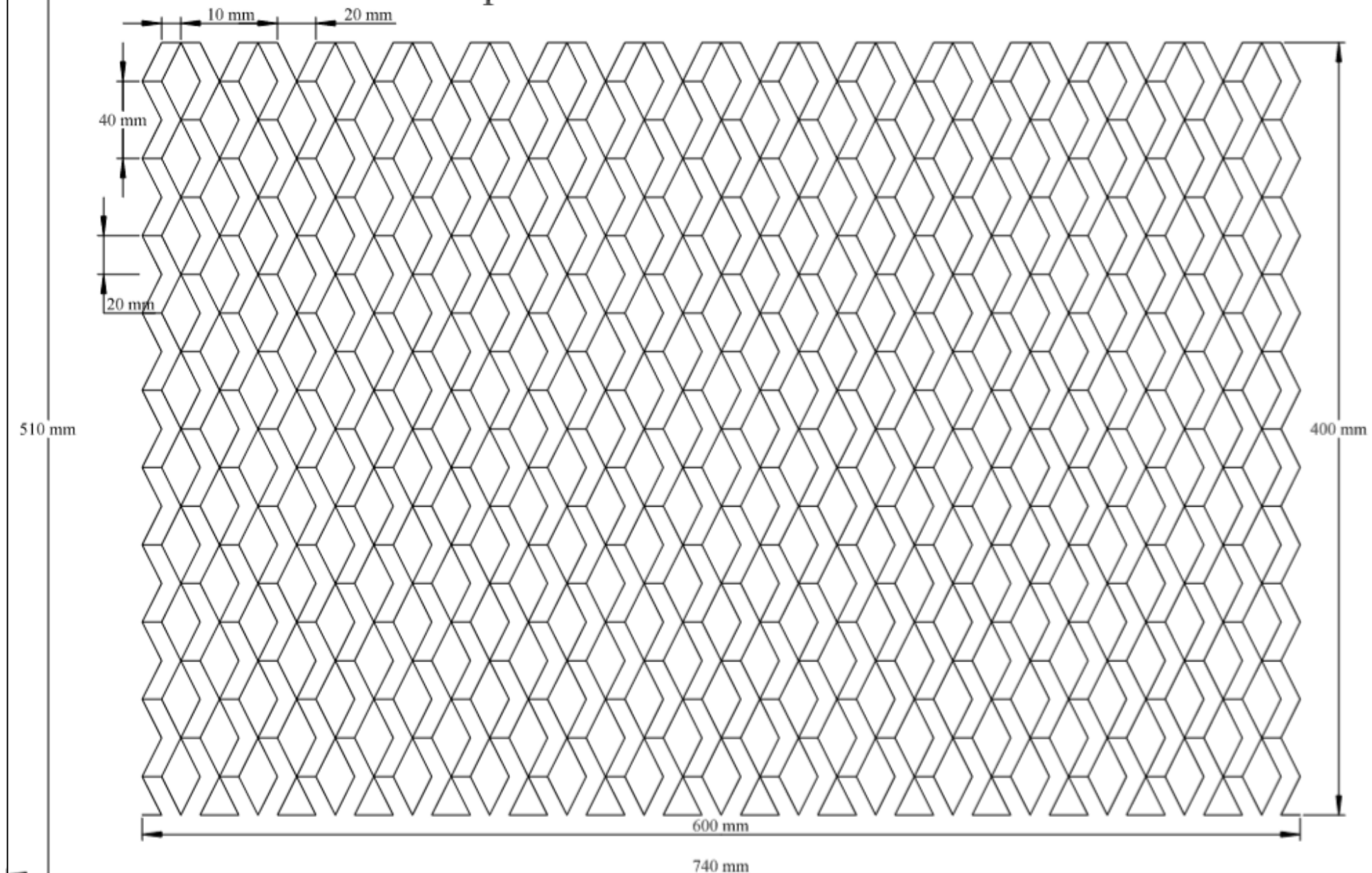
Dragonscale. Pattern 126. 4014 Stitches



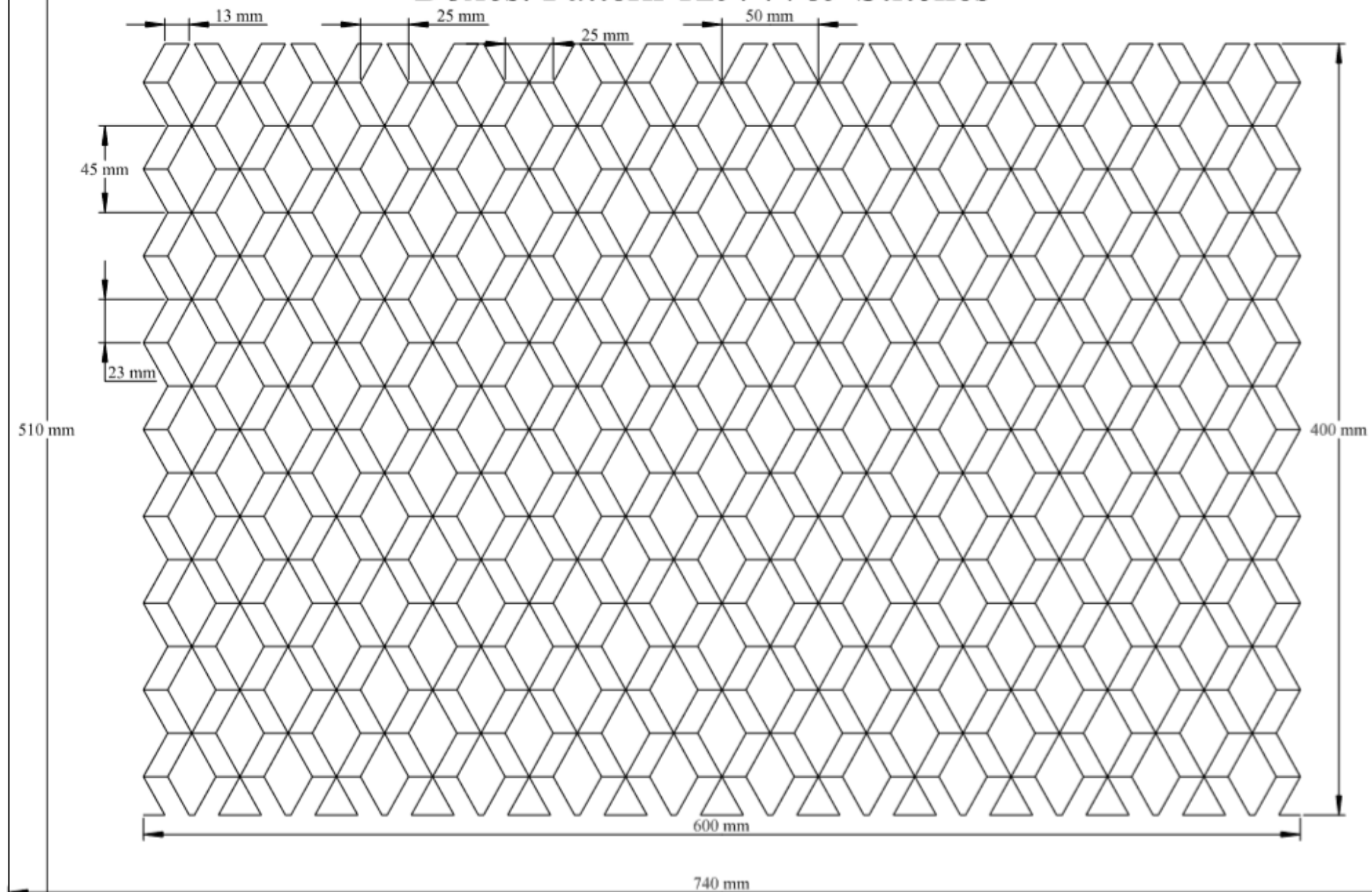
Scales. Pattern 127. 3344 Stitches



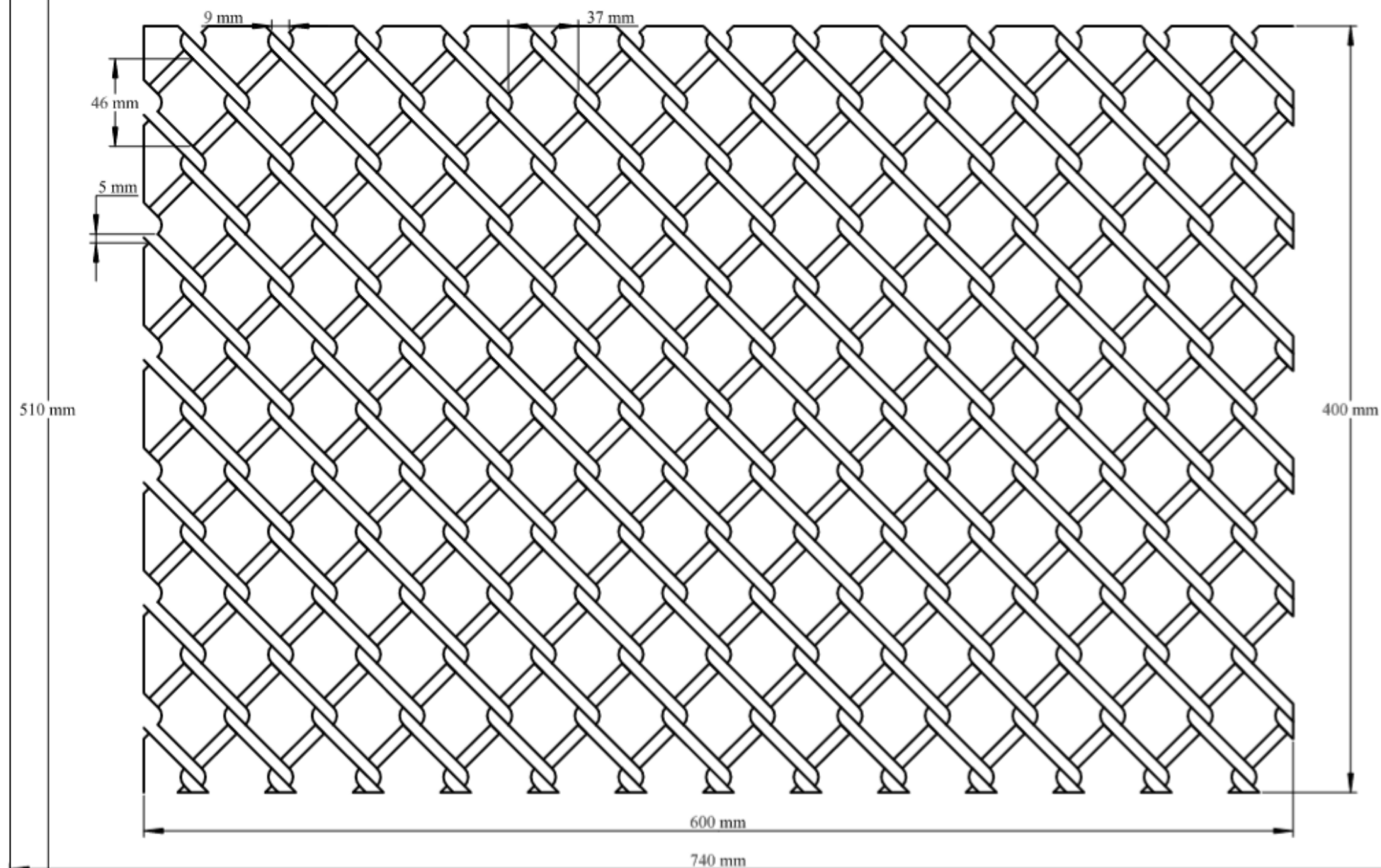
Steps. Pattern 128. 8572 Stitches



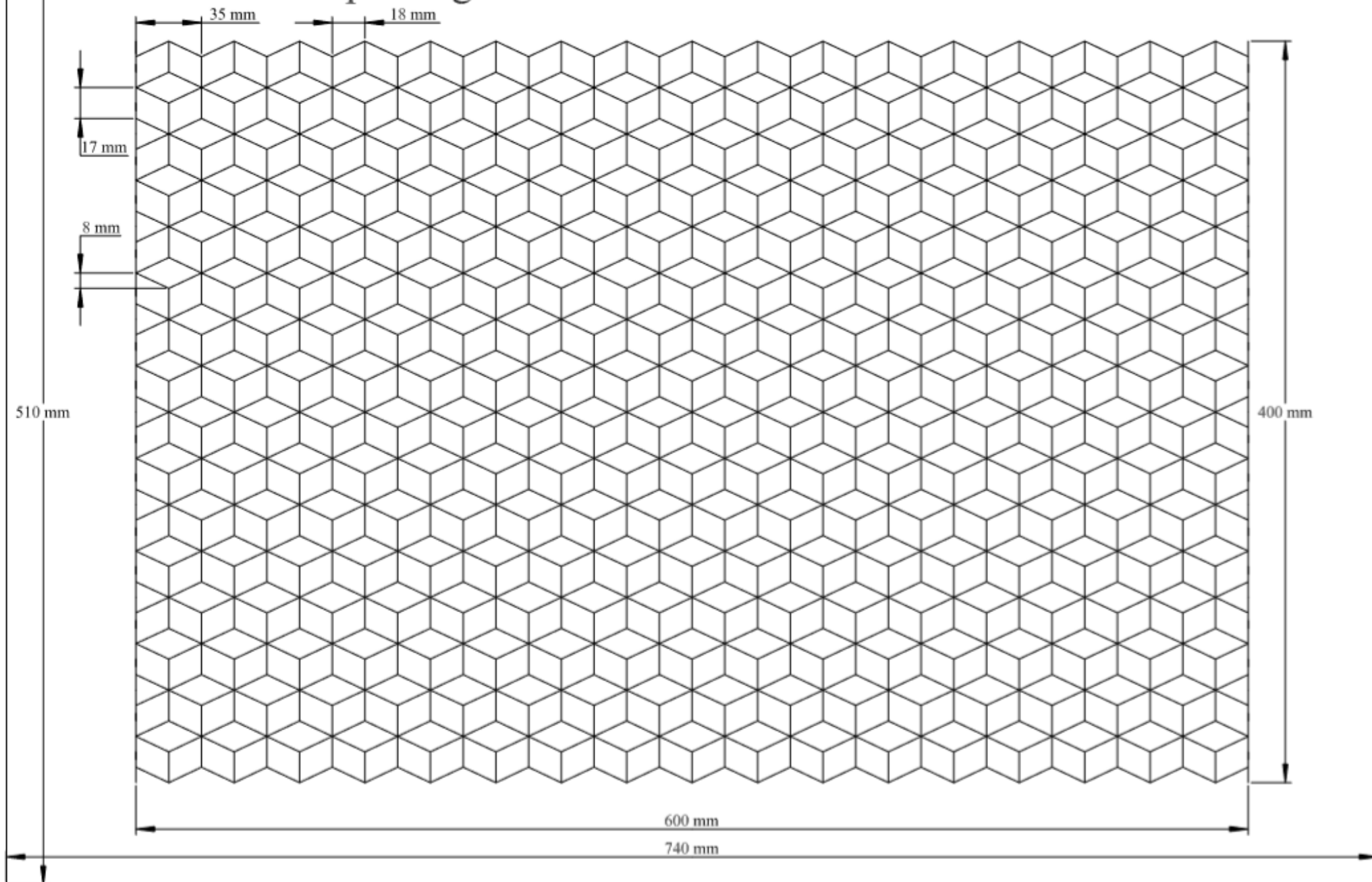
Boxes. Pattern 129. 7789 Stitches



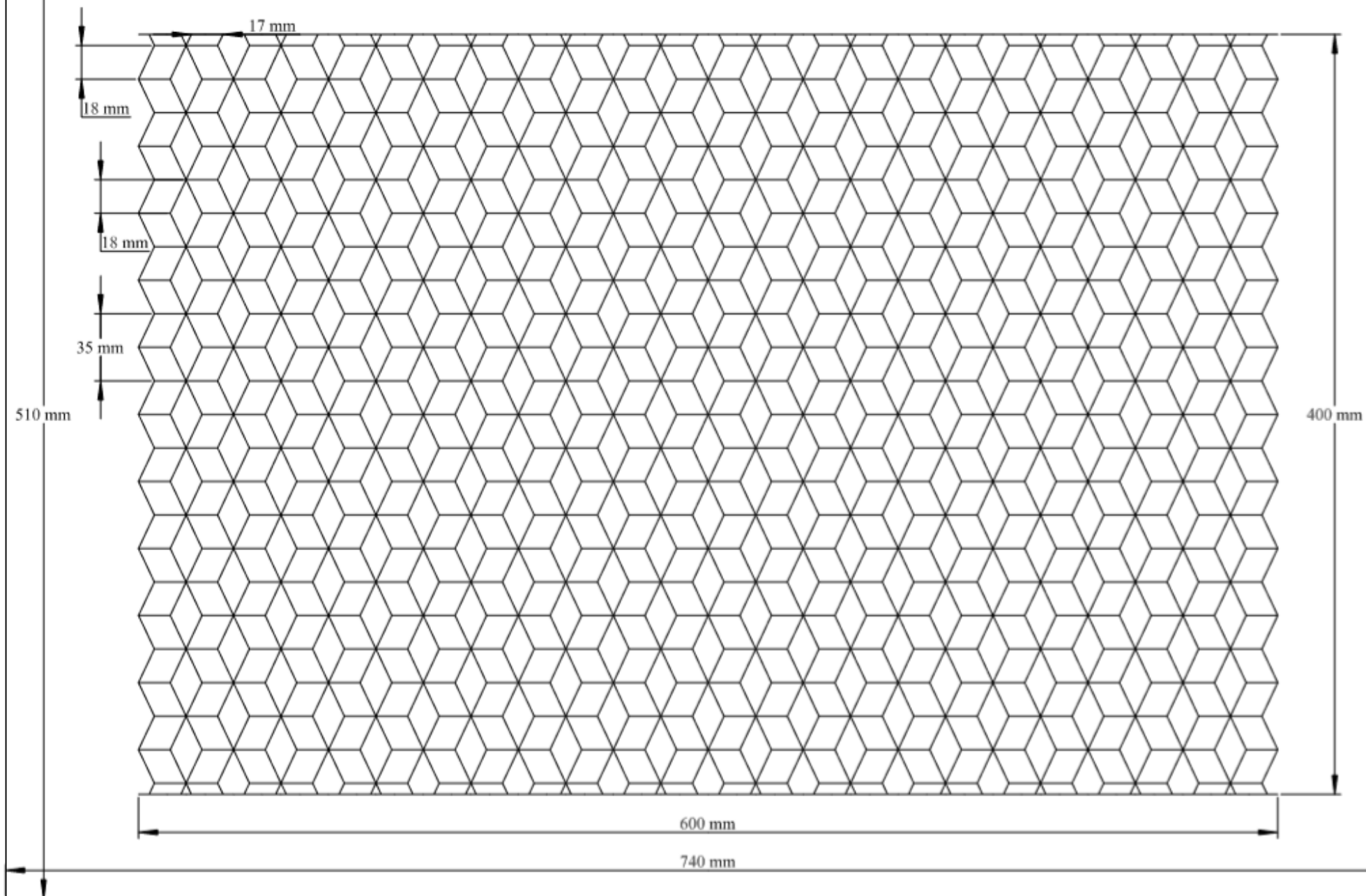
Wire Mesh Horiz. Pattern 131. 7046 Stitches.



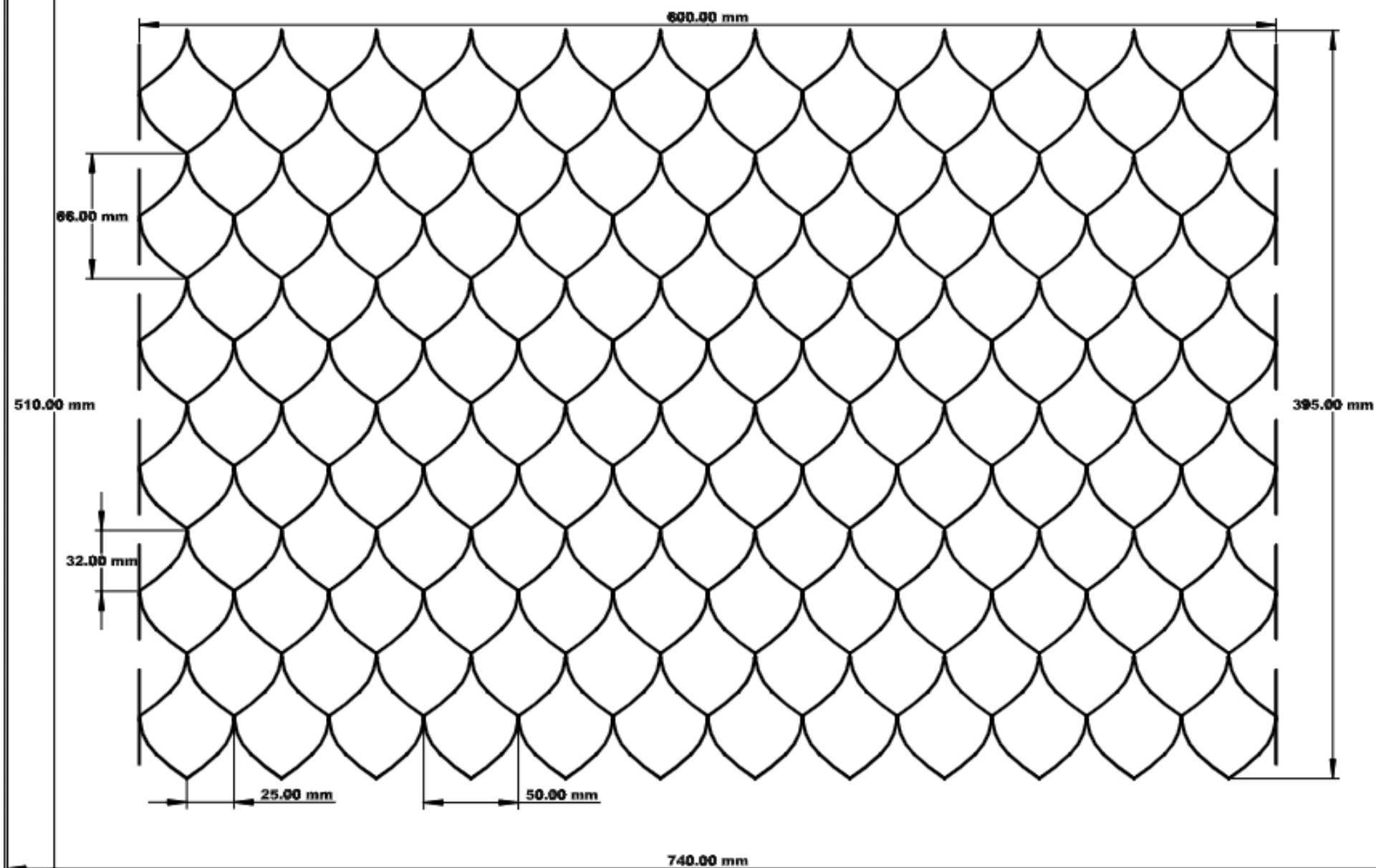
Super Legarra Vert. Pattern 132. 10048 Stitches.



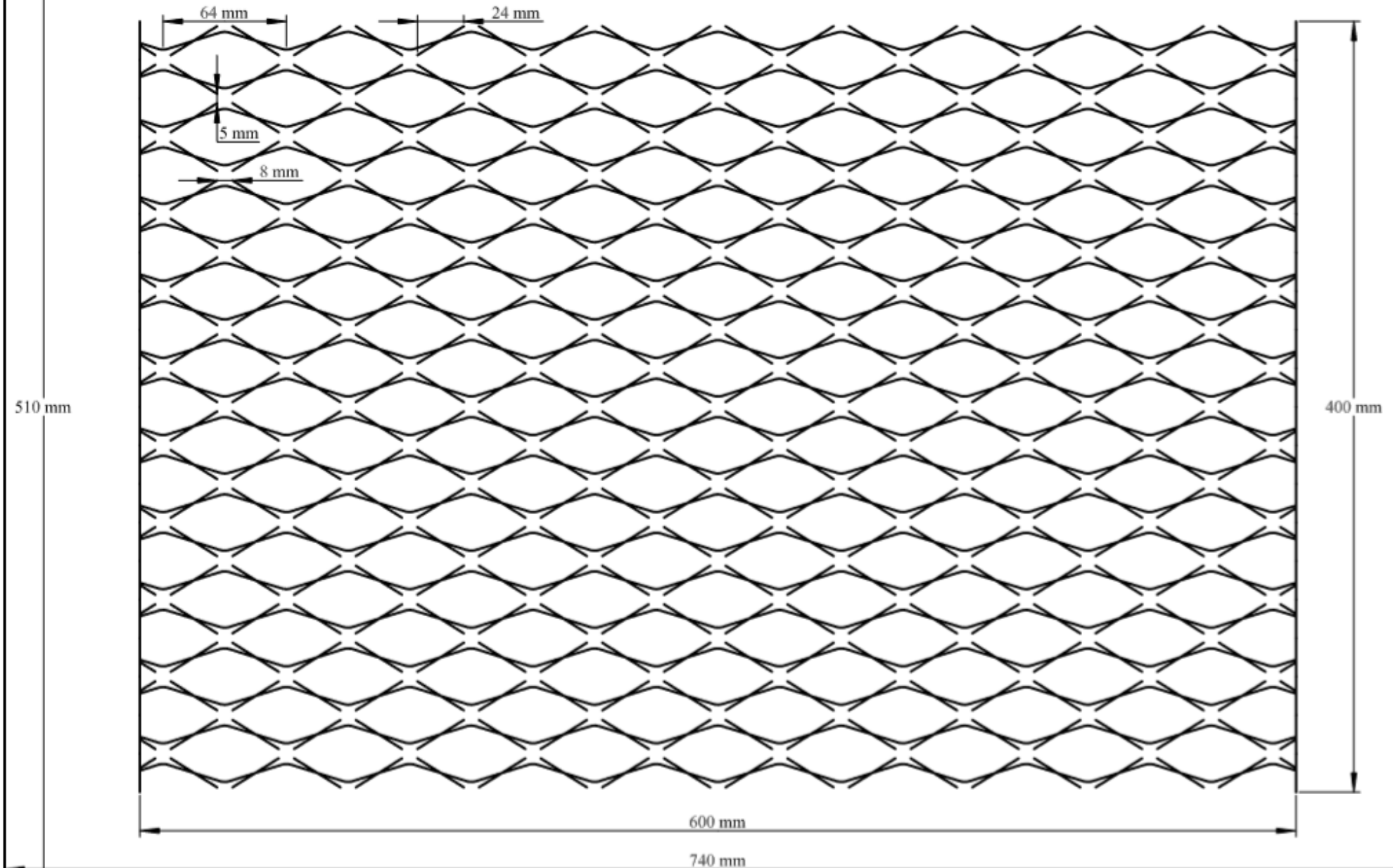
Super Legarra Horiz. Pattern 133. 10464 Stitches.



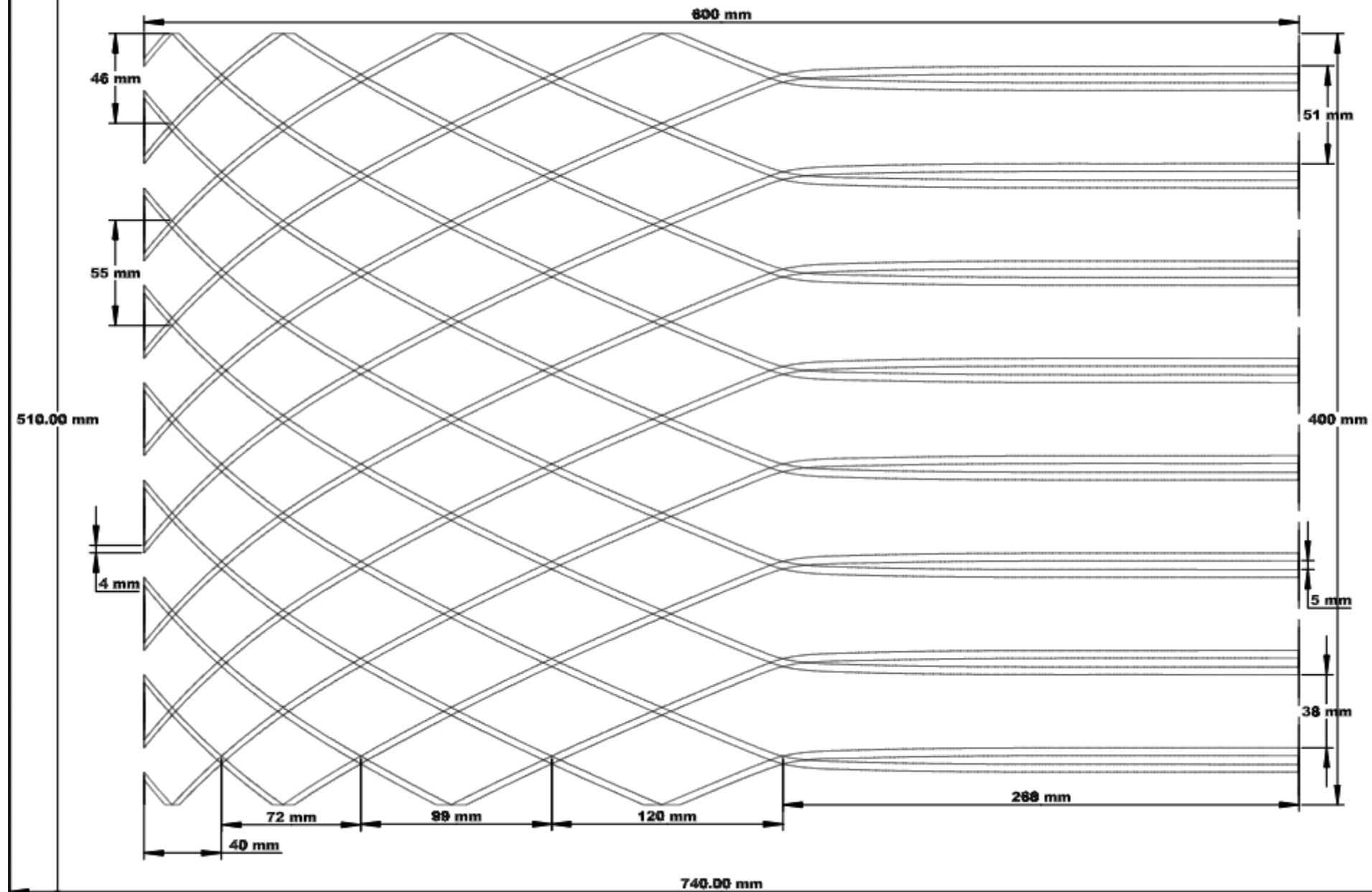
Pattern 135, Scales, Horizontal. 3120 Stitches.



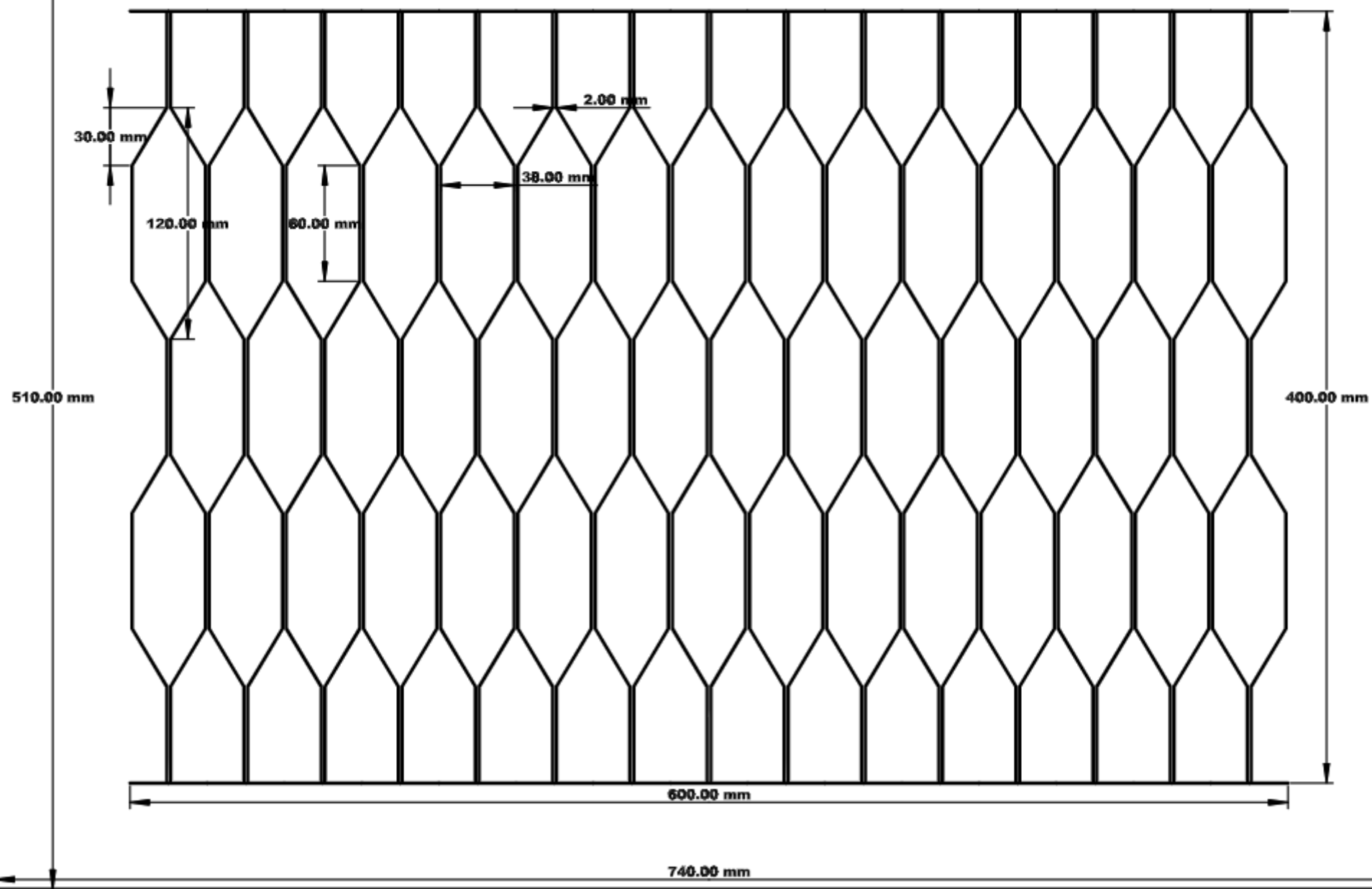
Quilt Large Horizontal. Pattern 136. 8500 Stitches



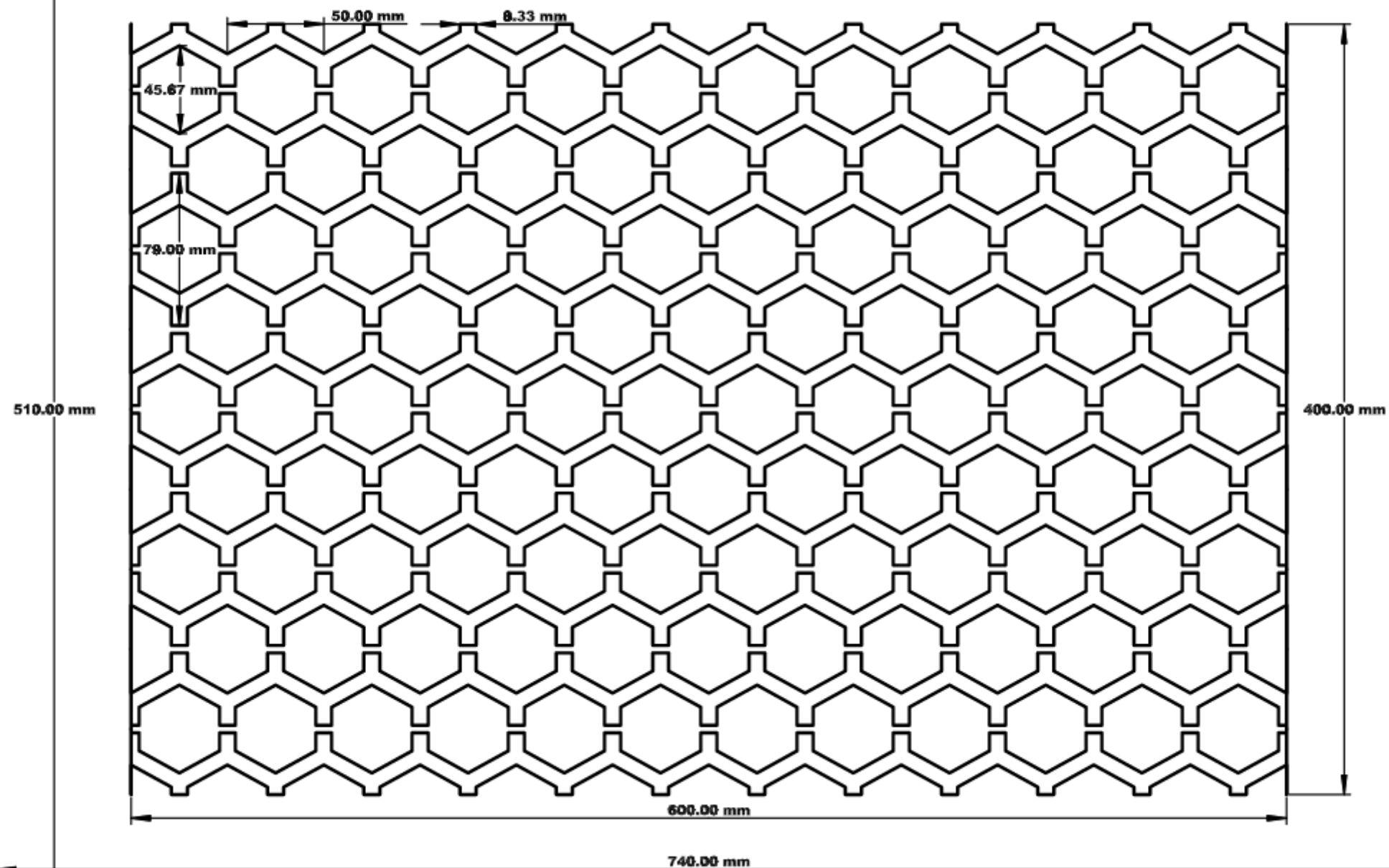
Pattern 138, Reticulated pinstripe diamonds. 7184



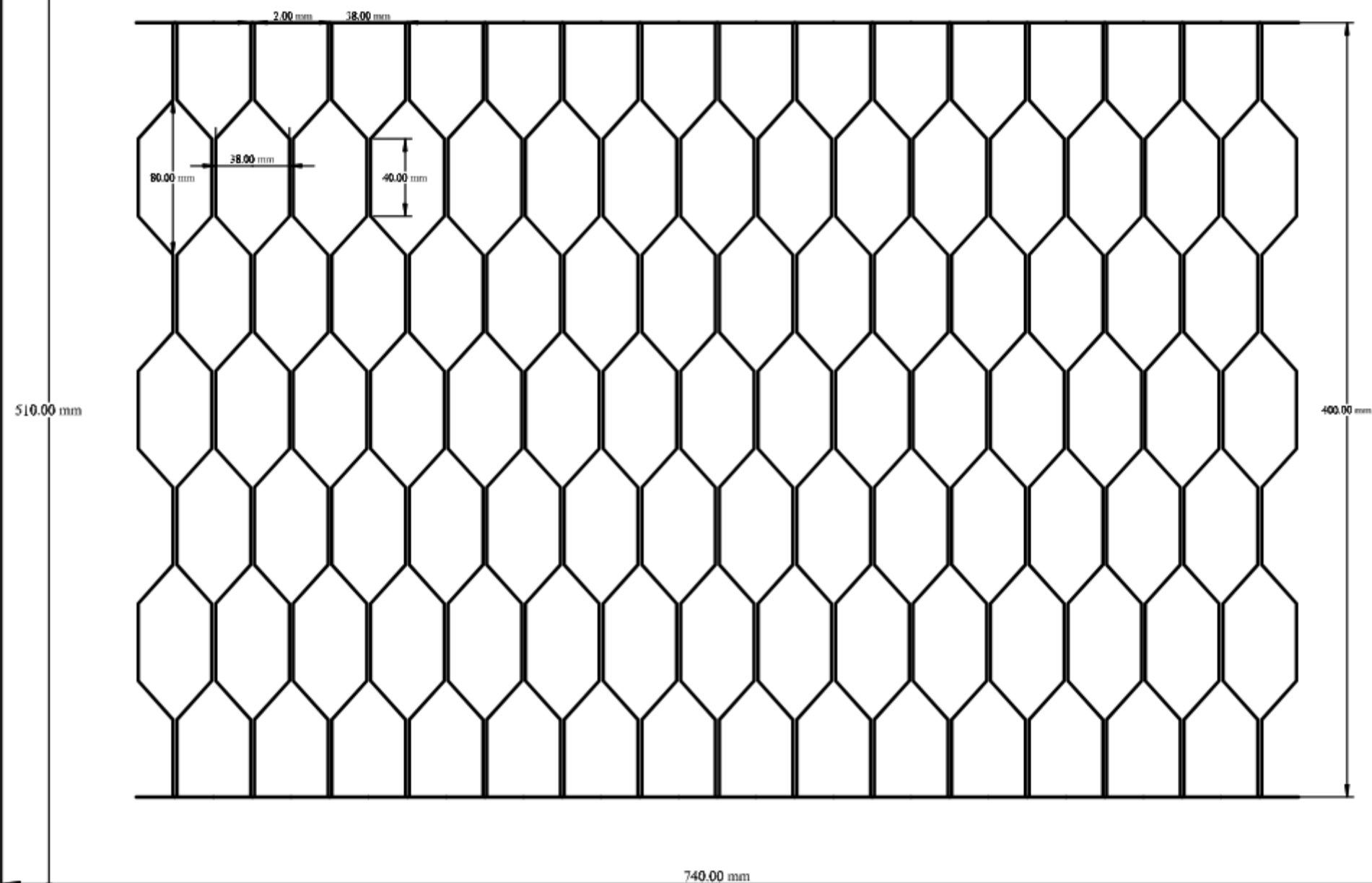
Pattern 143, 120mm x 40 mm Atom Bomb. 3600 Stitches.



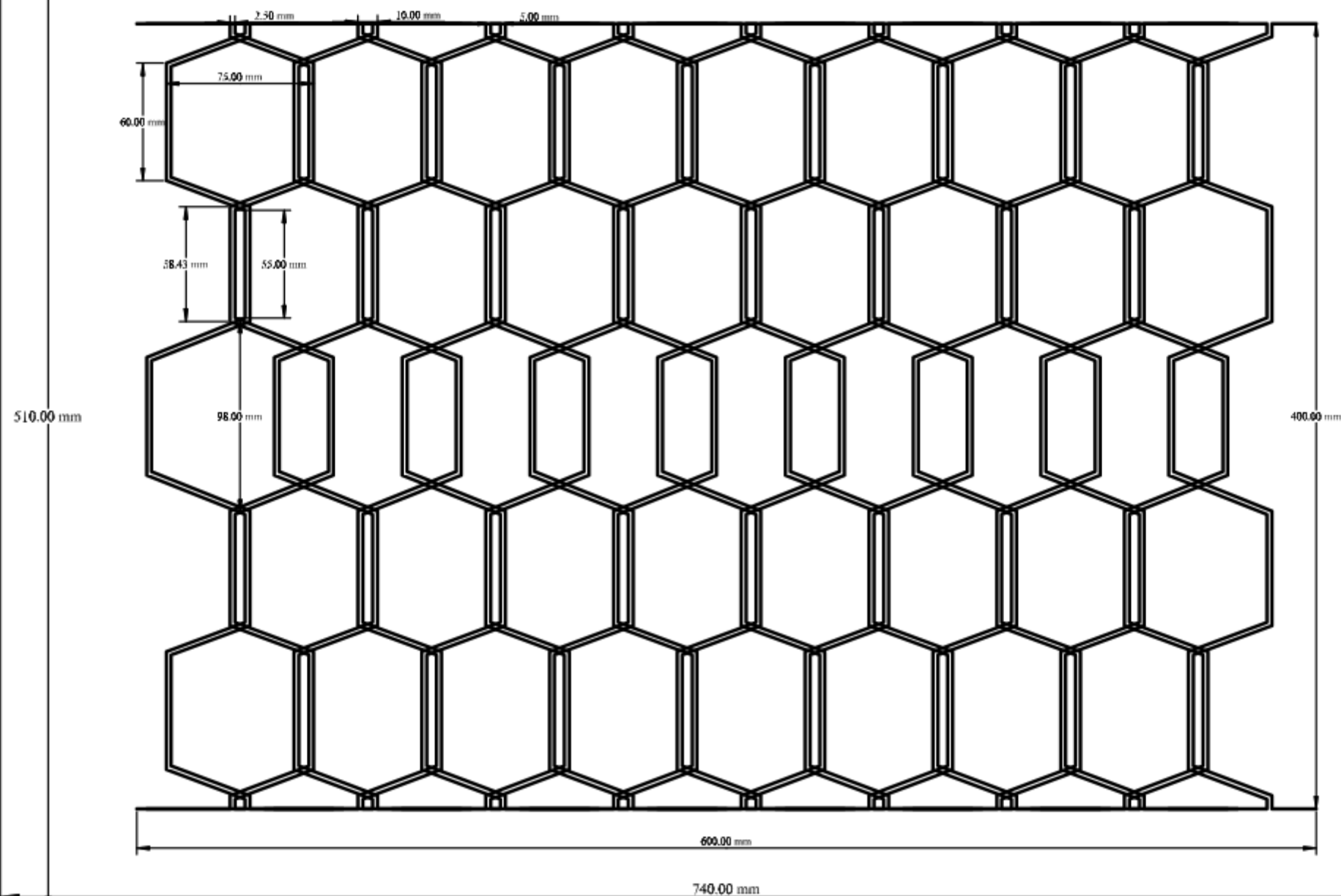
Pattern 145, Small Halo Hex. 4868 Stitches



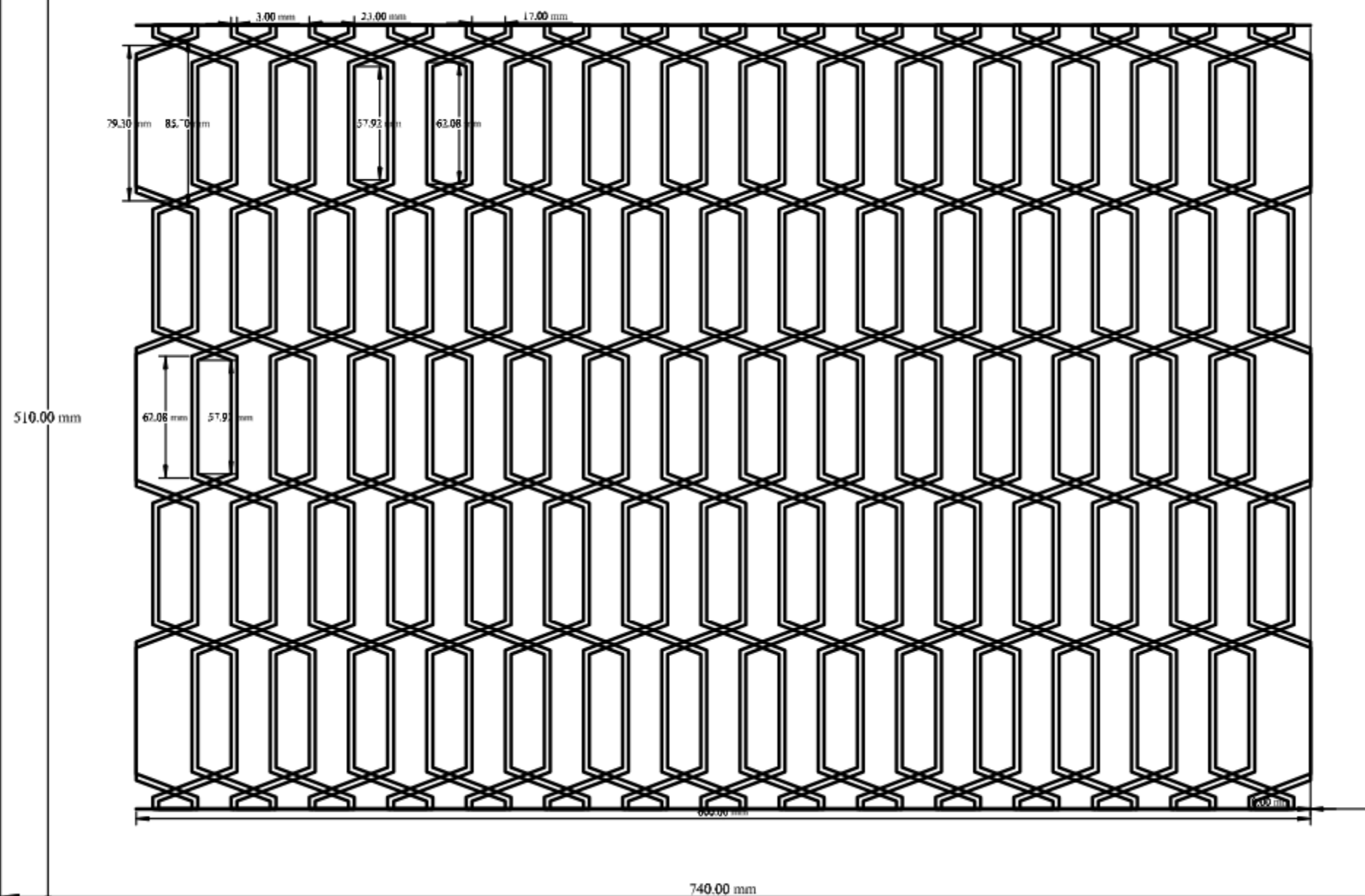
Pattern 146 80mm x 40mm Atom Bomb. 4230 Stitches.



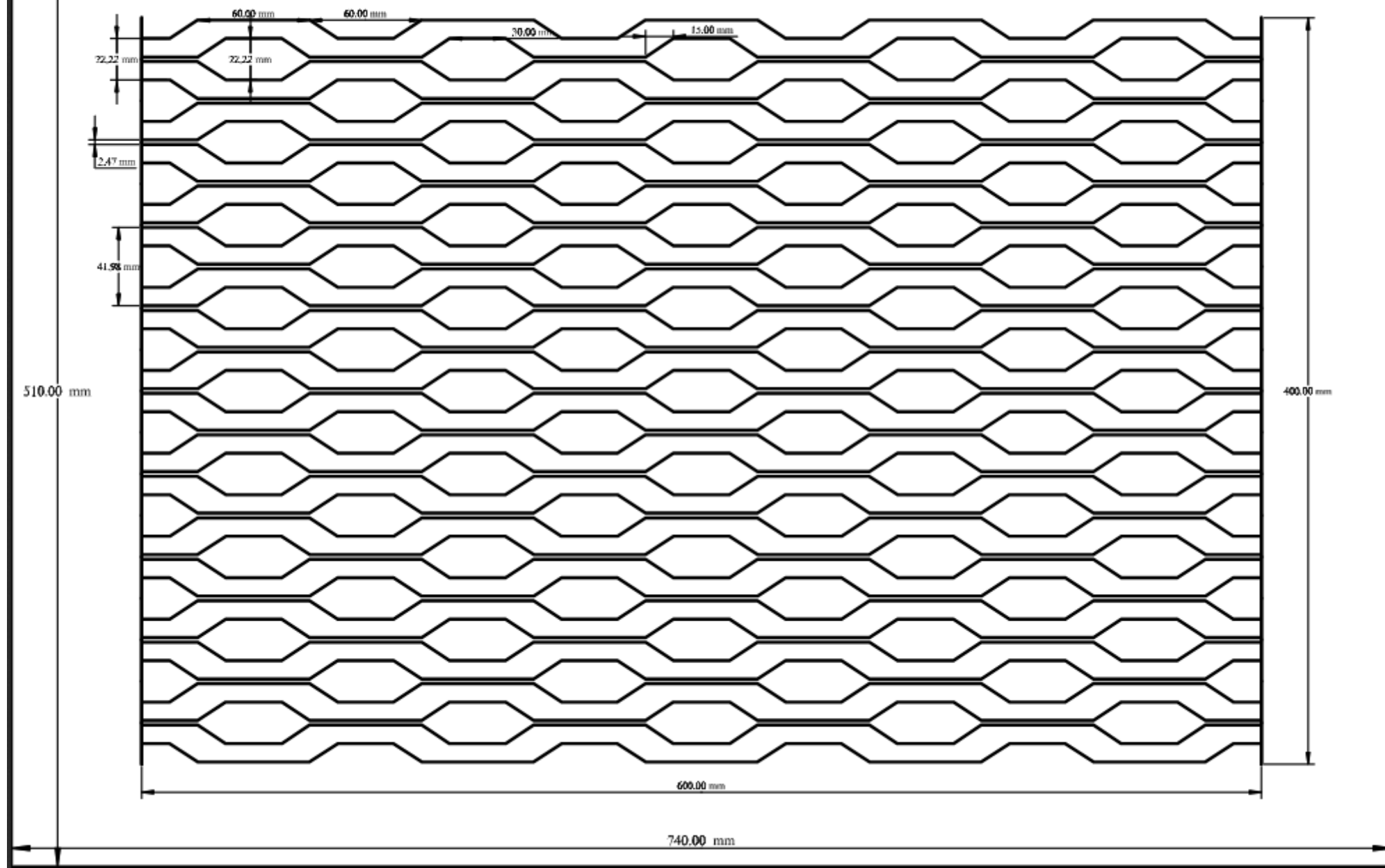
Pattern 148. Offset, double stitch Hurracan. 6301 Stitches.



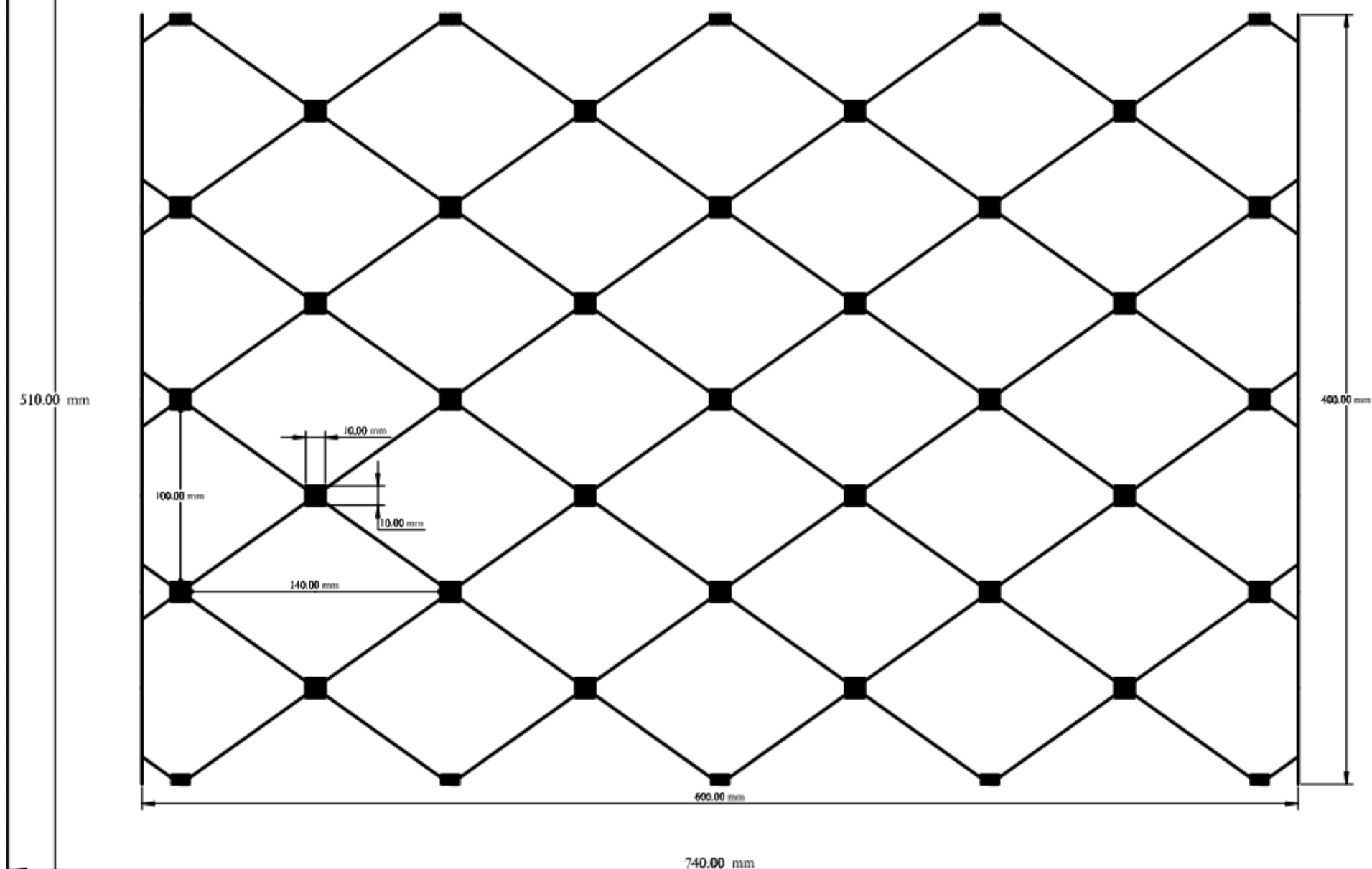
Pattern 149. Double stitch Hurraan. 9748 stitches.



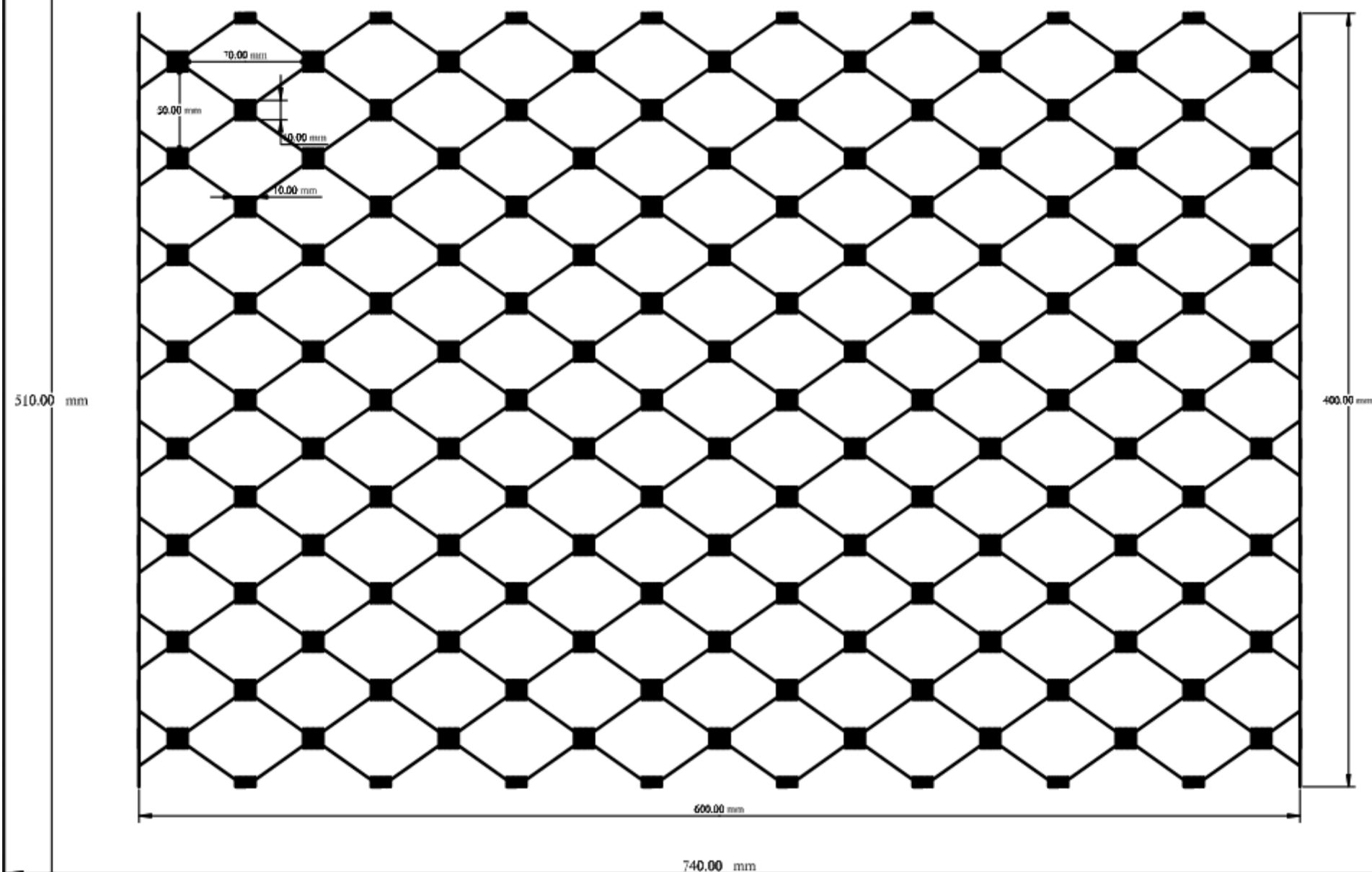
Pattern 151, Hex Offset Stretched Horizontal. 6192 Stitches.



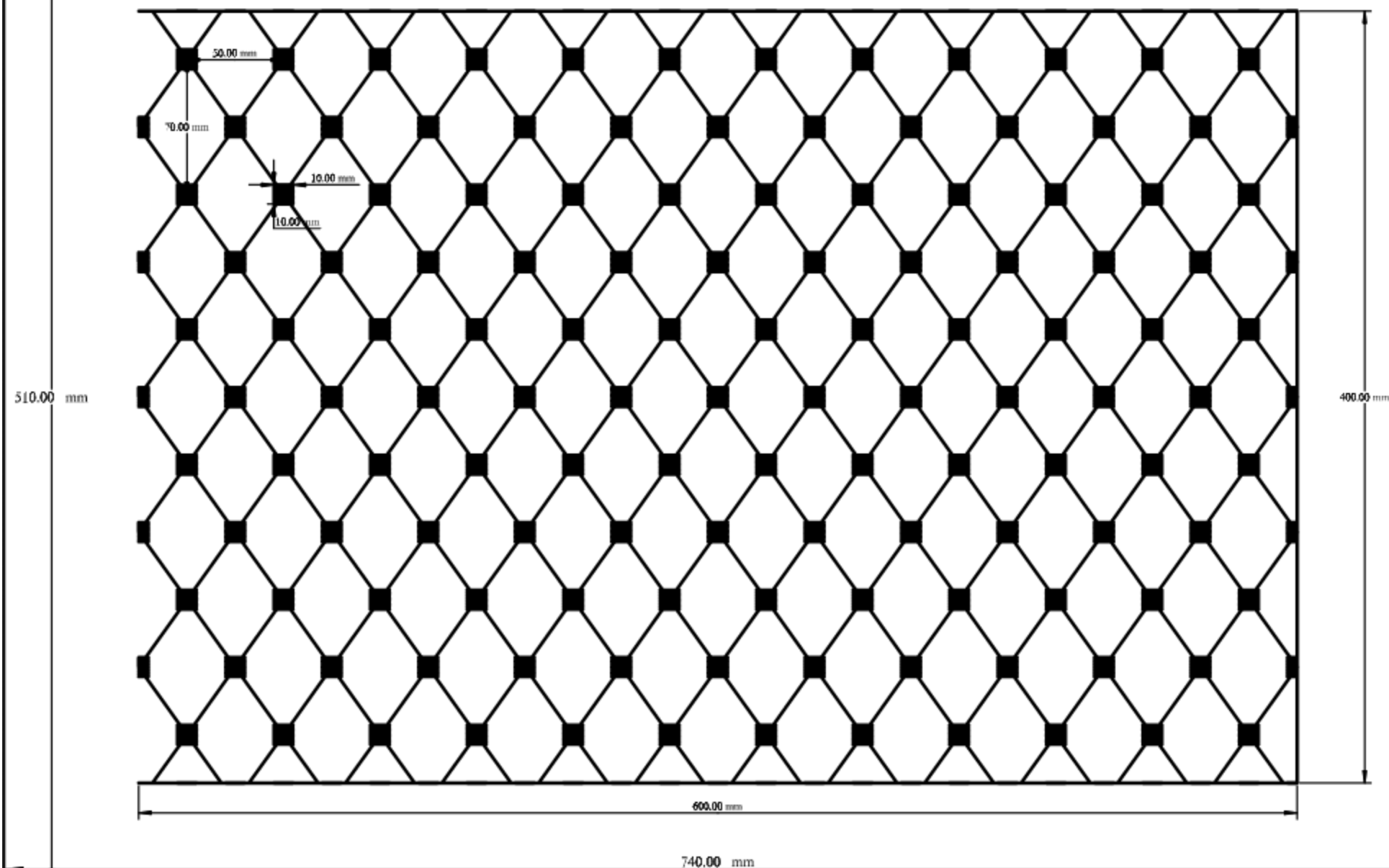
Pattern 152, 140mm x 100mm single diamond fill Horizontal. 5453 Stitches.



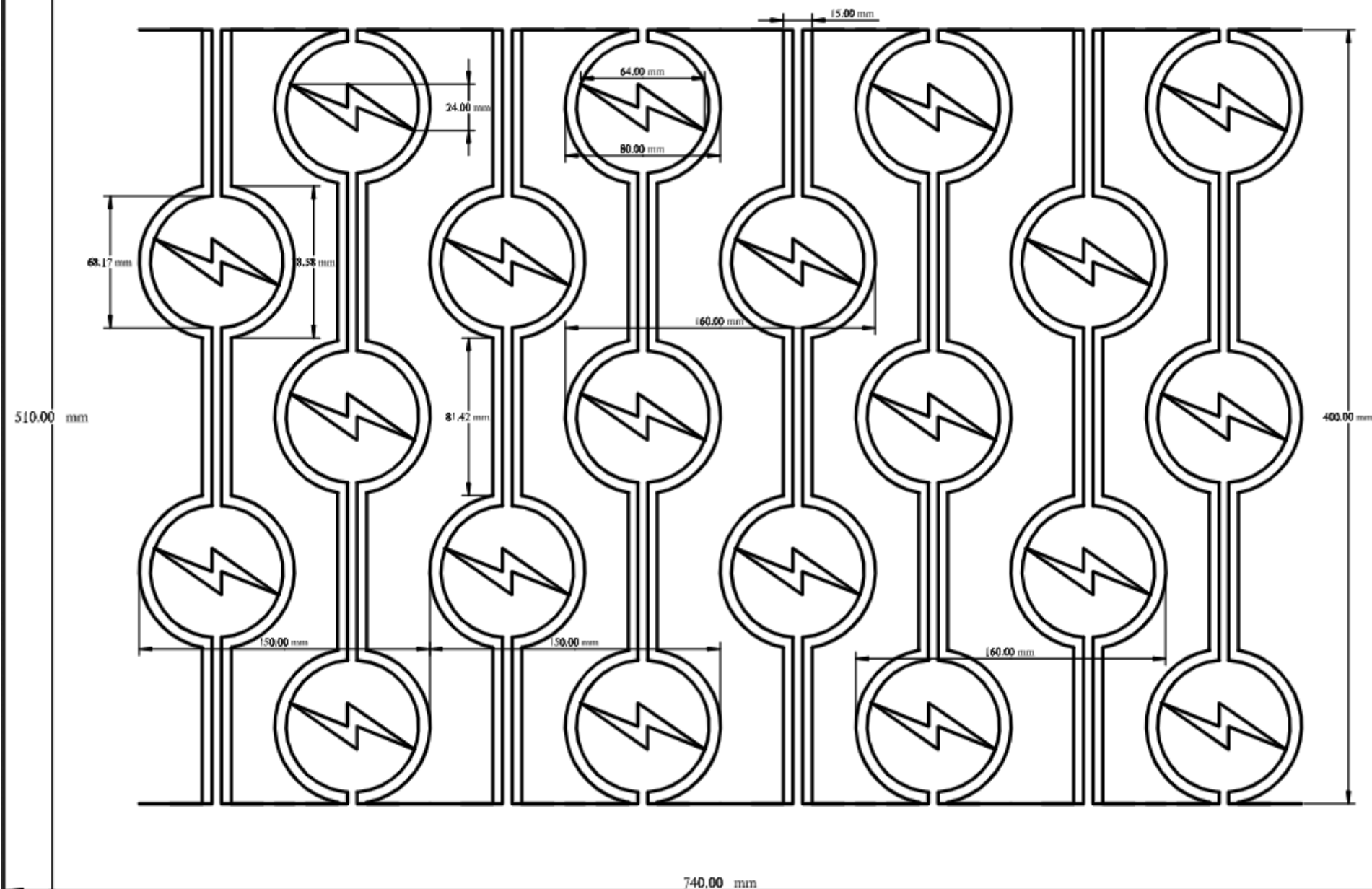
Pattern 154, 50mm x 70mm Single diamond Fill vertical. 12919 stitches.



Pattern 155, 50mm x70mm diamond fill Horizontal. 12919 Stitches.



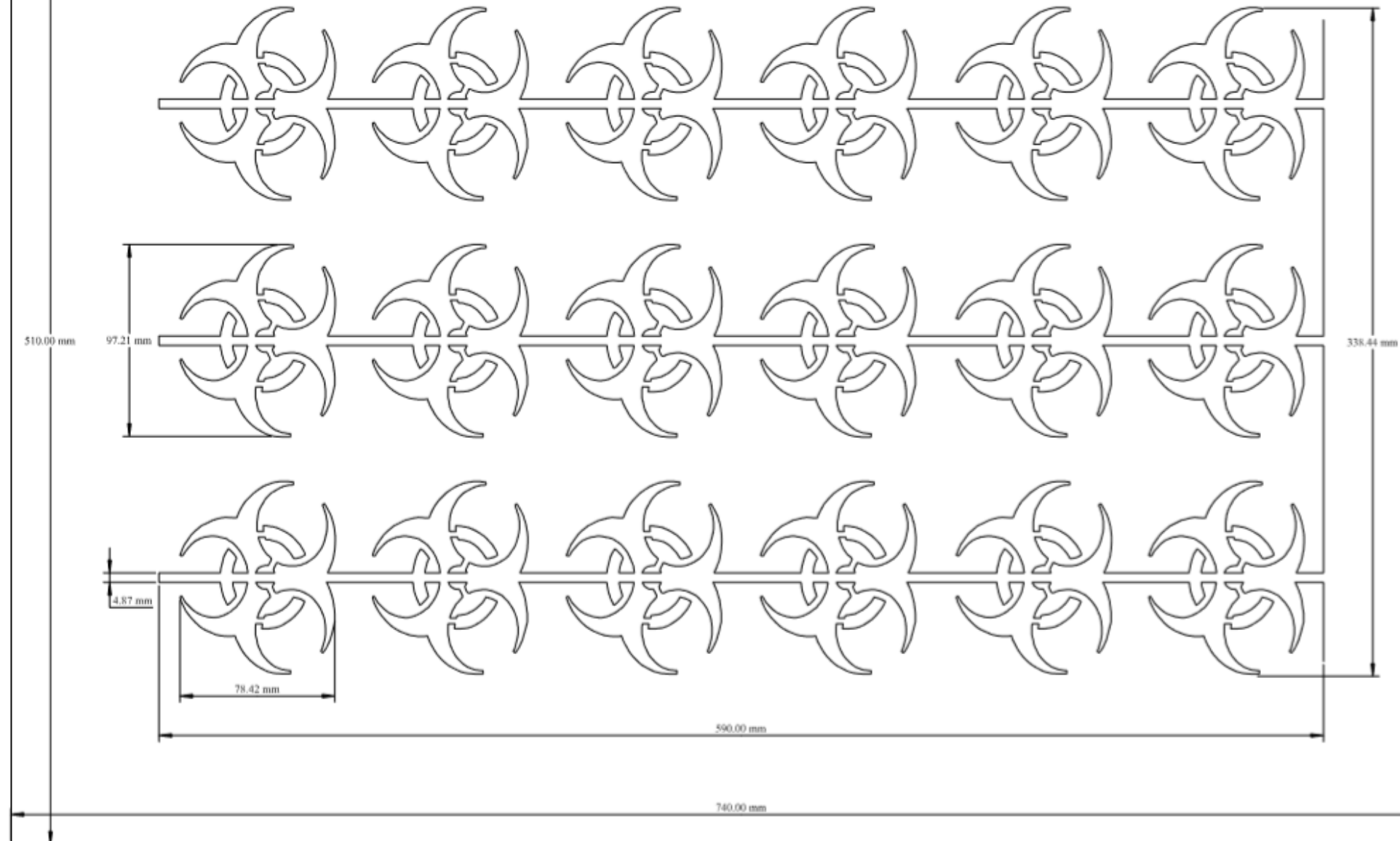
Pattern 156 Lightning Vertical. 5798 Stitches



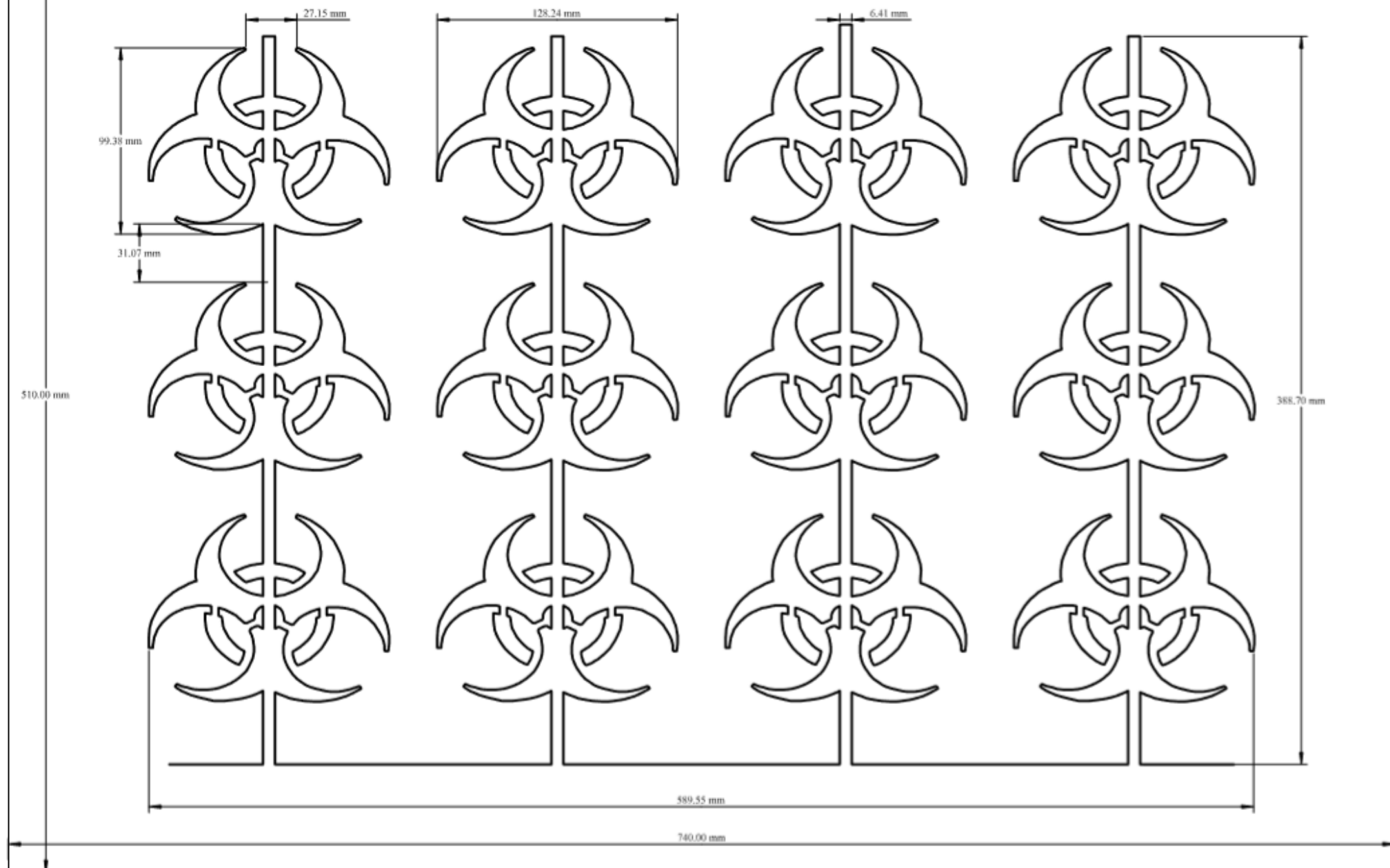
Technical drawing of a double-row lightning rod system. The drawing shows two rows of lightning rods, each consisting of a vertical rod with a spherical terminal. The system is defined by the following dimensions:

- Overall Width:** 740.00 mm
- Overall Height:** 510.00 mm
- Row Spacing:** 50.00 mm between the two rows.
- Terminal Dimensions:**
 - Top row terminal diameter: 80.00 mm
 - Bottom row terminal diameter: 80.00 mm
 - Terminal height from base: 81.42 mm (left) and 91.83 mm (right)
 - Terminal width at base: 64.00 mm (left) and 68.35 mm (right)
 - Terminal thickness: 24.00 mm
- Grounding:** The system is grounded at the base, with a grounding width of 600.00 mm.

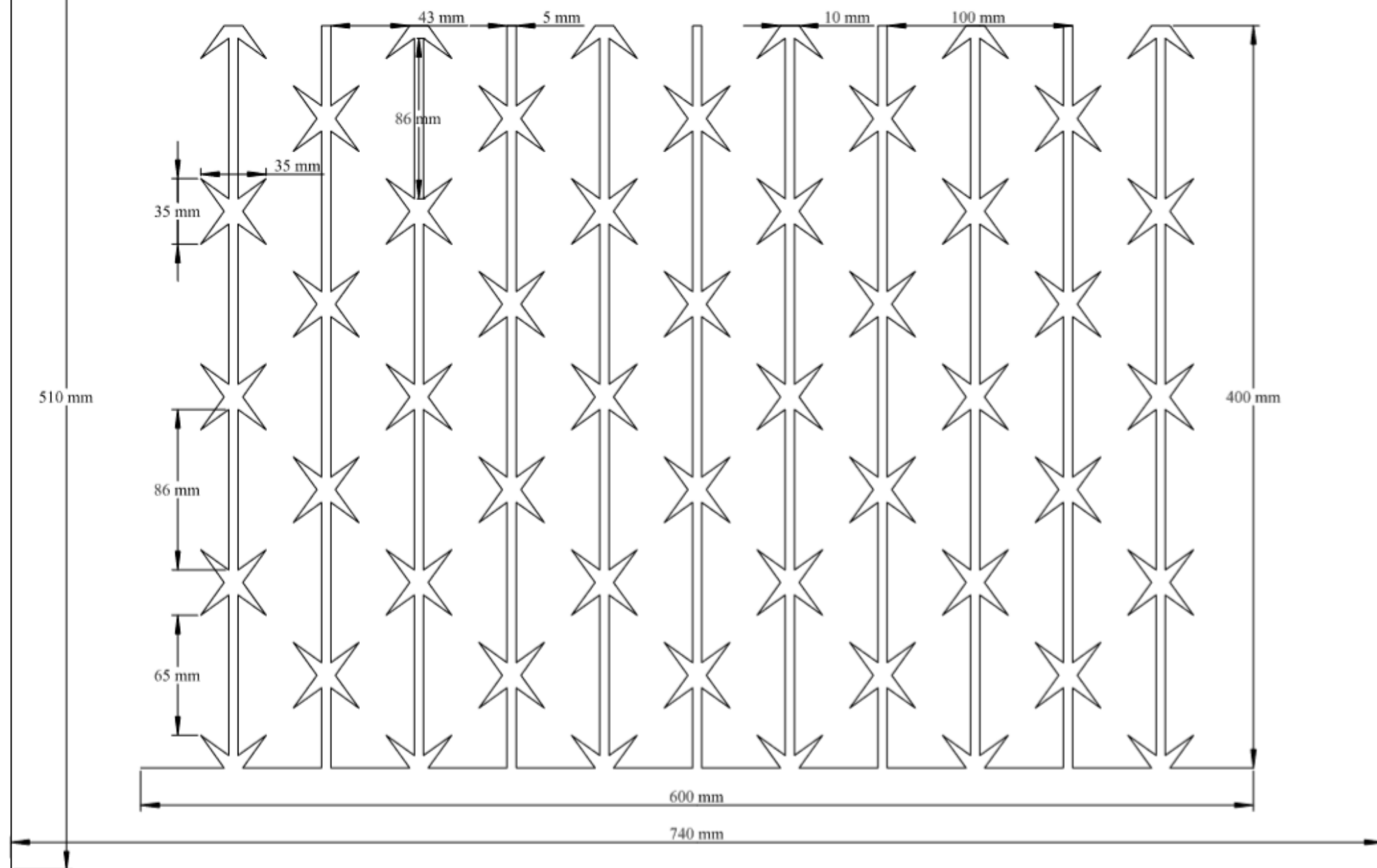
Biohazard Vertical. Pattern 201. 4698 Stitches



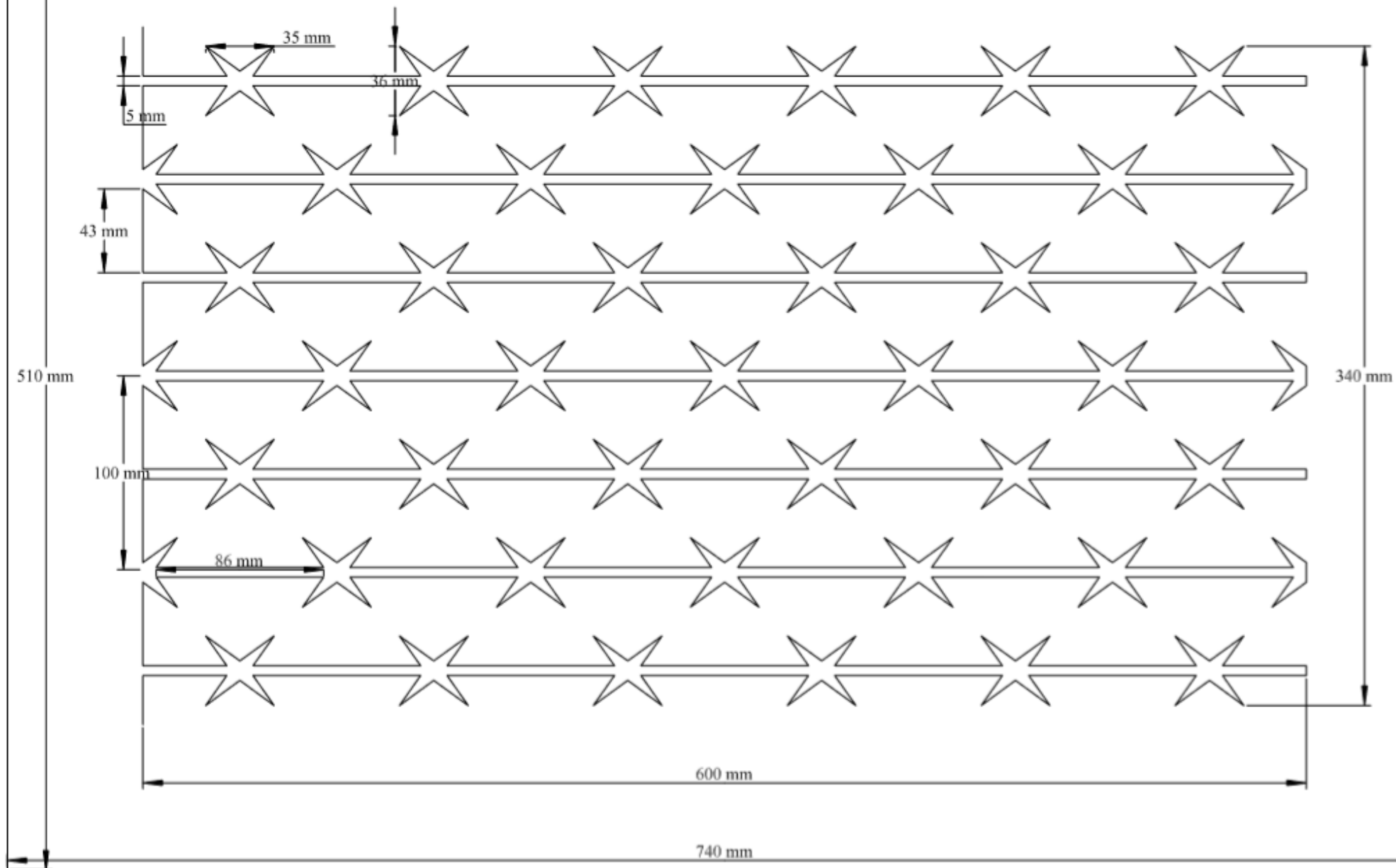
Biohazard Horizontal. Pattern 202. 3940 Stitches



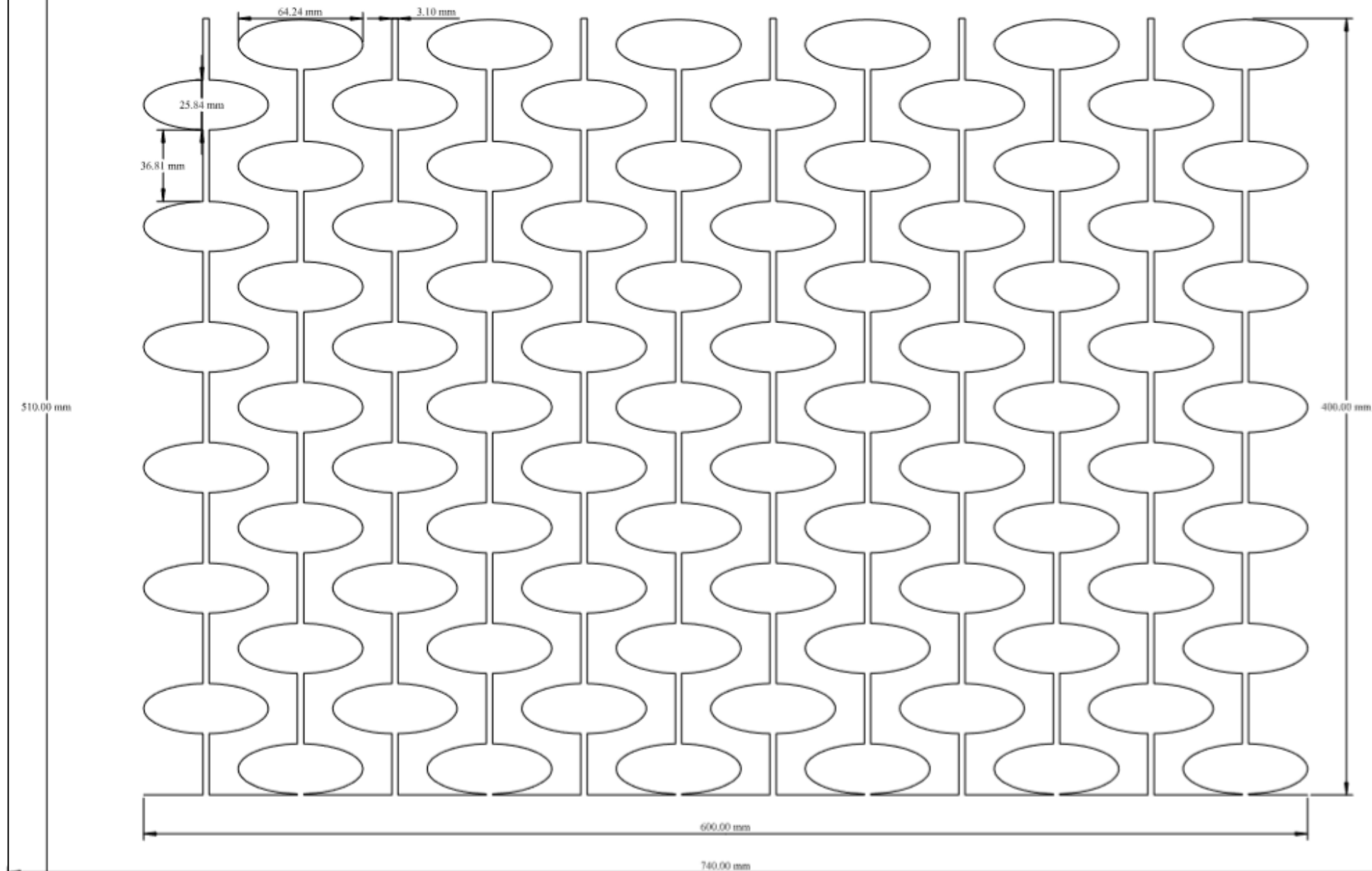
Barbed Wire Vertical. Pattern 203. 3668 Stitches



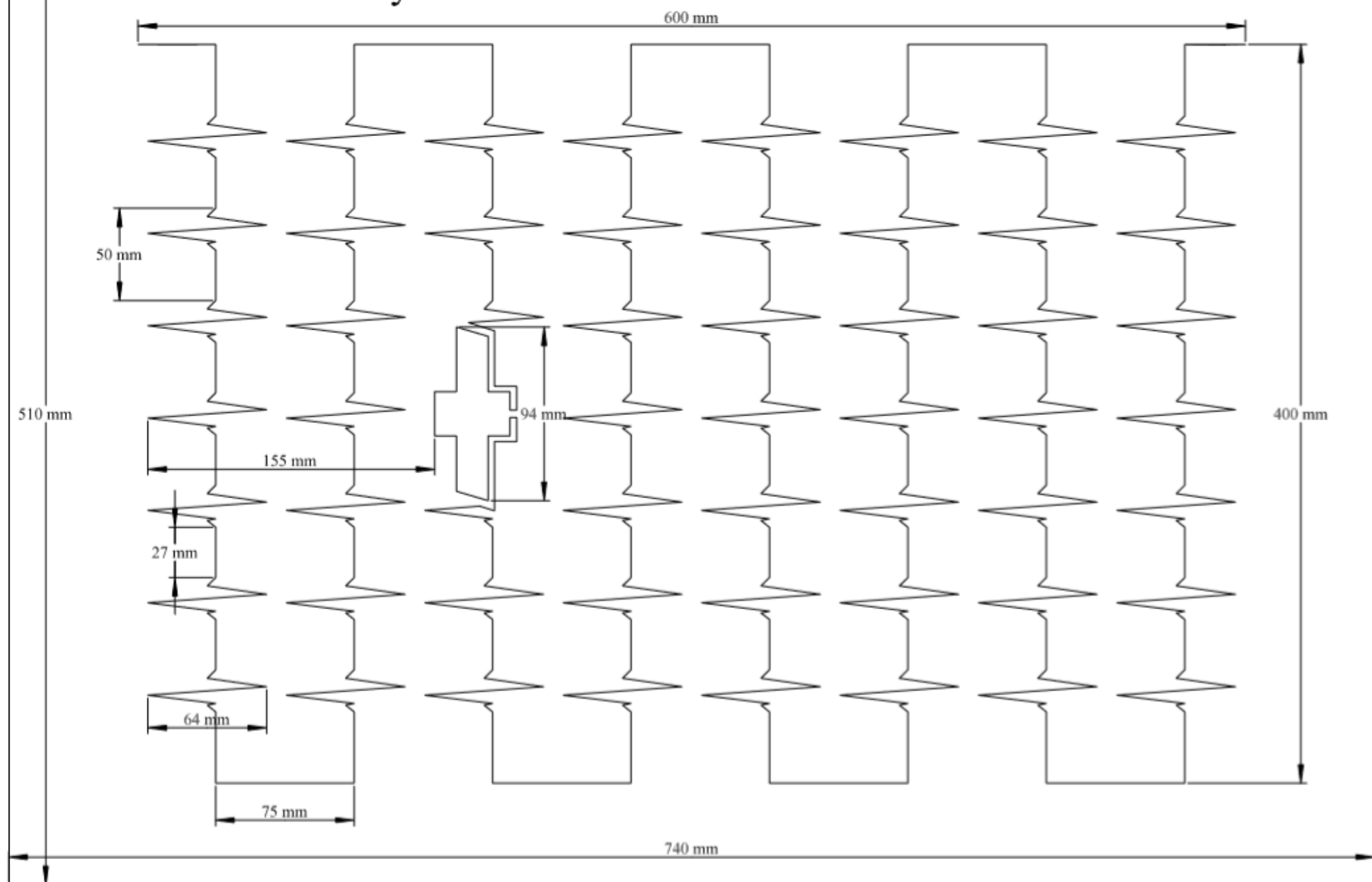
Barbed Wire Horizontal. Pattern 204. 3449 Stitches



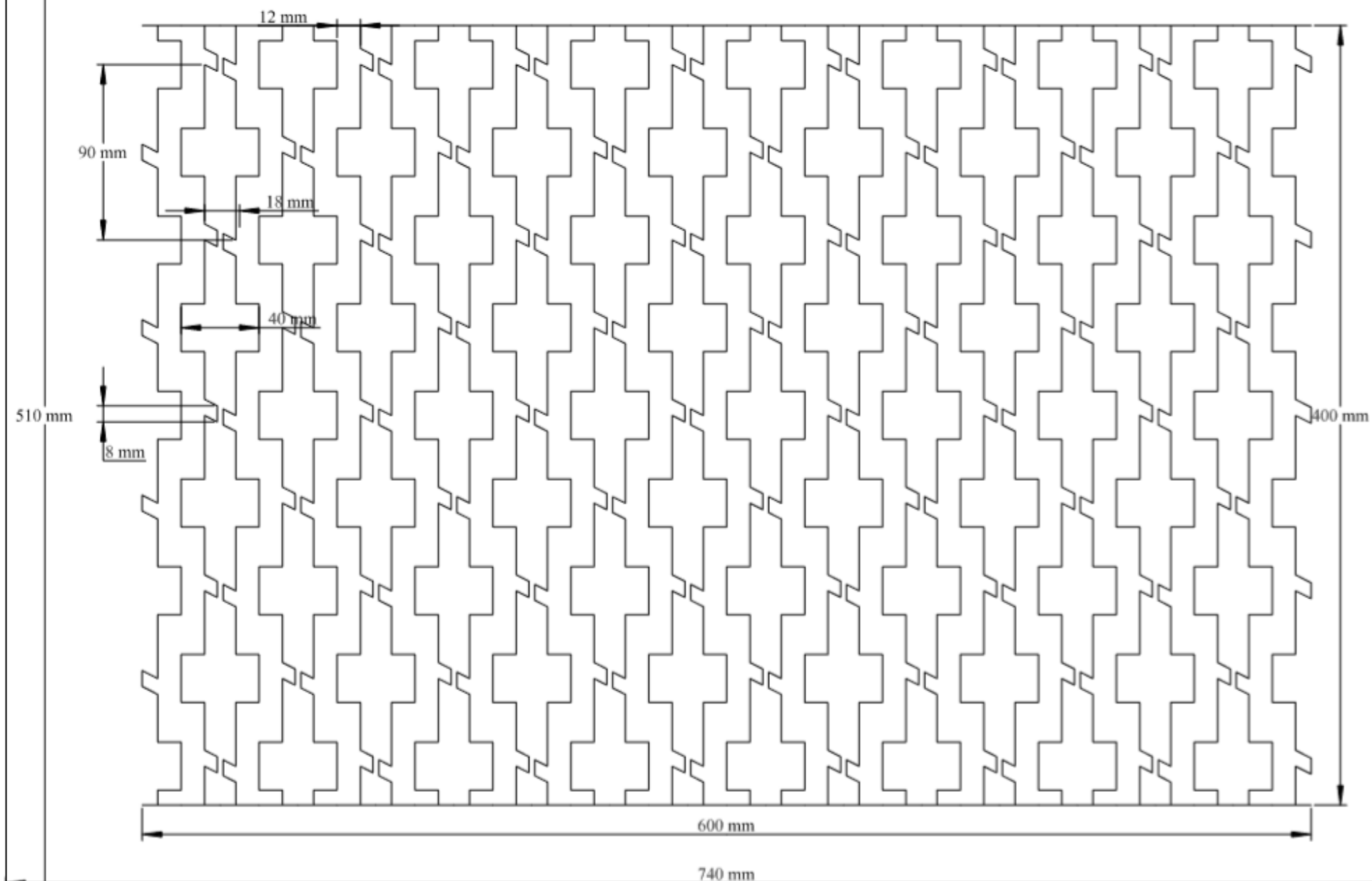
Ovals Vertical. Pattern 205. 4034 Stitches.



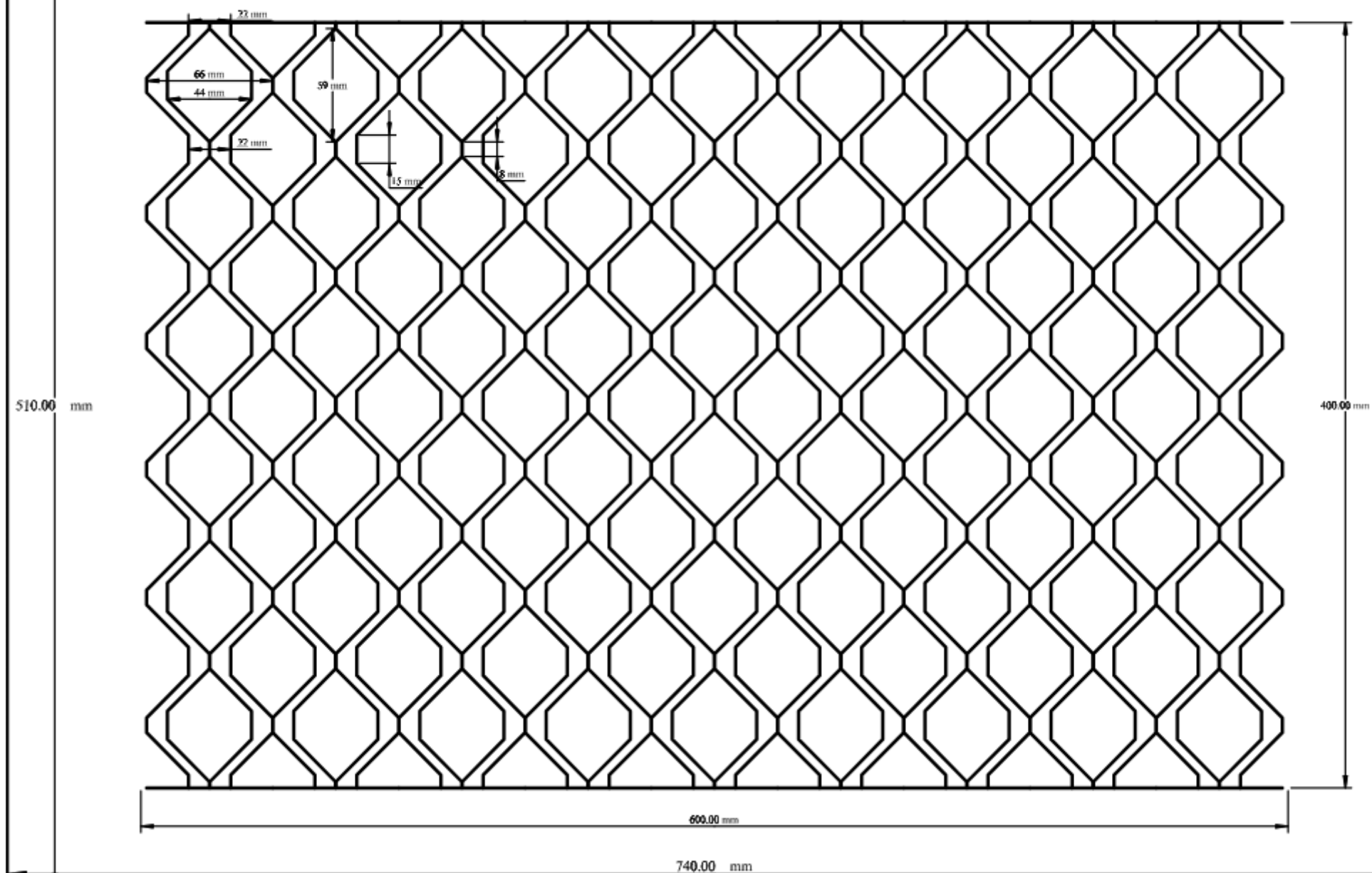
Chevy Heartbeat. Pattern 207. 2727 Stitches.



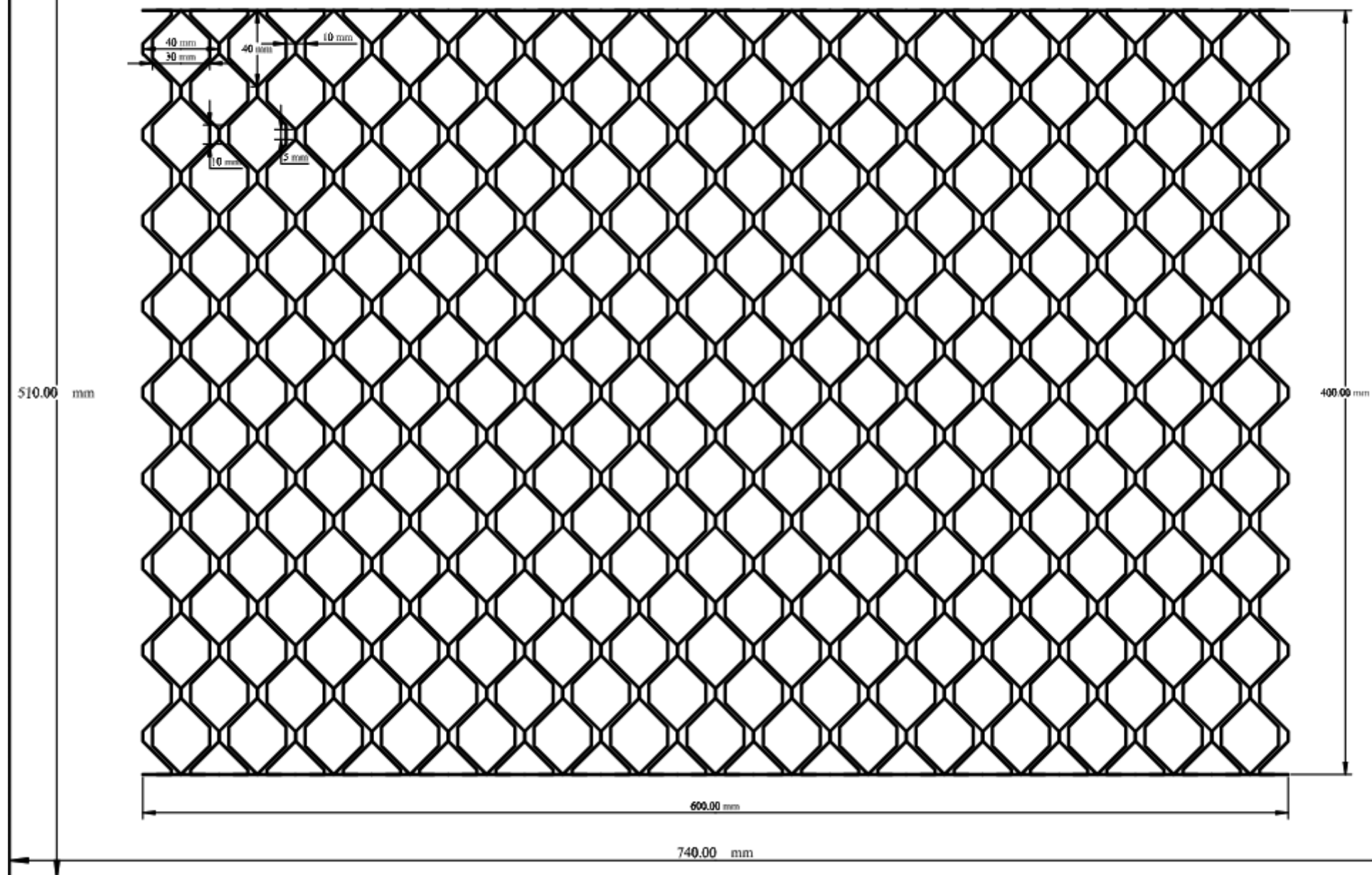
Chebby Vertical. Pattern 208. 4963 Stitches.



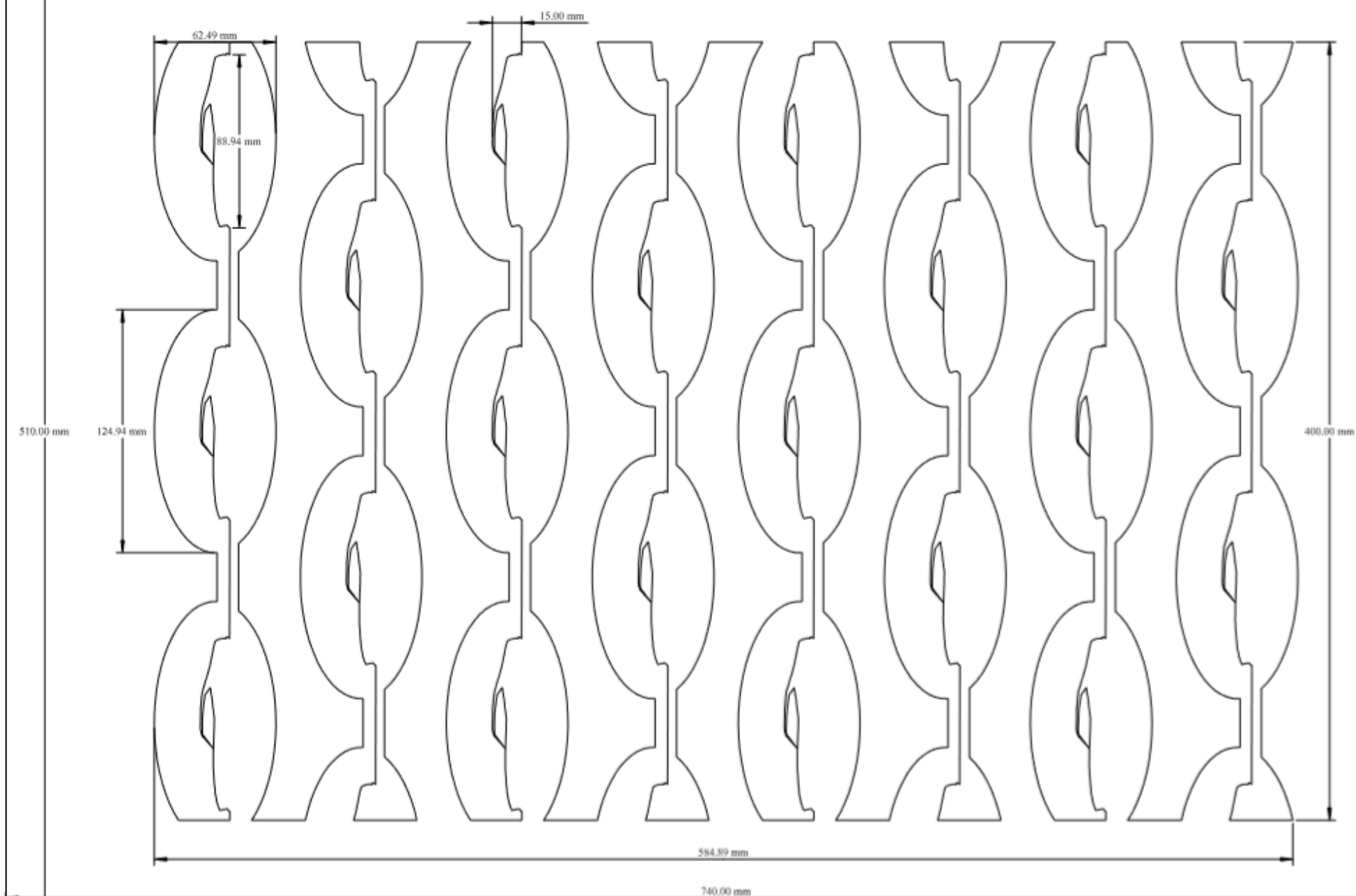
Pattern 209, City Hall Large Horizontal. 4896 Stitches



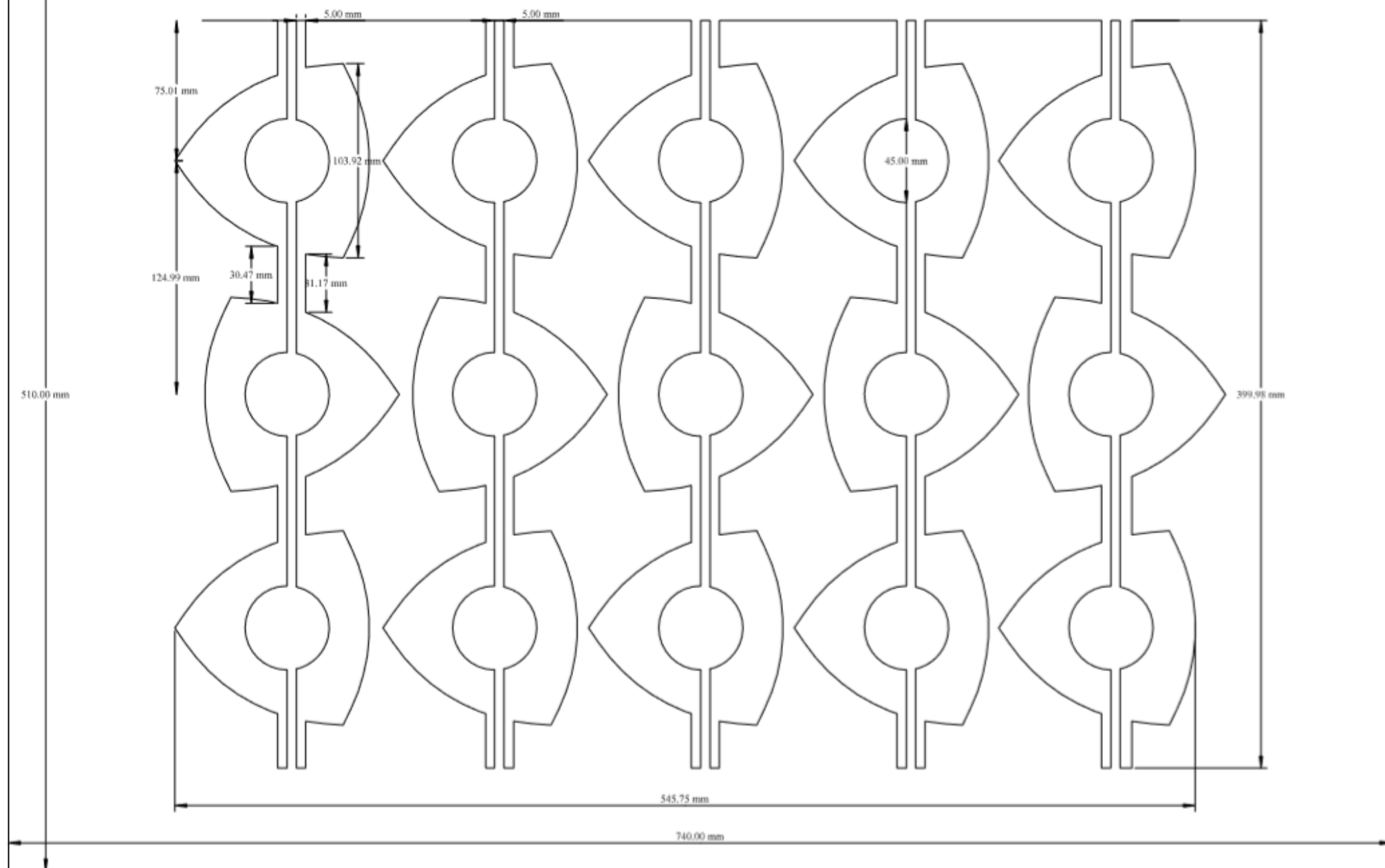
Pattern 210, City Hall large horizontal. 8910 Stitches



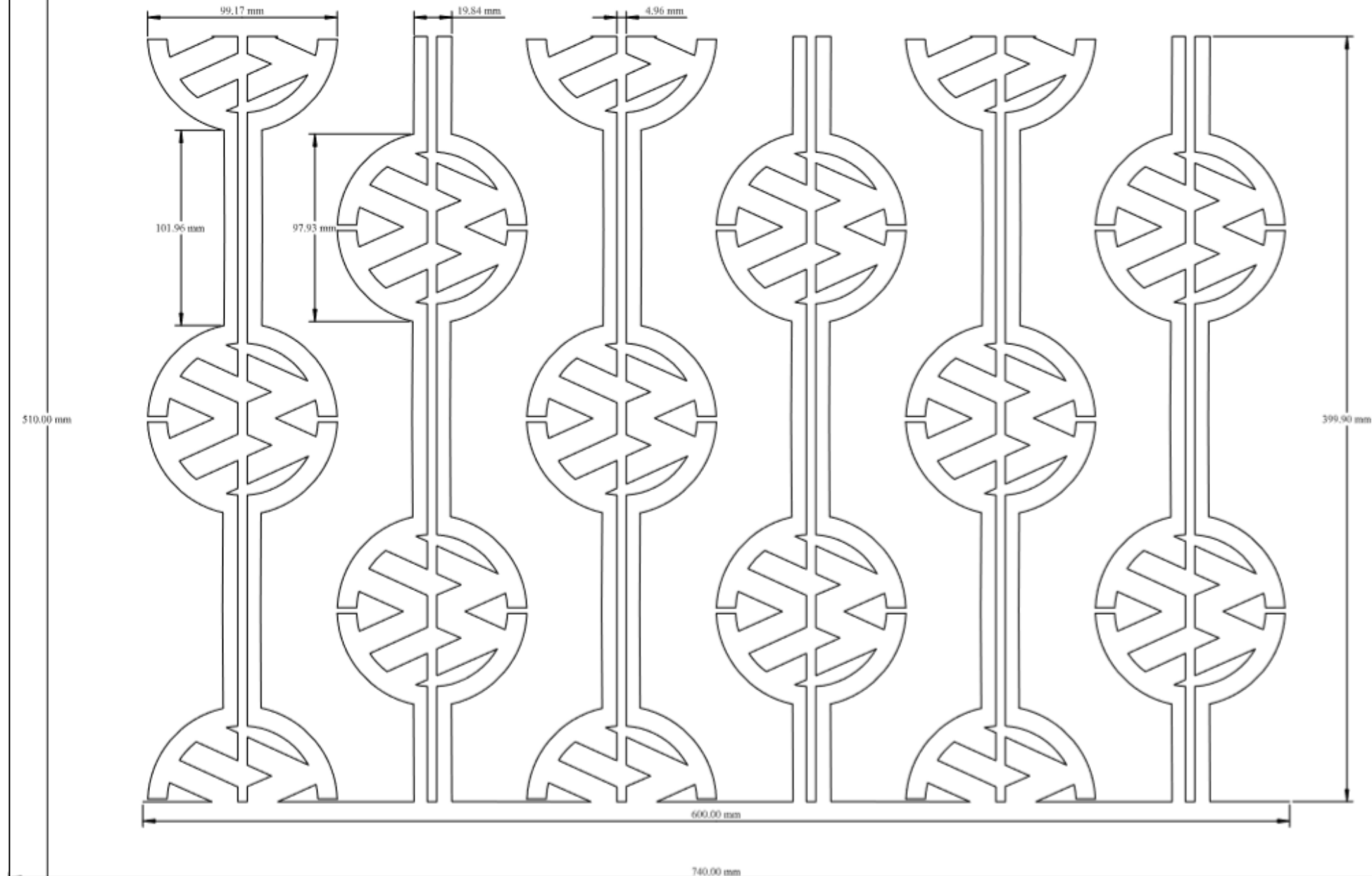
XB Hardtop Small. Pattern 213. 3485 Stitches



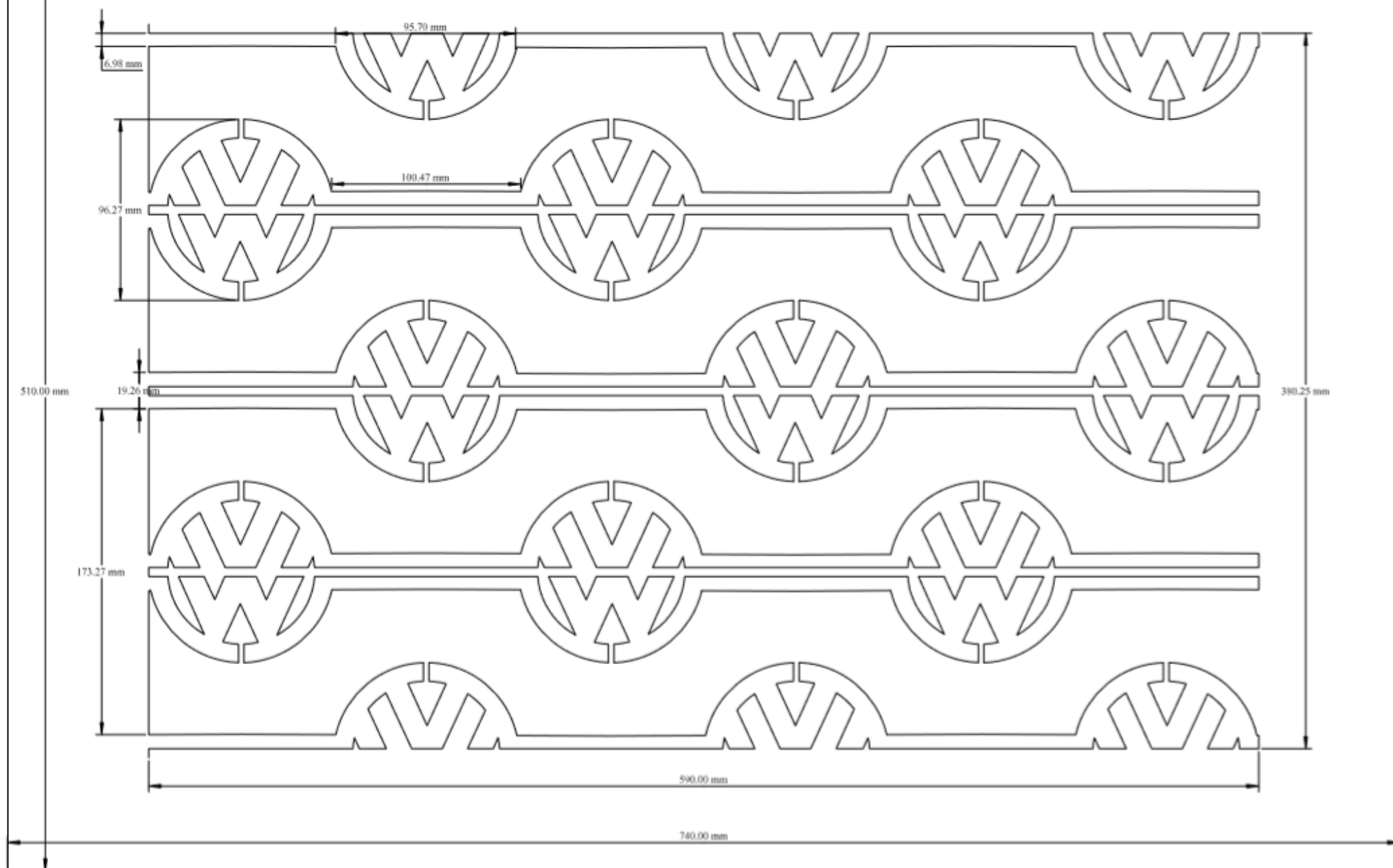
Rotors Vert. Pattern 215. 2494 Stitches



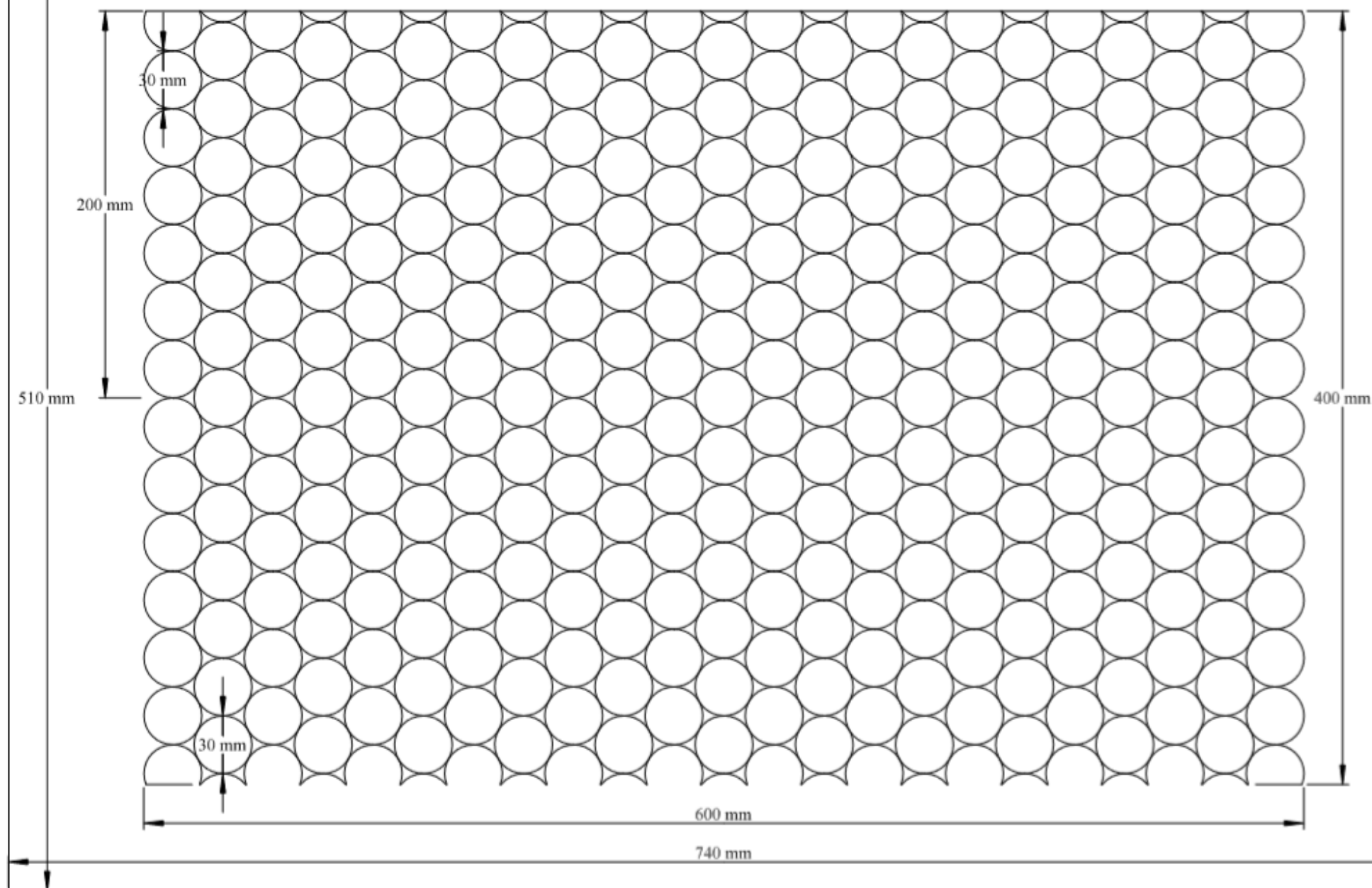
VW Vertical. Pattern 216. 4436 Stitches



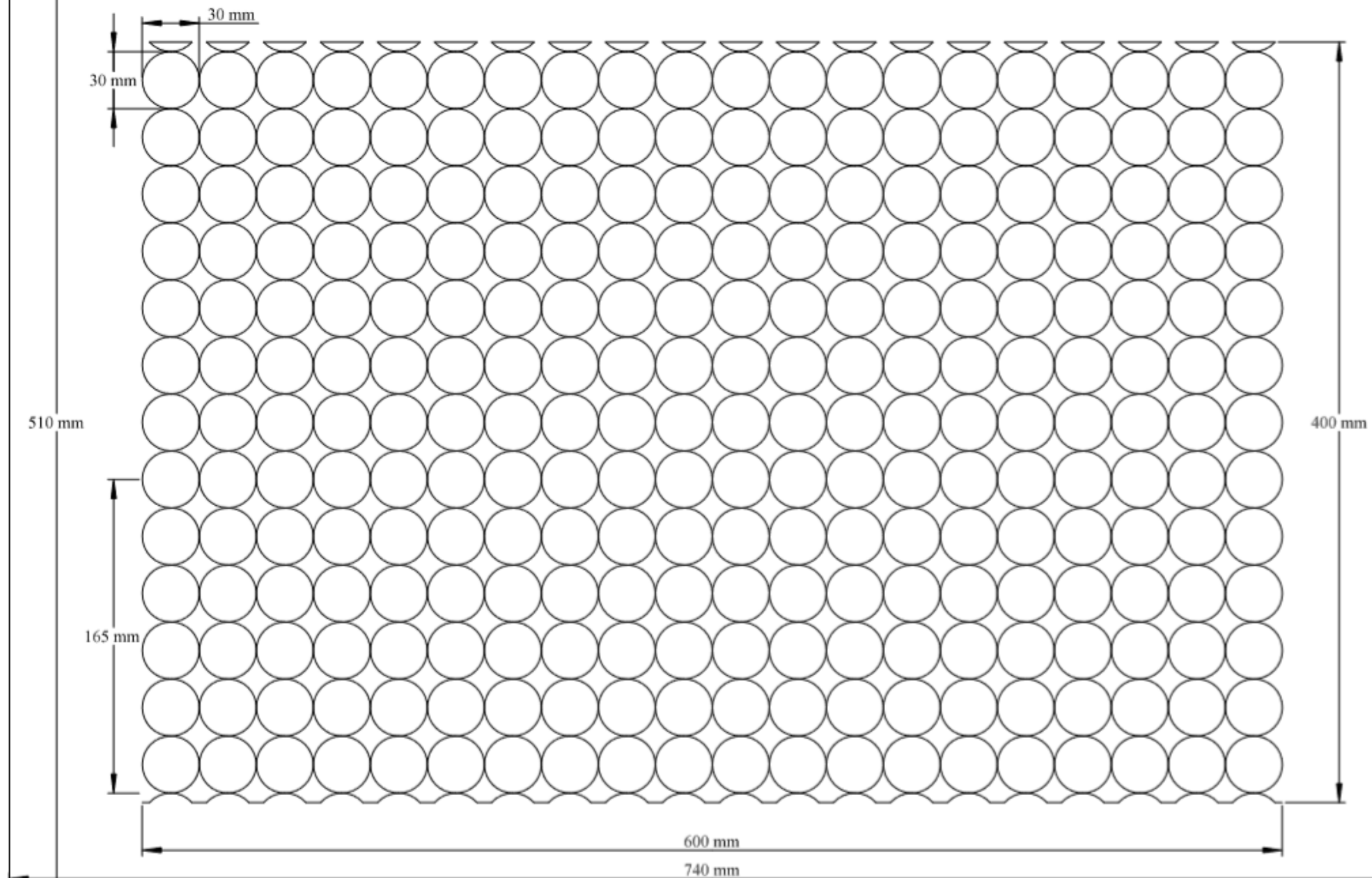
VW Horizontal. Pattern 217. 4350 Stitches.



Bubblewrap. Pattern 219. 6609 Stitches.



Circles 30mm. Pattern 220. 5810 Stitches.



Circles Large. Pattern 221. 1494 Stitches

The diagram shows a rectangular fabric piece with a grid of circles. The overall dimensions are 740.00 mm in width and 510.00 mm in height. The pattern consists of a 2x4 grid of circles. The circles in the top row have a diameter of 100.00 mm, and the circles in the bottom row have a diameter of 89.55 mm. The spacing between the circles is 40.00 mm. The width of the fabric piece is 740.00 mm, and the height is 510.00 mm. The pattern is labeled "Circles Large. Pattern 221. 1494 Stitches".

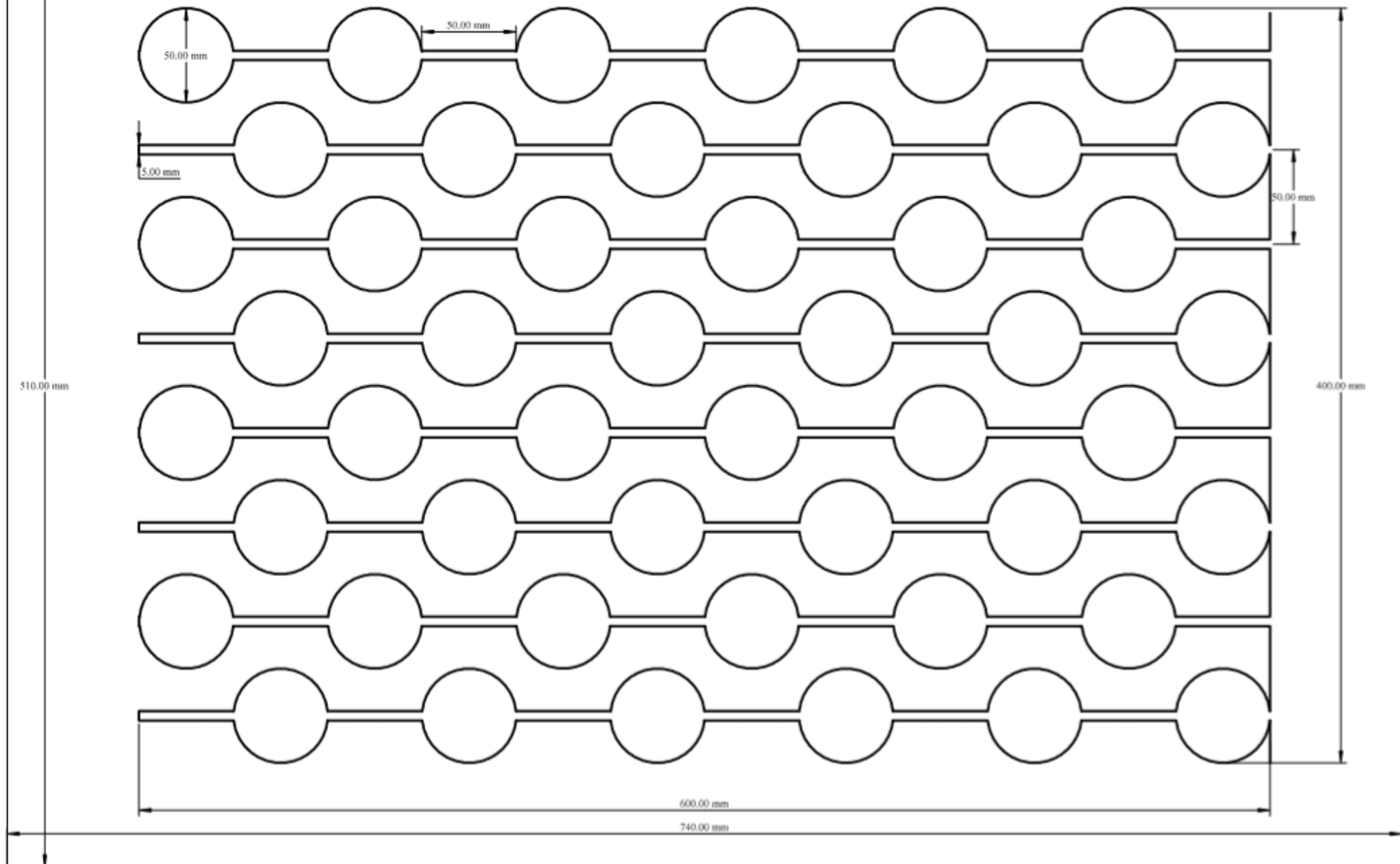
510.00 mm

388.10 mm

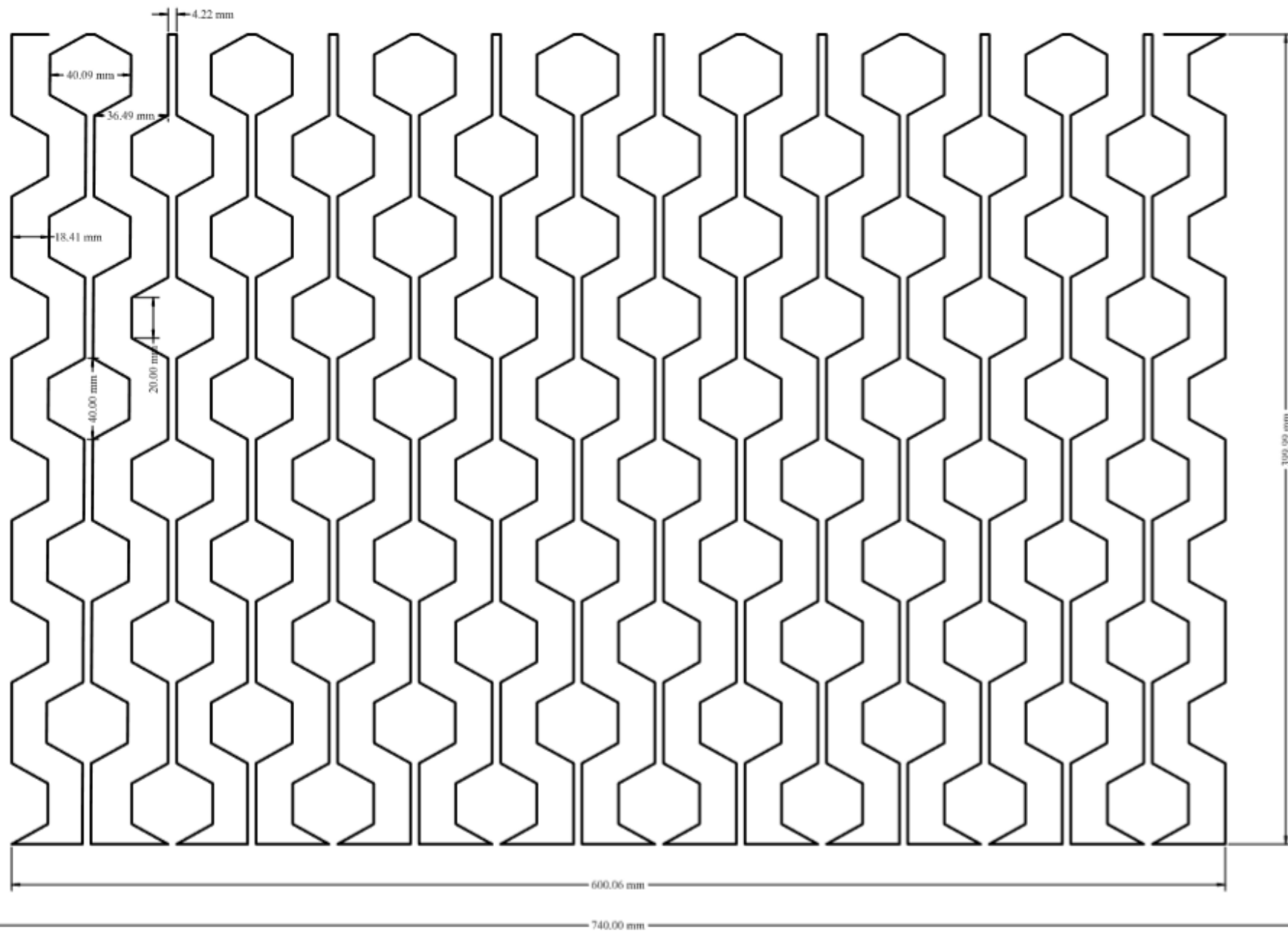
600.00 mm

740.00 mm

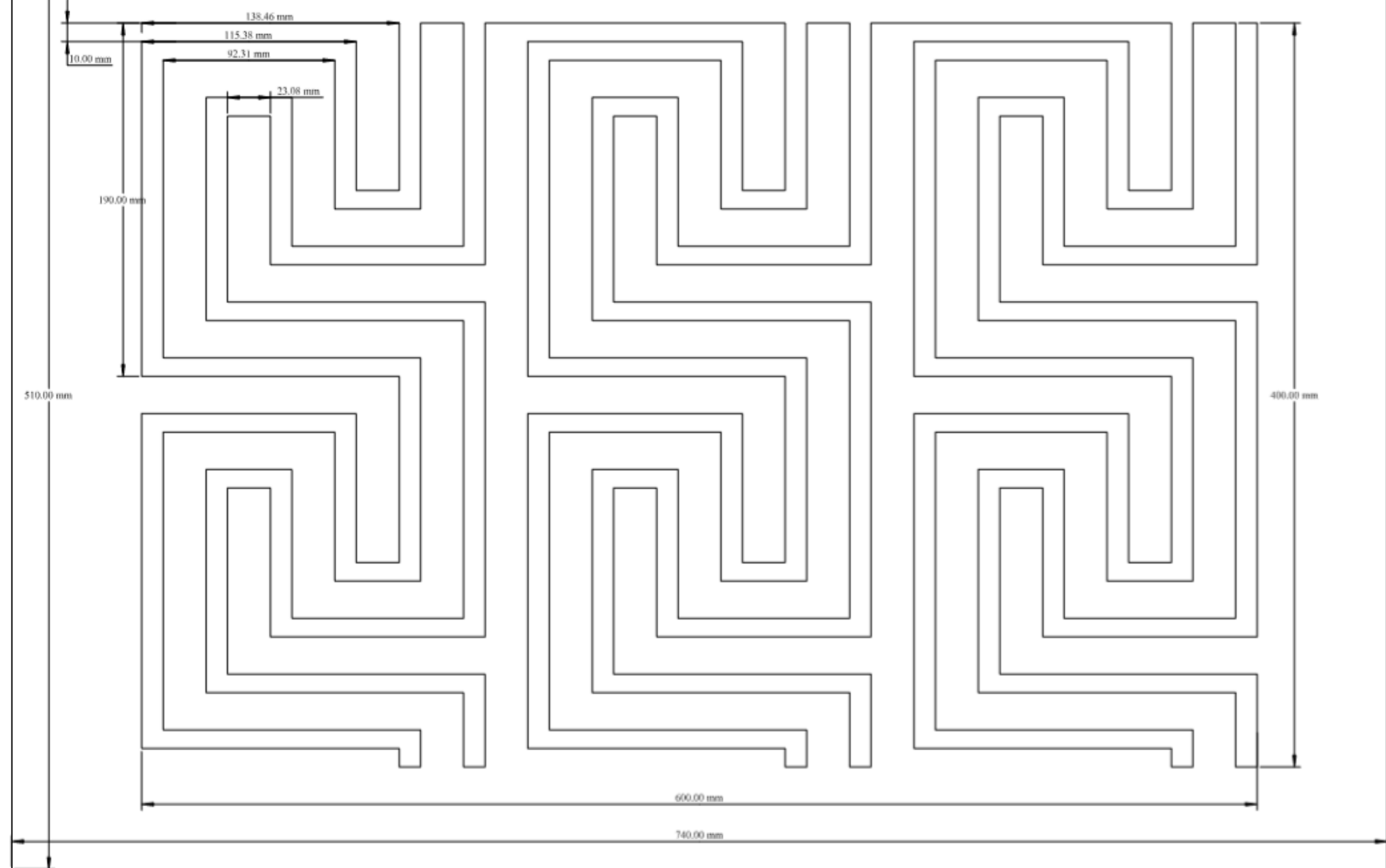
Circles Small. Pattern 222. 2903 Stitches



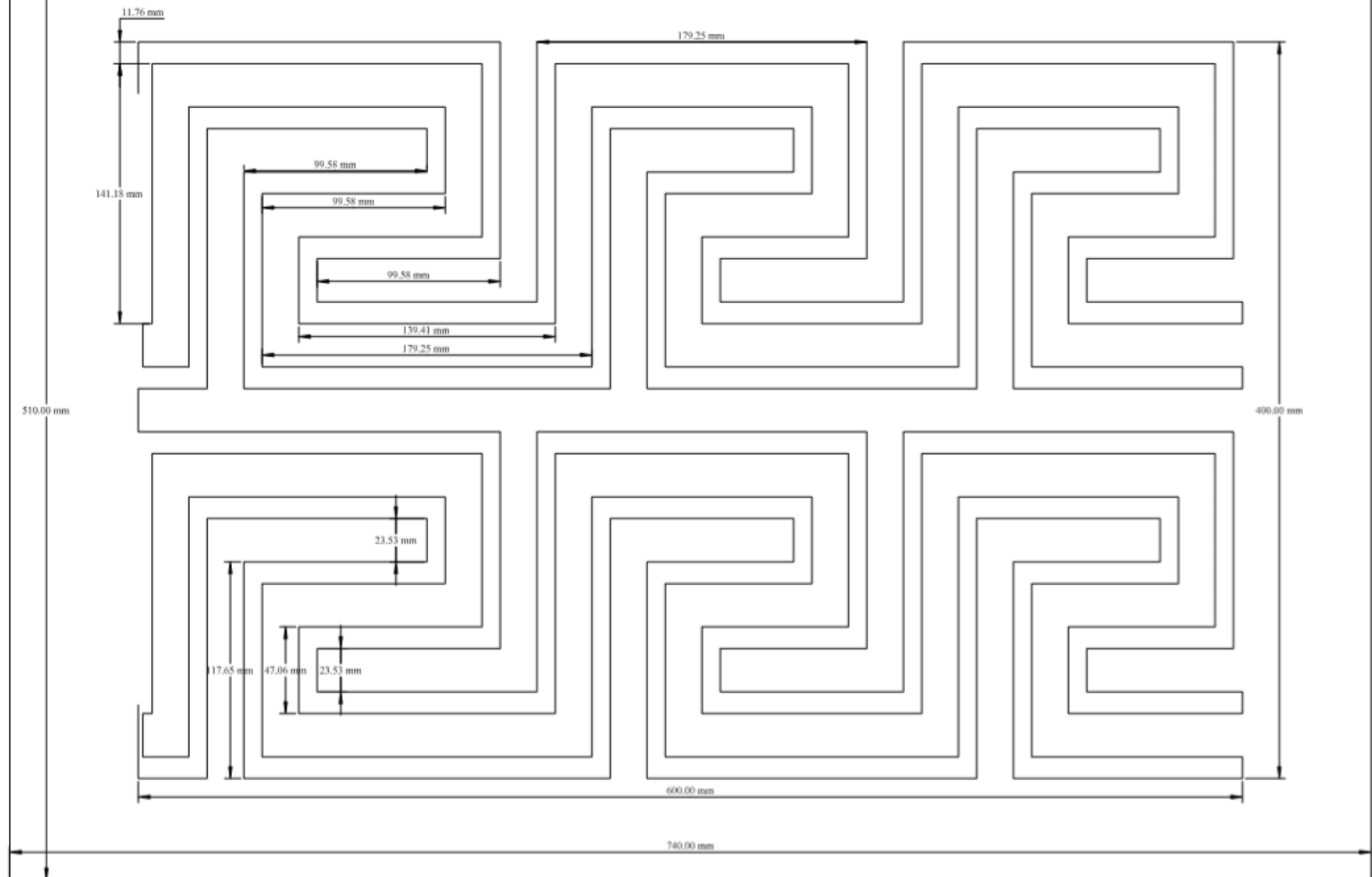
Hex Offset. Pattern 223. 3759 Stitches.



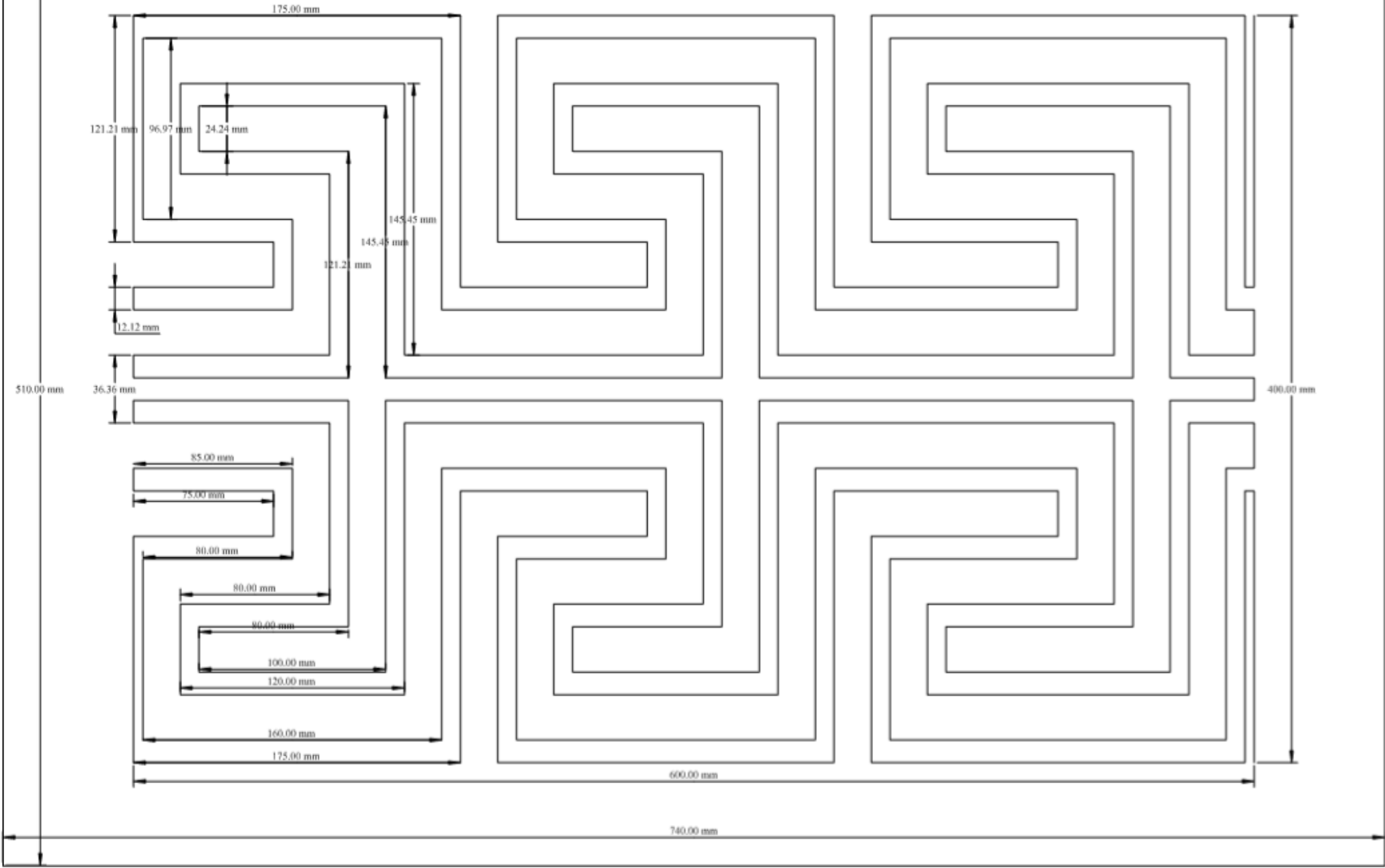
Maze. Pattern 224. 3619 Stitches



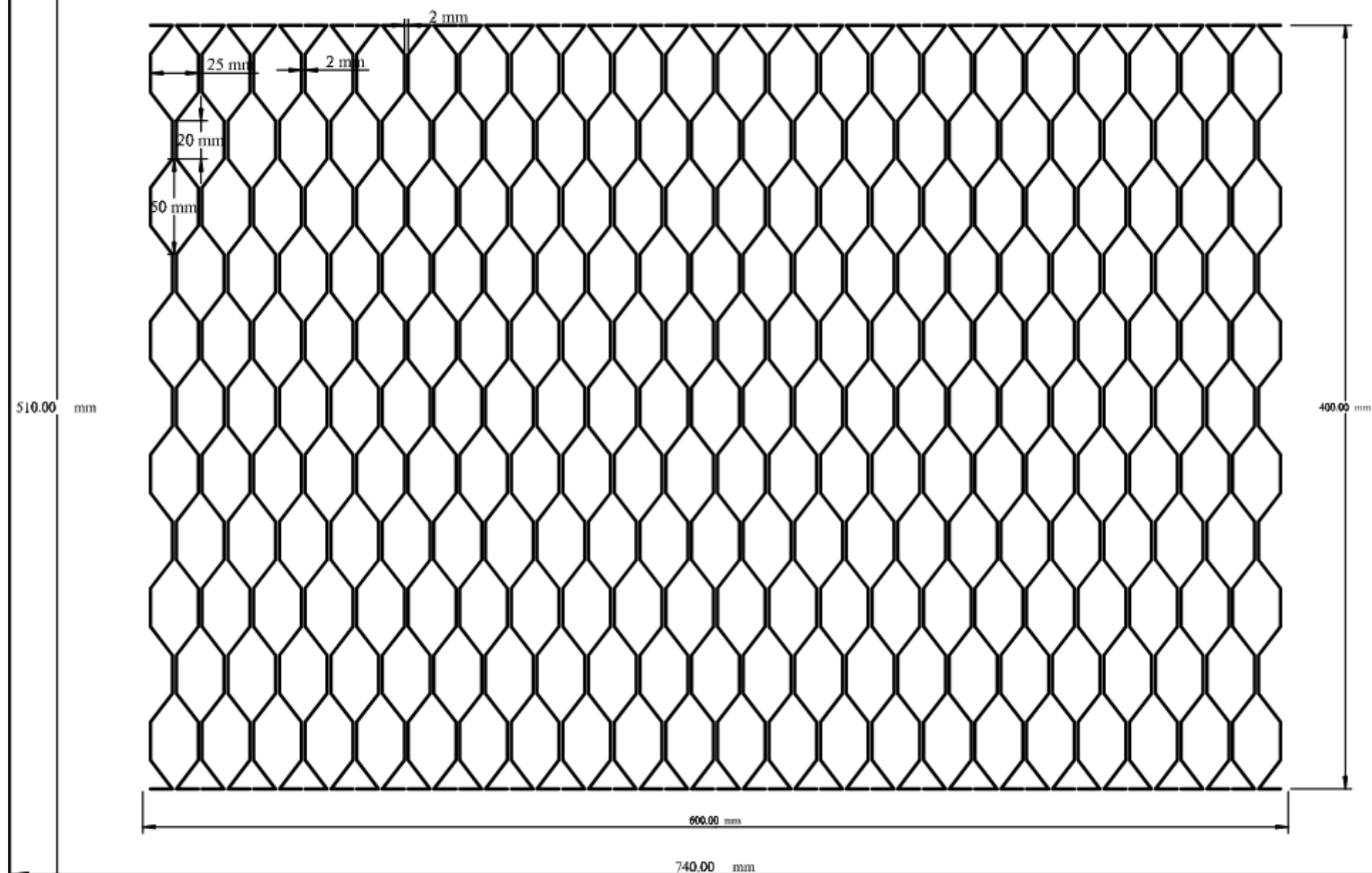
Maze Horizontal. Pattern 225. 3556 Stitches



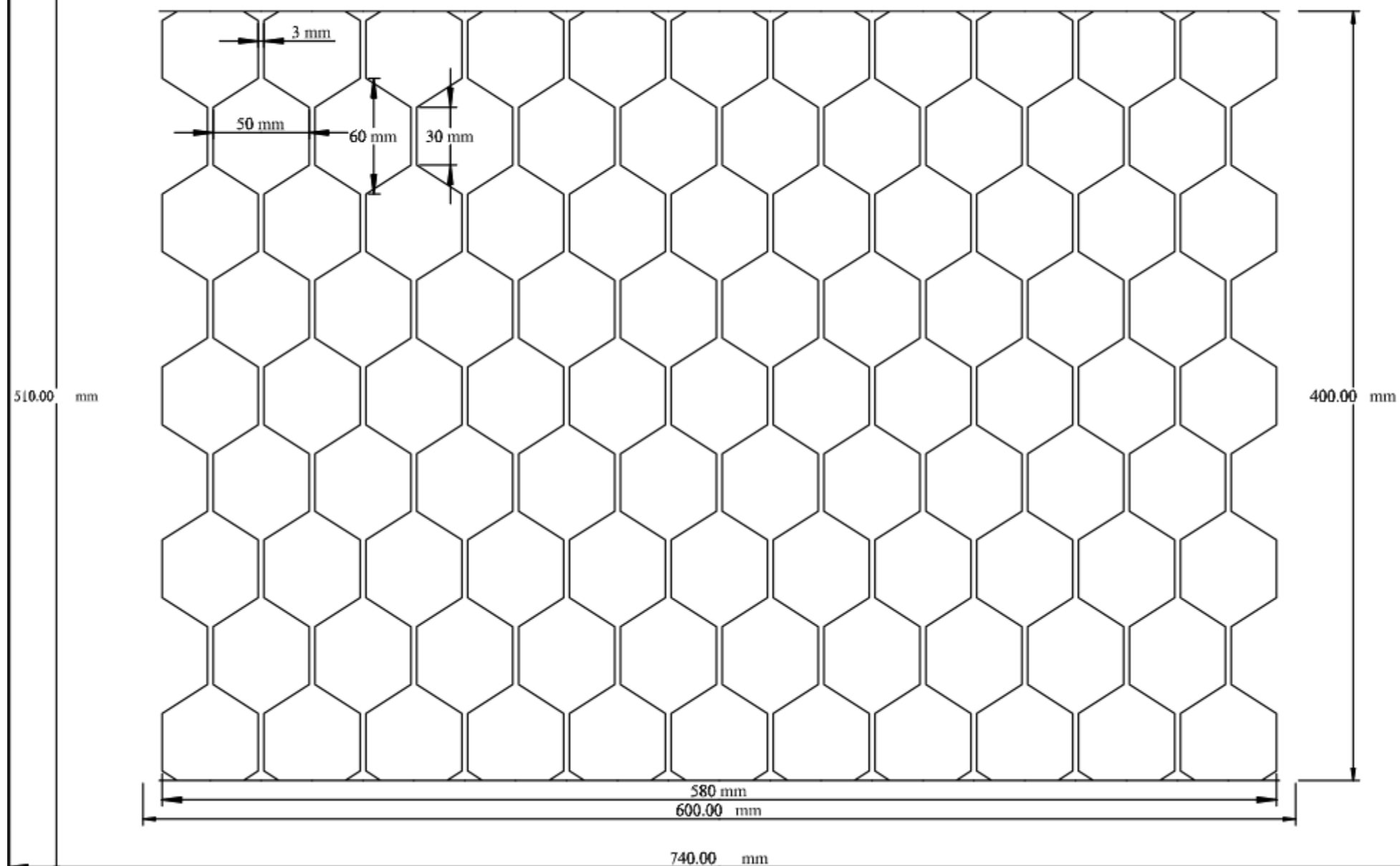
Maze Mirrored. Pattern 226. 3708 Stitches.



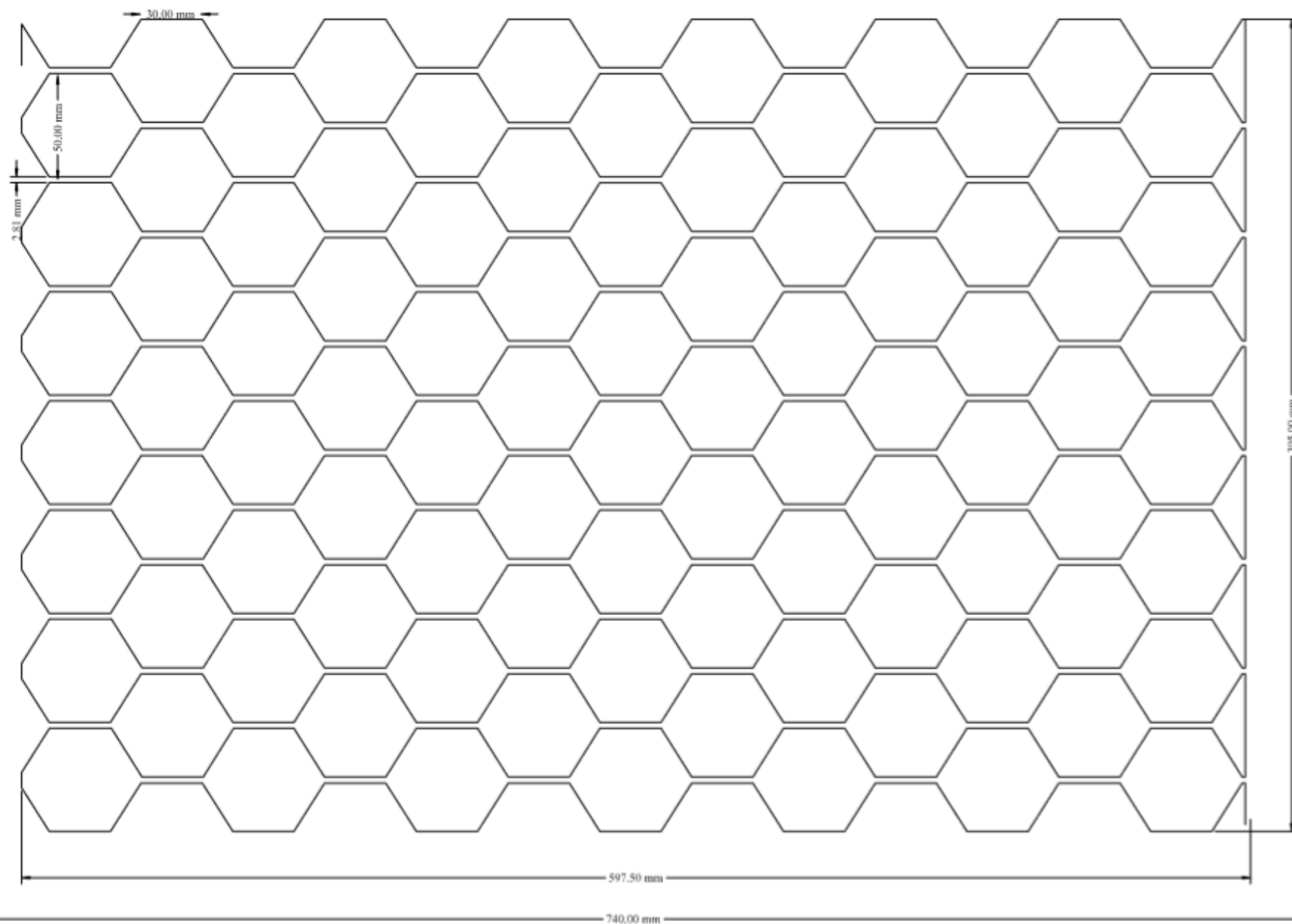
Pattern 229, SOC Atom Bomb. 4840 stitches.



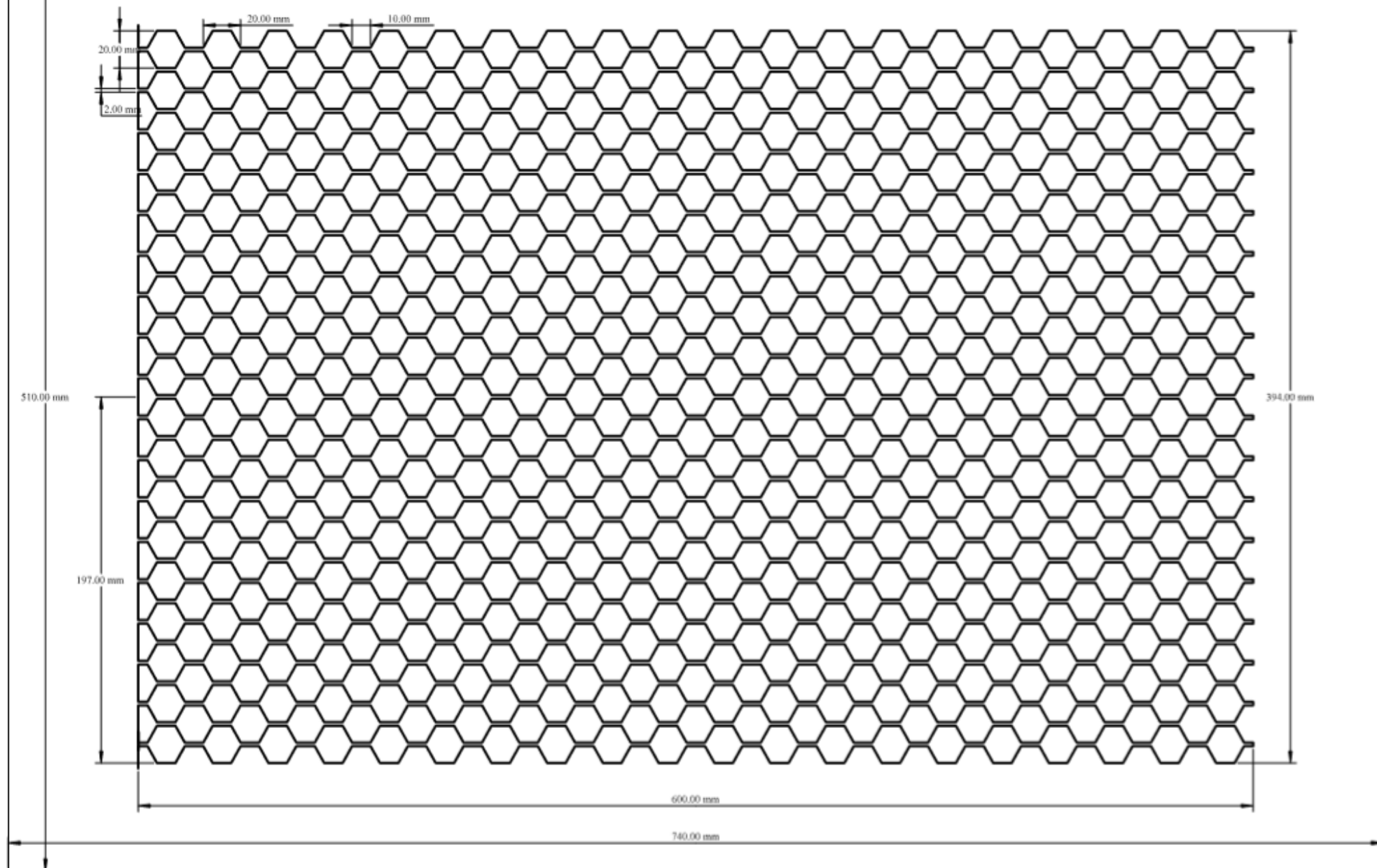
Pattern 230, 50mm Hexagonals Vertical. 4378 Stitches.



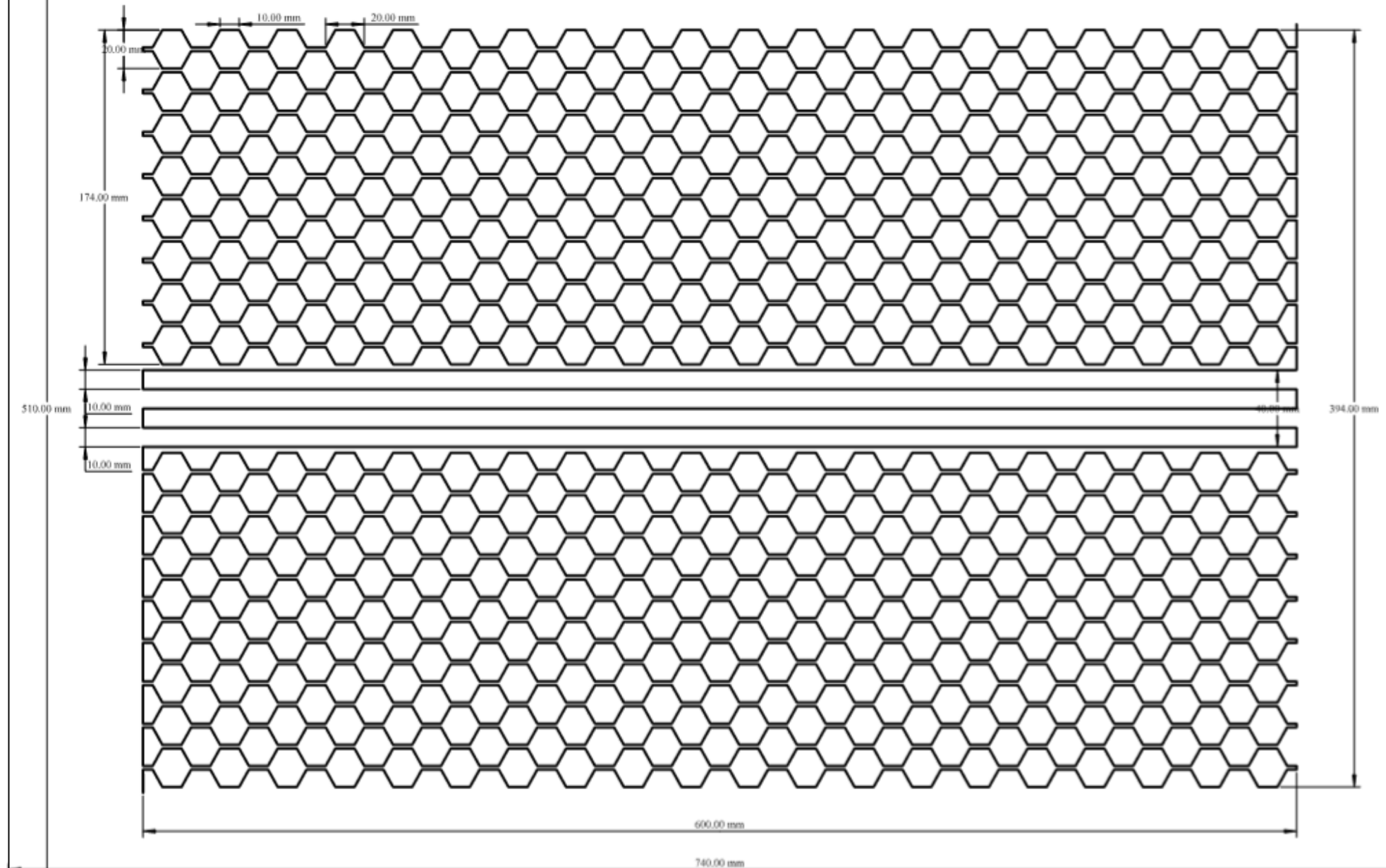
Hexagonals 50mm. Pattern 231. 2943 Stitches



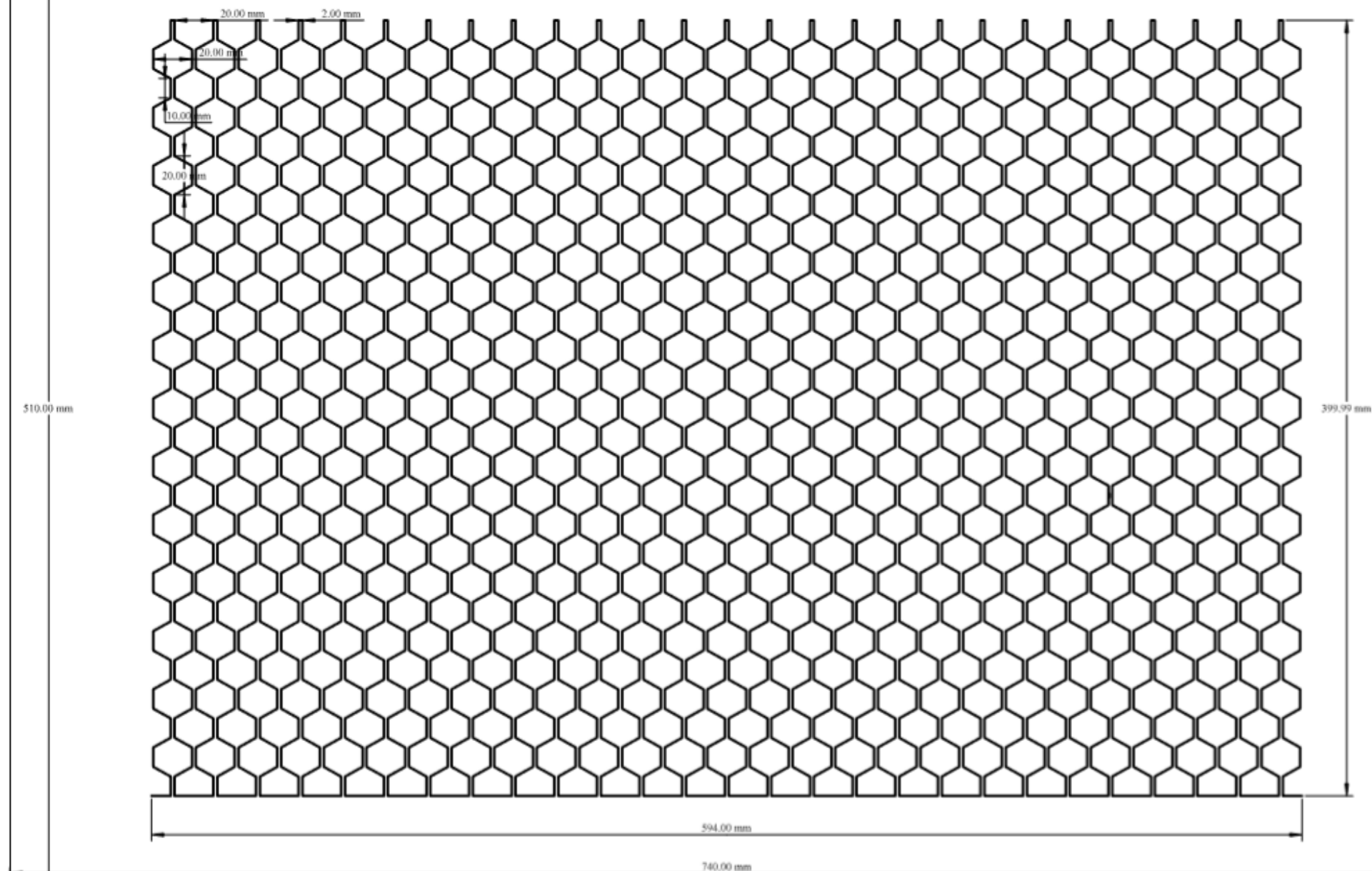
Hexagonal 20mm Horizontal. Pattern 232. 7309 Stitches



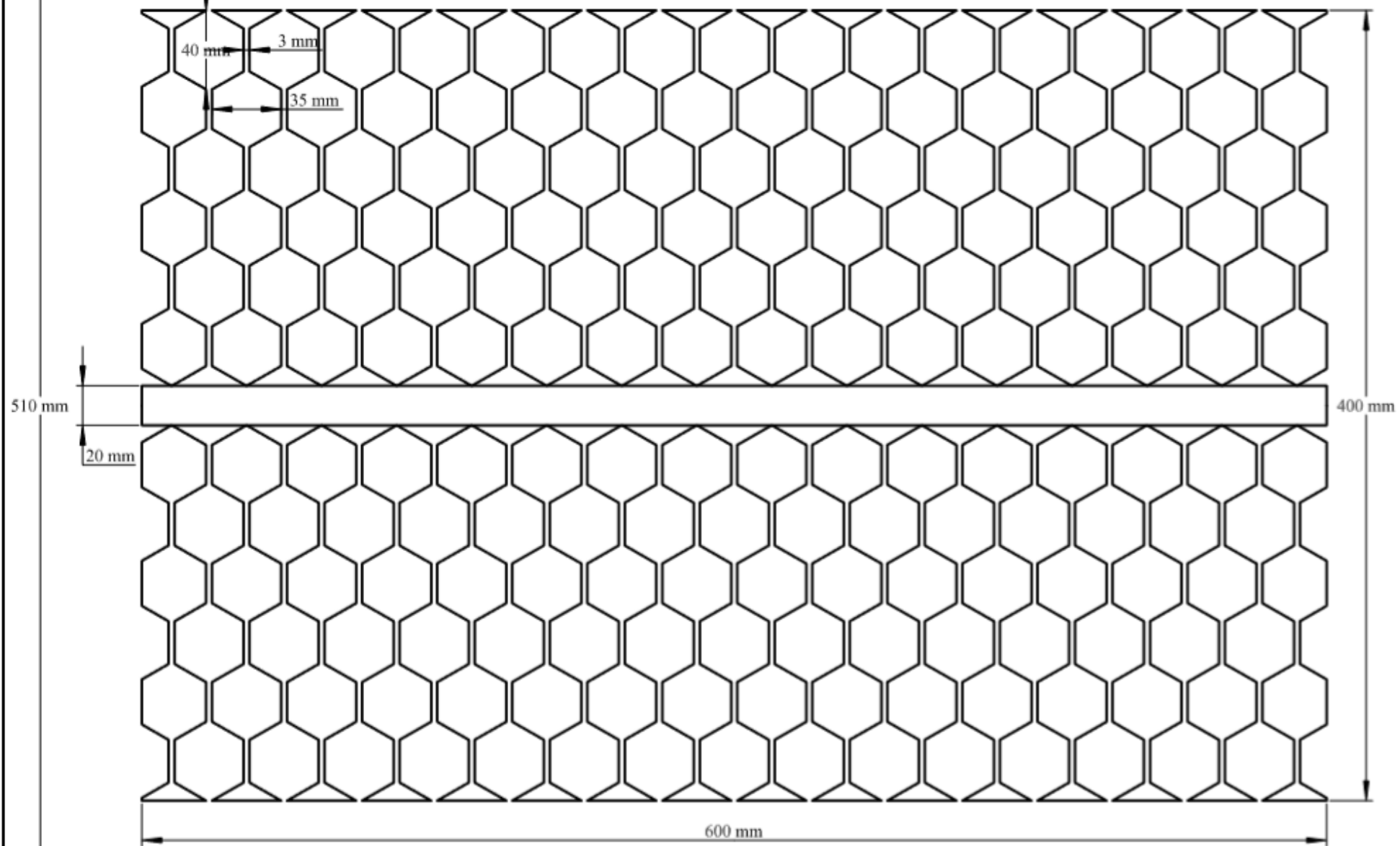
Hexagonals 20mm/ 5x10mm lines. Pattern 233. 7102 Stitches



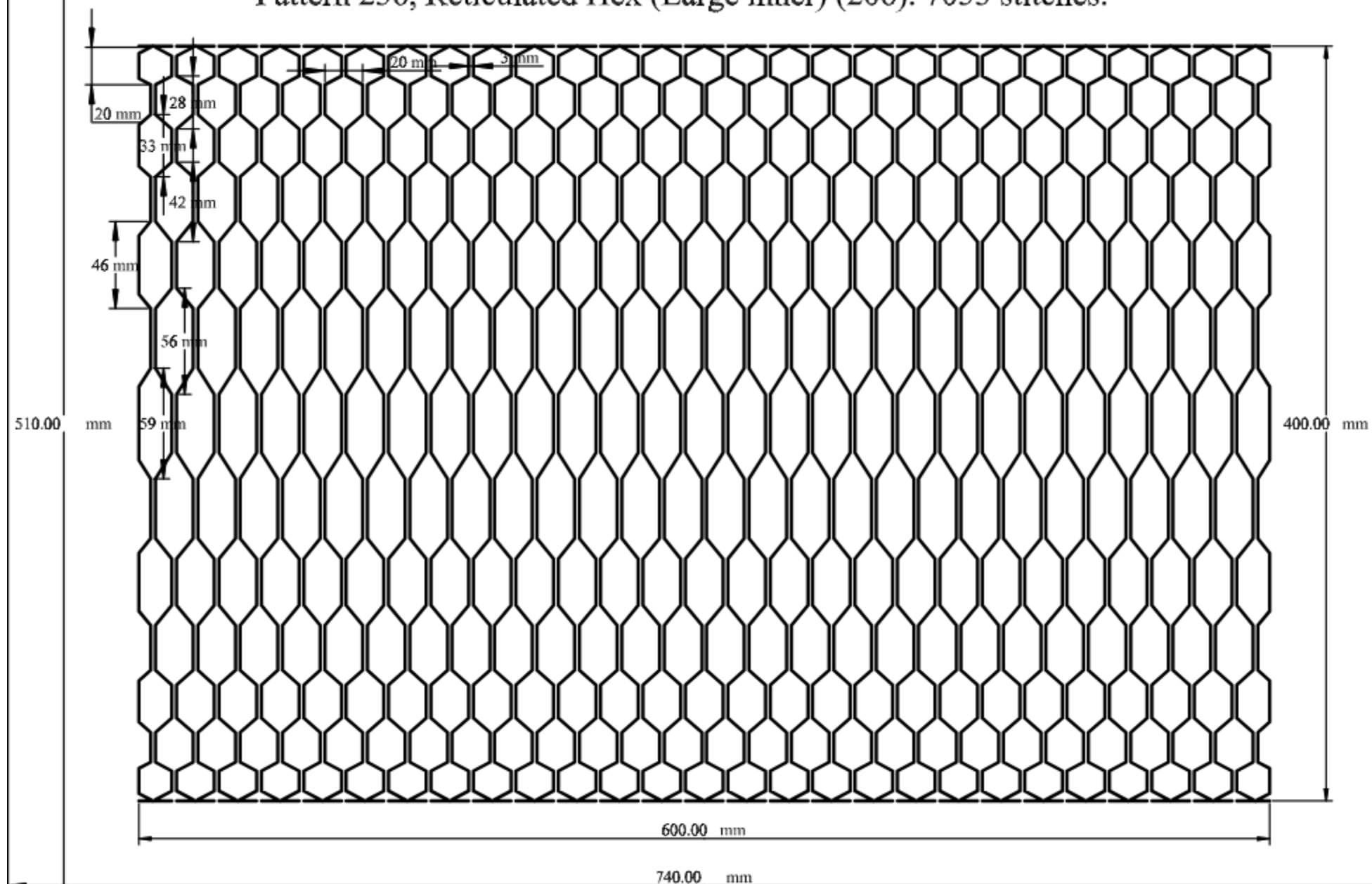
Hexagonal 20mm Vertical. Pattern 234. 7273 Stitches.



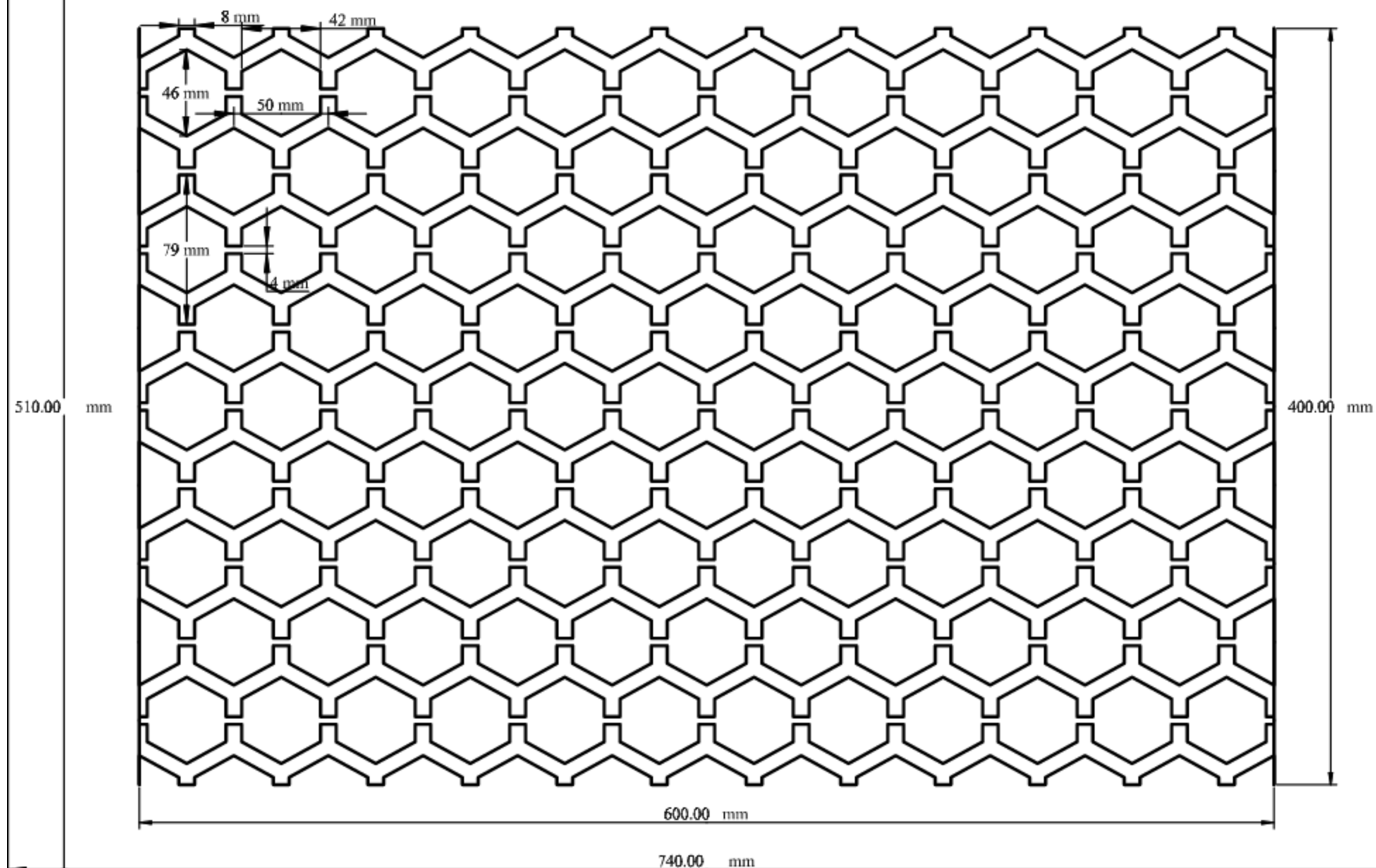
40mm Hex with 20mm stripe (Audi RS7) Pattern 235. 4938 Stitches



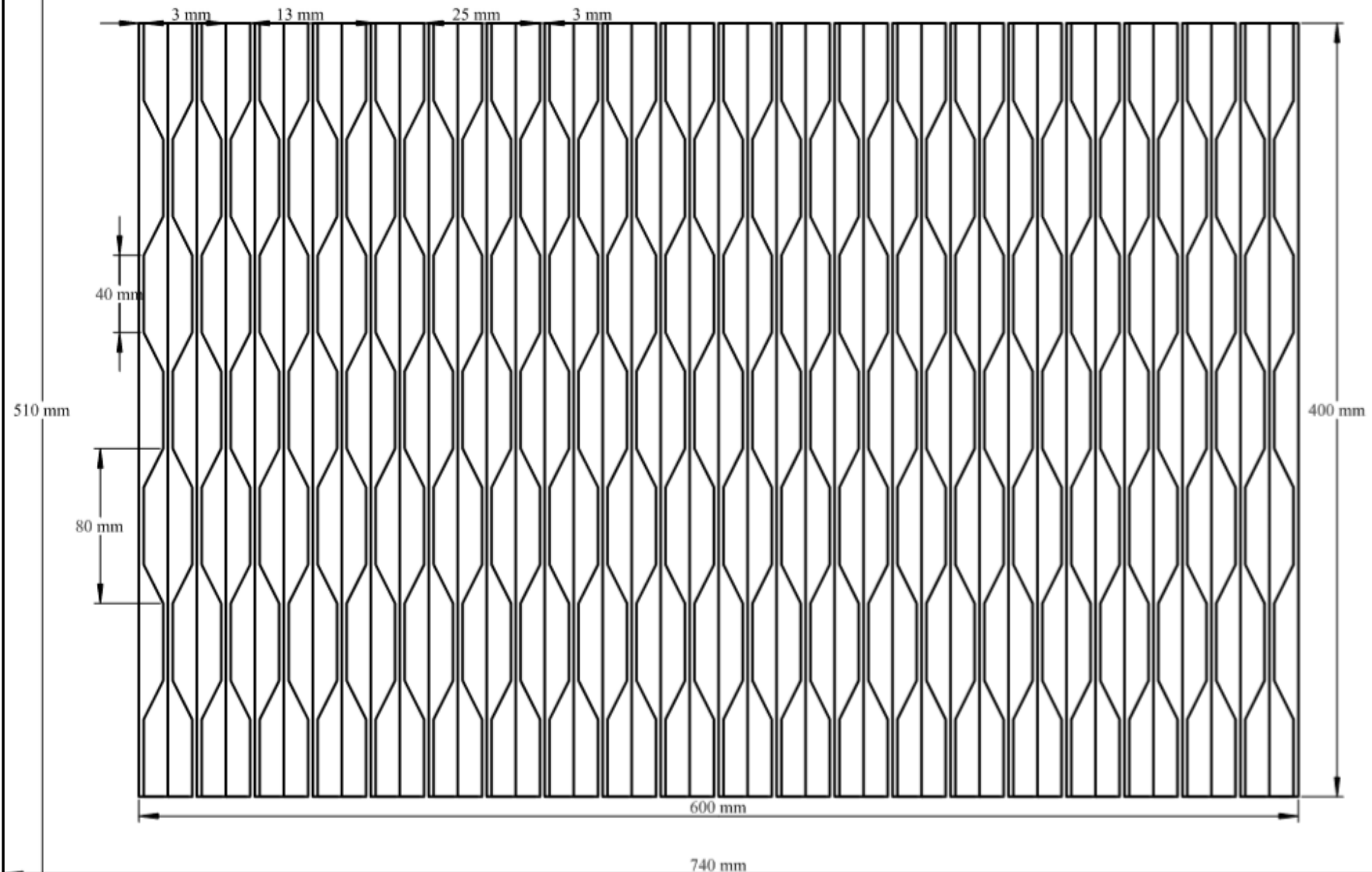
Pattern 236, Reticulated Hex (Large inner) (206). 7053 stitches.



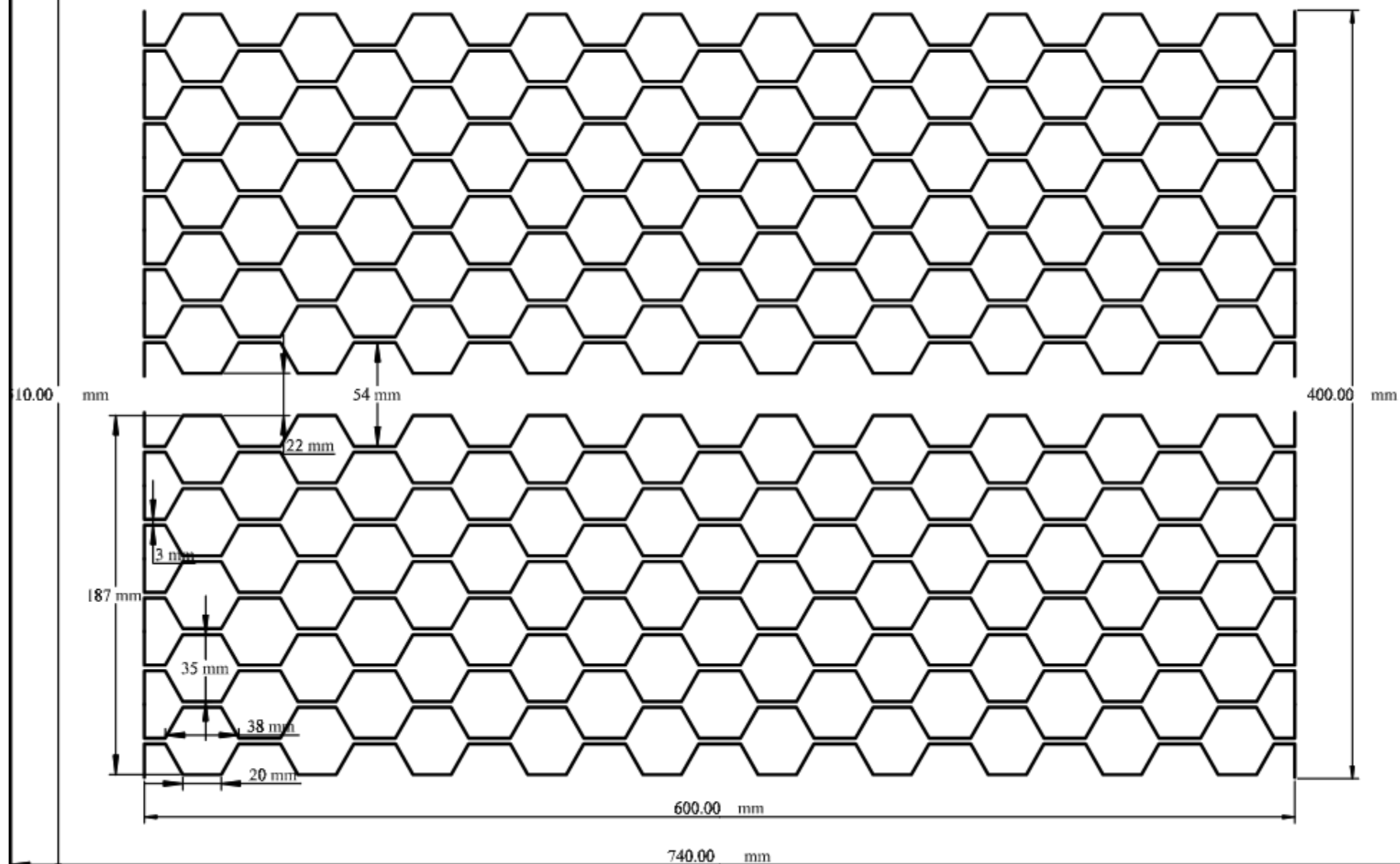
Pattern 237, Halo Hex Vert. 4648 Stitches



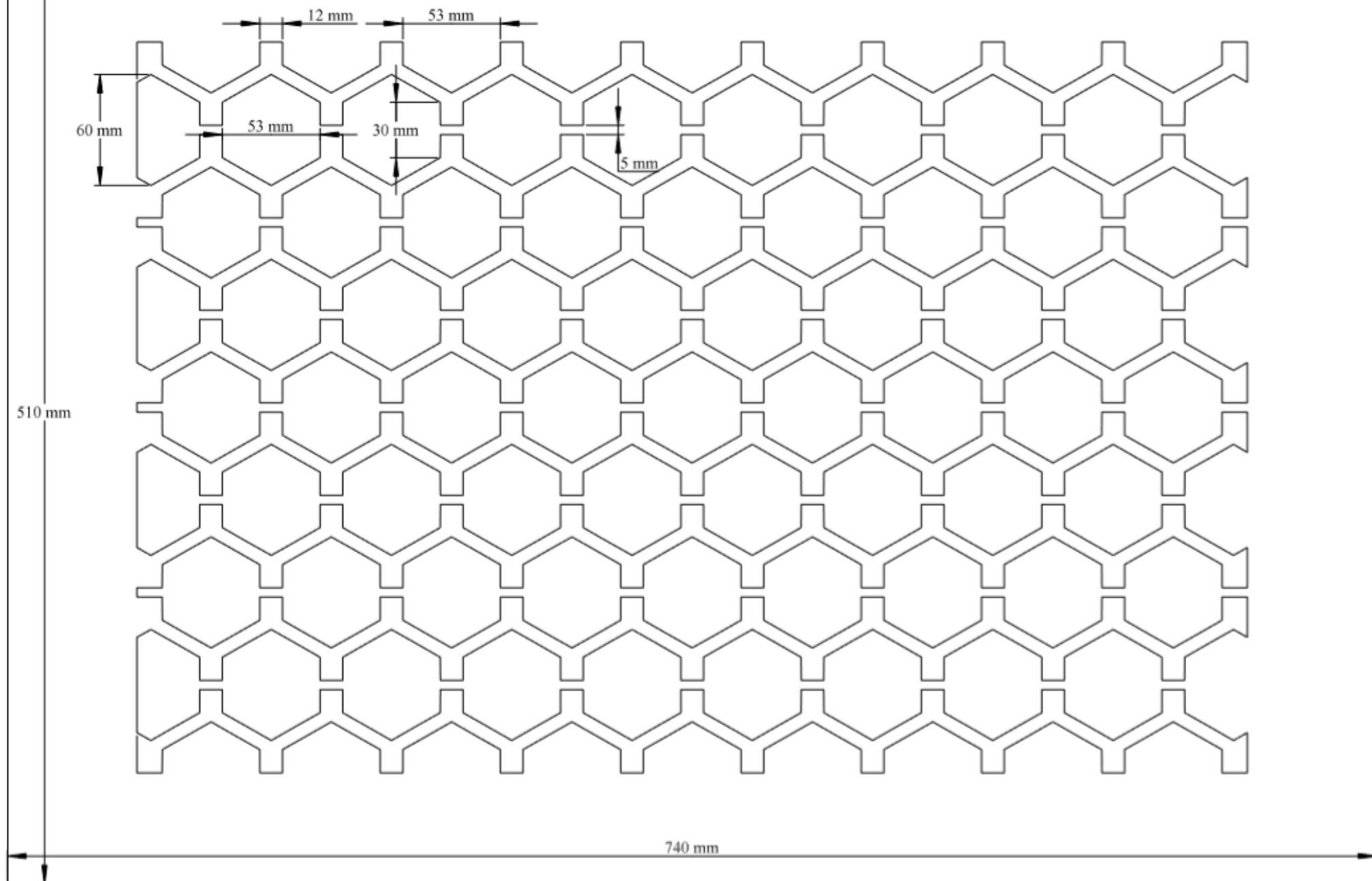
Once Seen Vert. Pattern 238. 8421 Stitches



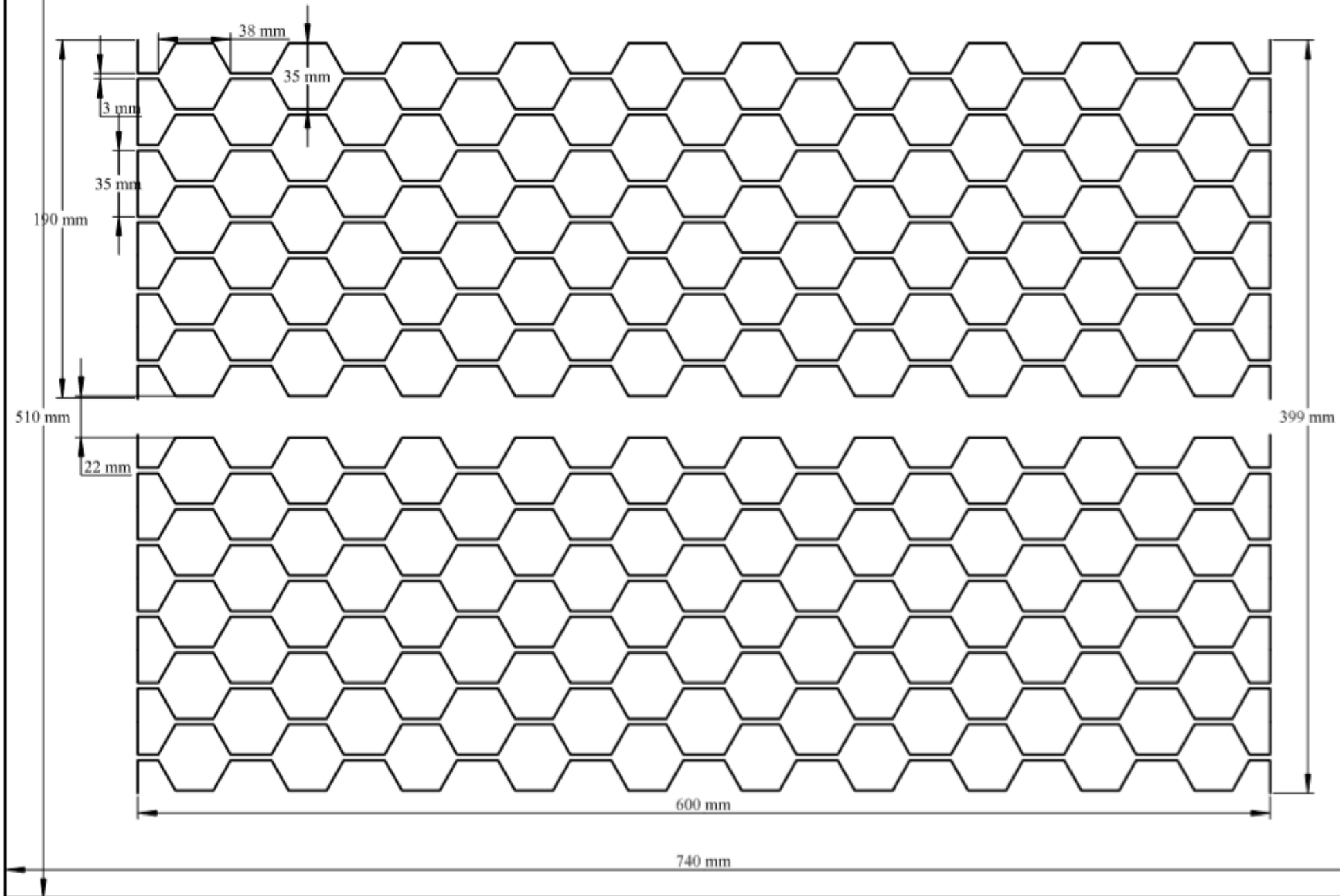
Pattern 239, Hexagonals verticals x 2. 4340 stitches.



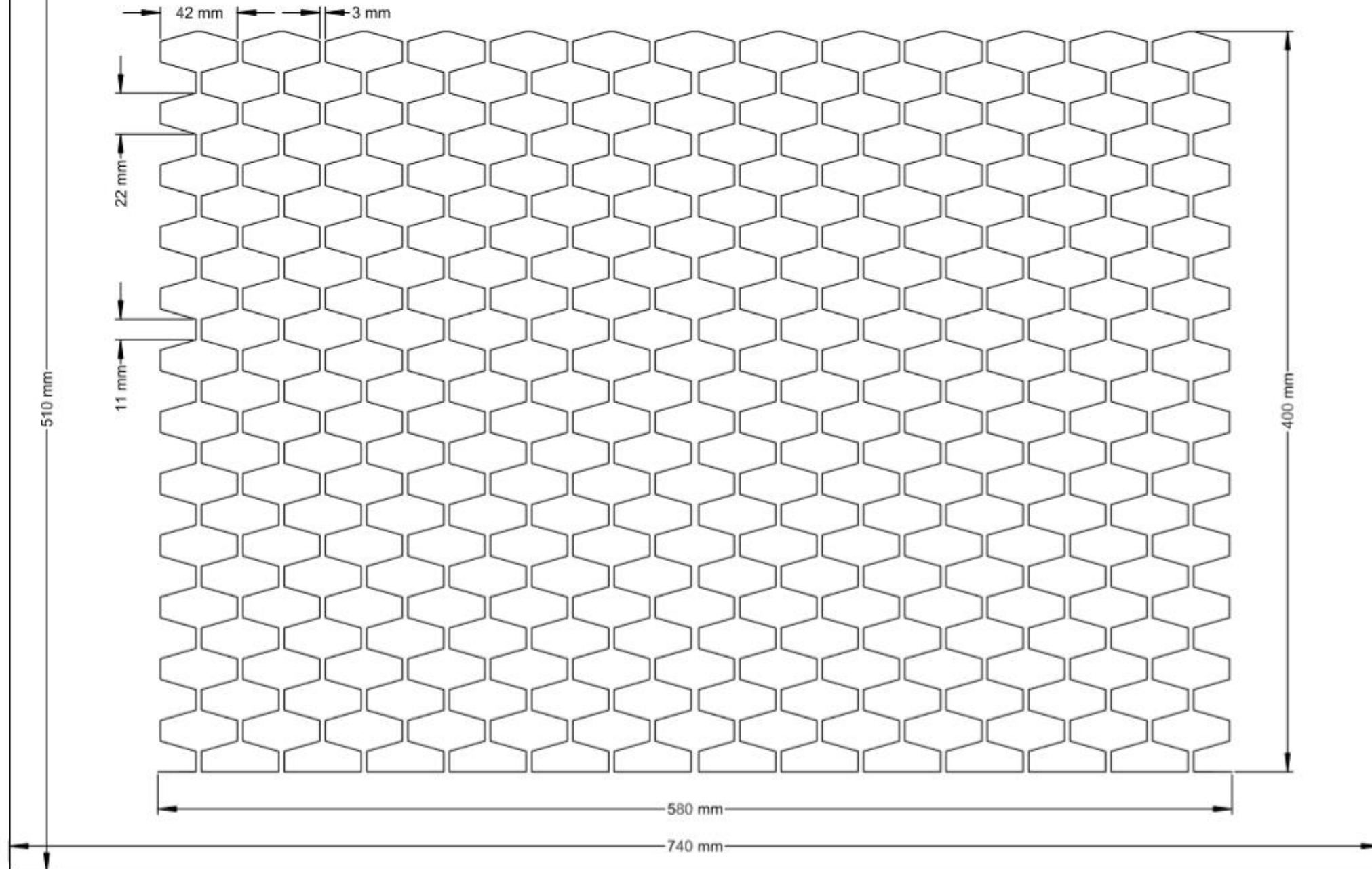
Halo Hex Vertical 60mm. 3472 Stitches



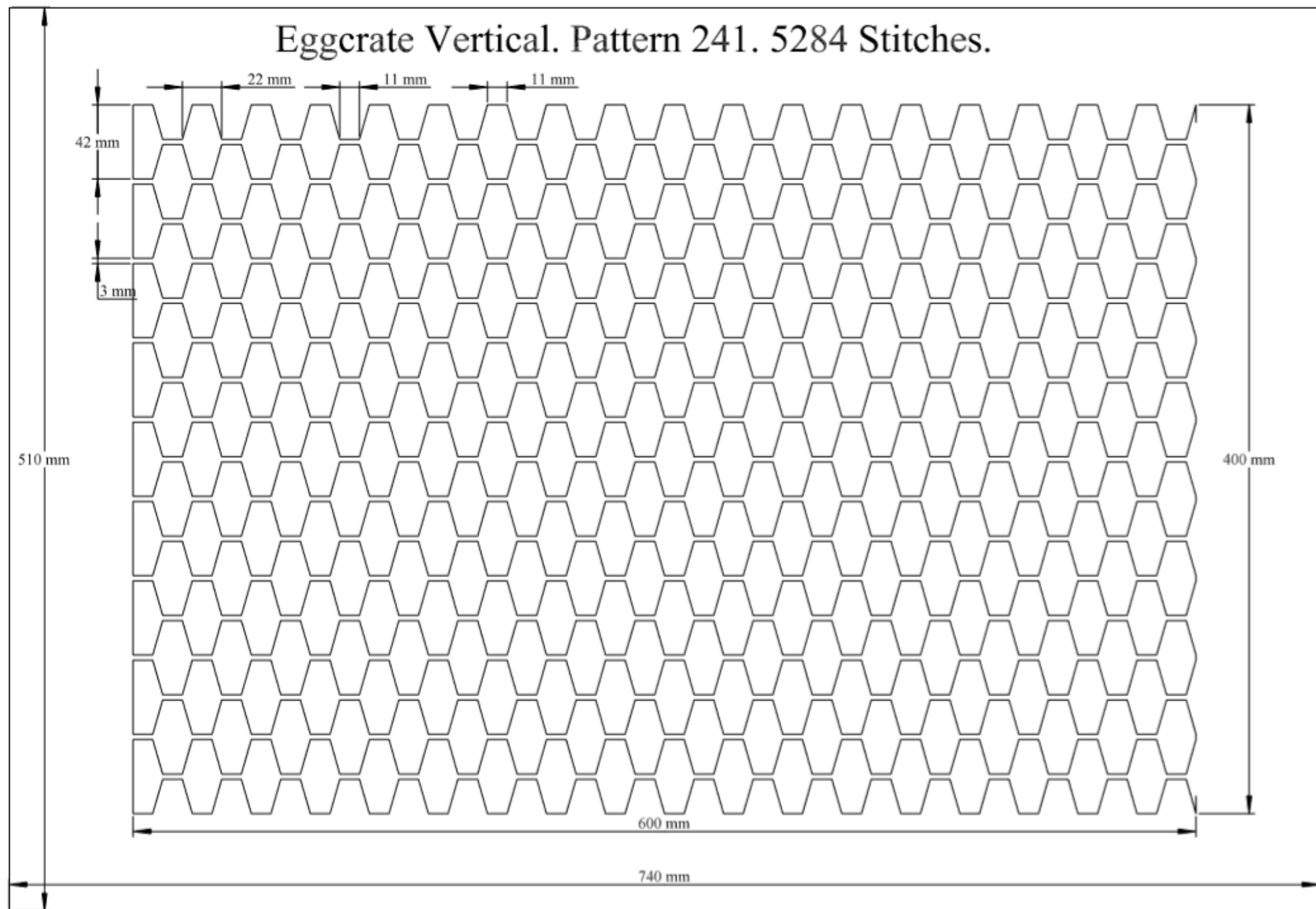
40mm Hex. (2x190mm Horiz) Pattern 239. 4360 Stitches.



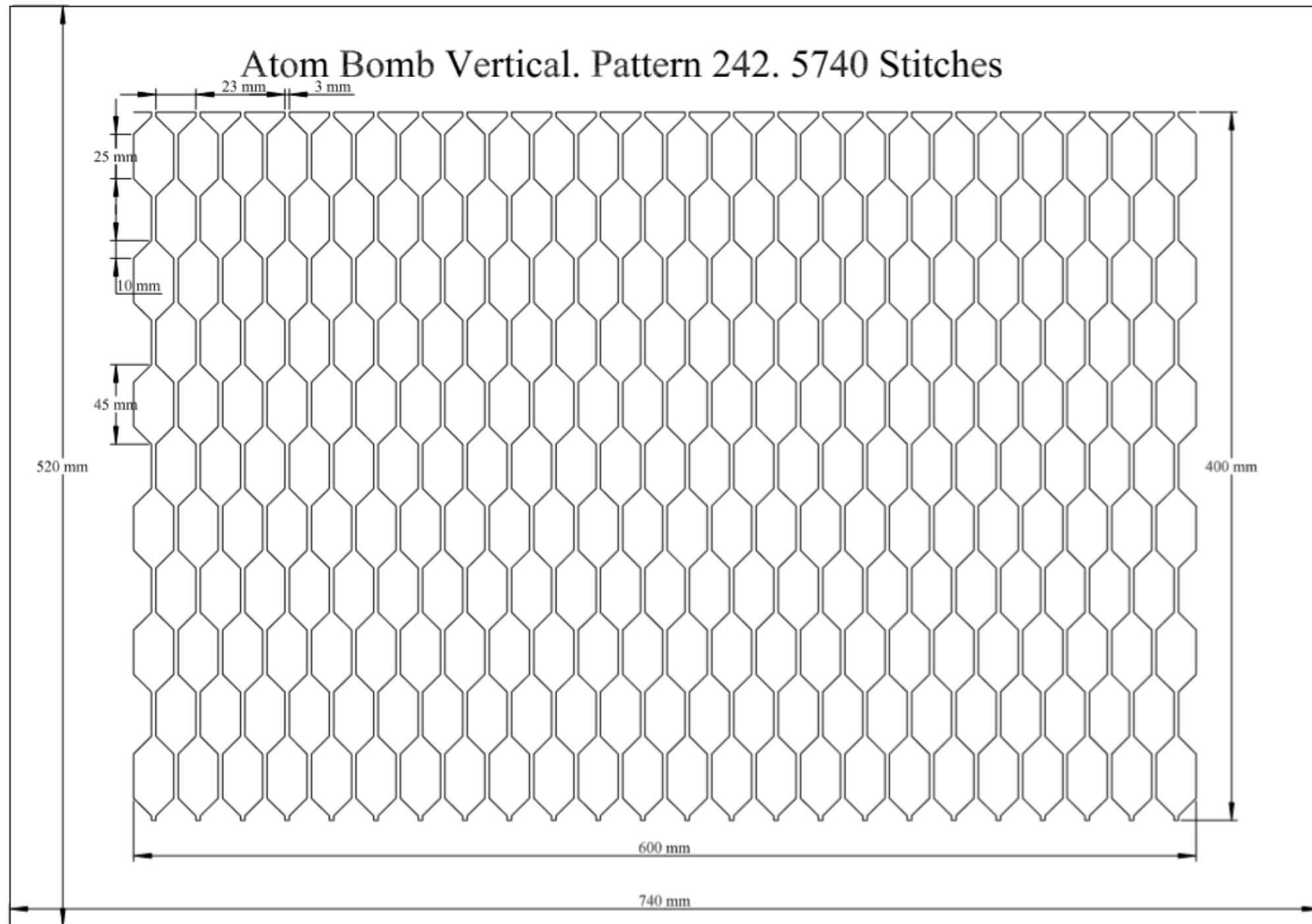
Eggcrate Horizontal. Pattern 240. 5133 Stitches.



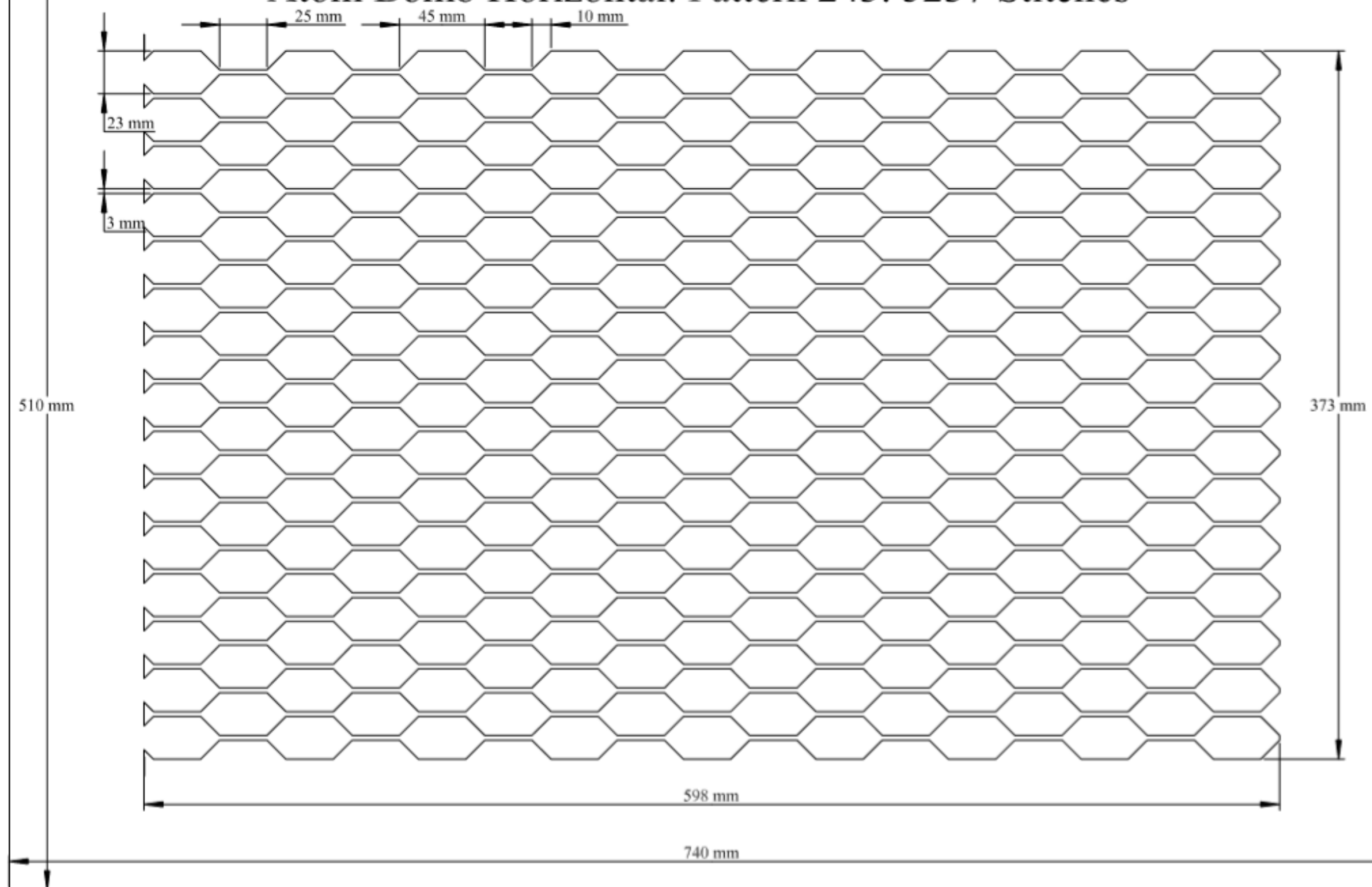
Eggcrate Vertical. Pattern 241. 5284 Stitches.



Atom Bomb Vertical. Pattern 242. 5740 Stitches



Atom Bomb Horizontal. Pattern 243. 5237 Stitches



Mesh Grid, Pattern 244. 4964 Stitches

600 mm

510 mm

400 mm

15 mm

45 mm

15 mm

45 mm

740 mm

600 mm

510 mm

400 mm

15 mm

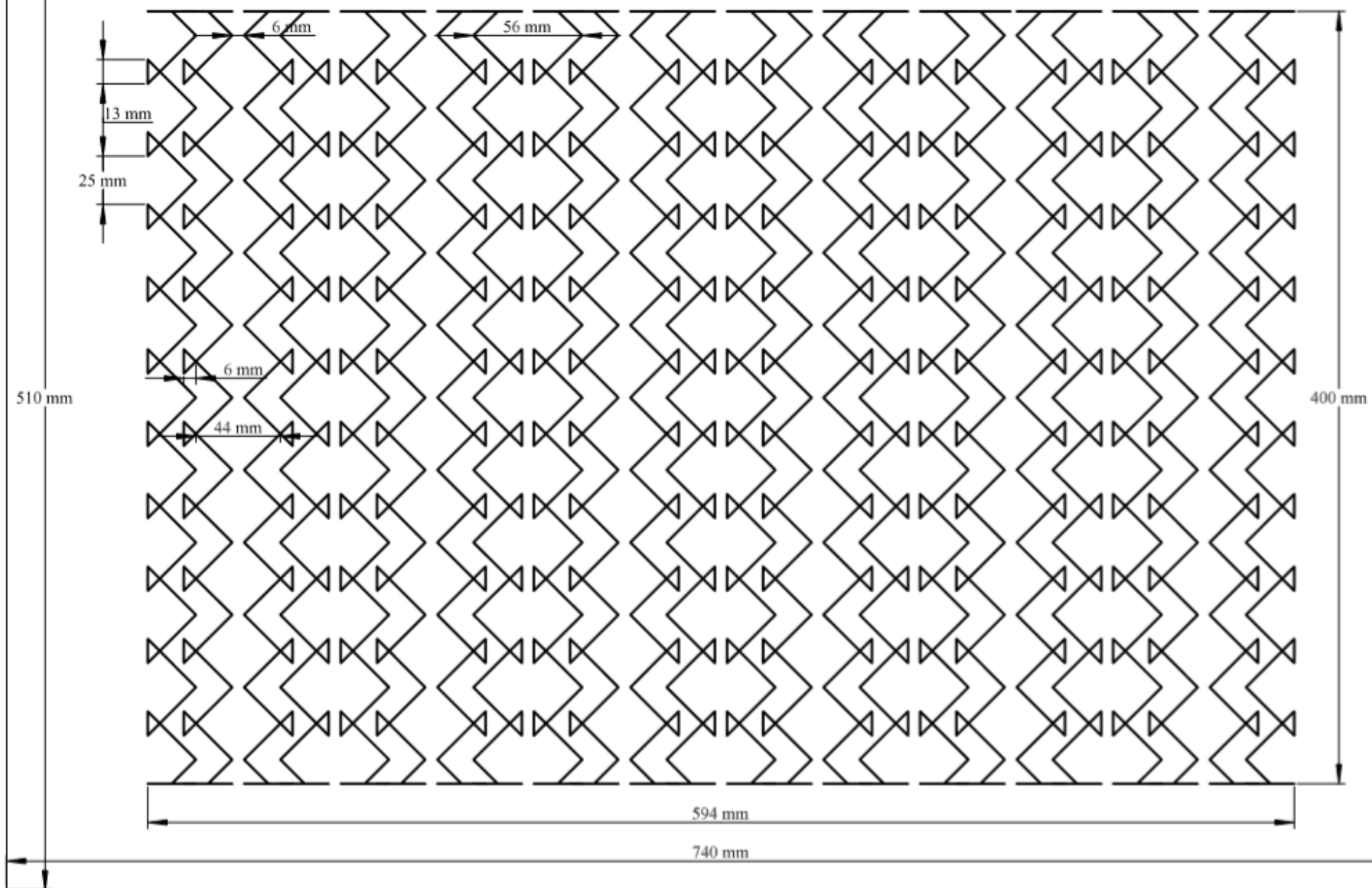
15 mm

15 min

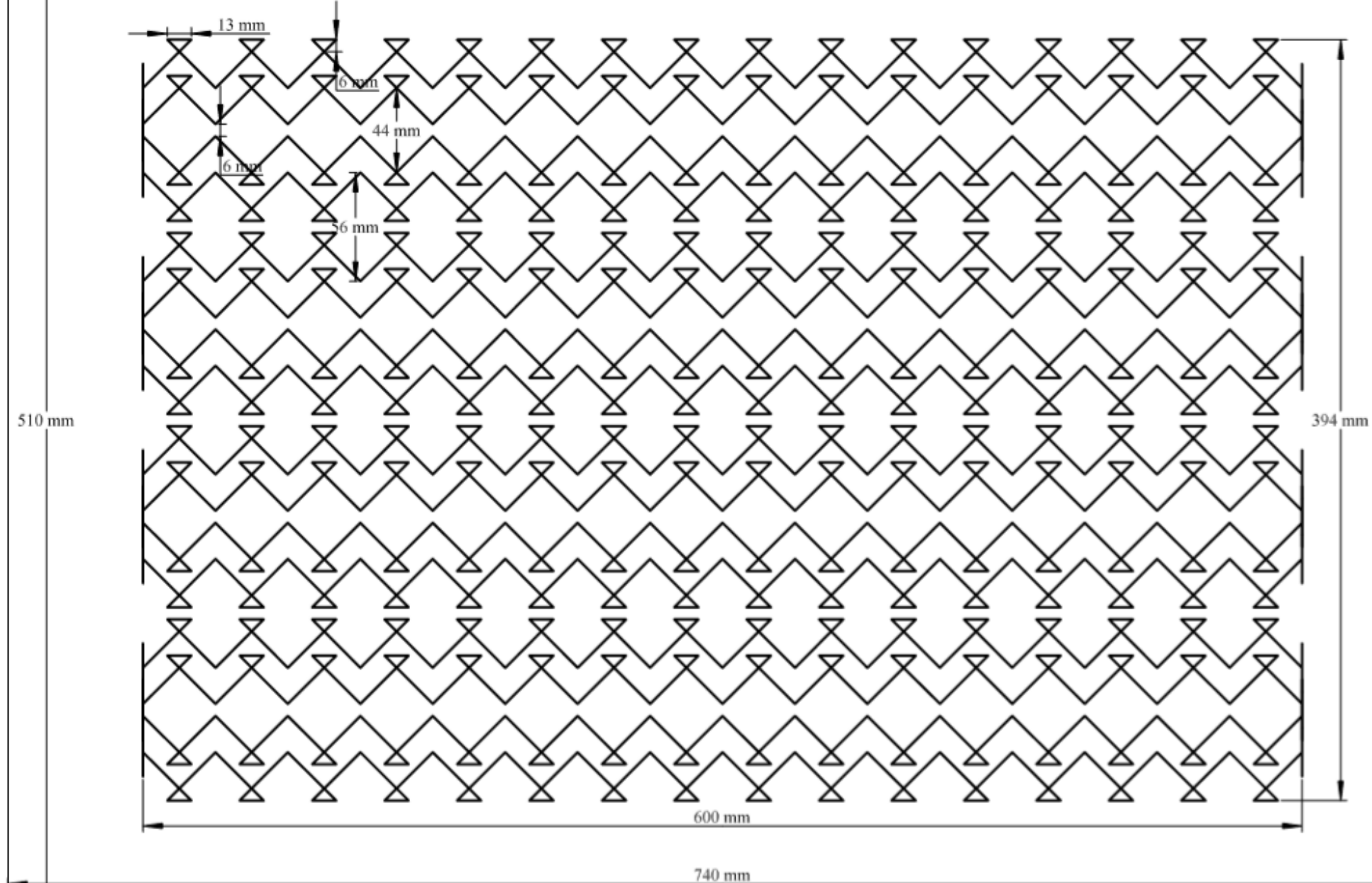
45 mm

740 mm

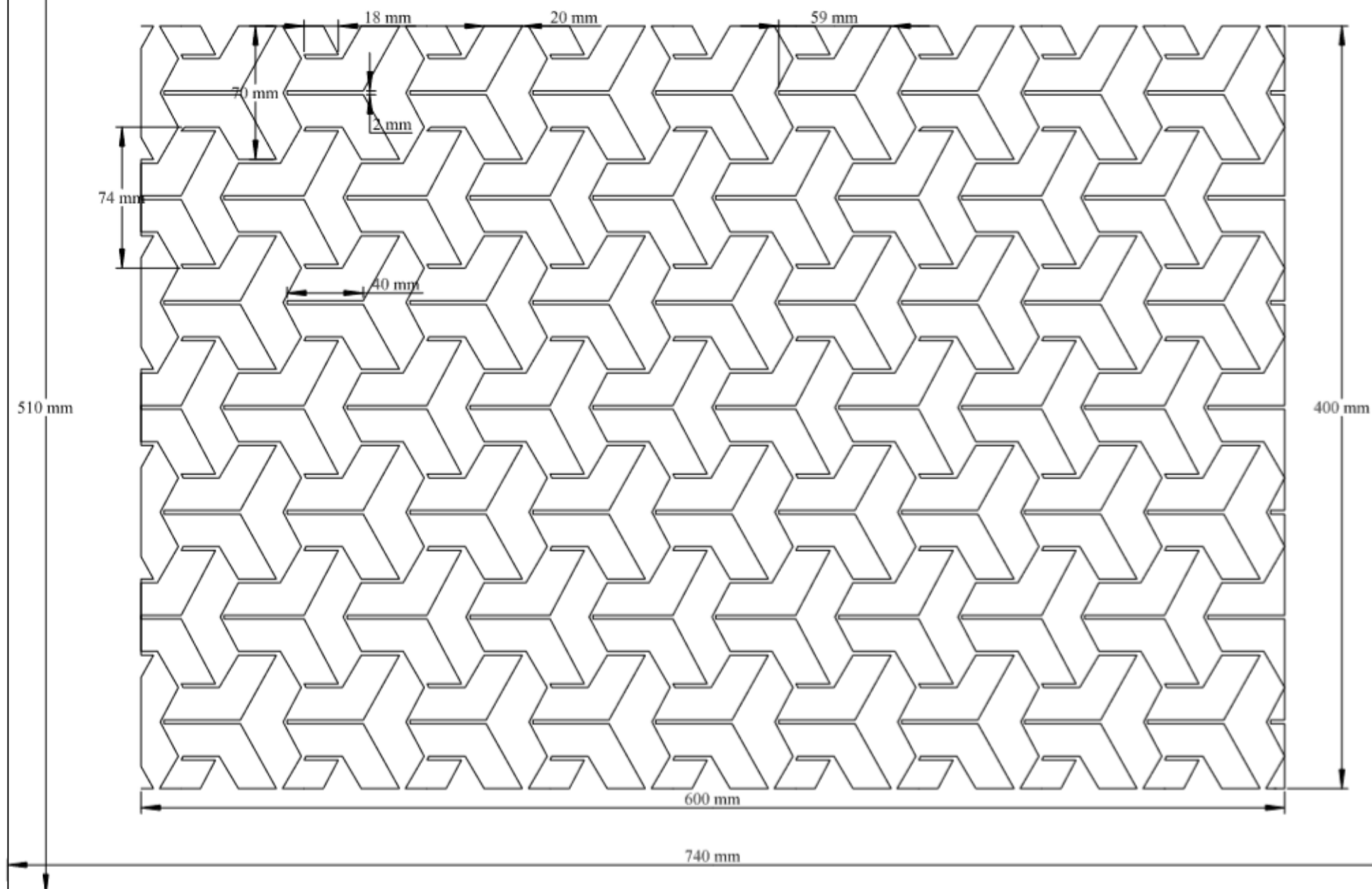
Mexican Blanket Vertical, Pattern 245. 5448 Stitches



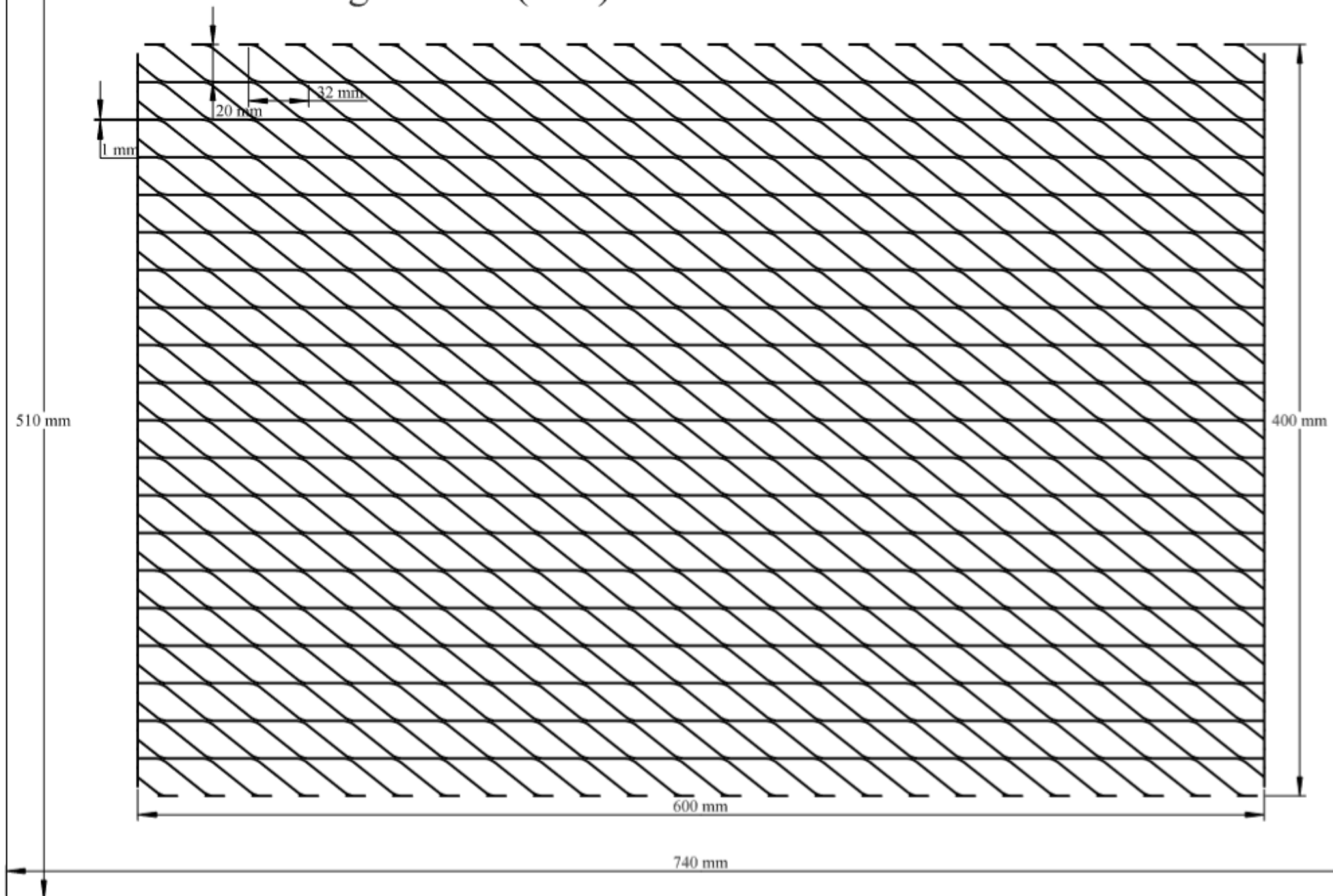
Mexican Blanket Horizontal. Pattern 246. 5295 Stitches



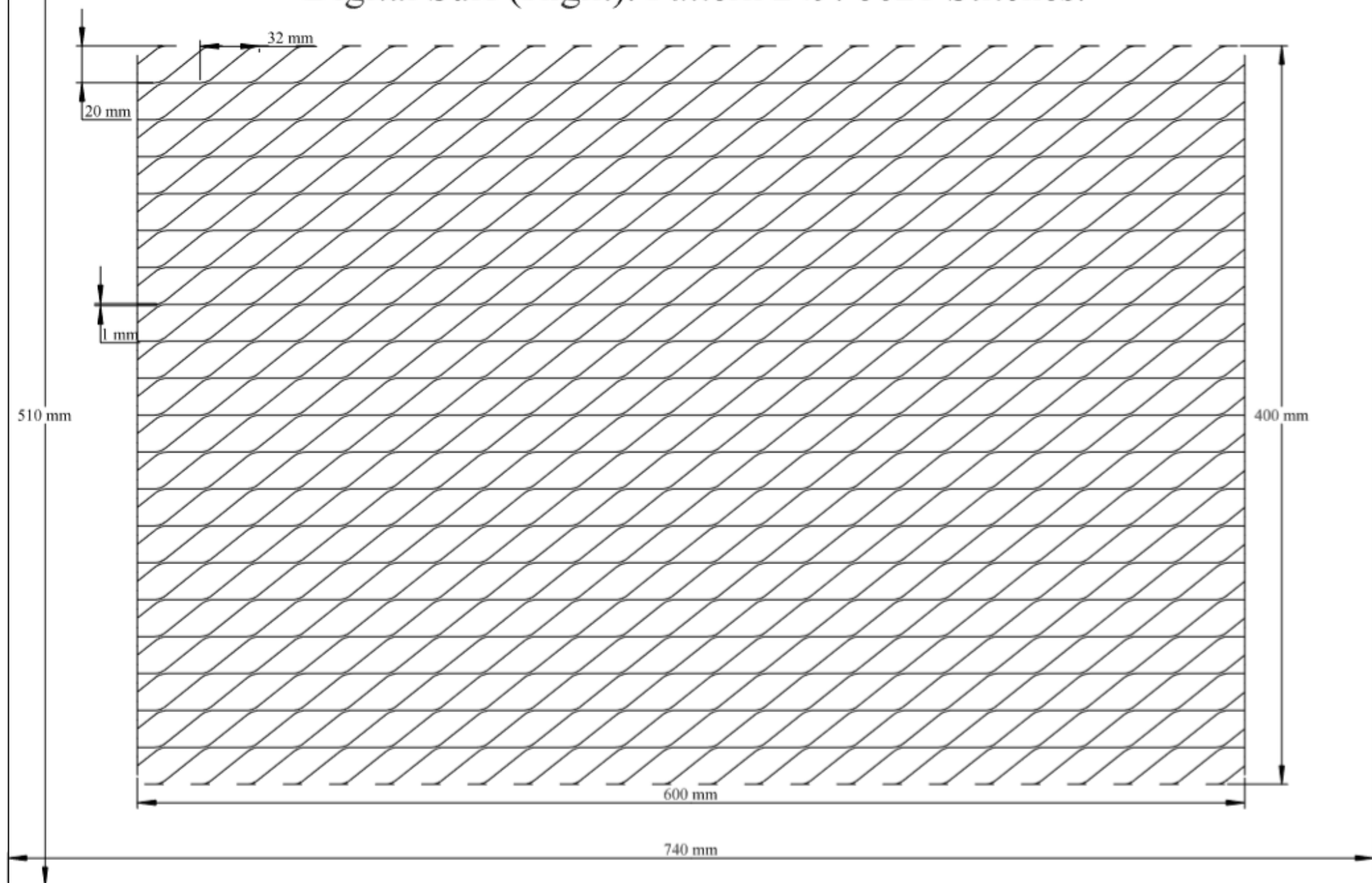
Pattern 247. Galaga Vertical. 5774 Stitches



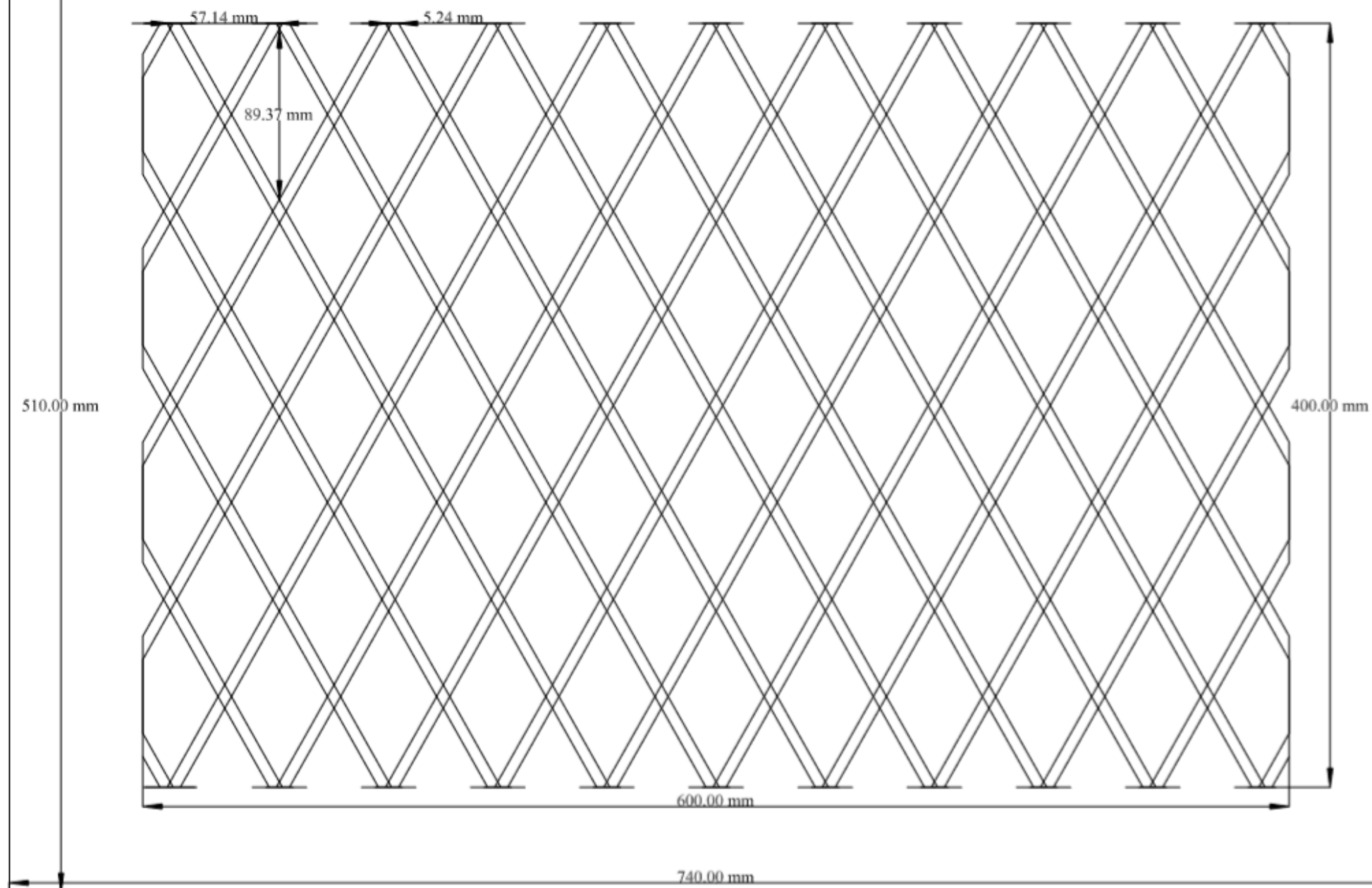
Digital Surf (Left). Pattern 248. 6620 Stitches.



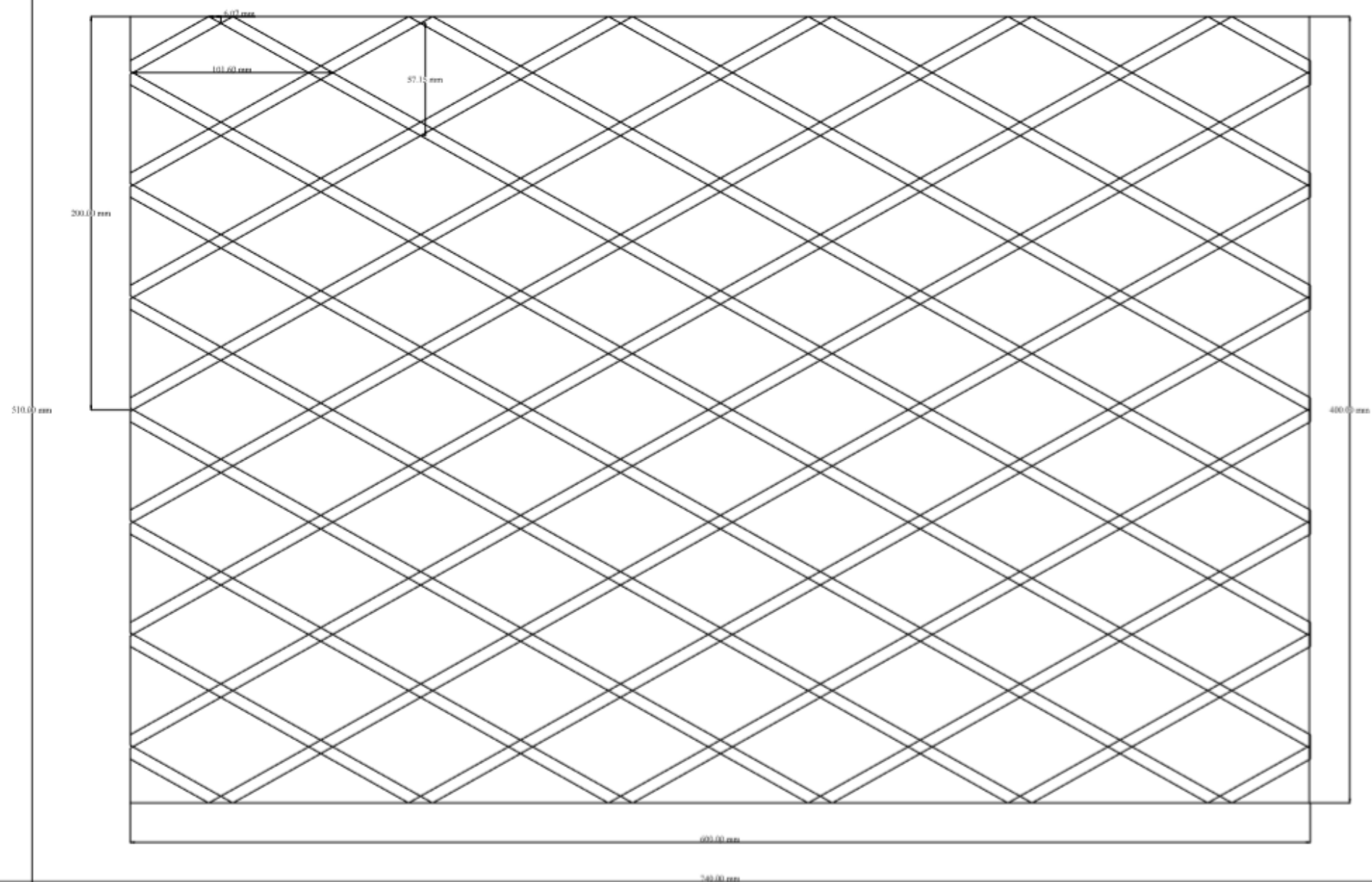
Digital Surf (Right). Pattern 249. 6621 Stitches.



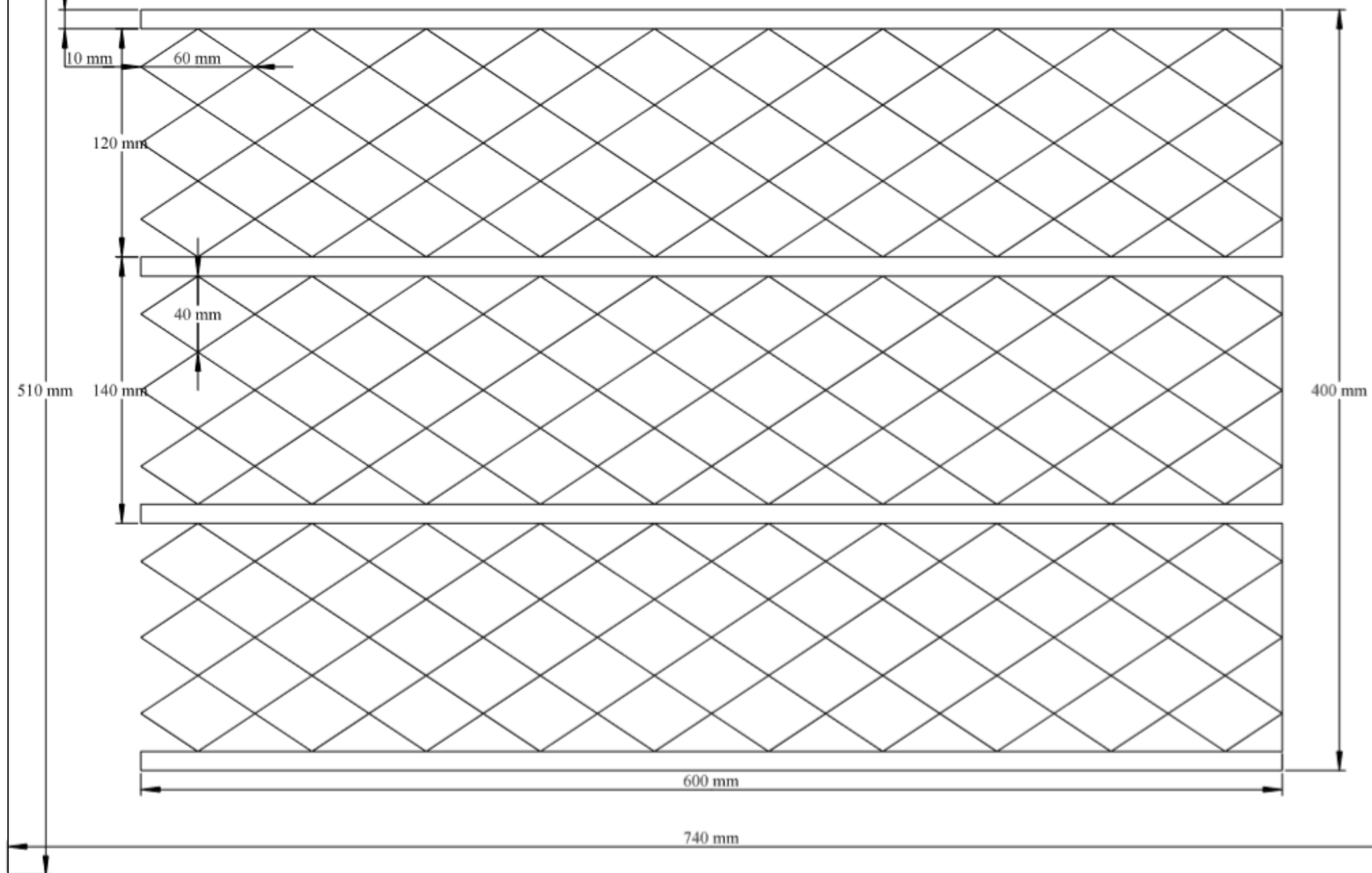
Pattern 250. 2.5'x4" x 1/8" diamonds. 5016 Stitches



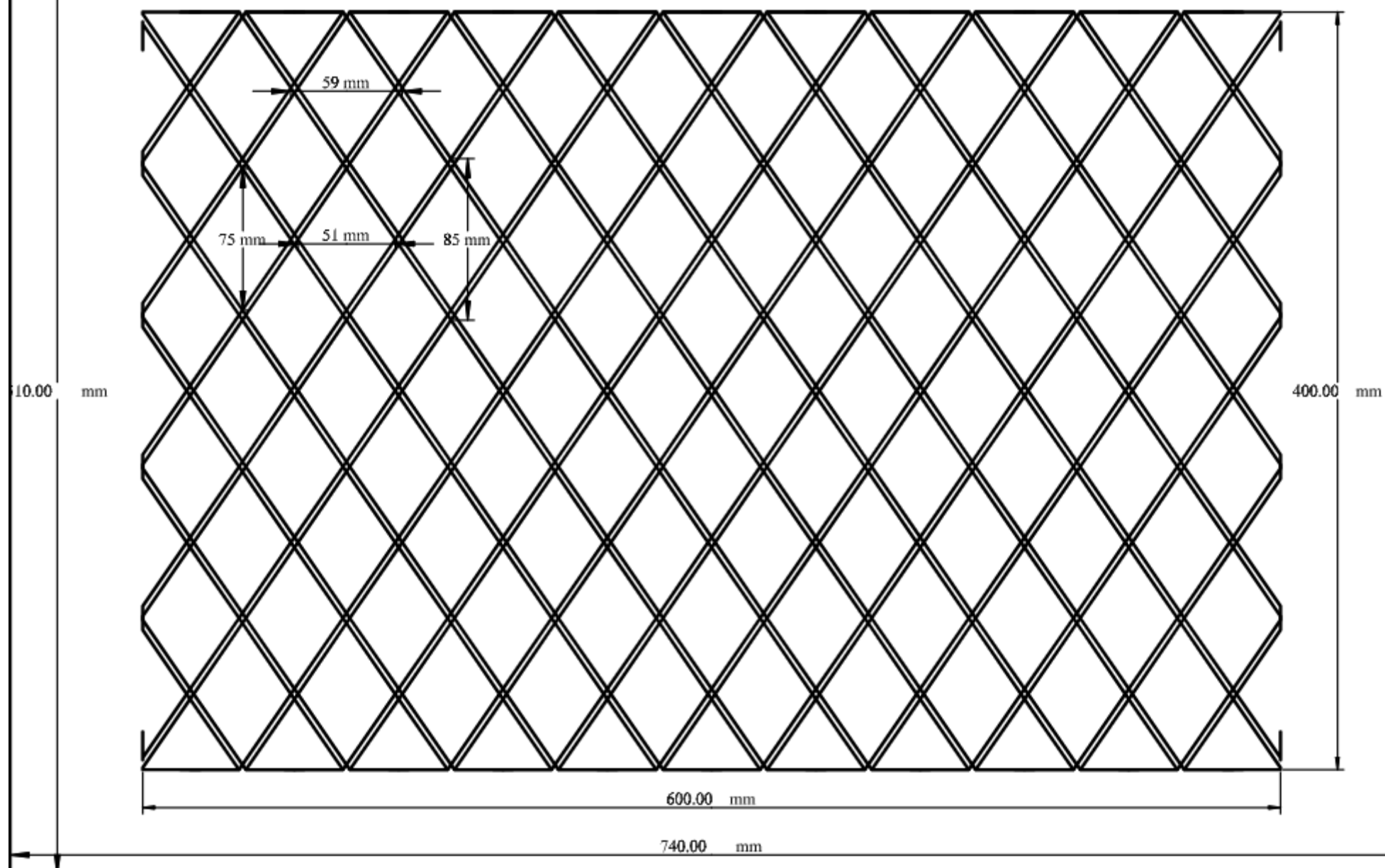
Diamonds 2.25"x4". 1/8" double stitch. Pattern 251. 4887 Stitches.



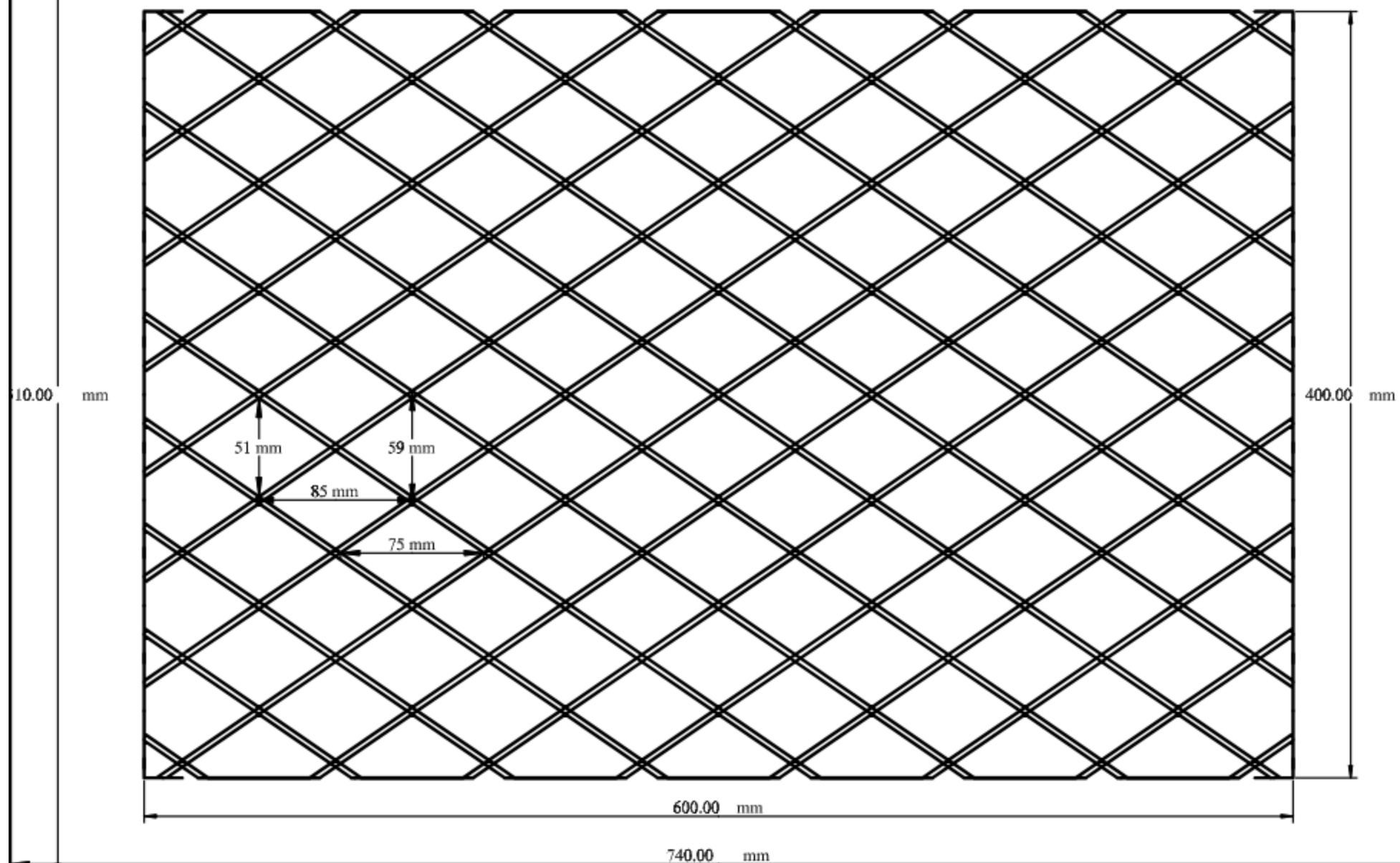
Diamonds Separated. Pattern 252. 4258 Stitches



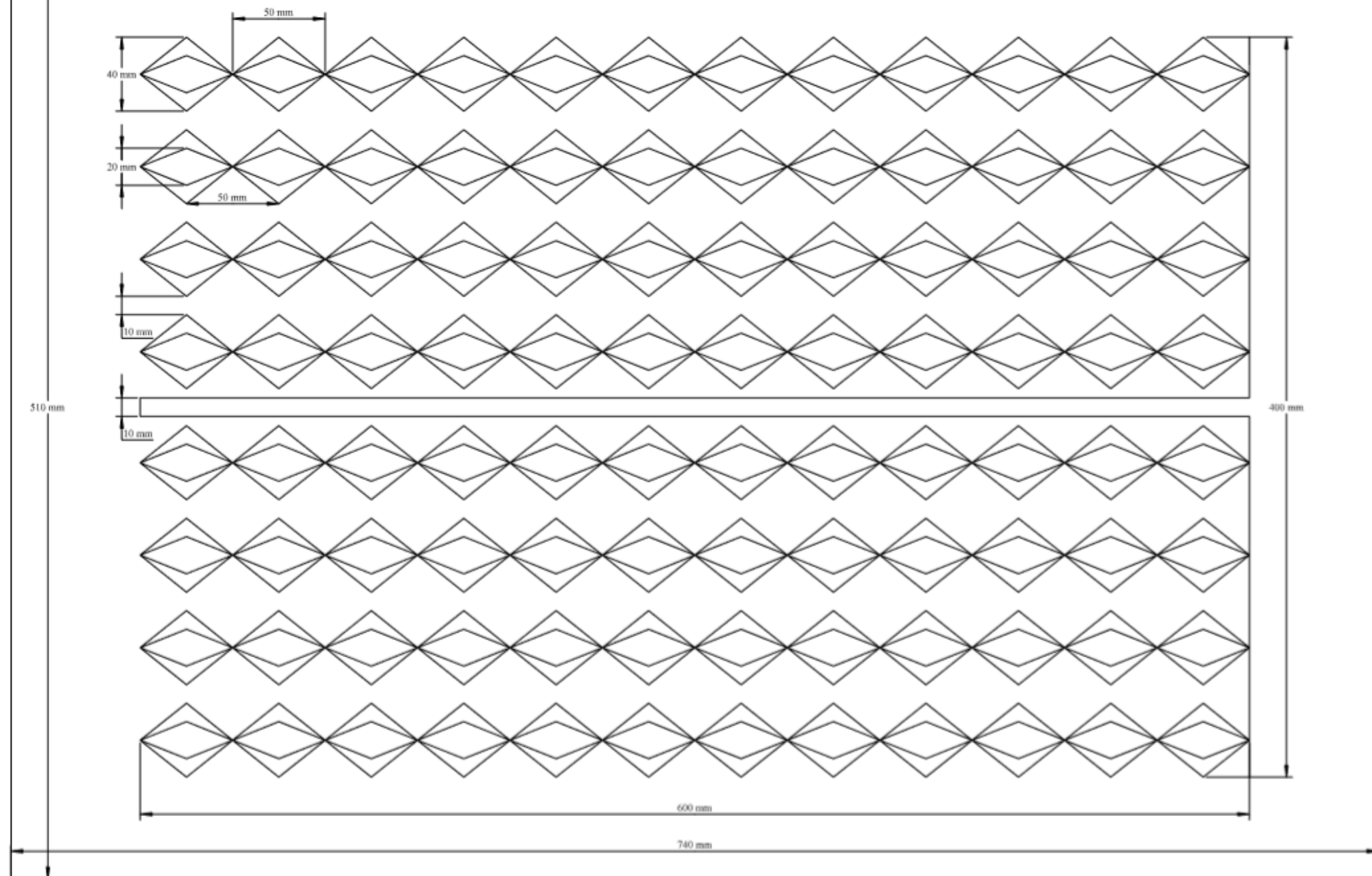
Pattern 253, 80x 50 Double diamonds 3mm guage Horizontal. 5504 stitches.



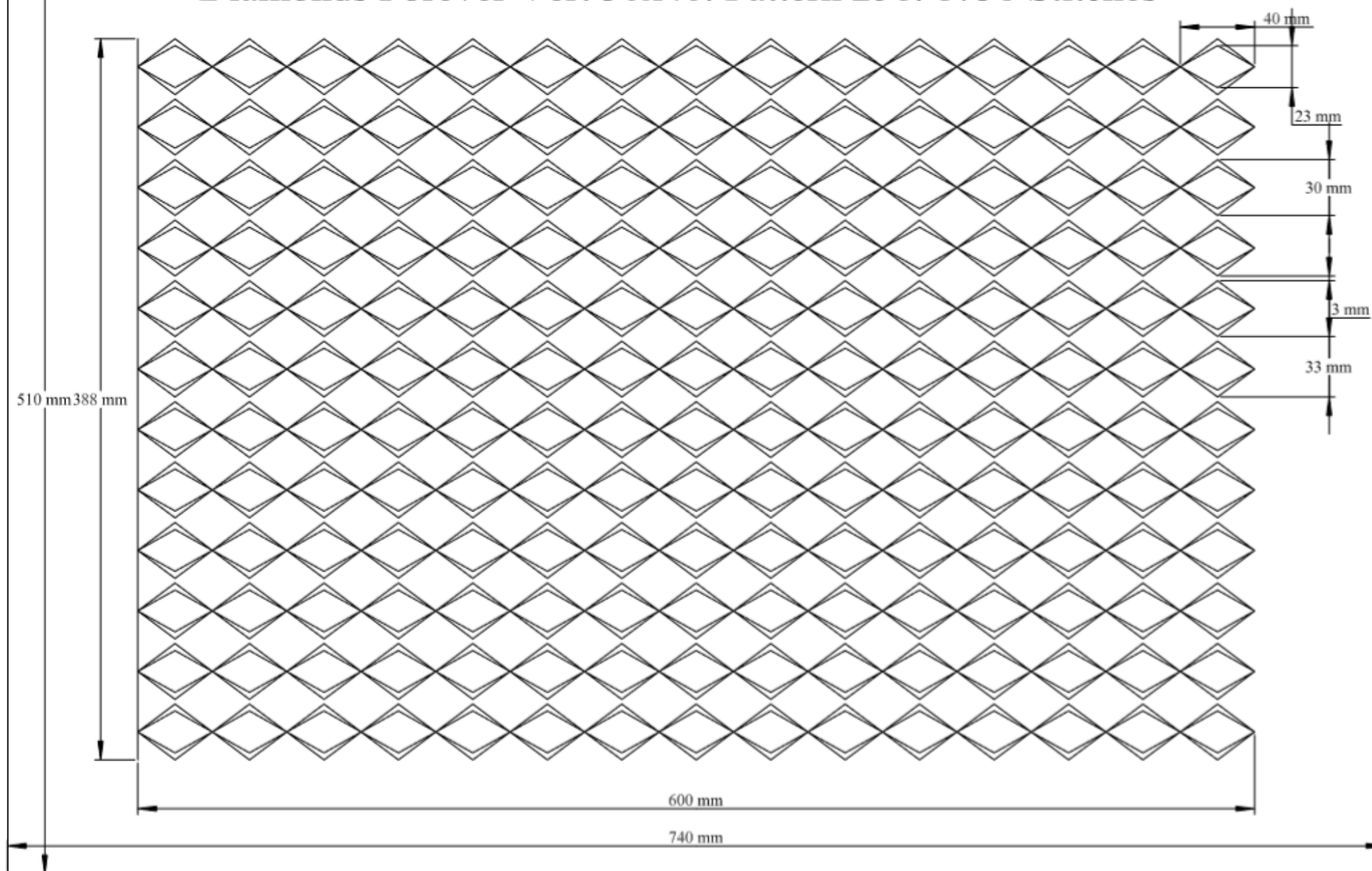
254 80x50x3mm Double Diamonds. 5398 Stitches.



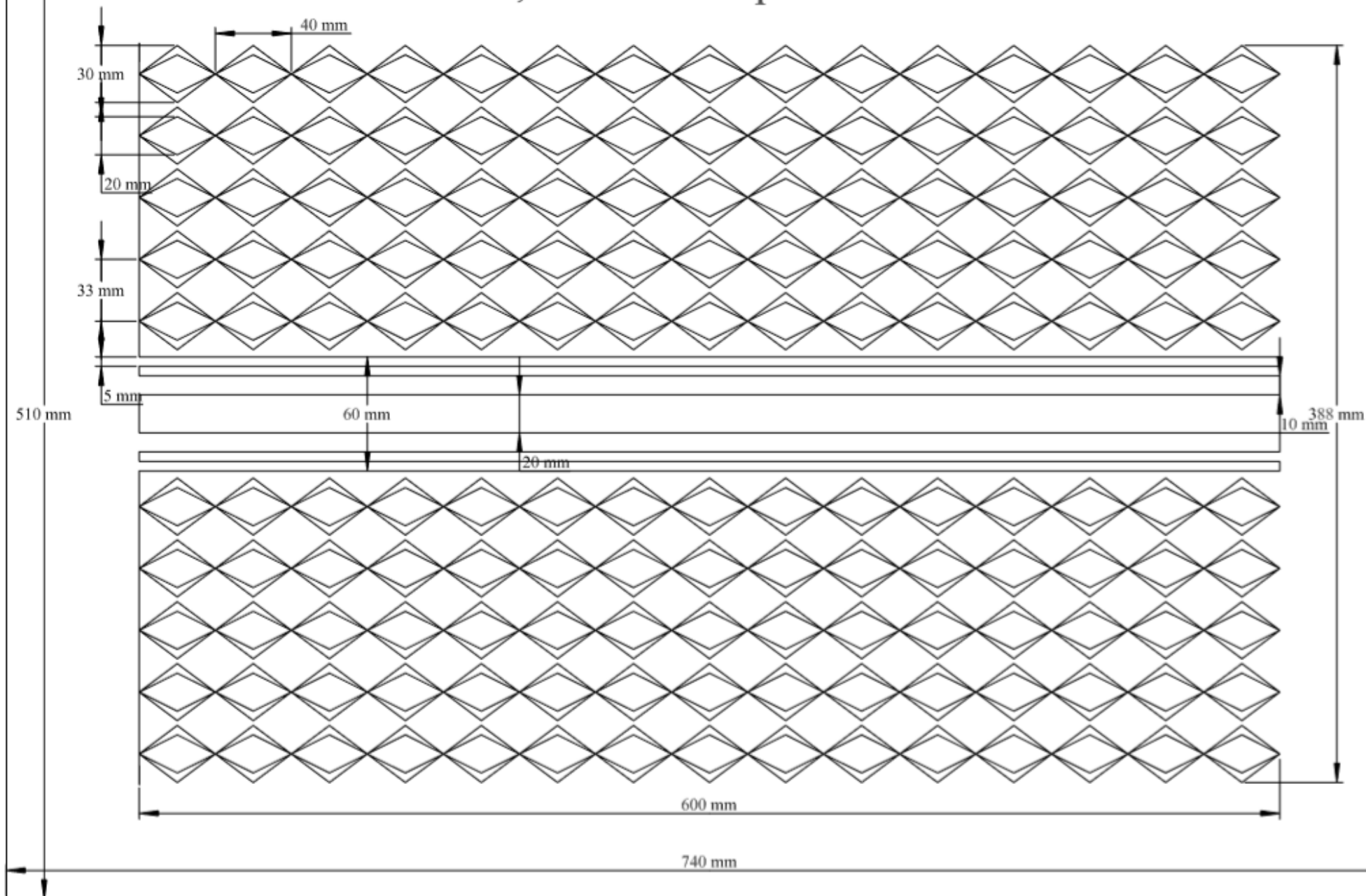
Diamonds Forever Notnek. Pattern 255. 6565 Stitches



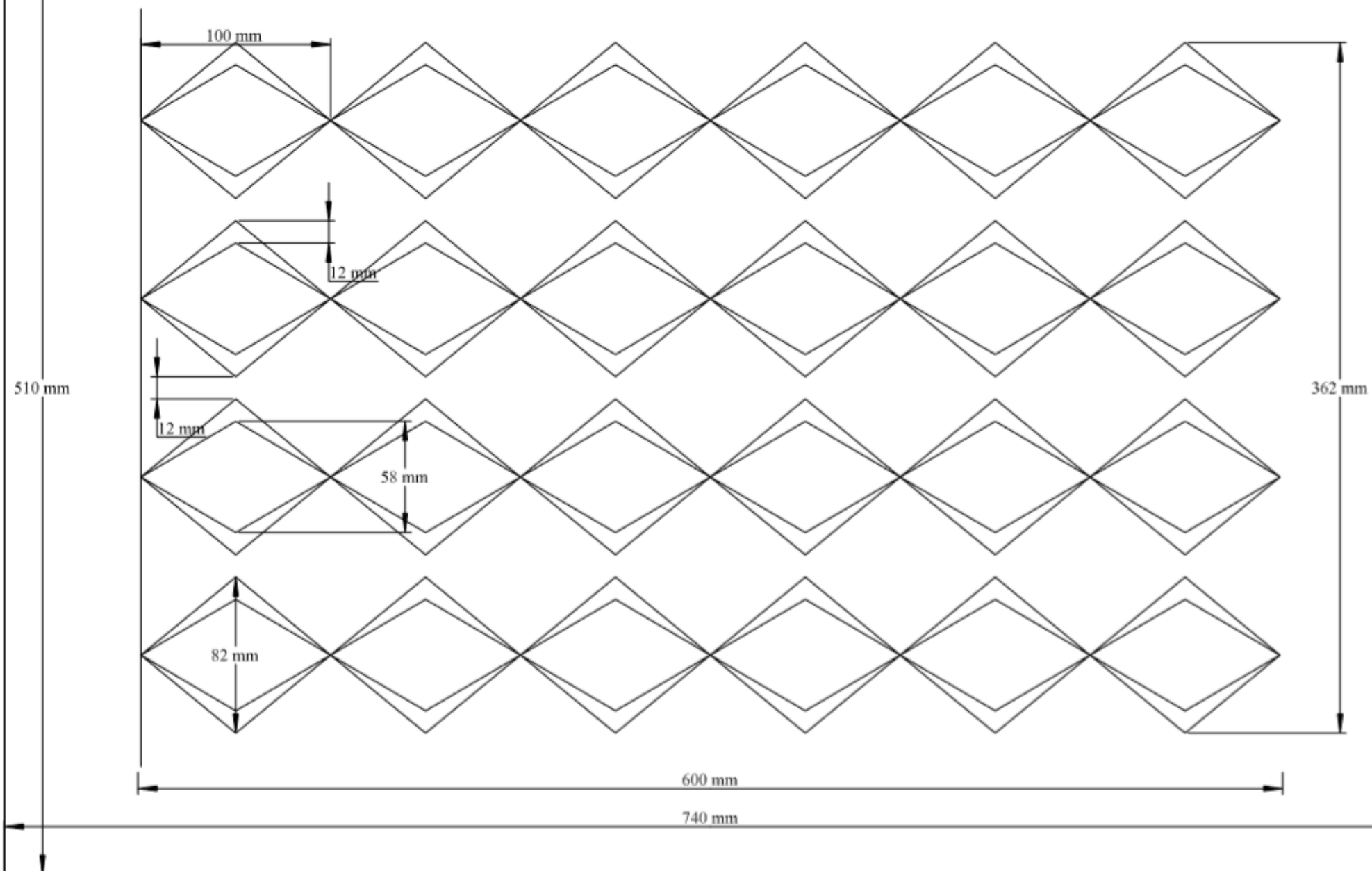
Diamonds Forever Vert 30x40. Pattern 256. 8736 Stitches



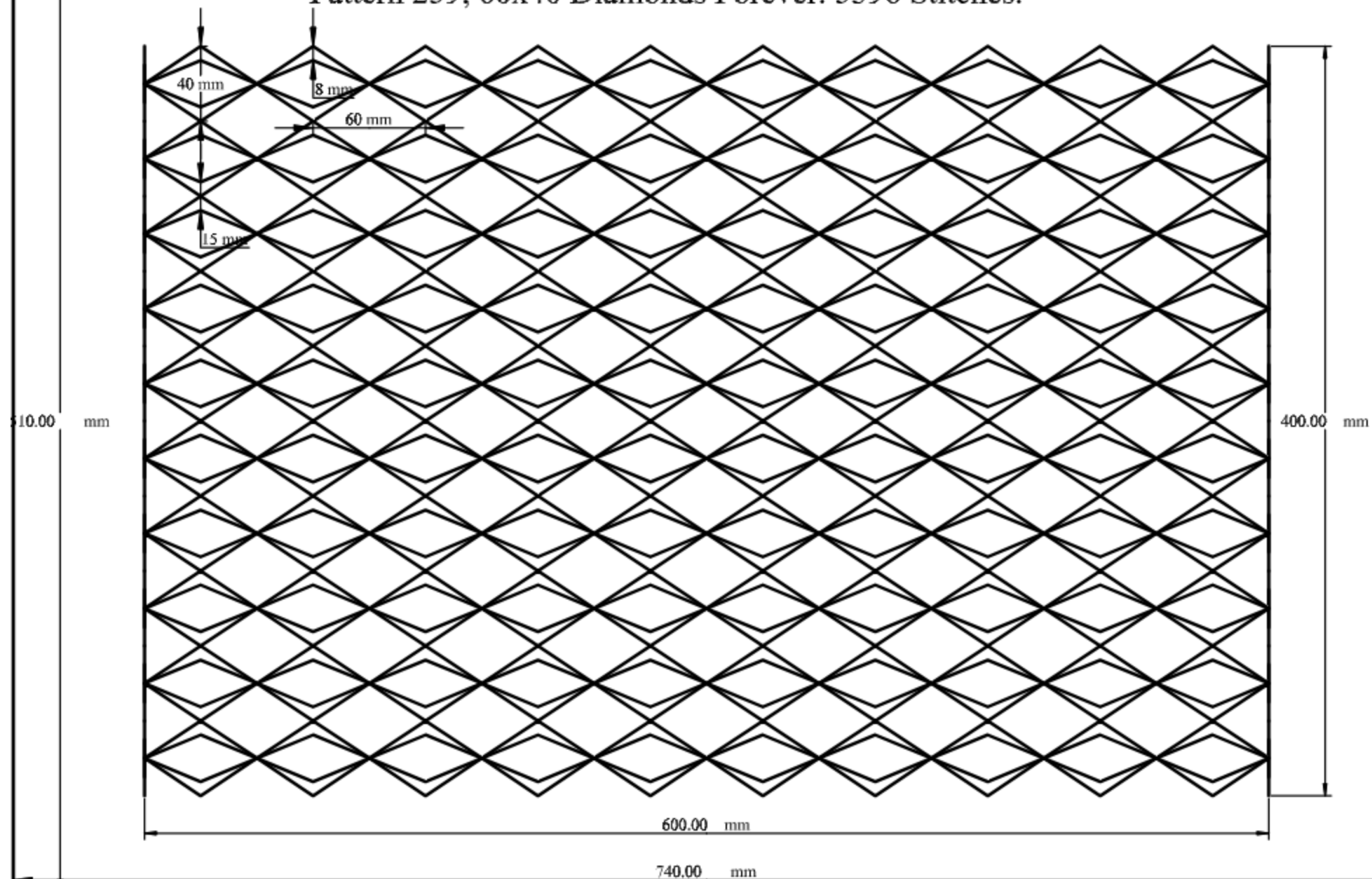
Diamonds Forever Vert, 30x40 w/Stripes. Pattern 257. 7793 Stitches



Diamonds Forever Large 4 row. Pattern 258. 3174 Stitches



Pattern 259, 60x40 Diamonds Forever. 5396 Stitches.



Squares Forever 40x40. Pattern 260. 7891 Stitches.

The diagram illustrates the 'Squares Forever 40x40' pattern, which consists of a grid of interlocking squares. The pattern is 600 mm wide and 400 mm high. The diagram includes dimensions for the pattern itself (600 mm by 400 mm) and the total dimensions including a 740 mm wide and 510 mm high border. The pattern is composed of 7891 stitches.

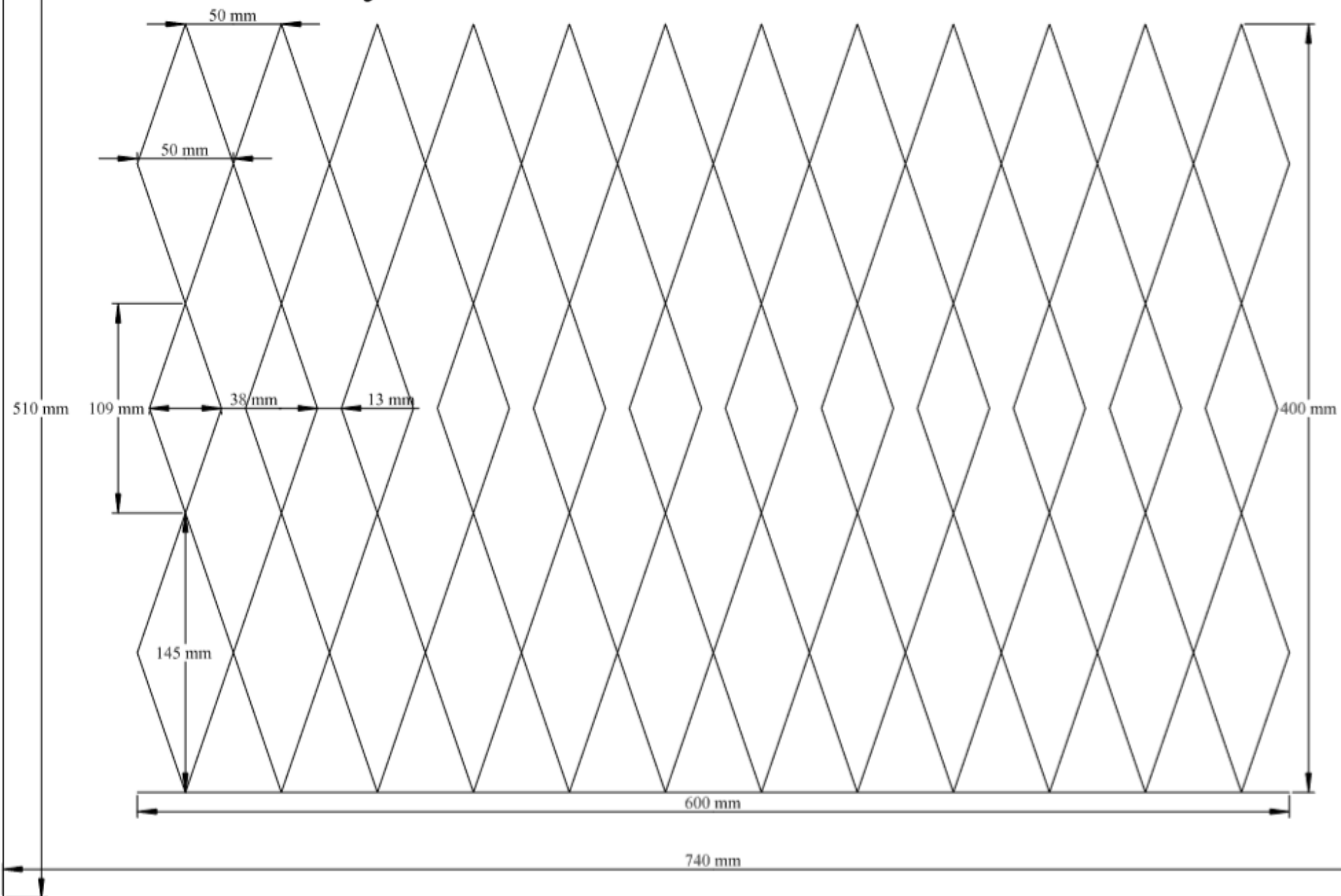
510 mm

400 mm

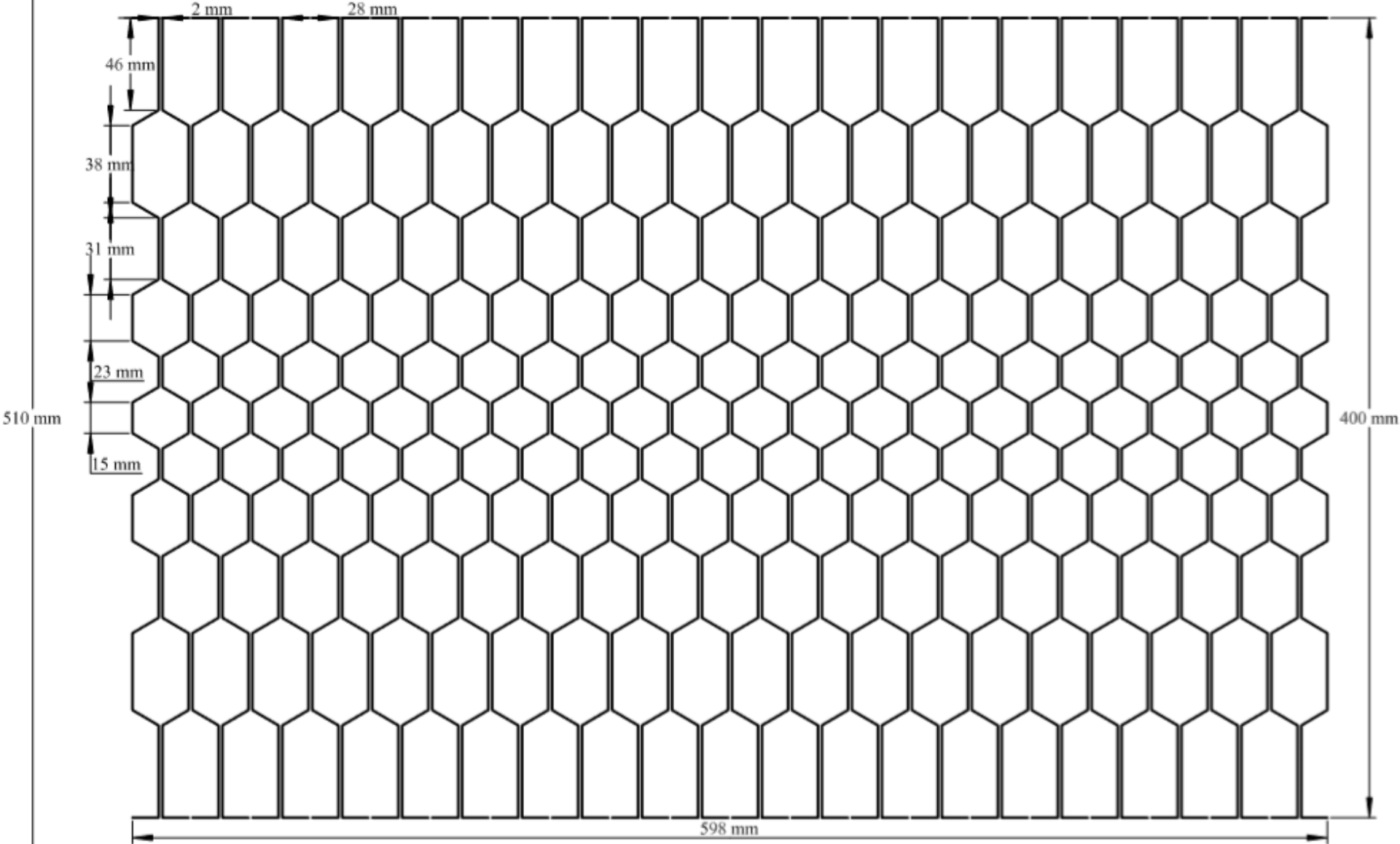
600 mm

740 mm

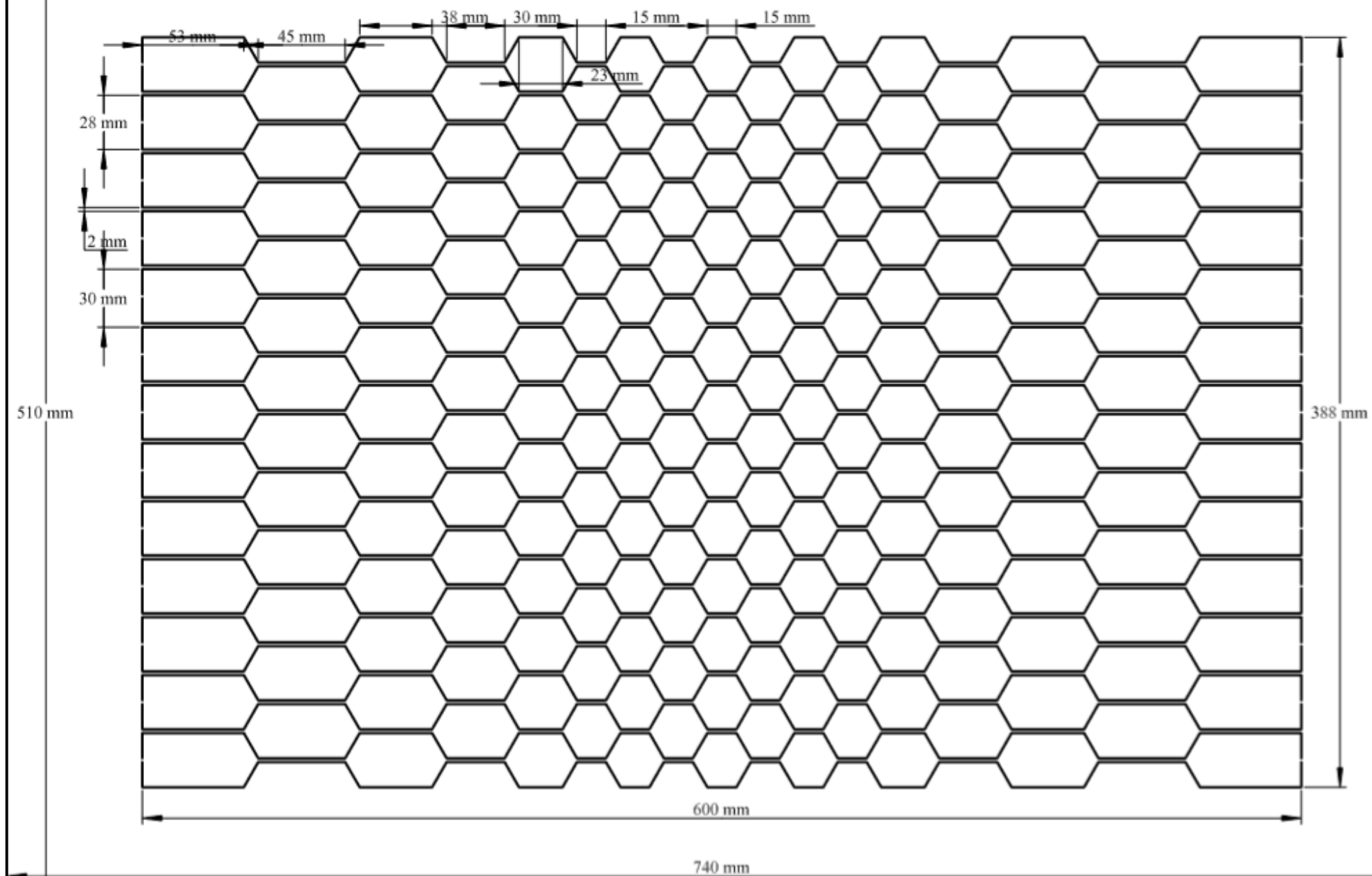
Party Hat. Pattern 261. 2749 Stitches



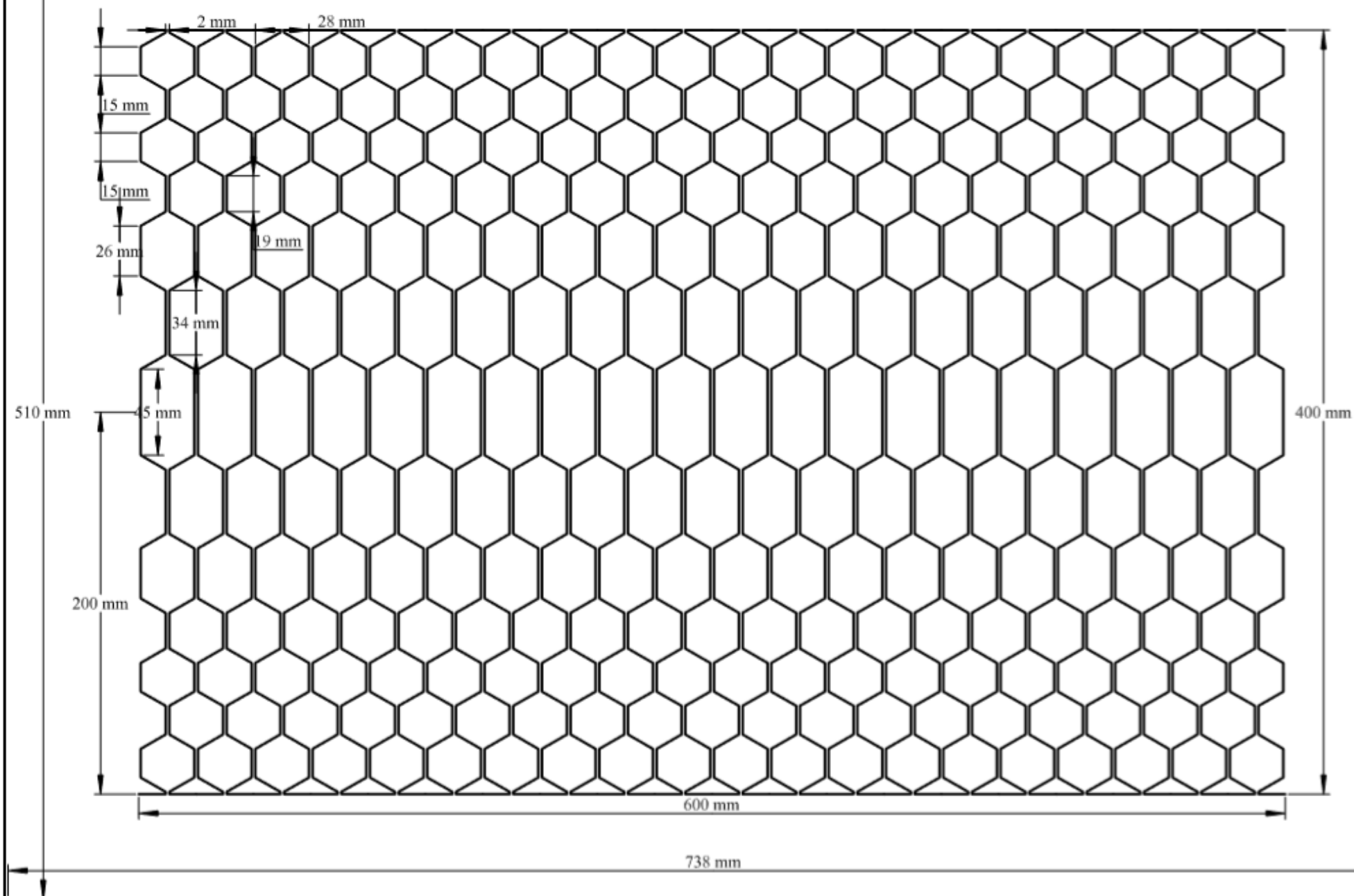
Reticulated Hex. Small Centre. Pattern 262. 5300 Stitches



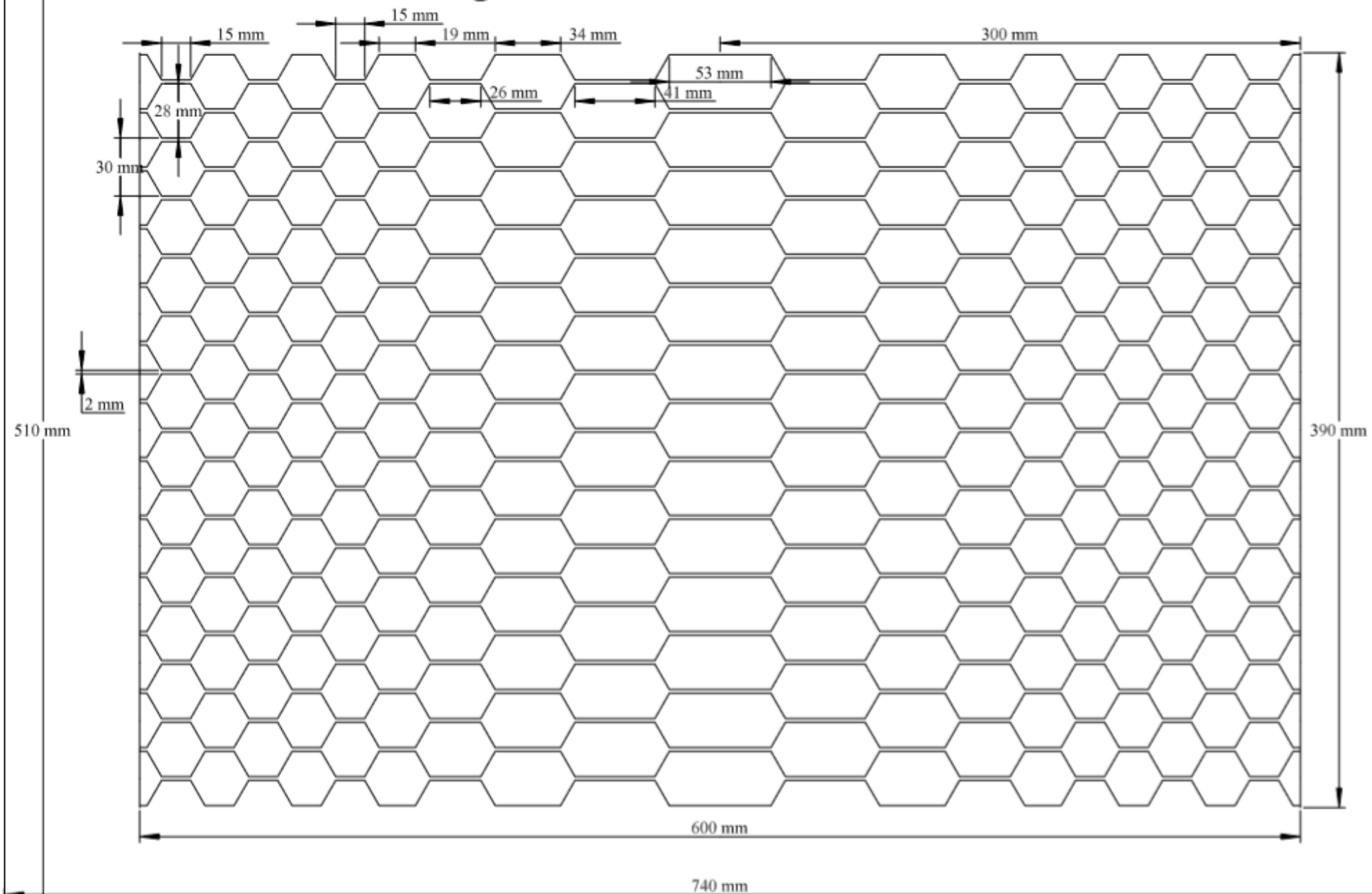
Reticulated Hex. Small Centre Vertical. Pattern 263. 5000 Stitches



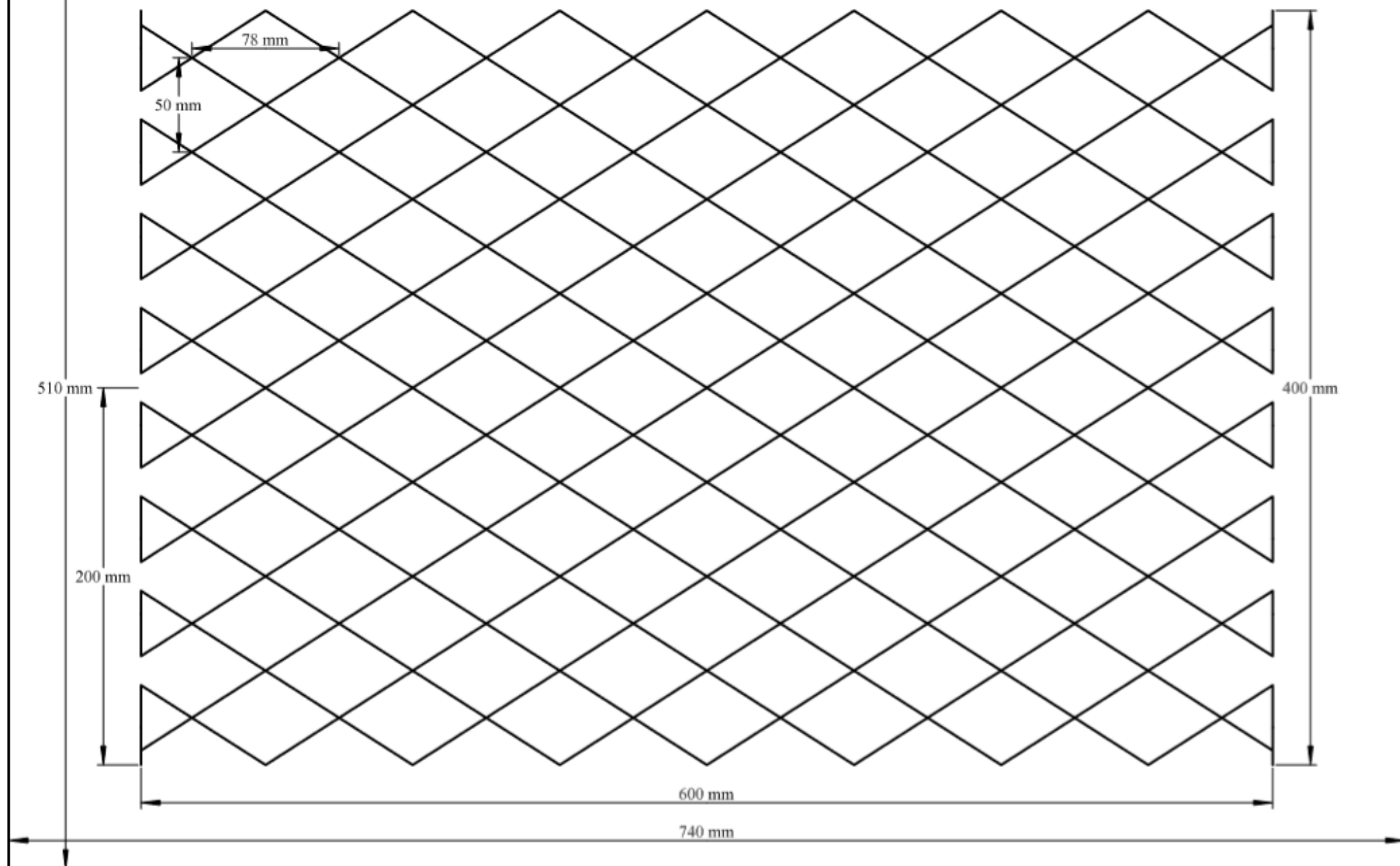
Reticulated Hex Large Centre Vertical. Pattern 264. 5880 Stitches



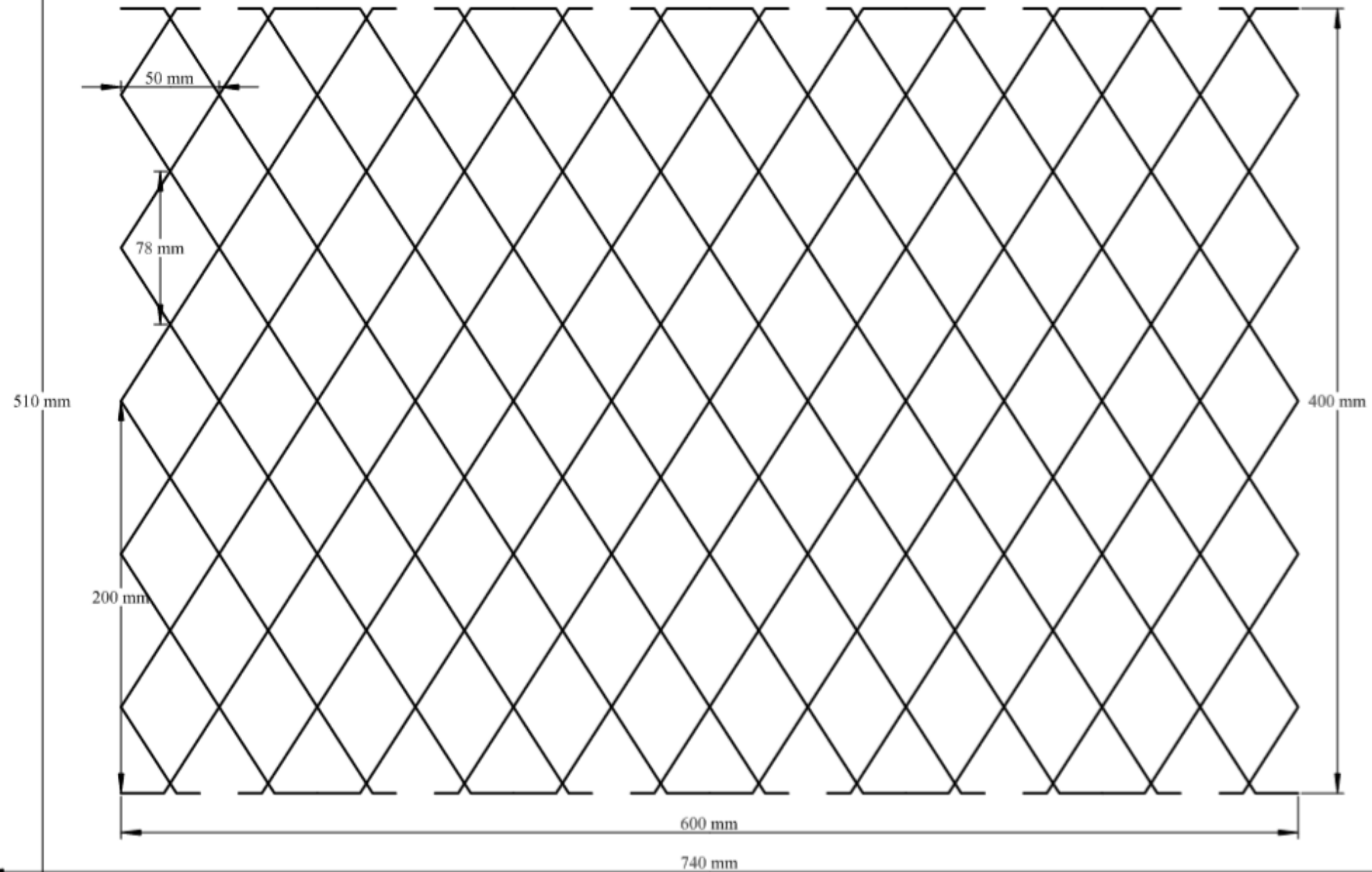
Reticulated Hex Large center Horizontal. Pattern 265. 5450 Stitches



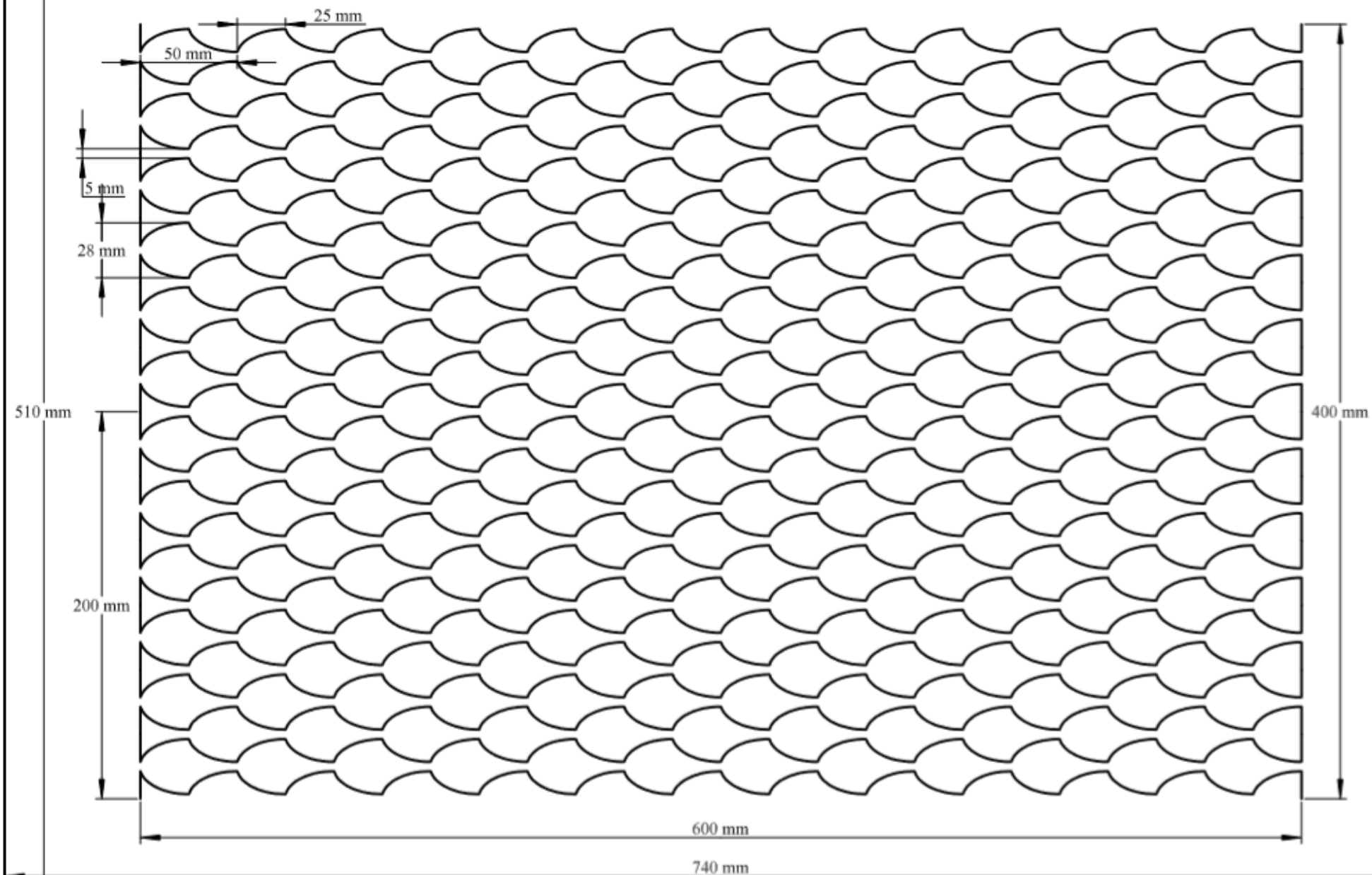
Single 78mmx50mm Diamonds Vert. Pattern 266. 3000 Stitches



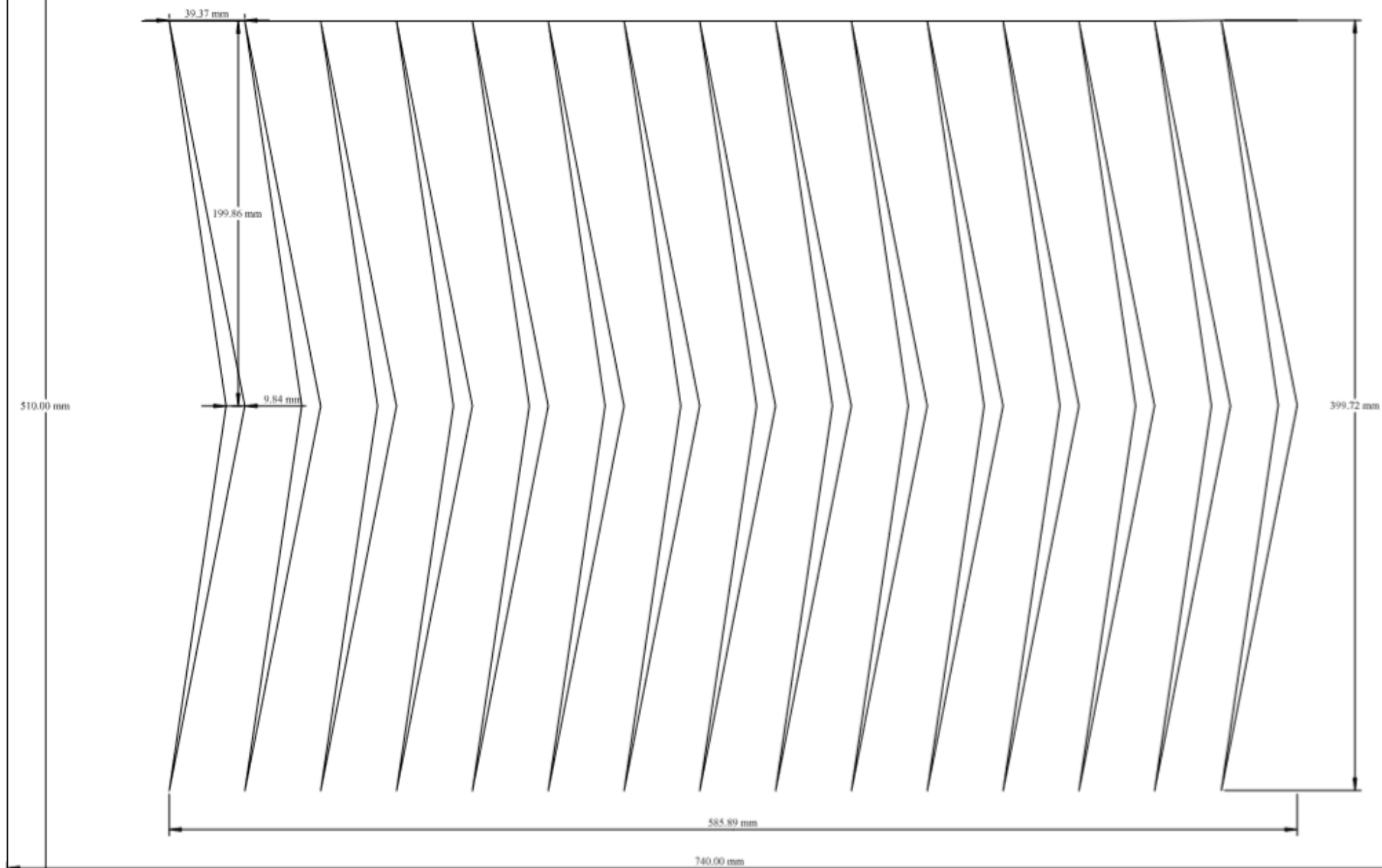
Single Diamonds 78mmx50mm. Pattern 267. 3000 Stitches.



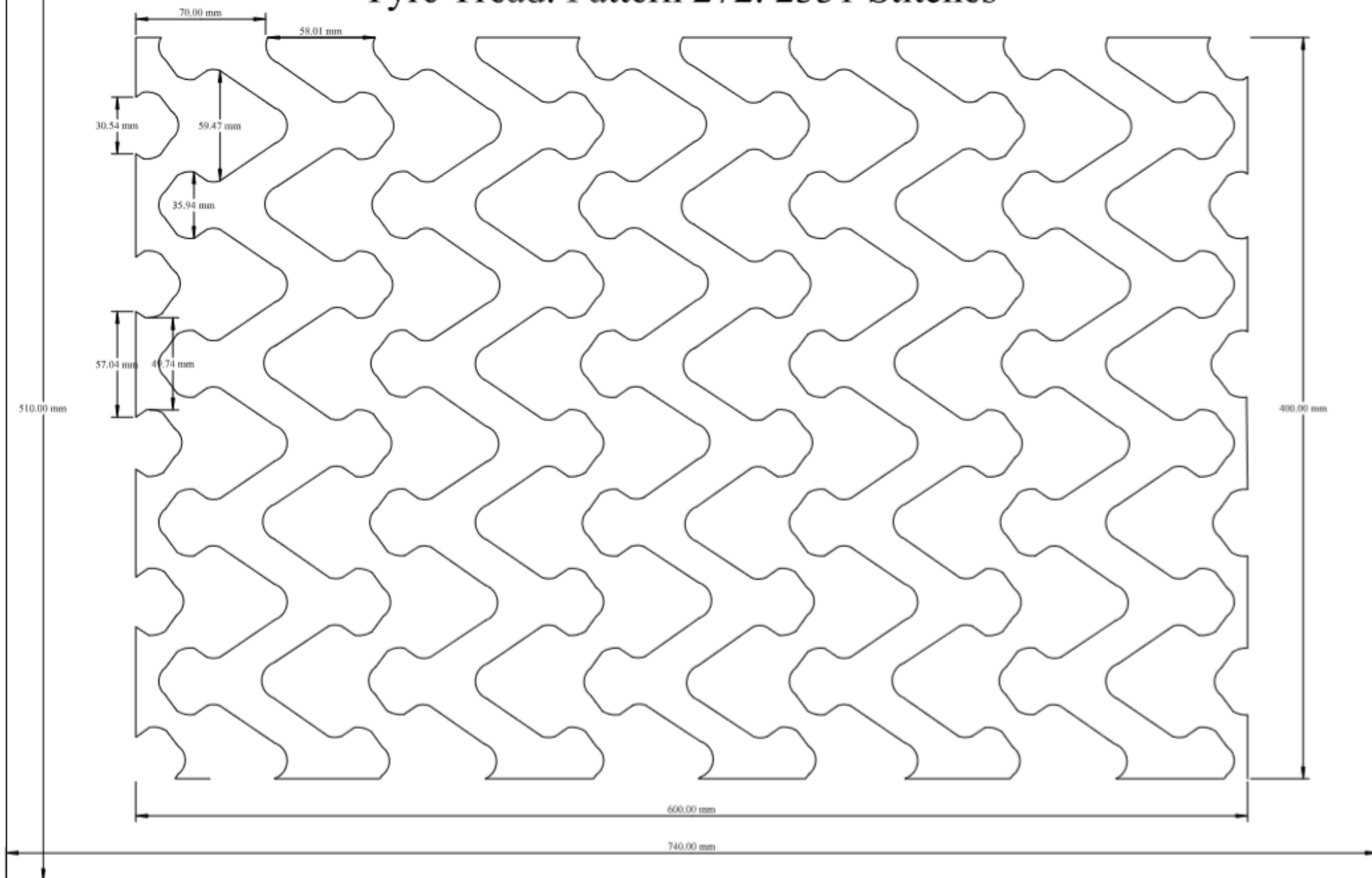
Overlapping Ovals Continuous. Pattern 268. 4500 Stitches.



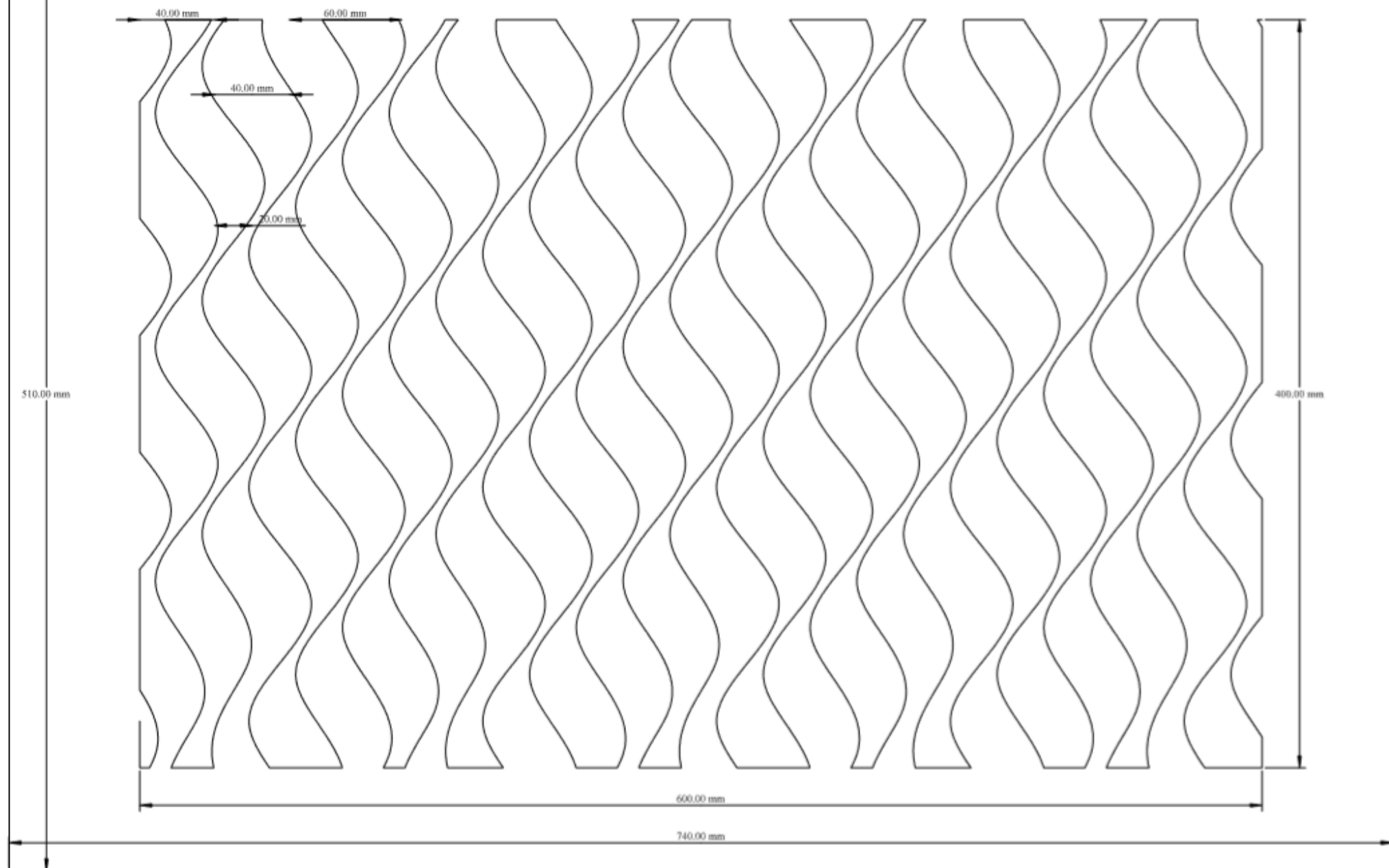
Chevrons. Pattern 271. 2868 Stitches



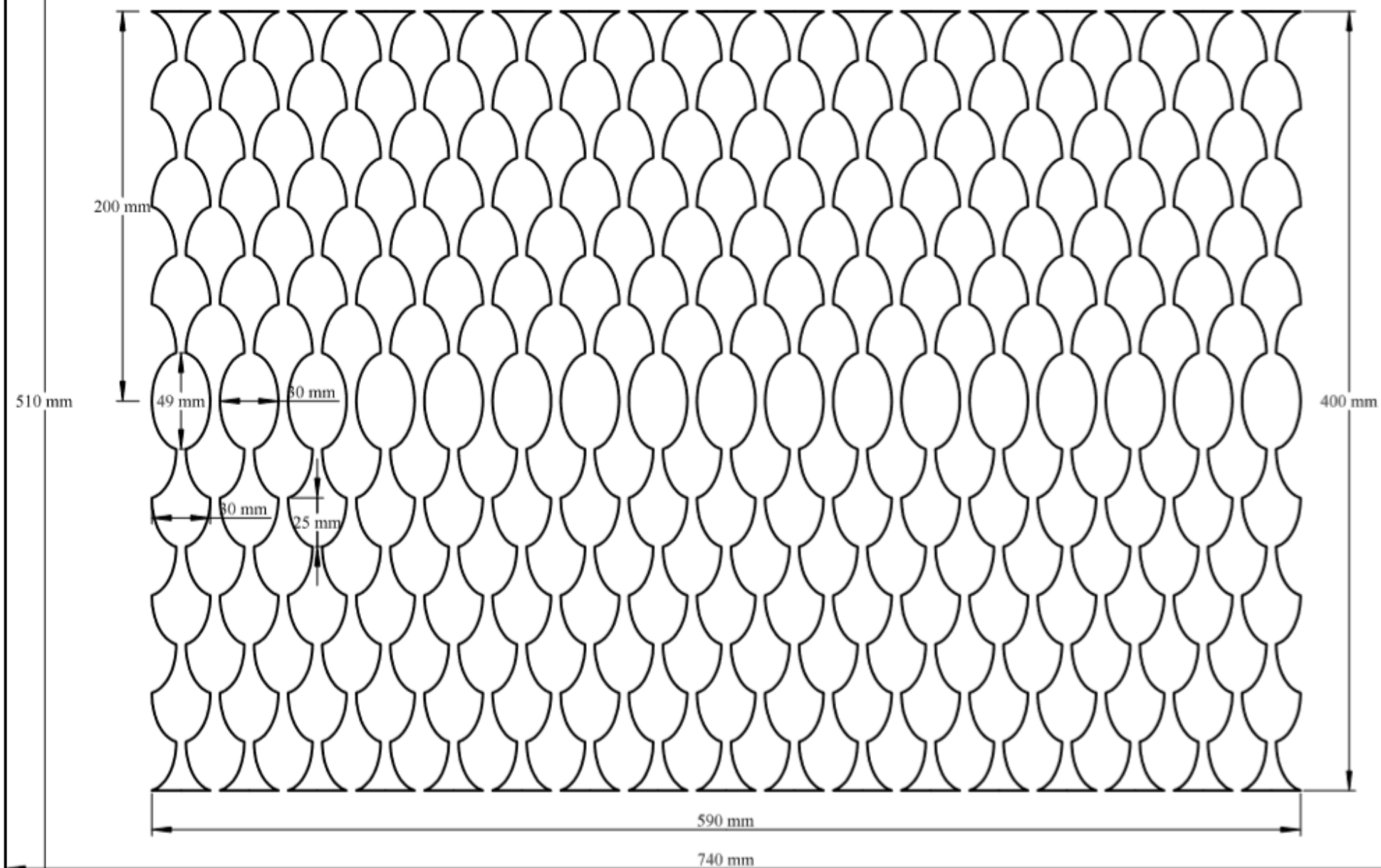
Tyre Tread. Pattern 272. 2331 Stitches



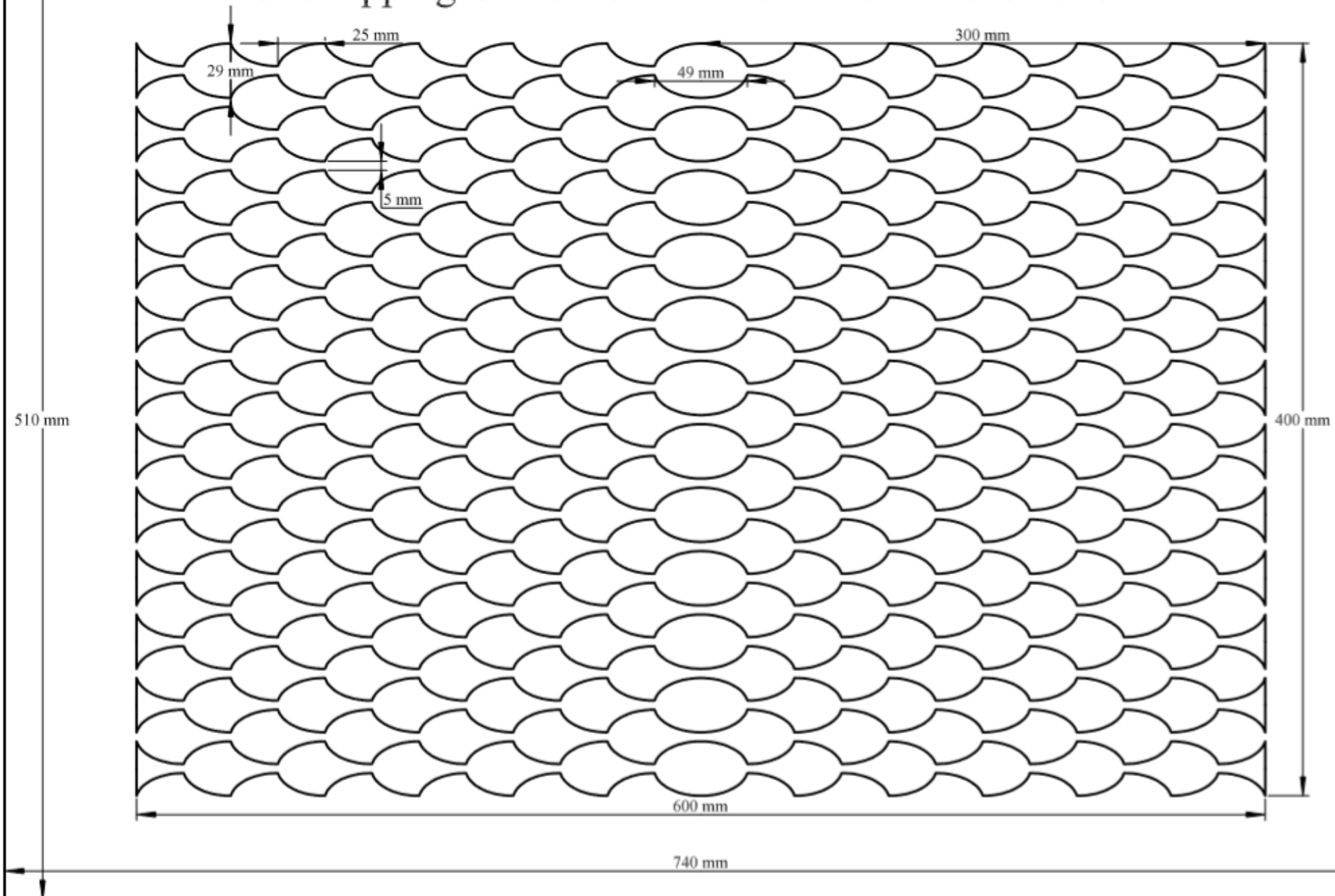
Waves Vertical. Pattern 273. 2695 Stitches



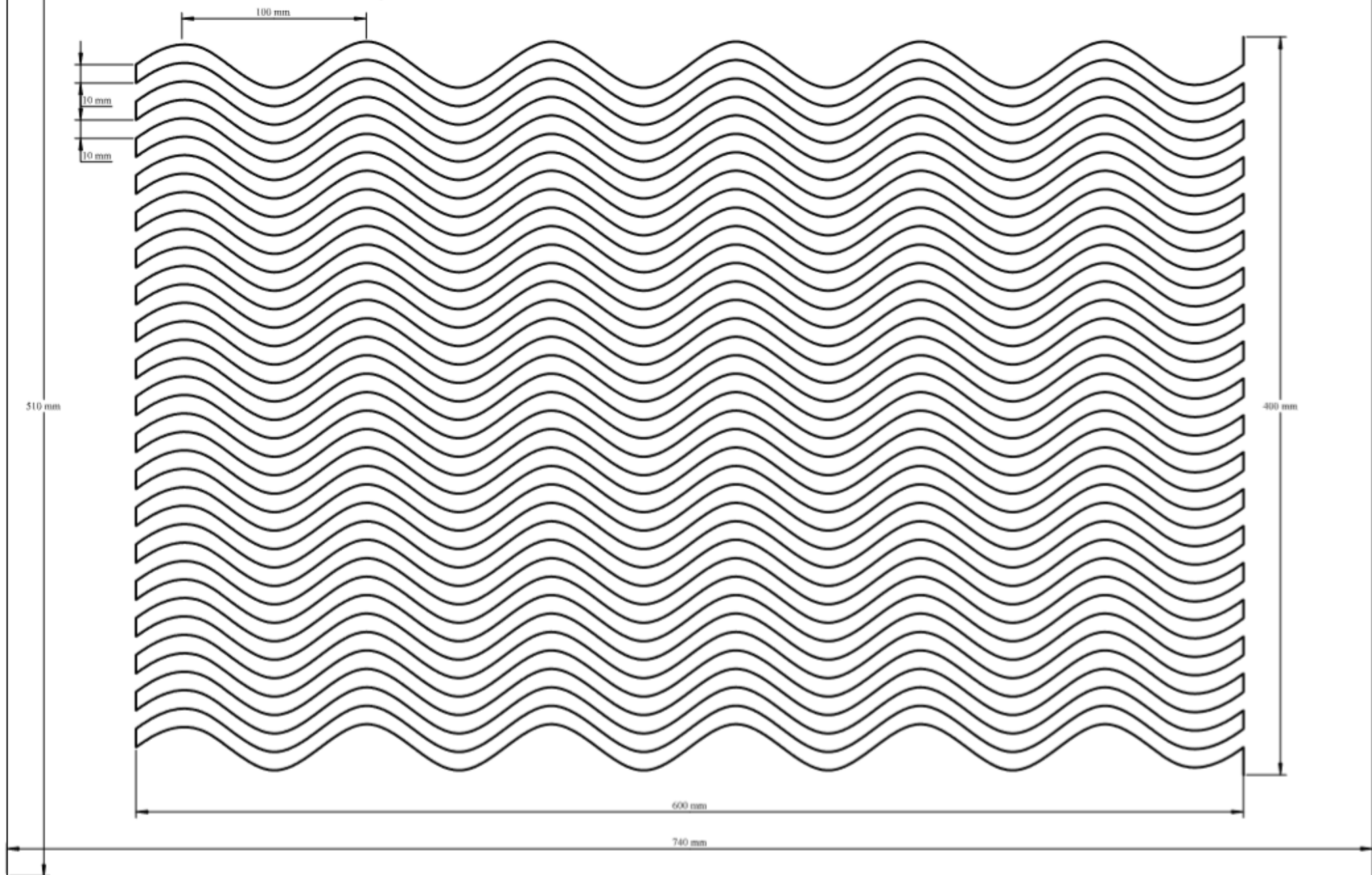
Overlapping Ovals Vert. Pattern 274. 4453 Stitches.



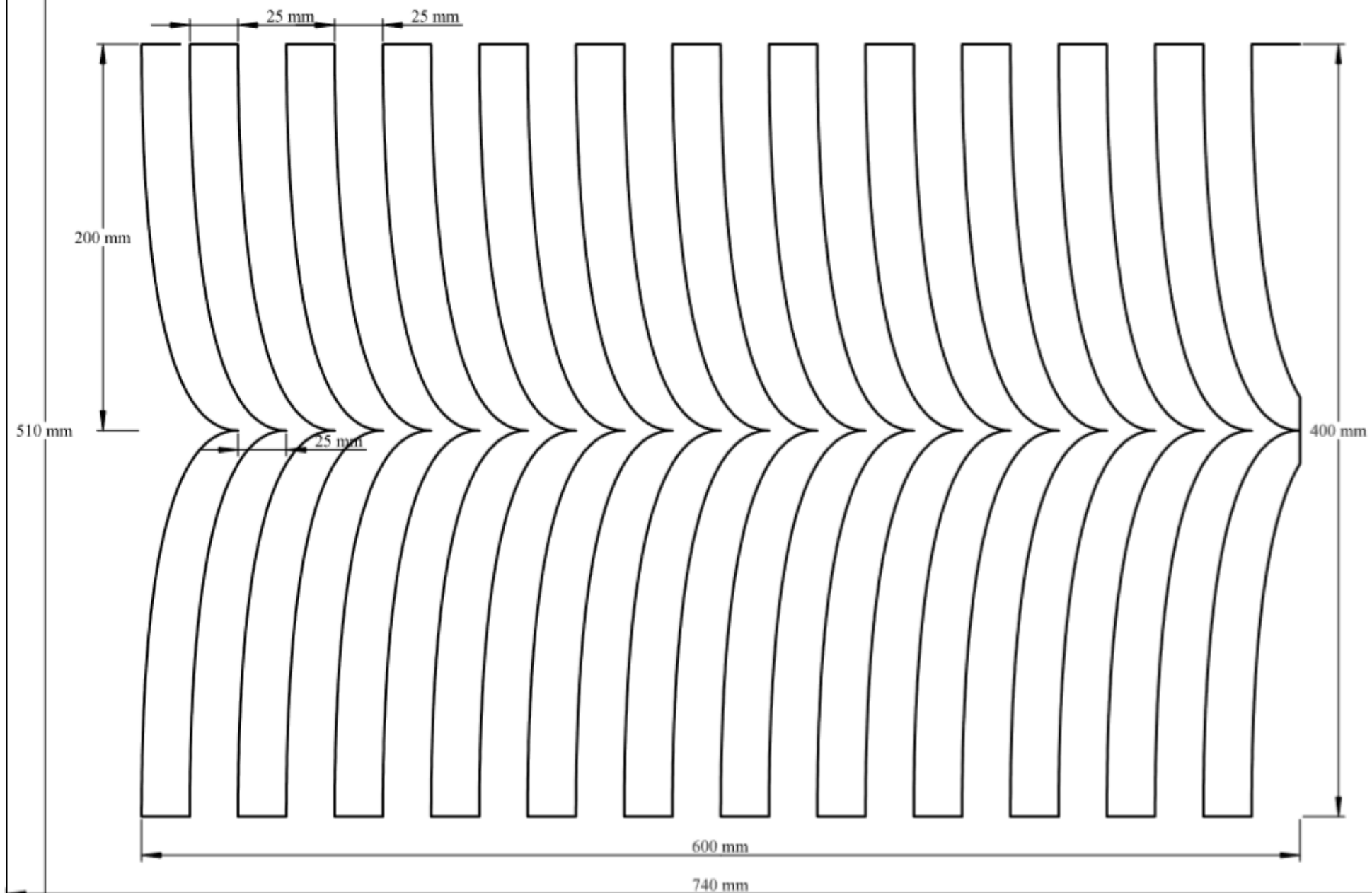
Overlapping Ovals Horiz. Pattern 275. 4415 Stitches.



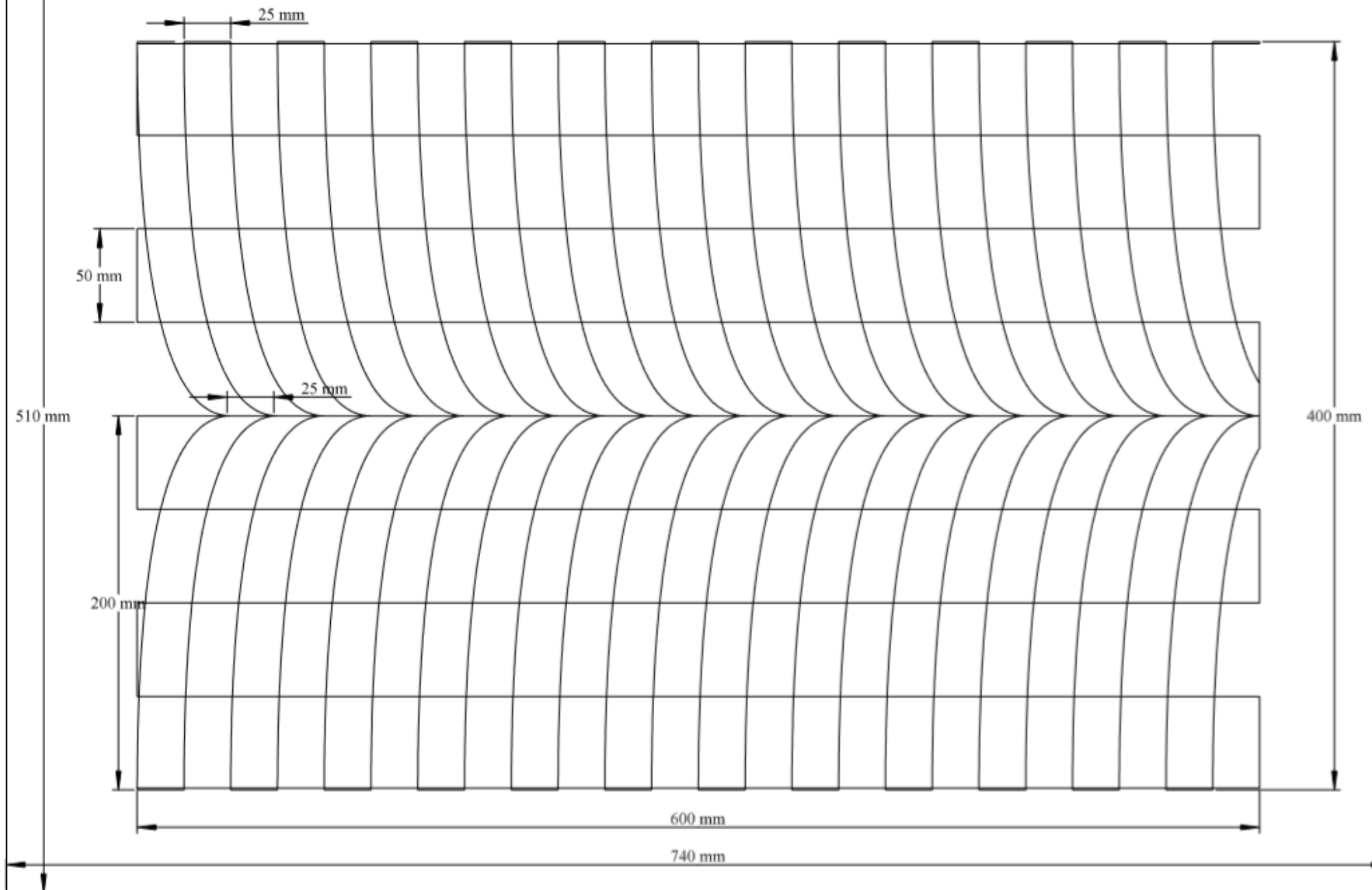
Wavy Lines 10mm. Pattern 276. 5909 Stitches



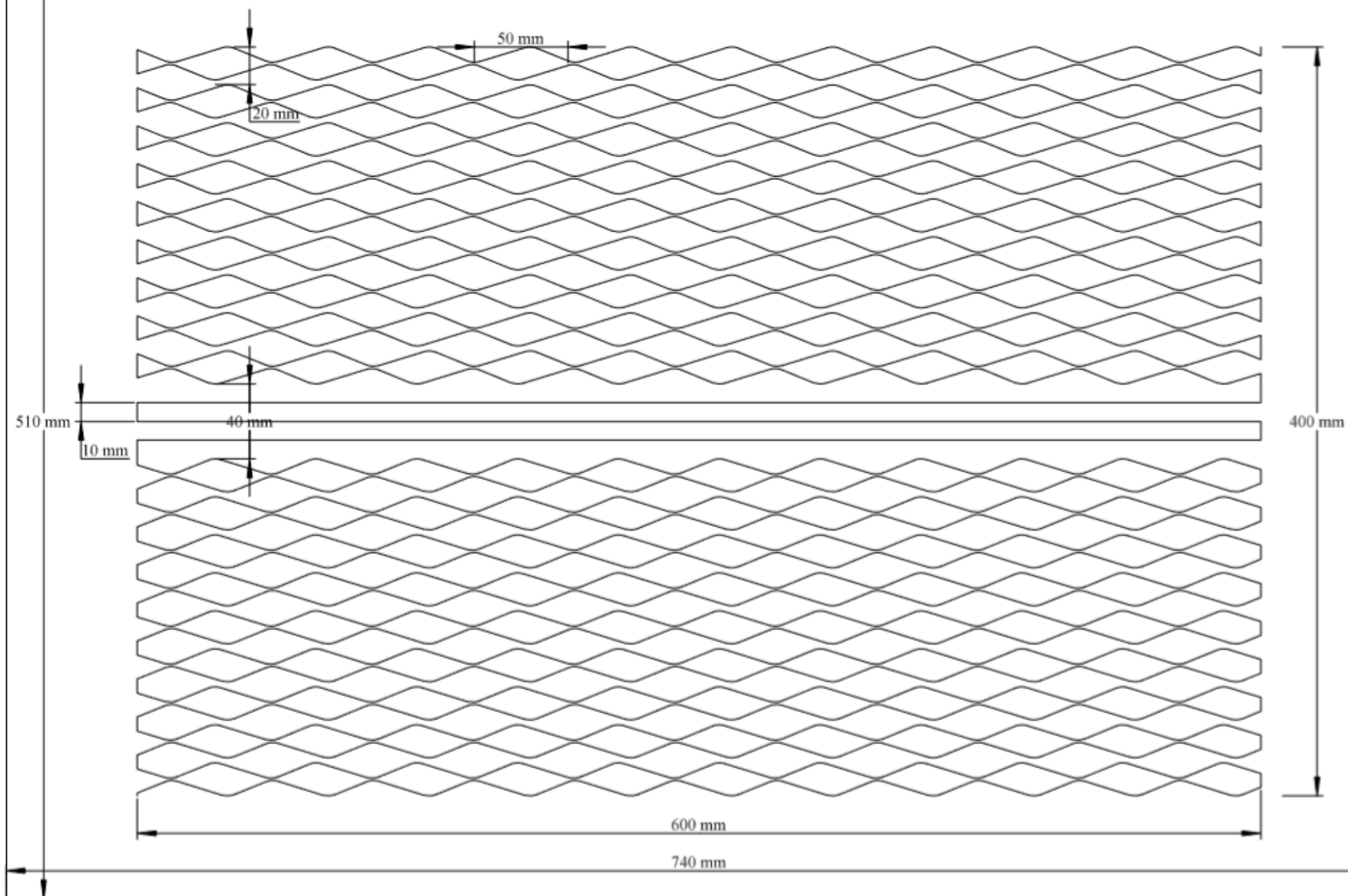
Belair. Pattern 277. 2806 Stitches



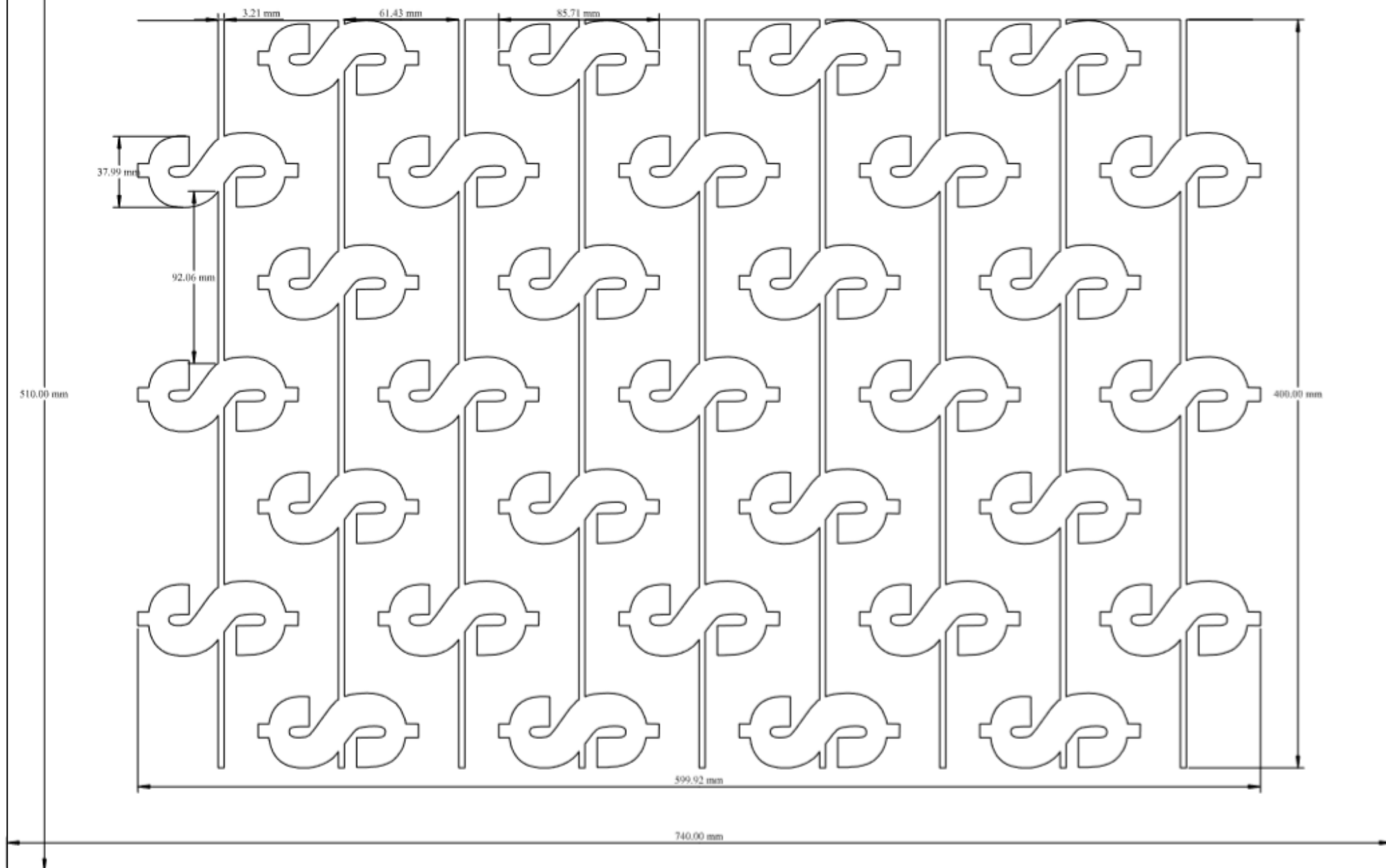
Rift. Pattern 278. 3796 Stitches.



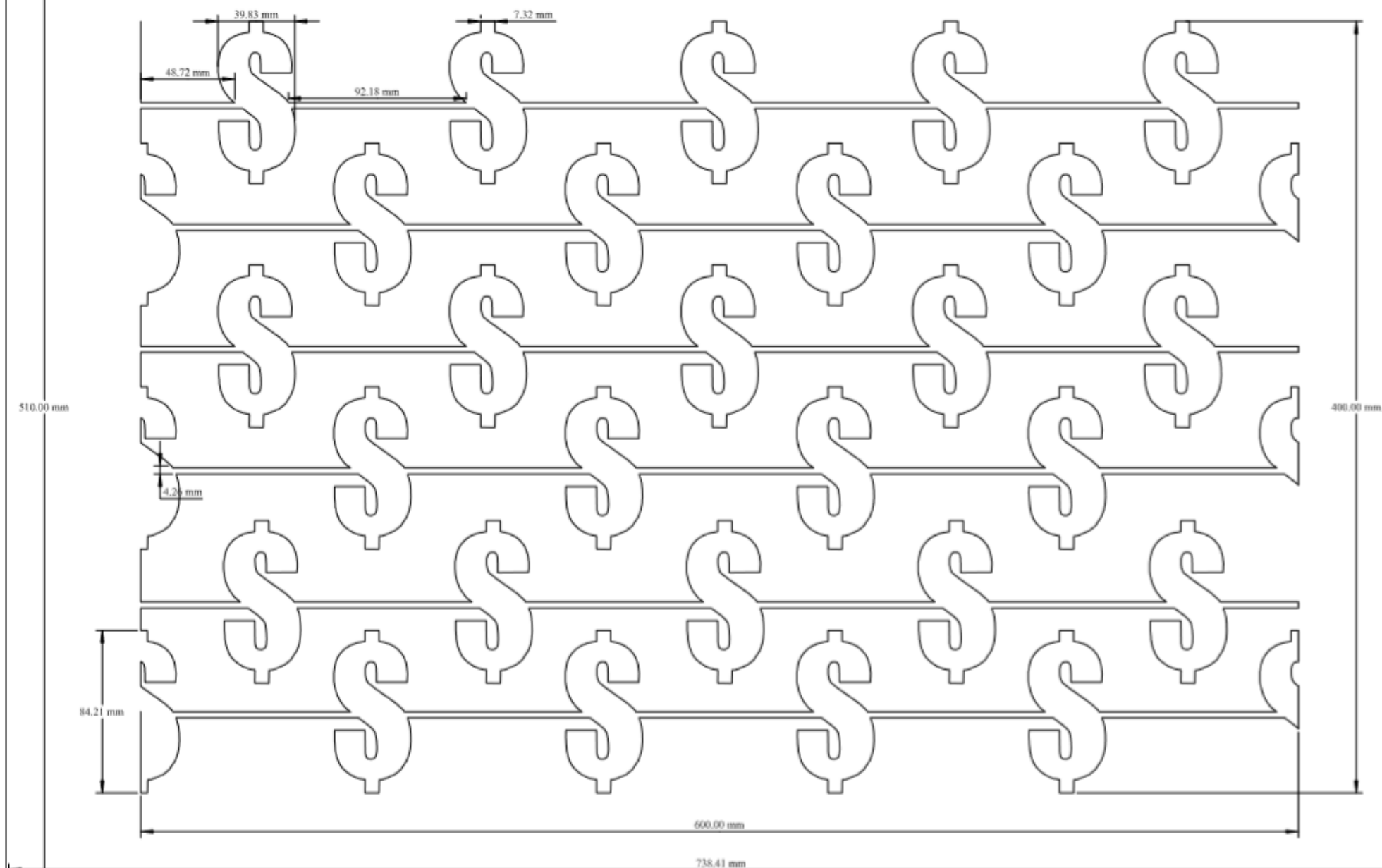
Mesh Lines. Pattern 279. 5545 Stitches.



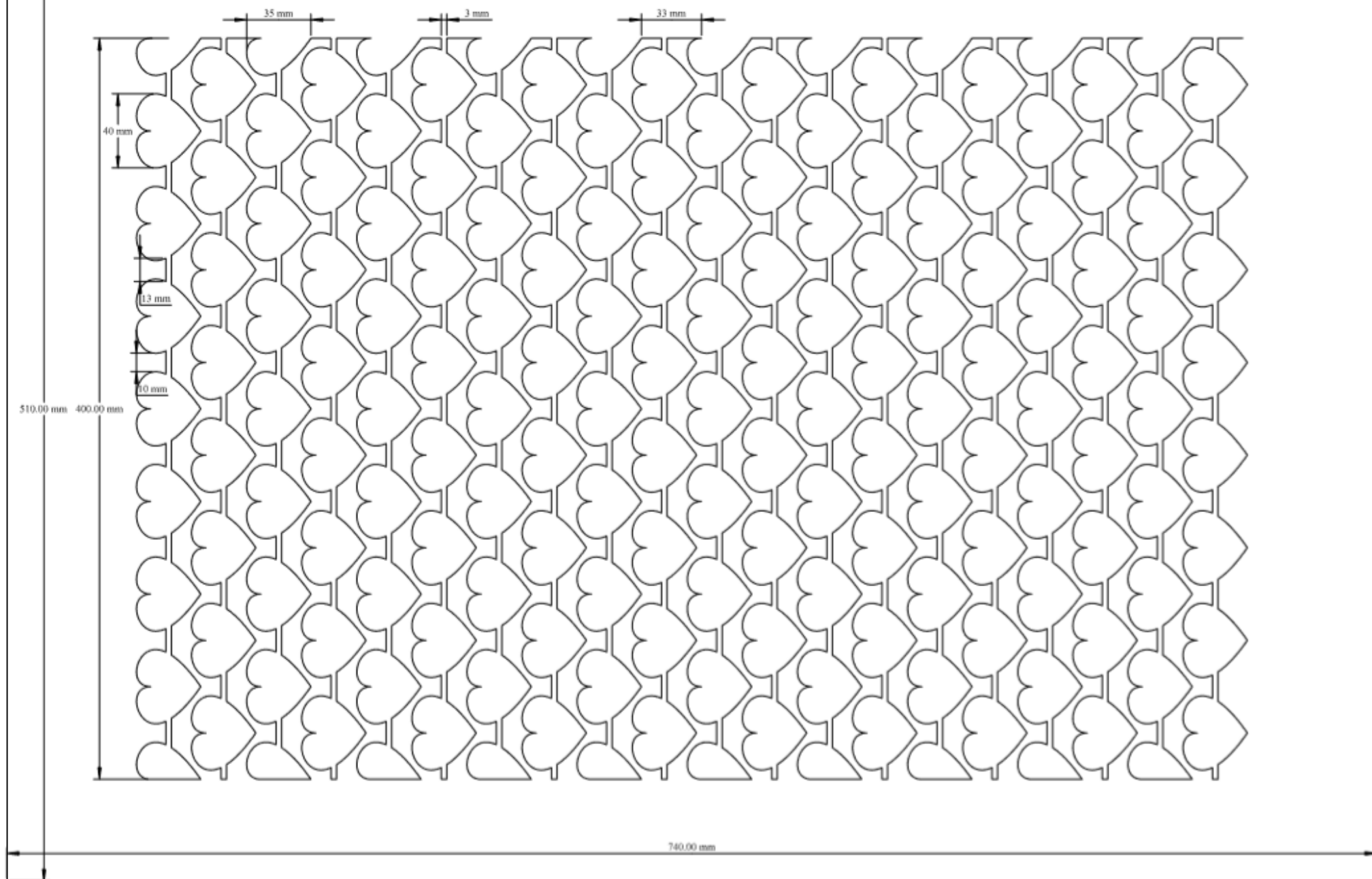
Show Me The Money. Pattern 280. 3969 Stitches.



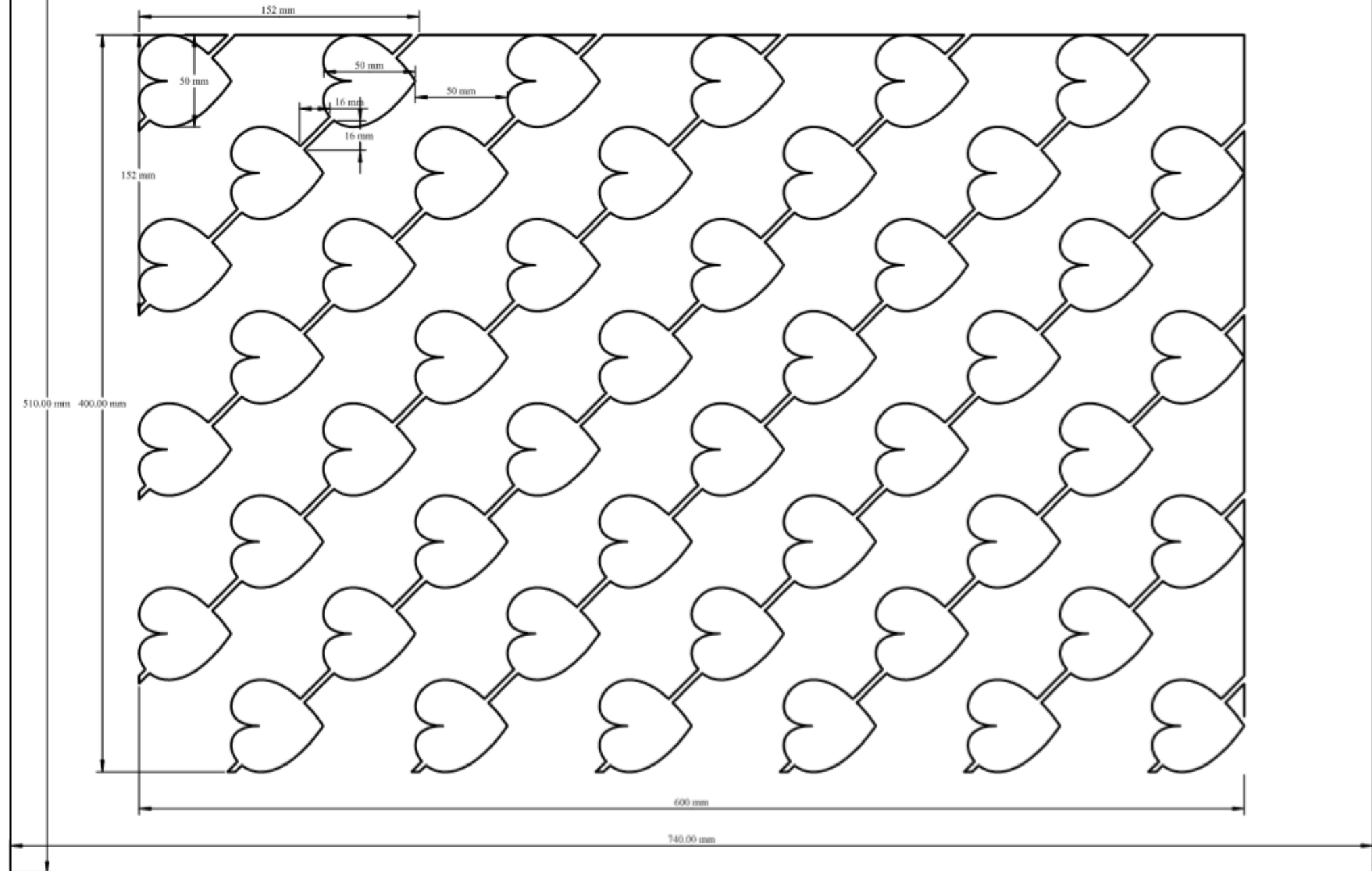
Show Me The Money Horiz. Pattern 281. 3683 Stitches



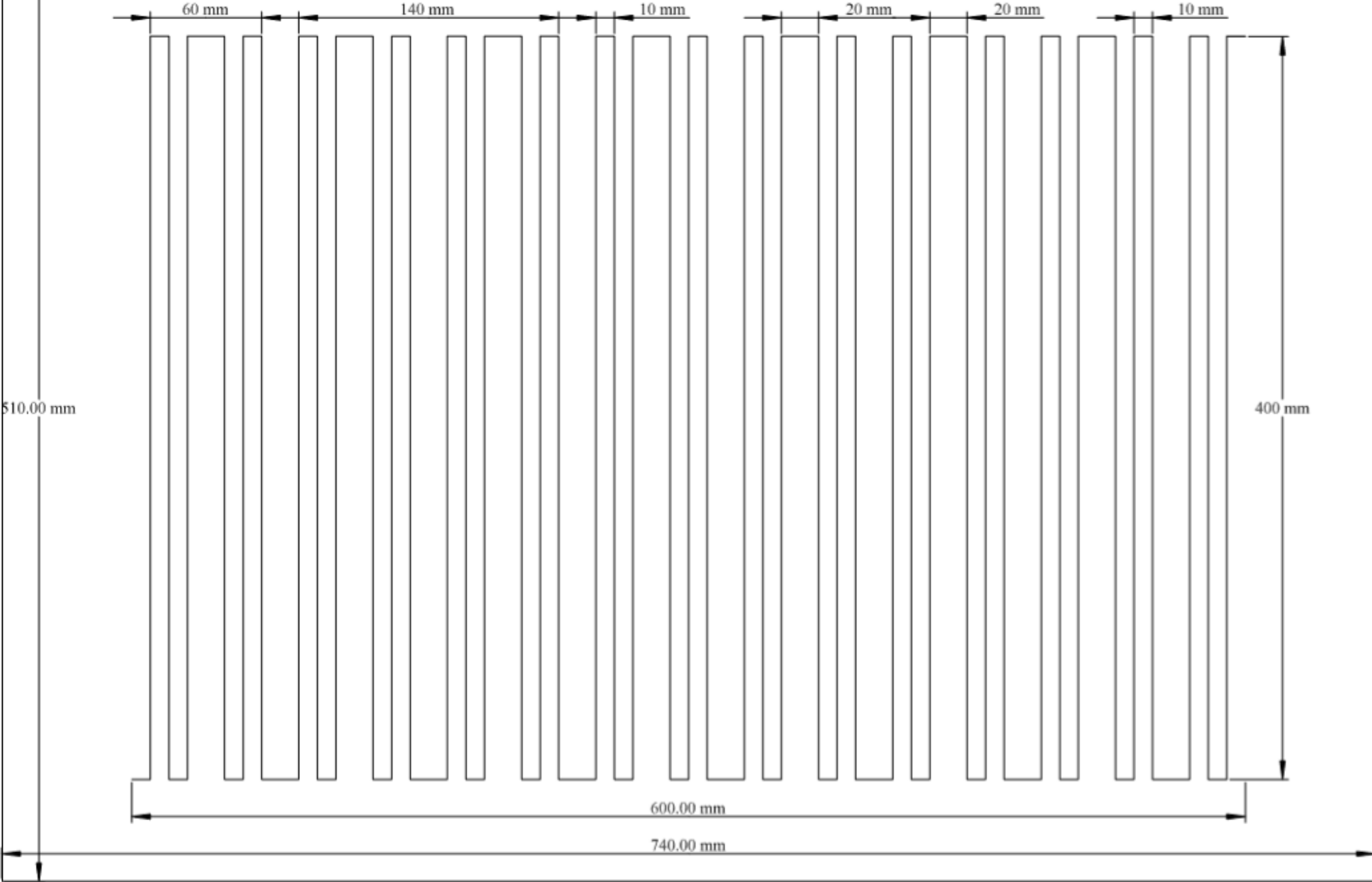
Lotsa Little Hearts. Pattern 284. 5761 Stitches.



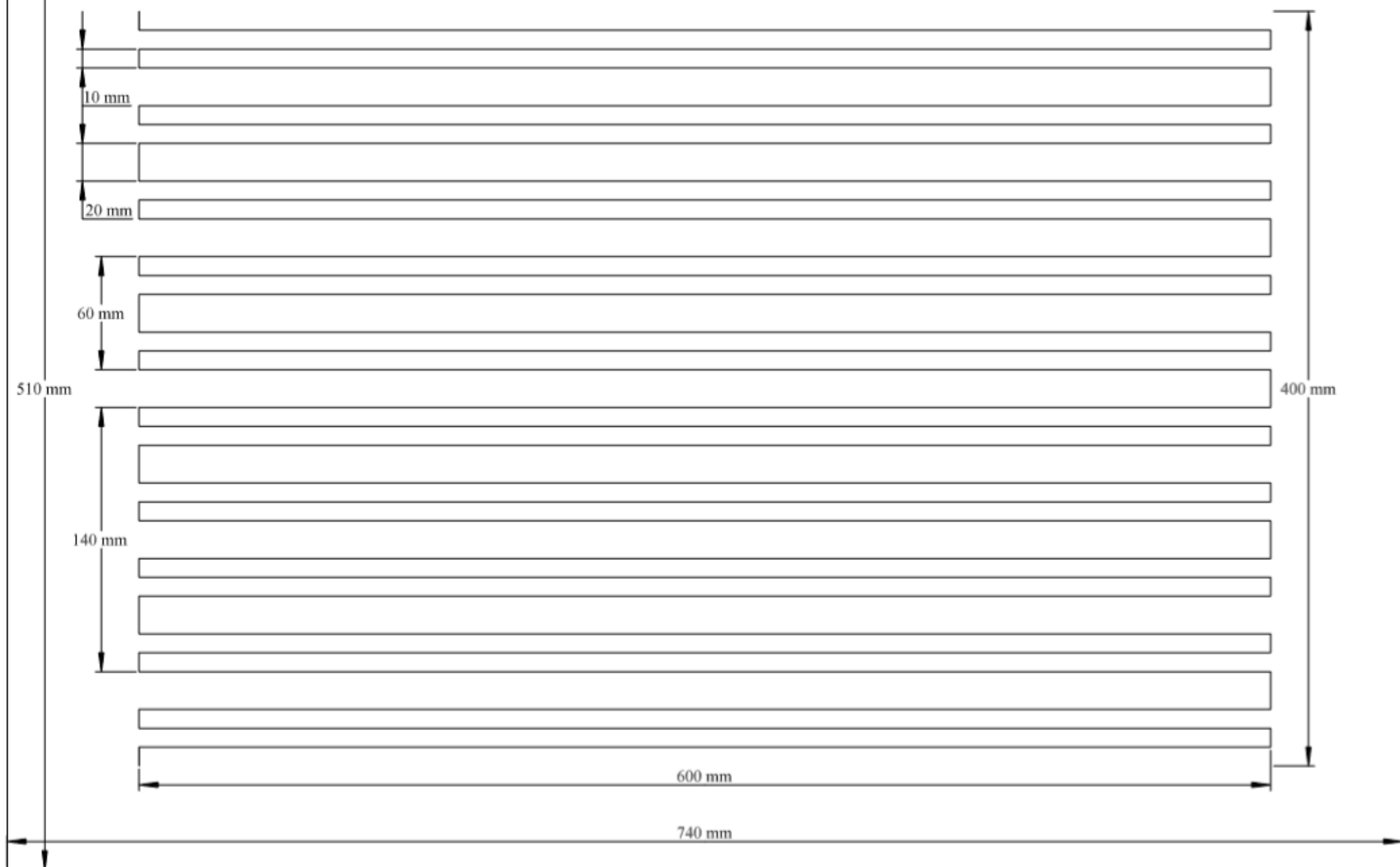
Diagonal Love. Pattern 285. 2712 Stitches.



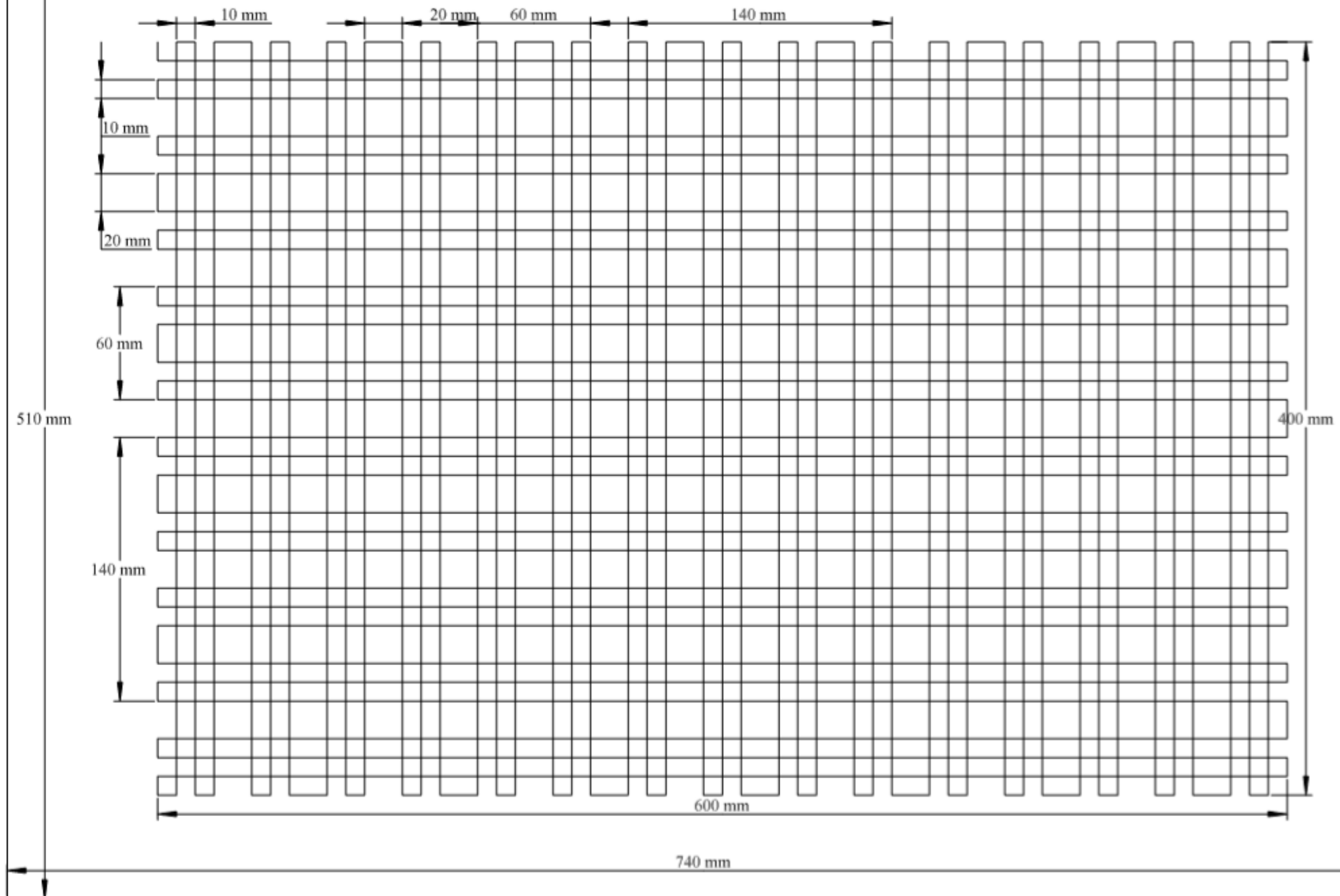
Stripes Triple Horizontal. Pattern 286. 4183 Stitches.



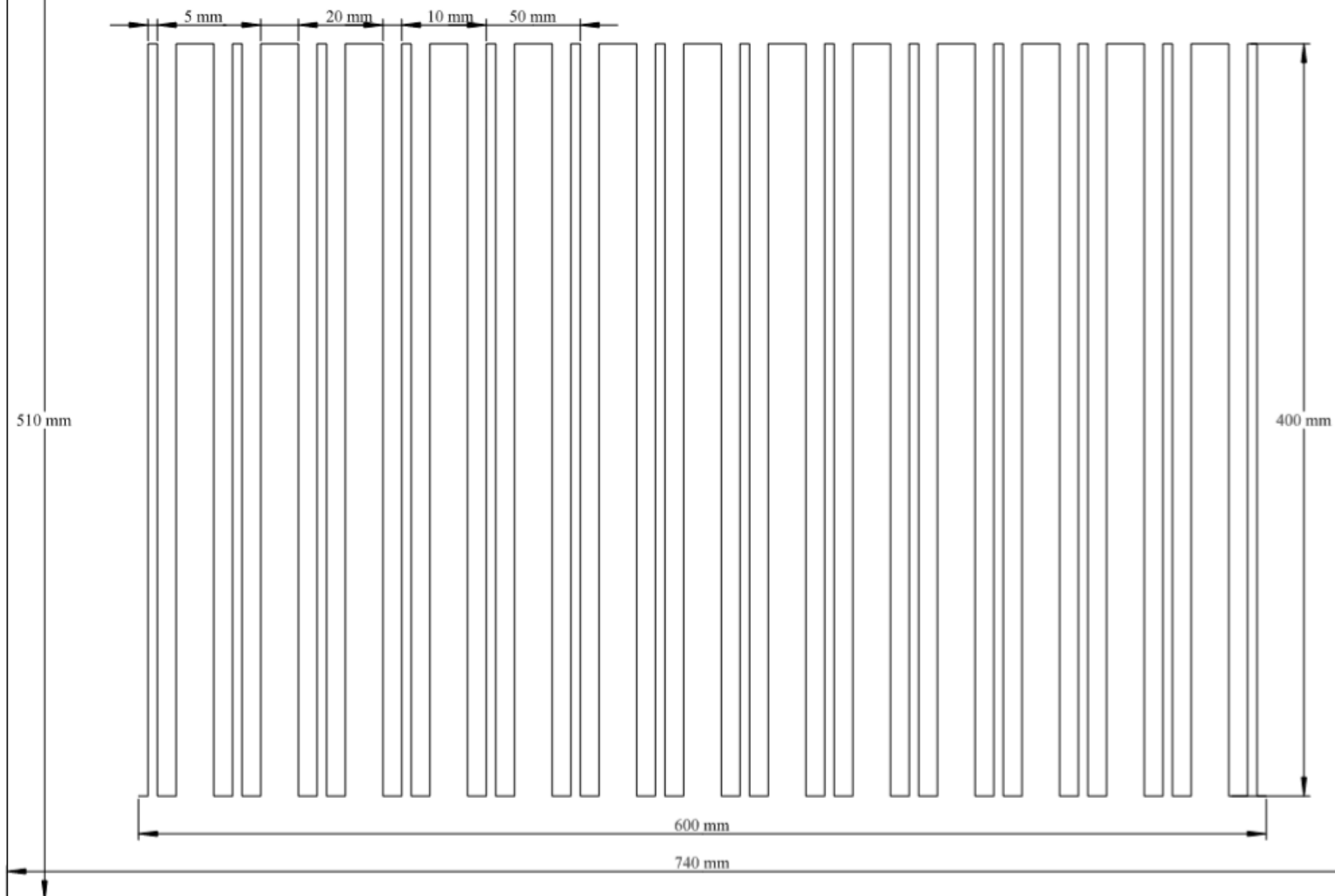
Stripes Triple Vertical. Pattern 287. 4143 Stitches



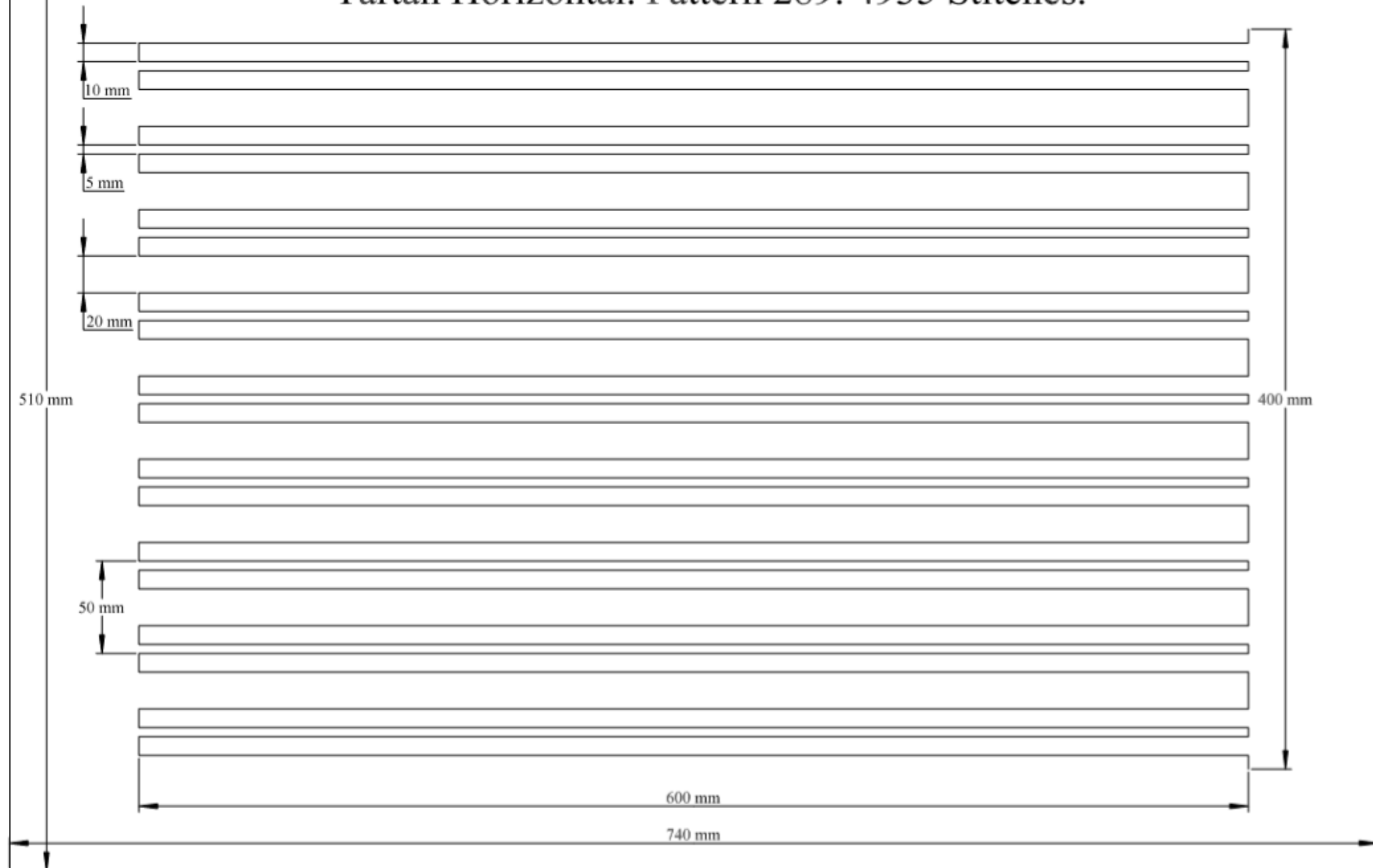
Stripes Triple 286 & 287. 4143 Stitches



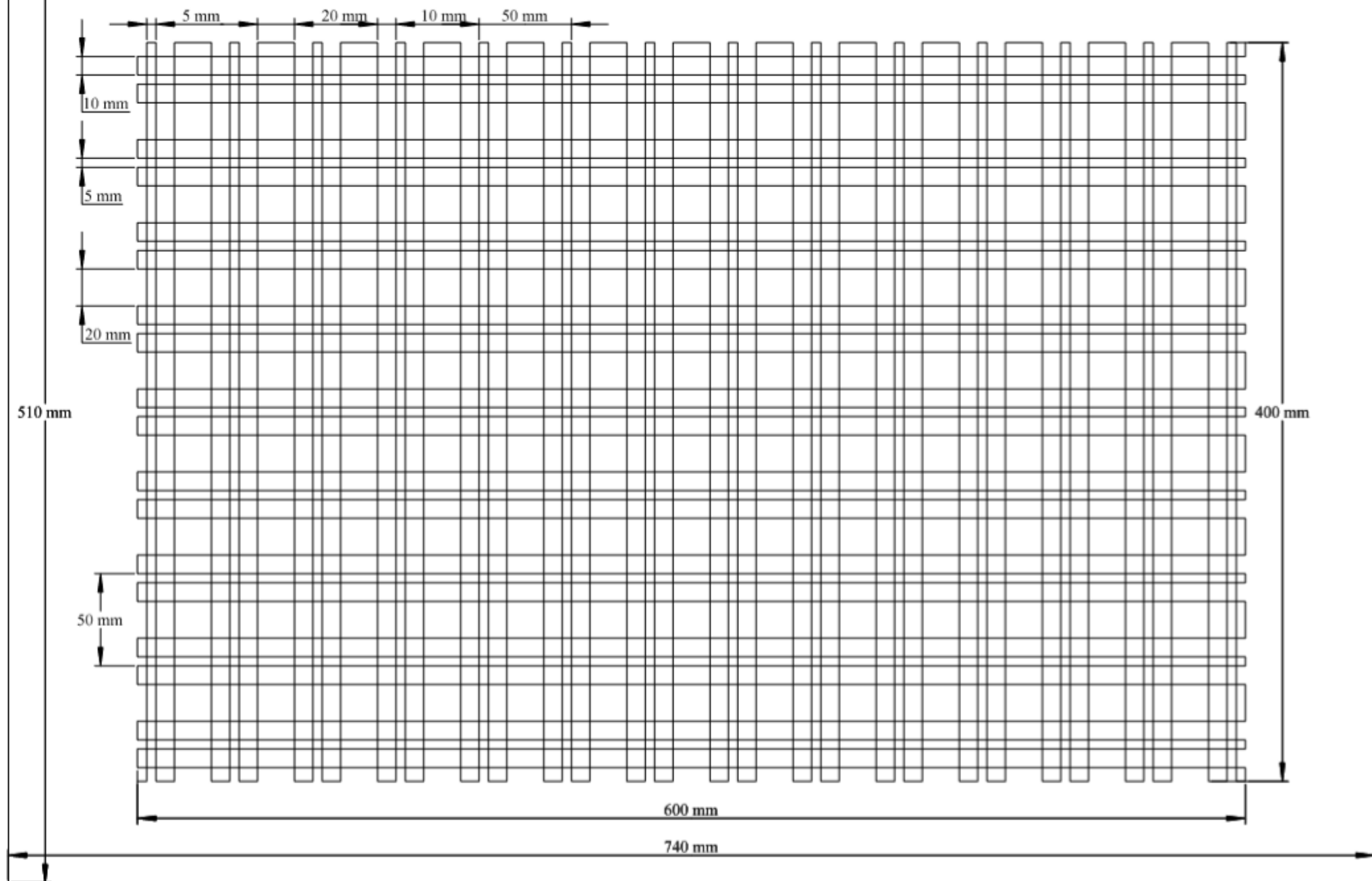
Tartan Vertical. Pattern 288. 4981 Stitches.



Tartan Horizontal. Pattern 289. 4935 Stitches.



Tartan. Pattern 288 & 289. 4981 + 4935 Stitches.



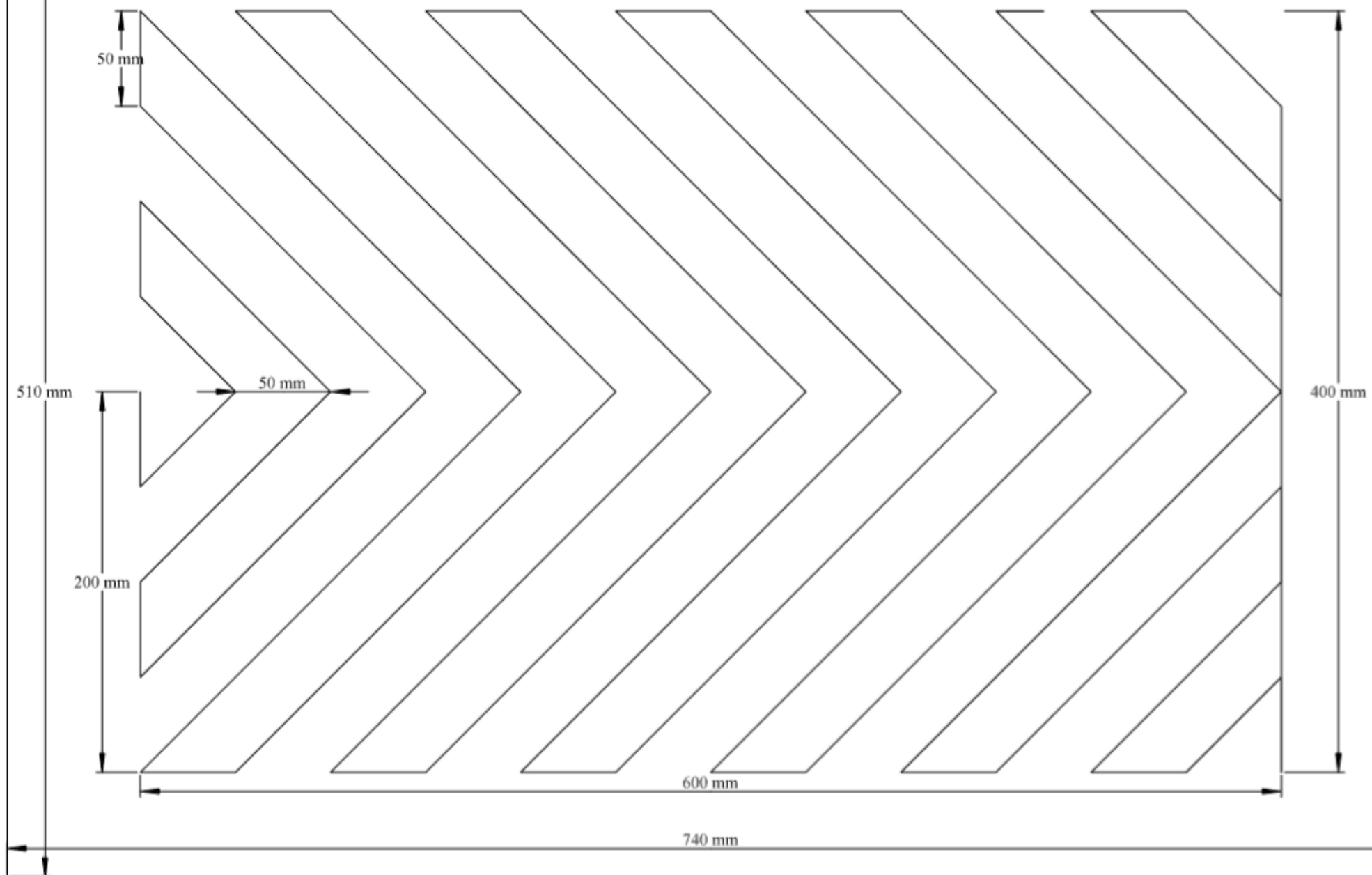
Technical drawing of a honeycomb core cross-section. The drawing shows a grid of hexagonal cells. Key dimensions are labeled:

- Top horizontal dimension: 32 mm (width of one cell)
- Top horizontal dimension: 19 mm (width of one cell)
- Top horizontal dimension: 13 mm (width of one cell)
- Left vertical dimension: 19 mm (height of one cell)
- Left vertical dimension: 13 mm (height of one cell)
- Left vertical dimension: 32 mm (height of one cell)
- Left vertical dimension: 510 mm (total height of the core)
- Right vertical dimension: 400 mm (total height of the core)
- Bottom horizontal dimension: 600 mm (width of the core)
- Bottom horizontal dimension: 740 mm (total width of the core)

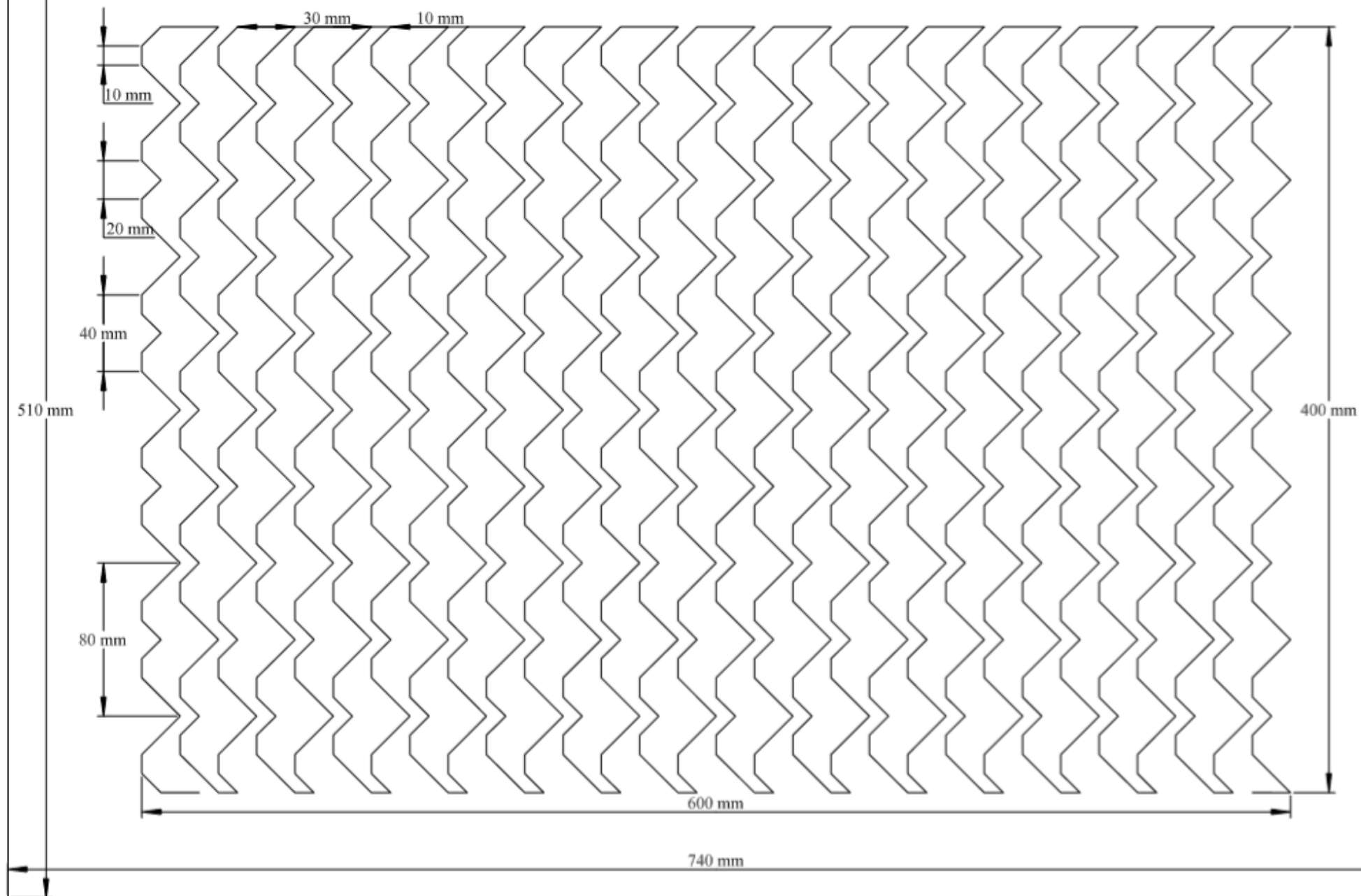
400 mm

740 mm

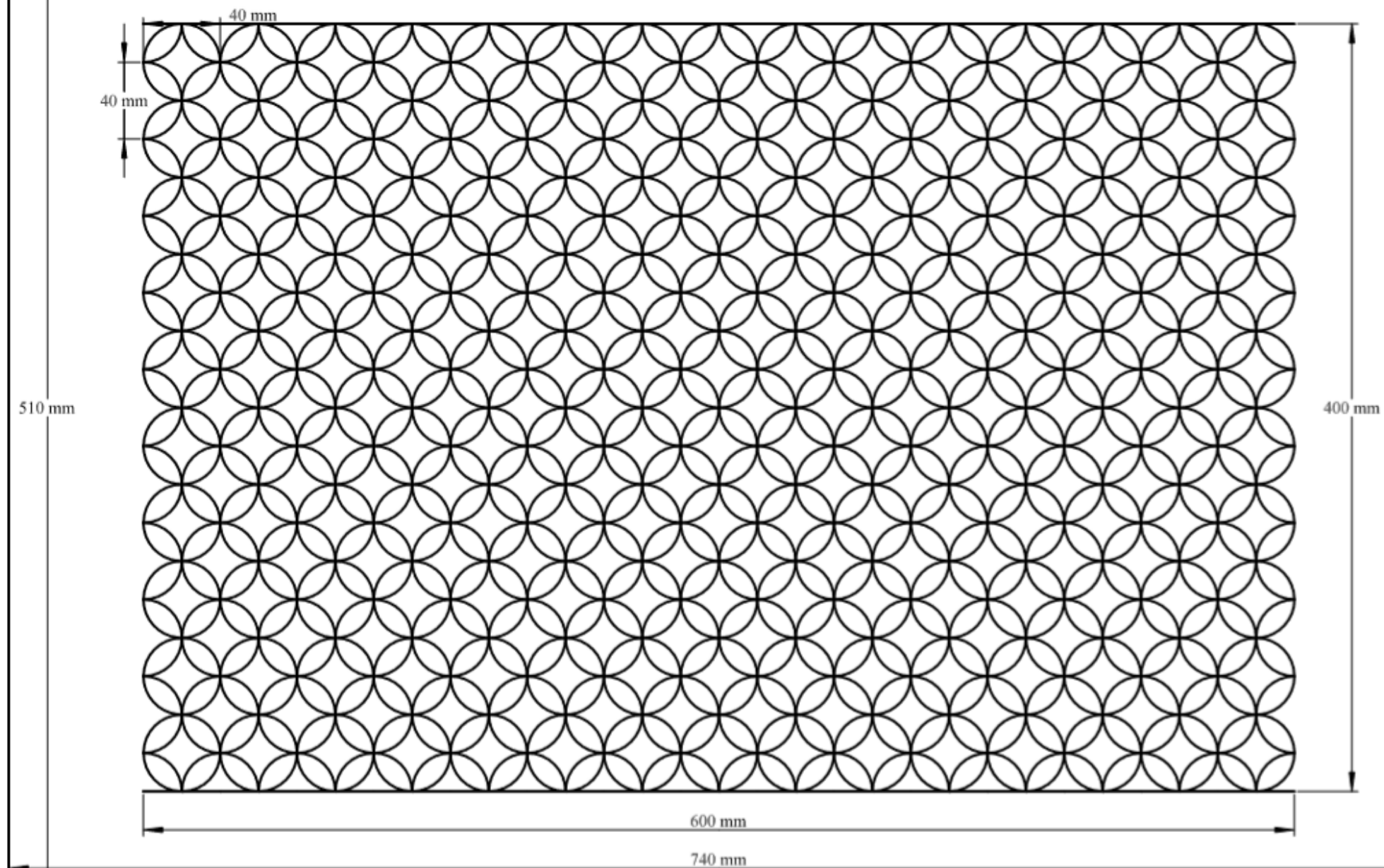
This Way Arrow. Pattern 291. 2063 Stitches



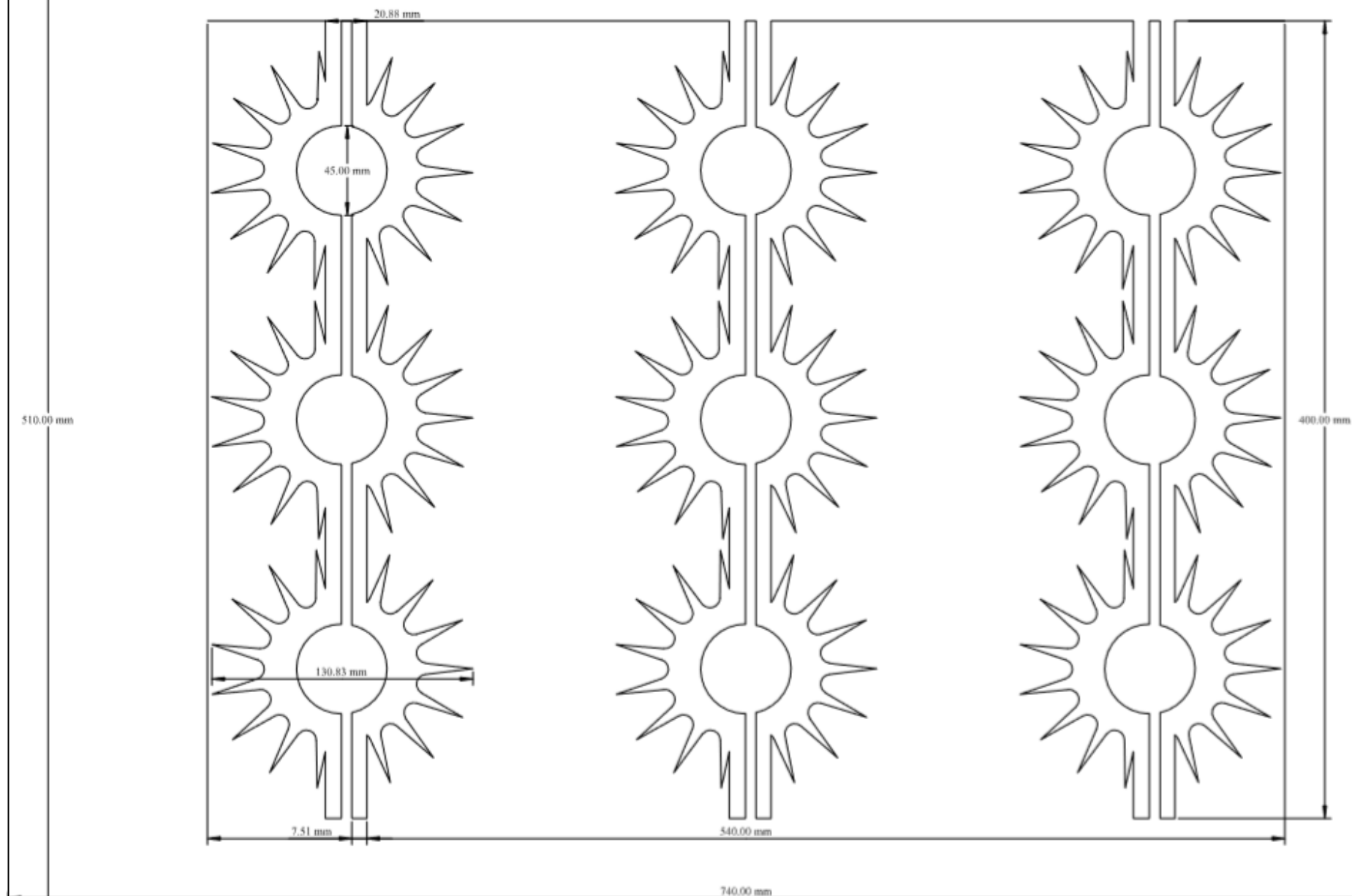
Origami. Pattern 292. 4374 Stitches



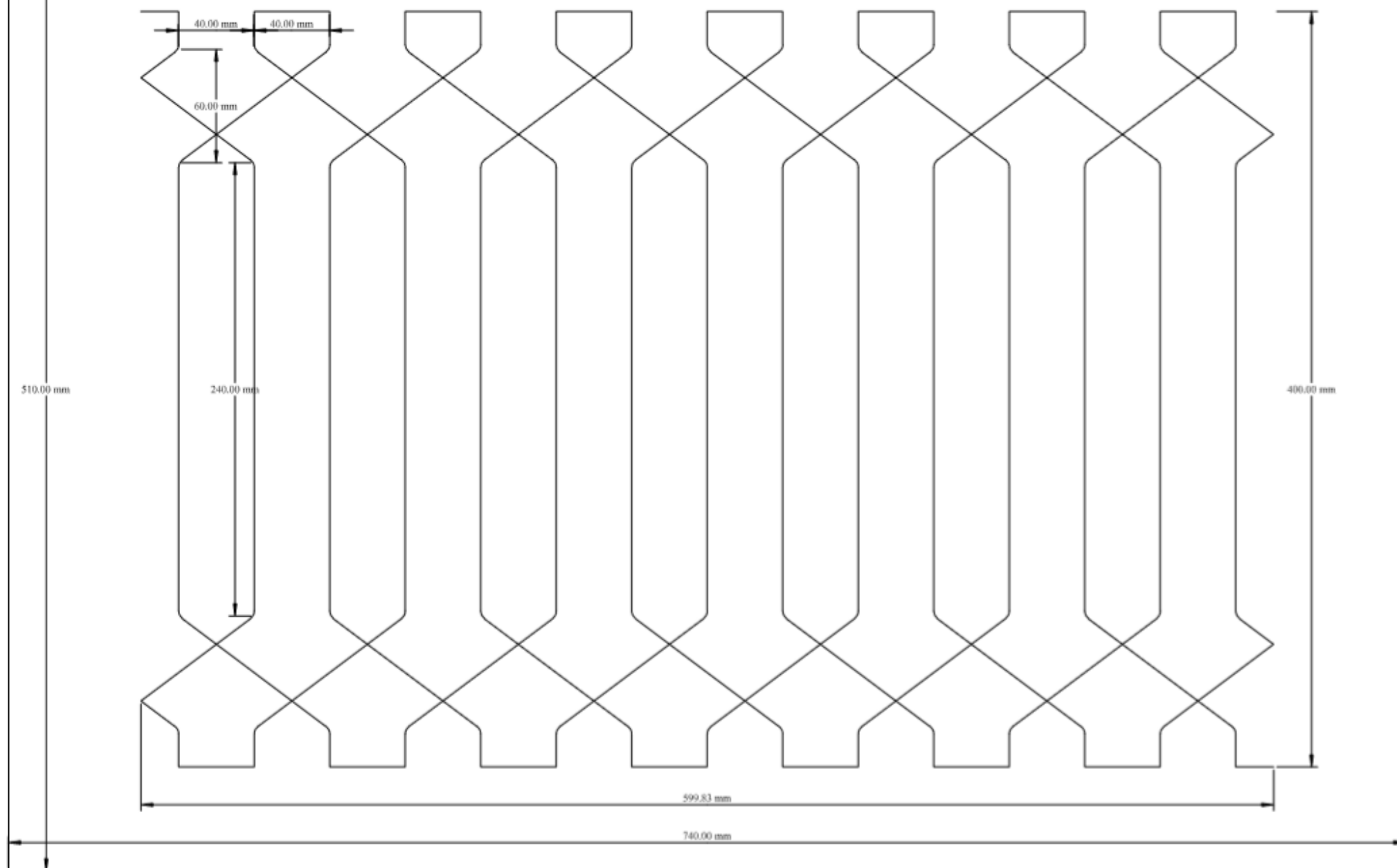
Circles on circles. Pattern 295. 9625 Stitches.



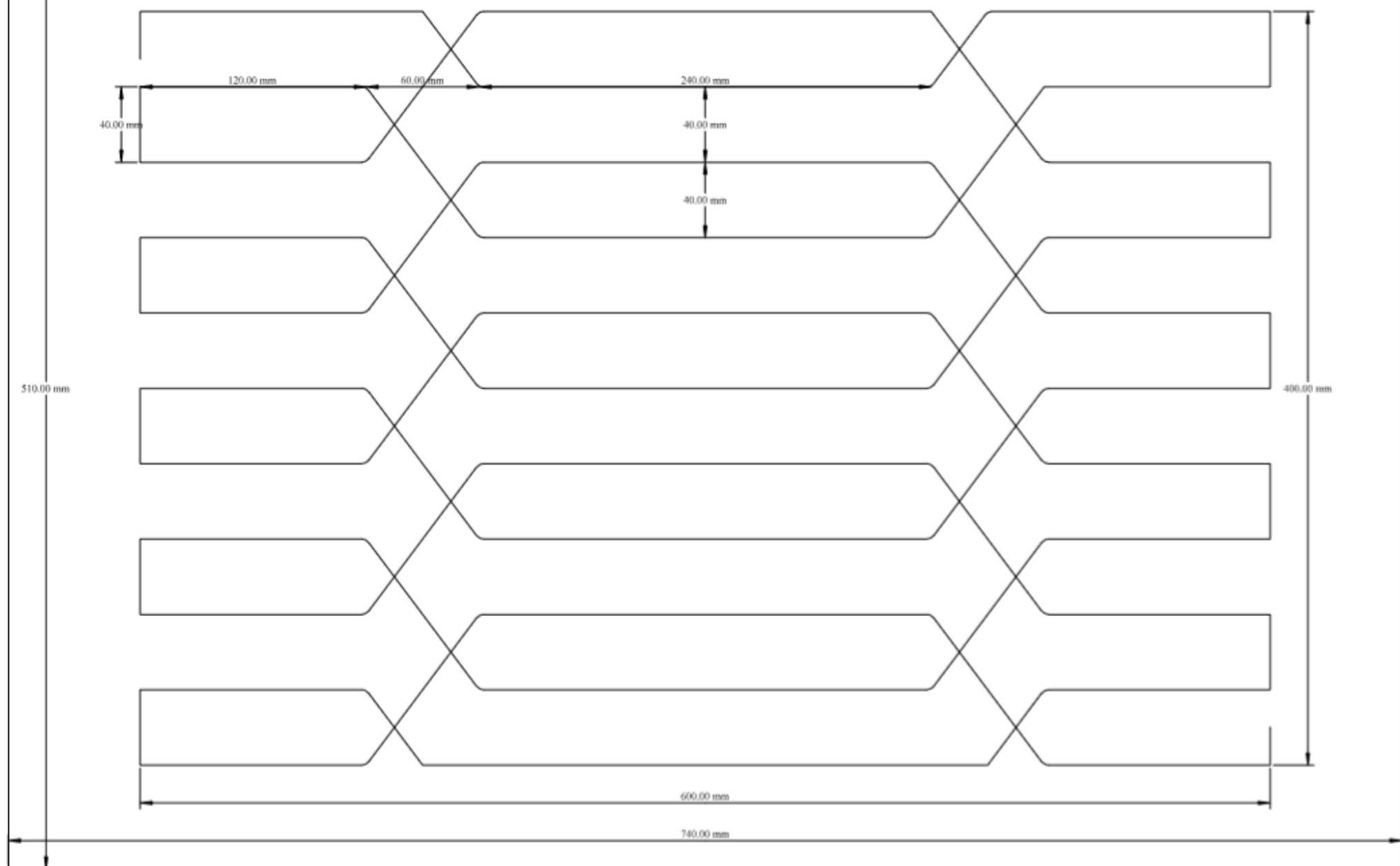
Starburst. Pattern 403. 2848 Stitches.



Lines Offset Vert. Pattern 405. 1728 Stitches



Lines Offset Horiz. Pattern 406. 1746 Stitches



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